

BT30

BT30-SLRA6-75-M22

MONO 3°Rigidity value
($\mu\text{m/kgf}$)

P.258

Imbalance
value(g-mm)

P.261

BT30-SLSA6-75 cv

MONO CURVERigidity value
($\mu\text{m/kgf}$)

P.258

Imbalance
value(g-mm)

P.261

CV : Curve

Thickness

Fig.1

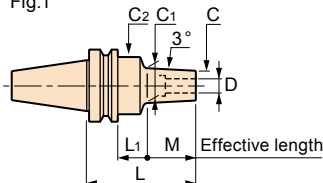
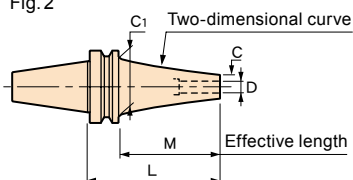


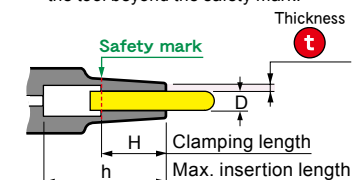
Fig.2

**Option**

- Retention knob→P.244

Caution

- Retention knob ···Use a retention knob with hole, or remove the retention knob and heat it.
- Setting cutters ···Be sure to insert the tool beyond the safety mark.



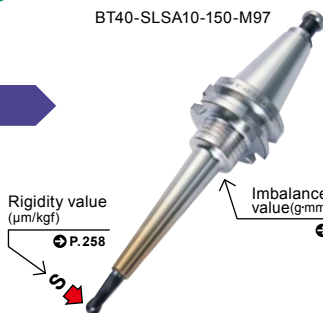
CODE	Fig.	ϕD	ϕC	t	L	M	L1	$\phi C1$	$\phi C2$	H	h	kg	N	S	Scale model
BT30-SLSA3- 60-M22	1	3	6	1.5	60	22	16	8.3	20	9	80	0.4	0.8	4.7	1
- 75-M22					75		31		25		99			4.6	2
- 95-M42					95	42	31	10.4			119			9.2	3
-120-M67					120	67		13			144	0.5	1.6	14.9	4
-SLRA3- 75-M22	1	3	7.5	2.25	75	22	31	9.8	25	9	99	0.5	1.6	2.8	5
BT30-SLSA3.175-75-M22	1	3.175	6.175	1.5	75	22	31	8.5	25	9	99	0.4	0.8	4.4	6
-95-M42					95	42		10.6			119			8.8	7
BT30-SLSA4- 75-M22	1	4	7	1.5	75	22	31	9.3	25	12	99	0.4	0.8	3.6	8
- 95-M42					95	42		11.4			119			7.3	9
-120-M67					120	67		14			144	0.5	1.6	11.9	10
-SLRA4- 75-M22	1	4	10	3	75	22	31	12.3	25	12	99	0.5	1.6	1.8	11
-SLSA4- 75 CV	2	4	7	1.5	75	53	—	34	—	12	99	0.5	1	1.8	12
- 90 CV					90	68					114		1.1	2.8	13
-120 CV					120	98					144		1.2	6.6	14
-SLRA4- 90 CV	2	4	10	3	90	68	—	34	—	12	114	0.5	1	2	15
-120 CV					120	98					144		1.1	2.9	16
BT30-SLSA6- 75-M22	1	6	9	1.5	75	22	31	11.3	25	18	99	0.4	0.9	2.4	17
- 95-M42					95	42		13.4			119			4.9	18
-120-M67					120	67		16			144	0.5	1.7	8.3	19
-SLRA6- 75-M22	1	6	12	3	75	22	31	14.3	25	18	99	0.4	0.9	1.4	20
-SLSA6- 75 CV	2	6	9	1.5	75	53	—	34	—	18	99	0.5	1.3	1.5	21
- 90 CV					90	68					114		1	2.4	22
-120 CV					120	98					144		1.2	5.6	23
-SLRA6- 90 CV	2	6	13	3.5	90	68	—	34	—	18	114	0.5	1.1	1.6	24
-120 CV					120	98					144		1.2	2.5	25
BT30-SLRA8- 75-M22	1	8	14	3	75	22	31	16.3	25	24	99	0.4	0.9	1.2	26
-SLSA8- 75 CV	2	8	11	1.5	75	53	—	34	—	24	99	0.5	1.1	1.3	27
- 90 CV					90	68					114	0.6	1.6	2.2	28
-SLRA8- 90 CV	1	8	16	4	90	68	—	34	—	24	114	0.5	1.2	1.1	29

CODE	Fig.	ϕD	ϕC		L	M	L ₁	ϕC_1	ϕC_2	H	h				Scale model
BT30-SLRA10- 75-M22	1	10	16	3	75	22	31	18.3	25	30	99	0.4	1	1.1	30
-SLSA10- 75 <i>CV</i>	2	10	13	1.5	75	53	—	34	—	30	99	0.5	1.6	1.2	31
- 90 <i>CV</i>					90	68					114		1.4	2	32
-SLRA10- 90 <i>CV</i>	2	10	19	4.5	90	68	—	34	—	30	114	0.6	1.5	1.1	33
BT30-SLRA12- 75-M22	1	12	20	4	75	22	31	22.3	25	30	99	0.5	1.2	1	34
BT30-SLRA16- 60-M22		16	26	5	60	22	16	28.3	34	32	60	0.5	1.6	0.5	35
BT30-SLRA20- 65-M22		20	32	6	65	22	21	34.3	40	38	60	0.6	2.1	0.4	36

BT40

BT40-SLSA10-150-M97

MONO 3°

Rigidity value
($\mu\text{m/kgf}$)
P.258Imbalance
value(g·mm) (N)
P.261

BT40-SLFA6-120cv

MONO CURVE

CV

Rigidity value
($\mu\text{m/kgf}$)
P.258Imbalance
value(g·mm) (N)
P.261

CV : Curve

Fig.1

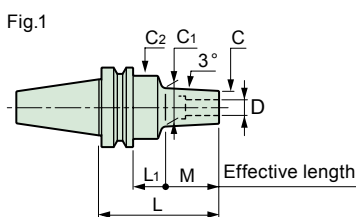
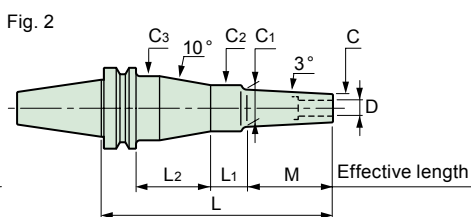
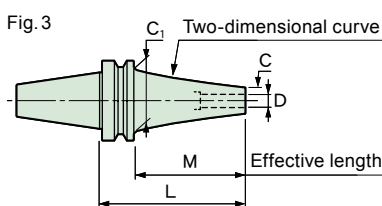


Fig. 2

Compatibility table
for HRD-01S

[○] Available [×] Not available
[▲] Usable by raising the
heating unit.→P.257

Fig.3

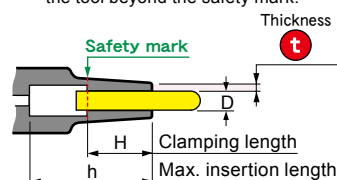


■Option

- Retention knob→P.244

■Caution

- Retention knob...Use a retention knob with hole, or remove the retention knob and heat it.
- Setting cutters...Be sure to insert the tool beyond the safety mark.



CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model	
BT40-SLSA3- 95-M 42	1	3	6	1.5	95	42	26	—	10.4	25	—	9	130	1	2.3	9.1	○	1
-120-M 67					120	67			13		155			3.1	14.6	4		
-125-M 42					125	42	56		10.4		160		1.1	2.5	9.7	2		
-150-M 67					150	67			13		185			3.2	15.7	5		
-M 97						97	26		16.2					4	20.4	7		
-155-M 42	2				155	42	33	53	10.4	26	40		190	1.4	2.7	9.9		<u>3</u>
-180-M 67		180	67			13		215		3.4	15.8	<u>6</u>						
-M 97	1					97	56	—	16.2		—			1.2	4.1	22.2		<u>8</u>
-210-M 97	2				210		33	53		25	39		245	1.4	4.3	22.1		9
-SLRA3- 75-M 22	1	3	7.5	2.25	75	22	26	—	9.8	25	—	9	110	1	2.6	2.7		○
- 95-M 42					95	42			11.9		130			2.9	5.3	13		
-105-M 22					105	22	56		9.8		140		1.1	2.7	3.2	11		
-120-M 67					120	67	26		14.5		155			3.4	8.8	16		
-125-M 42					125	42	56		11.9		160			3	6	14		
-135-M 22	2				135	22	33	53	9.8		39		170	1.4	2.9	3.2	12	
-150-M 67	1				150	67	56	—	14.5		—		185	1.2	3.5	14.5	17	
-M 97			97	26		17.7				1.1	4.1	12.8	19					
-155-M 42	2				155	42	33	53	11.9	25	39		190	1.4	3.2	6	15	
-180-M 67		180	67			14.5	26	40	215		3.7	9.8	<u>18</u>					
-M 97	1					97	56	—	17.7		—			1.2	4.2	14.3	<u>20</u>	
-M127			127	26		20.8	36			1.1	5.4	15.7	<u>22</u>					
-210-M 97	2				210	97	33	53	17.7	25	39		245	1.5	4.4	14.4	21	
-M127	1					127	56	—	20.8	32	—			1.4	5.5	16.5	23	
-240-M127	2				240	127	28	58		36	50		275	1.8	5.8	16.3	24	

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S		Scale model
BT40-SLFB3- 75-M 22	1	3	9.5	3.25	75	22	26	—	11.8	25	—	9	110	1	2.4	1.9		25
 - 95-M 42					95	42			13.9				130		2.7	3.2		28
-105-M 22					105	22	56		11.8				140	1.1	2.5	2.3		26
-120-M 67					120	67	26		16.5				155		3.4	5.3		31
-125-M 42					125	42	56		13.9				160		2.8	3.9		29
-135-M 22	2				135	22	33	53	11.8		39		170	1.4	2.7	2.3		27
-150-M 67	1				150	67	56	—	16.5		—		185	1.2	3.6	6.4		32
-155-M 42	2				155	42	33	53	13.9		39		190	1.4	3	3.9		30
-180-M 67					180	67			16.5	26	40		215		3.8	6.3		33
BT40-SLSA4- 95-M 42	1	4	7	1.5	95	42	26	—	11.4	25	—	12	130	1	3.1	7.1		34
-120-M 67					120	67			14				155			11.7		37
-125-M 42					125	42	56		11.4				160	1.1	3.3	7.9		35
-150-M 67					150	67			14				185			12.8		38
 -M 97						97	26		17.2						4.1	16.5		40
-155-M 42	2				155	42	33	53	11.4		39		190	1.4	3.5	7.9		36
-180-M 67					180	67			14				215			12.8		39
-M 97	1					97	56	—	17.2		—			1.2	4.2	18.3		41
-210-M 97	2				210		33	53			39		245	1.5	4.4	18.2		42
-SLRA4- 75-M 22	1	4	10	3	75	22	26	—	12.3	25	—	12	110	1	2.7	1.7		43
- 95-M 42					95	42			14.4				130		3.1	3.1		46
-105-M 22					105	22	56		12.3				140	1.1	2.8	2.2		44
-120-M 67					120	67	26		17				155		3.9	5.1		49
-125-M 42					125	42	56		14.4				160		3.3	3.8		47
-135-M 22	2				135	22	33	53	12.3		39		170	1.4	3	2.2		45
-150-M 67	1				150	67	56	—	17		—		185	1.2	4	6.3		50
-M 97						97	26		20.2					1.1	4.8	7.7		52
-155-M 42	2				155	42	33	53	14.4		39		190	1.4	3.5	3.8		48
-180-M 67					180	67			17				215		4.2	6.2		51
-M 97	1					97	56	—	20.2		—			1.2	4.9	9.5		53
-M127					127	26			23.3	32				1.2	6.8	9.3		55
-210-M 97	2				210	97	33	53	20.2	25	39		245	1.5	5.1	9.4		54
-M127	1					127	56	—	23.3	32	—			1.4	7	10.3		56
-240-M127	2				240		30	56			46		275	1.8	7.3	10.4		57
-SLFB4- 75-M 22	1	4	12	4	75	22	26	—	14.3	25	—	12	110	1	2.5	1.3		58
 - 95-M 42					95	42			16.4				130	1.1	3	2.2		61
-105-M 22					105	22	56		14.3				140		2.7	1.8		59
-120-M 67					120	67	26		19				155		3.8	3.5		64
-125-M 42					125	42	56		16.4				160	1.2	3.1	2.9		62
-135-M 22	2				135	22	33	53	14.3		39		170	1.4	2.9	1.8		60
-150-M 67	1				150	67	56	—	19		—		185	1.2	4	4.7		65
-155-M 42	2				155	42	33	53	16.4		39		190	1.4	3.3	2.9		63
-180-M 67					180	67			19				215	1.5	4.2	4.7		66
-SLSA4- 90 CV	3	4	7	1.5	90	63	—	—	53	—	—	12	125	1.2	3.3	1.8		67
-120 CV					120	93							155	1.3	3.8	2.7		68
-150 CV					150	123							185	1.5	4.4	4		69
-180 CV					180	153							215		4.8	6.6		70
-210 CV					210	183							245	1.6	4.9	11.6		71
-240 CV					240	213							275	1.8	5.8	14		72
-SLRA4-120 CV	3	4	10	3	120	93	—	—	53	—	—	12	155	1.3	3.9	1.9		73
-150 CV					150	123							185	1.4	4.3	2.9		74
-180 CV					180	153							215	1.5	5.1	4.2		75
-210 CV					210	183							245	1.7	5.7	5.7		76

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S	Scale model
Shrink-fit Heater	BT40-SLSA6- 95-M 42	1	6	9	1.5	95	42	26	—	13.4	25	—	18	130	1	3.3	4.8	77
	-120-M 67					120	67			16				155	1.1	4.4	8	80
	-125-M 42					125	42	56		13.4				160		3.5	5.6	78
	-150-M 67					150	67			16				185	1.2	4.5	9.2	81
	-M 97						97	26		19.2	32				1.1	5.9	11	83
	-155-M 42	2				155	42	33	53	13.4	25	39		190	1.4	3.7	5.6	79
	-180-M 67					180	67			16				215		4.7	9.2	82
	-M 97	1					97	56	—	19.2	32	—			1.3	6.1	11.7	84
	-210-M 97	2				210		30	56			46		245	1.7	6.4		85
MONO 3° MONO CURVE	-SLSB6- 95-M 42	1	6	10	2	95	42	26	—	14.4	25	—	18	130	1	4	3.6	86
	-120-M 67					120	67			17				155	1.1	5.4	6.1	89
	-125-M 42					125	42	56		14.4				160		4.1	4.5	87
	-150-M 67					150	67			17				185	1.2	5.5	7.4	90
	-M 97						97	26		20.2	32					7.2	8.5	92
	-155-M 42	2				155	42	33	53	14.4	25	39		190	1.4	4.3	4.4	88
	-180-M 67					180	67			17	25	39		215		5.7	7.4	91
	BT40 -M 97	1					97	56	—	20.2	32	—			1.3	7.4	9.2	93
	-M127						127	26		23.3					1.2	8.9	11	95
	-210-M 97	2				210	97	30	56	20.2		46		245	1.7	7.7	9.2	94
	-M127	1					127	56	—	23.3		—			1.4	9.1	12	96
	-M157						157	26		26.5					1.3	10.6	13.2	98
	-240-M127	2				240	127	30	56	23.3		46		275	1.8	9.4	12	97
	-M157	1					157	56	—	26.5	36	—			1.7	10.8	14.5	99
	-270-M157	2				270		30	56		32	46		305	1.9	11	14.6	100
2PIECE type	-SLRB6- 75-M 22	1	6	14	4	75	22	26	—	16.3	32	—	18	110	1.1	3.2	1	101
	- 95-M 42					95	42			18.4				130		4.3	1.6	104
	-105-M 22					105	22	56		16.3				140	1.2	3.3	1.2	102
	-120-M 67					120	67	26		21				155		5.6	2.6	107
	-125-M 42					125	42	56		18.4				160	1.3	4.4	1.9	105
	-135-M 22	2				135	22	30	56	16.3		46		170	1.6	3.6	1.2	103
	-150-M 67	1				150	67	56	—	21		—		185	1.3	5.8	3	108
	-155-M 42	2				155	42	30	56	18.4		46		190	1.6	4.7	1.9	106
	-180-M 67					180	67			21				215	1.7	6.1	3.1	109
	-SLFB6- 75-M 22	1	6	14	4	75	22	26	—	16.3	32	—	18	110	1.1	3.2	1	110
HYPER VERSION	 - 95-M 42					95	42			18.4				130		4.3	1.6	113
	-105-M 22					105	22	56		16.3				140	1.2	3.3	1.2	111
	-120-M 67					120	67	26		21				155		5.6	2.6	116
	-125-M 42					125	42	56		18.4				160	1.3	4.4	1.9	114
	-135-M 22	2				135	22	30	56	16.3		46		170	1.6	3.6	1.2	112
	-150-M 67	1				150	67	56	—	21		—		185	1.3	5.8	3	117
	-155-M 42	2				155	42	30	56	18.4		46		190	1.6	4.7	1.9	115
	-180-M 67					180	67			21				215	1.7	6.1	3.1	118
	-SLSA6- 90 CV	3	6	9	1.5	90	63	—	—	53	—	—	18	125	1.2	3.3	1.6	119
	-120 CV					120	93							155	1.3	3.8	2.3	120
STRAIGHT arbor	-150 CV					150	123							185	1.5	4.3	3.6	121
	-180 CV					180	153							215		4.9	5.7	122
	-210 CV					210	183							245	1.7	5.7	7.3	123
	-240 CV					240	213							275	1.8	5.9	12	124
	-SLRA6- 90 CV	3	6	13	3.5	90	63	—	—	53	—	—	18	125	1.2	3.3	1.2	125
	-120 CV					120	93							155	1.3	4	1.7	126
OTHERS	-150 CV					150	123							185	1.5	4.8	2.1	127
	-180 CV					180	153							215	1.7	5.6	2.8	128
	-210 CV					210	183							245		5.9	4.8	129
	-SLFA6- 90 CV	3	6	13	3.5	90	63	—	—	53	—	—	18	125	1.2	3.3	1.2	130
	 -120 CV					120	93							155	1.3	4	1.7	131
PERIPHERALS	-150 CV					150	123							185	1.5	4.8	2.1	132
	-180 CV					180	153							215	1.7	5.6	2.8	133
	-210 CV					210	183							245		5.9	4.8	134
	Technical data																	

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model	Feature
BT40-SLSA8- 95-M 42	1	8	11	1.5	95	42	26	—	15.4	25	—	24	130	1	4.6	3.4	○	135	Shrink-fit Heater
-120-M 67					120	67			18	32			155	1.1	6.3	5.4		138	
-125-M 42					125	42	56		15.4	36			160	1.3	4.7	3.4		136	
-150-M 67					150	67			18	32			185		6.5	5.9		139	
-M 97						97	26		21.2					1.2	8.4	7.9		141	
-155-M 42	2				155	42	33	53	15.4	25	39		190	1.4	5	4.3		137	
-180-M 67					180	67	30	56	18	32	46		215	1.6	6.7	5.9		140	
-M 97	1					97	56	—	21.2		—			1.3	8.6	8.7		142	
-210-M 97	2				210		28	58		36	50		245	1.9	8.8	8.4		143	
-SLSB8- 95-M 42	1	8	13	2.5	95	42	26	—	17.4	32	—	24	130	1.1	5.3	2.1	○	144	MONO 3° MONO CURVE
-120-M 67					120	67			20				155		7.4	3.5		147	
-125-M 42					125	42	56		17.4	36			160	1.3	5.5	2.3		145	
-150-M 67					150	67			20	32			185		7.6	4		148	
-M 97						97	26		23.2					1.2	10	5.2		150	
-155-M 42	2				155	42	30	56	17.4		46		190	1.6	5.7	2.5		146	
-180-M 67					180	67			20				215	1.7	7.9	4		149	
-M 97	1					97	56	—	23.2		—			1.4	10.2	6		151	
-M127						127	26		26.3					1.3	12.6	7		153	
-210-M 97	2				210	97	30	56	23.2		46		245	1.7	10.4	6		152	
-M127	1					127	56	—	26.3	36	—			1.5	12.7	7.7		154	MONO Series
-M157						157	26		29.5					1.4	15.1	8.5		156	
-240-M127	2				240	127	30	56	26.3	32	46		275	1.8	13	8.1	▲	155	
-M157	1					157	56	—	29.5	42	—			1.7	15.3	8.6		157	
-270-M157	2				270		28	58			53		305	2.2	15.6	8.7		158	
-SLRB8- 75-M 22	1	8	18	5	75	22	26	—	20.3	32	—	24	110	1.1	3.6	0.7	×	159	2PIECE type
- 95-M 42					95	42			22.4				130		5.3	1.1	○	162	
-105-M 22					105	22	56		20.3				140	1.2	3.8	0.9	×	160	
-120-M 67					120	67	26		25	36			155		7.5	1.7	○	165	
BT40 -125-M 42					125	42	56		22.4	32			160	1.3	5.5	1.4		163	
-135-M 22	2				135	22	30	56	20.3		46		170	1.6	4.1	1	×	161	
-150-M 67	1				150	67	56	—	25		—		185	1.4	7.6	2.2	○	166	
-155-M 42	2				155	42	30	56	22.4		46		190	1.7	5.8	1.5		164	
-180-M 67					180	67			25				215	1.8	7.9	2.2		167	
-SLFB8- 75-M 22	1	8	18	5	75	22	26	—	20.3	32	—	24	110	1.1	3.6	0.7	×	168	HYPER VERSION
 - 95-M 42					95	42			22.4				130		5.3	1.1	○	171	
-105-M 22					105	22	56		20.3				140	1.2	3.8	0.9	×	169	
-120-M 67					120	67	26		25				155		7.5	1.7	○	174	
-125-M 42					125	42	56		22.4				160	1.3	5.5	1.4		172	
-135-M 22	2				135	22	30	56	20.3		46		170	1.6	4.1	1	×	170	
-150-M 67	1				150	67	56	—	25		—		185	1.4	7.6	2.2	○	175	
-155-M 42	2				155	42	30	56	22.4		46		190	1.7	5.8	1.5		173	
-180-M 67					180	67	28	58	25	36	50		215	1.9	7.9	2		176	
-SLSA8- 90 CV	3	8	11	1.5	90	63	—	—	53	—	—	24	125	1.2	3.3	1.4	○	177	STRAIGHT arbor
-120 CV					120	93							155	1.3	4	2		178	
-150 CV					150	123							185	1.5	4.8	2.7		179	
-180 CV					180	153							215	1.6	4.9	5		180	
-210 CV					210	183							245	1.7	5.8	6.6		181	
-240 CV					240	213							275	1.9	6.7	8.3		182	
-SLRA8- 90 CV	3	8	16	4	90	63	—	—	53	—	—	24	125	1.2	3.8	0.7	○	183	
-120 CV					120	93							155	1.4	4.2	1.2		184	
-150 CV					150	123							185	1.6	4.9	1.8		185	
-180 CV					180	153							215	1.7	5.7	2.6		186	
-210 CV					210	183							245	1.8	6.5	3.5		187	PERIPHERALS
-SLFA8- 90 CV	3	8	16	4	90	63	—	—	53	—	—	24	125	1.2	3.8	0.7	○	188	
 -120 CV					120	93							155	1.4	4.2	1.2		189	
-150 CV					150	123							185	1.6	4.9	1.8		190	
-180 CV					180	153							215	1.7	5.7	2.6		191	
-210 CV					210	183							245	1.8	6.5	3.5		192	

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model
Shrink-fit Heater	BT40-SLSA10- 95-M 42	1	10	13	1.5	95	42	26	—	17.4	25	—	30	130	1	5.5	2.6	○	193
	-120-M 67					120	67			20	32			155	1.1	8.1	4	○	196
	-125-M 42					125	42	56		17.4	25			160		5.7	3.6	○	194
	-150-M 67					150	67			20	32			185	1.3	8.2	4.6	○	197
	-M 97						97	26		23.2					1.2		6	○	199
	-155-M 42	2				155	42	30	53	17.4	25	39		190	1.4	5.9	3.6	○	195
	-180-M 67					180	67	28	58	20	36	50		215	1.8	8.5	4.4	○	198
	-M 97	1					97	56	—	23.2	32	—			1.3		6.9	○	200
	-210-M 97	2				210		30	56			46		245	1.7			○	201
MONO 3° MONO CURVE	-SLSB10- 95-M 42	1	10	16	3	95	42	26	—	20.4	32	—	30	130	1.1	6.3	1.4	○	202
	-120-M 67					120	67			23				155	1.2	9.3	2.4	○	205
	-125-M 42					125	42	56		20.4				160	1.3	6.4	1.8	○	203
	-150-M 67					150	67			23				185		9.5	3	○	206
	-M 97						97	26		26.2						13	3.6	○	208
	-155-M 42	2				155	42	30	56	20.4		46		190	1.6	6.7	1.9	○	204
	-180-M 67					180	67	30	56	23				215	1.7	9.8	3	○	207
	-M 97	1					97	56	—	26.2		—			1.4	13.2	4.5	○	209
	BT40 -M127						127	26		29.3	42					17.4		○	211
	-210-M 97	2				210	97	30	56	26.2	32	46		245	1.8	13.5		○	210
	-M127	1					127	56	—	29.3	50	—				17.9	4.7	○	212
	-M157						157	26		32.5	42				1.5	21.1	5.6	○	214
	-240-M127					240	127	86		29.3	50			275	2.1	18.5	5	▲	213
	-M157						157	56		32.5					1.8	21.7	5.8	○	215
	-270-M157	2				270		28	58		42	53		305	2.3	22.2	6.3	○	216
2PIECE type	-SLRB10- 75-M 22	1	10	22	6	75	22	26	—	24.3	32	—	30	110	1.1	3.8	0.6	×	217
	- 95-M 42					95	42			26.4				130	1.2	6.3	0.8	○	220
	-105-M 22					105	22	56		24.3				140	1.3	4		×	218
	-120-M 67					120	67	26		29	42			155		9.4	1.1	○	223
	-125-M 42					125	42	56		26.4	32			160		6.5	1.2	○	221
	-135-M 22	2				135	22	30	56	24.3		46		170	1.7	4.3	0.9	×	219
	-150-M 67	1				150	67	56	—	29	42	—		185	1.5	9.6	1.3	○	224
	-155-M 42	2				155	42	30	56	26.4	32	46		190	1.7	6.8		○	222
	-180-M 67					180	67	28	58	29	42	53		215	2.1	9.8	1.4	○	225
UNO	-SLFB10- 75-M 22	1	10	22	6	75	22	26	—	24.3	32	—	30	110	1.1	3.8	0.6	×	226
	 - 95-M 42					95	42			26.4				130	1.2	6.3	0.8	○	229
	-105-M 22					105	22	56		24.3				140	1.3	4		×	227
	-120-M 67					120	67	26		29	42			155		9.4	1.1	○	232
	-125-M 42					125	42	56		26.4	32			160		6.5	1.2	○	230
	-135-M 22	2				135	22	30	56	24.3		46		170	1.7	4.3	0.9	×	228
	-150-M 67	1				150	67	56	—	29	42	—		185	1.5	9.6	1.3	○	233
	-155-M 42	2				155	42	28	58	26.4	36	50		190	1.9	6.8	1.1	○	231
	-180-M 67					180	67			29				215	2	9.8	1.6	○	234
HYPER VERSION	-SLSA10- 90 CV	3	10	13	1.5	90	63	—	—	53	—	—	30	125	1.2	3.3	1.8	○	235
	-120 CV					120	93							155	1.5	4.3	1.3	○	236
	-150 CV					150	123							185	1.6	4.9	2.2	○	237
	-180 CV					180	153							215	1.7	5.6	3.4	○	238
	-210 CV					210	183							245		6	6	○	239
	-240 CV					240	213							275	2	7.9	5.8	▲	240
OTHERS	-SLRA10- 90 CV	3	10	19	4.5	90	63	—	—	53	—	—	30	125	1.3	3.8	0.7	×	241
	-120 CV					120	93							155	1.4	4.6	0.9	○	242
	-150 CV					150	123							185	1.6	5.4	1.4	○	243
	-180 CV					180	153							215	1.8	6.3	2	○	244
	-210 CV					210	183							245		7.2	3.1	○	245
PERIPHERALS	-SLFA10- 90 CV	3	10	19	4.5	90	63	—	—	53	—	—	30	125	1.3	3.8	0.7	×	246
	 -120 CV					120	93							155	1.4	4.6	0.9	○	247
	-150 CV					150	123							185	1.6	5.4	1.4	○	248
	-180 CV					180	153							215	1.8	6.3	2	○	249
	-210 CV					210	183							245		7.2	3.1	○	250
Technical data																			

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S	Scale model	
BT40-SLSA12- 95-M 42 BT40 -120-M 67 -125-M 42 -150-M 67 -M 97 -155-M 42 -180-M 67 -M 97 -210-M 97	1	12	15	1.5	95	42	26	—	19.4	32	—	30	130	1.1	7.1	1.8	○	251
					120	67			22				155		10.7	3.3		254
					125	42	56		19.4				160	1.2	7.3	2.3		252
					150	67			22	36			185	1.4	10.9	3.6		255
						97	26		25.2	32				1.2	15.3	4.9		257
	2				155	42	30	56	19.4		46		190	1.6	7.5	2.3		253
					180	67			22				215	1.7	11.2	3.9		256
	1					97	56	—	25.2		—			1.4	15.5	5.8		258
	2				210		30	56			46		245	1.7	15.8			259
	-SLSB12-	1	12	19	3.5	95	42	26	—	23.4	32	—	30	130	1.1	8	1.1	○
-120-M 67					120	67			26				155	1.2	12.2	1.8		263
-125-M 42					125	42	56		23.4				160	1.3	8.2	1.5		261
-150-M 67					150	67			26	32			185		12.4	2.5		264
-M 97						97	26		29.2	42					17.9	2.4		266
-155-M 42	2				155	42	30	56	23.4	32	46		190	1.7	8.4	1.6		262
-180-M 67					180	67	28	58	26	36	50		215	1.9	12.6	2.2		265
-M 97	1					97	56	—	29.2	50	—			1.7	18.4	2.6		267
-M127						127	26		32.3	42				1.5	22.9	3.3		269
-210-M 97					210	97	86		29.2	50			245	2.1	19	2.9		268
-M127						127	56		32.3					1.9	23.5	3.5		270
-M157						157	26		35.5	42				1.7	27.9	4.1		272
-240-M127					240	127	86		32.3	50			275	2.2	24	3.8		271
-M157						157	56		35.5					2	28.5	4.4		273
-270-M157					270		86						305	2.4	29.1	4.8		274
-SLRB12-	1	12	26	7	75	22	26	—	28.3	42	—	30	110	1.2	6.9	0.4	×	275
- 95-M 42					95	42			30.4				130		8.7	0.6		278
-105-M 22					105	22	56		28.3				140	1.4	7.5	0.5		276
-120-M 67					120	67	26		33	50			155		12.9	0.8		281
-125-M 42					125	42	56		30.4				160	1.6	9.3	0.6		279
-135-M 22					135	22	86		28.3				170	1.8	8.1			277
-150-M 67					150	67	56		33	42			185	1.6	13.5	1.1		282
-155-M 42	2				155	42	28	58	30.4		53		190	2	9.9	0.8		280
-180-M 67					180	67			33				215	2.1	14.1	1.1		283
-SLFB12-	1	12	26	7	75	22	26	—	28.3	42	—	30	110	1.2	6.9	0.4	×	284
- 95-M 42					95	42			30.4				130		8.7	0.6		287
-105-M 22					105	22	56		28.3				140	1.4	7.5	0.5		285
-120-M 67					120	67	26		33				155		12.9	0.8		290
-125-M 42					125	42	56		30.4				160	1.5	9.3	0.7		288
-135-M 22	2				135	22	28	58	28.3		53		170	1.9	8.1	0.6		286
-150-M 67	1				150	67	56	—	33		—		185	1.6	13.5	1.1		291
-155-M 42					155	42	86		30.4	50			190	2	9.9	0.8		289
-180-M 67					180	67			33				215	2.1	14.1	1.1		292
-SLSA12-	3	12	15	1.5	90	63	—	—	53	—	—	30	125	1.3	3.7	1.5	○	293
-120 CV					120	93							155	1.5	4.6	1.2		294
-150 CV					150	123							185		4.9	2.4		295
-180 CV					180	153							215	1.7	5.7	3.3		296
-210 CV					210	183							245	1.9	6.6	4.6		297
-240 CV					240	213							275	2	8	5.5		298
-SLRA12-	3	12	22	5	90	63	—	—	53	—	—	30	125	1.3	3.9	0.6	×	299
-120 CV					120	93							155	1.6	5.1	0.7		300
-150 CV					150	123							185	1.7	6	1.1	○	301
-180 CV					180	153							215		6.9	1.9		302
-210 CV					210	183							245	1.8	7.7	2.8		303
-SLFA12-	3	12	22	5	90	63	—	—	53	—	—	30	125	1.3	3.9	0.6	×	304
-120 CV					120	93							155	1.6	5.1	0.7		305
-150 CV					150	123							185	1.7	6	1.1	○	306
-180 CV					180	153							215		6.9	1.9		307
-210 CV					210	183							245	1.8	7.7	2.8		308

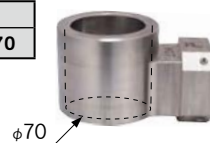
Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model
Shrink-fit Heater	BT40-SLSB16- 95-M 42	1	16	24	4	95	42	26	—	28.4	42	—	32	105	1.2	12.4	0.7	309
	-120-M 67					120	67			31				130	1.3	19.3	1.1	312
	-125-M 42					125	42	56		28.4				135	1.4	13	0.9	310
	-150-M 67					150	67			31				160	1.5	19.8	1.4	313
	-M 97						97	26		34.2	42				1.4	27.6	1.7	315
	-155-M 42	2				155	42	28	58	28.4		53		165	1.9	13.5	1	311
	-180-M 67					180	67			31				190	2	20.4	1.5	314
	-M 97	1					97	56	—	34.2	50	—			1.8	28.1	1.9	316
	-M127						127	26		37.3	53				1.7	35.8	2.1	318
	-210-M 97					210	97	86		34.2	50			220	2.1	28.7		317
	-M127						127	56		37.3					2	36.4	2.5	319
	-M157						157	26		40.5	53				1.9	44.1	2.7	321
	-240-M127					240	127	86		37.3				250	2.5	37	2.6	320
	-M157						157	56		40.5	50				2.2	44.7	3.1	322
	-270-M157					270		86						280	2.5	45.3	3.5	323
MONO Series	-SLRB16- 75-M 22	1	16	32	8	75	22	26	—	34.3	42	—	32	85	1.2	6.9	0.3	324
	- 95-M 42					95	42			36.4				105	1.3	12.5	0.5	327
	-105-M 22					105	22	56		34.3				115	1.4	7.5		325
	-120-M 67					120	67	26		39				130	1.5	19.4	0.7	330
	-125-M 42					125	42	56		36.4				135	1.6	13		328
	-135-M 22	2				135	22	28	58	34.3		53		145	2	8.1	0.5	326
	-150-M 67	1				150	67	56	—	39		—		160	1.7	20	0.9	331
	-155-M 42	2				155	42	28	58	36.4		53		165	2.1	13.6	0.7	329
	-180-M 67					180	67			39				190	2.3	20.5	1	332
2PIECE type	-SLFB16- 75-M 22	1	16	32	8	75	22	26	—	34.3	42	—	32	85	1.2	6.9	0.3	333
	 - 95-M 42					95	42			36.4				105	1.3	12.5	0.5	336
	-105-M 22					105	22	56		34.3				115	1.4	7.5		334
	-120-M 67					120	67	26		39				130	1.5	19.4	0.7	339
	-125-M 42					125	42	56		36.4				135	1.6	13		337
	-135-M 22					135	22	86		34.3	50			145	1.9	8.1	0.5	335
	-150-M 67					150	67	56		39	42			160	1.7	20	0.9	340
	-155-M 42					155	42	86		36.4	50			165	2	13.6	0.7	338
	-180-M 67					180	67			39				190	2.2	20.5	1	341
UNO	-SLSB16- 90 CV	3	16	21	2.5	90	63	—	—	53	—	—	32	100	1.3	4.2	0.6	342
	-120 CV					120	93							130	1.5	5.5	0.8	343
	-150 CV					150	123							160	1.6	6.2	1.5	344
	 -180 CV					180	153							190	1.9	7.5	1.9	345
	-210 CV					210	183							220	2	8.2	3	346
	-240 CV					240	213							250	2.2	9.5	3.7	347
HYPER VERSION	BT40-SLSB20- 95-M 42	1	20	29	4.5	95	42	26	—	33.4	42	—	40	105	1.2	14.2	0.6	348
	-120-M 67					120	67			36				130	1.3	24.5	0.9	351
	-125-M 42					125	42	56		33.4				135	1.5	14.8	0.8	349
	-150-M 67					150	67			36				160	1.6	25	1.2	352
	-M 97						97	26		39.2	53					36.8	1.2	354
	-155-M 42	2				155	42	28	58	33.4	42	53		165	2	15.3	0.9	350
	-180-M 67	1				180	67	86	—	36	50	—		190		25.6	1.2	353
	-M 97						97	56		39.2					1.9	37.4	1.4	355
	-M127						127	26		42.3	53				1.8	50	1.6	357
	-210-M 97					210	97	86		39.2	50			220	2.2	38	1.7	356
STRAIGHT arbor	-M127						127	56		42.3					2.1	50.5	1.9	358
	-M157						157	26		45.5					2	62.3	2.1	360
	-240-M127					240	127	86		42.3				250	2.4	51.1	2.3	359
	-M157						157	56		45.5						62.9	2.4	361
	-270-M157					270		86						280	2.7	63.5	2.9	362
OTHERS																		
PERIPHERALS																		
Technical data																		
Z																		
MONO 3° MONO CURVE																		
Feature																		

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model
BT40-SLRB20- 95-M 42	1	20	38	9	95	42	26	—	42.4	53	—	40	105	1.5	14.3	0.4	363
-120-M 67					120	67			45				130	1.7	24.6	0.5	366
-125-M 42					125	42	56		42.4				135	1.9	14.9		364
-150-M 67					150	67			45	50			160	2	25.2	0.7	367
-155-M 42					155	42	86		42.4	53			165	2.2	15.4	0.6	365
-180-M 67					180	67			45	50			190	2.3	25.7	0.9	368
-SLFB20- 95-M 42					95	42	26	—	42.4	53	—	40	105	1.5	14.3	0.4	369
 -120-M 67	1	20	38	9	120	67			45				130	1.7	24.6	0.5	372
-125-M 42					125	42	56		42.4				135	1.9	14.9		370
 -150-M 67					150	67			45	50			160	2	25.2	0.7	373
-155-M 42					155	42	86		42.4				165	2.1	15.4		371
-180-M 67					180	67			45				190	2.3	25.7	0.9	374
-SLSB20- 90 CV	3	20	26	3	90	63	—	—	50.5	—	—	40	100	1.3	4.4	0.5	375
-120 CV					120	93			53				130	1.5	5.8	0.8	376
-150 CV					150	123							160	1.6	6.7	1.3	377
-180 CV					180	153							190	1.9	8	1.8	378
-210 CV					210	183							220	2.1	9.4	2.3	379
-240 CV					240	213							250	2.4	10.7	3	380
BT40-SLRB25- 95-M 42	1	25	45	10	95	42	26	—	49.4	53	—	45	105	1.5	16.4	0.3	381
-125-M 42					125		56						135	1.9	17	0.4	382
-155-M 42					155		86						165	2.3	17.5	0.6	383
-SLFB25- 95-M 42	1	25	45	10	95	42	26	—	49.4	53	—	45	105	1.5	16.4	0.3	384
 -125-M 42					125		56						135	1.9	17	0.4	385
-155-M 42					155		86						165	2.3	17.5	0.6	386
BT40-SLRB32- 95-M 42	1	32	54	11	95	42	26	—	58.4	63	—	50	87	1.8	4.7	0.3	387

φ70 Nozzle (HRB-03S)

Required for shrinking the SLRB32.

CODE
HRB-NZL70



HEAT ROBO Baby3000S

BT50

BT50-SLSB16-225-M157

MONO 3°

Rigidity value
(μm/kgf)
P.258

Imbalance value(g·mm)
P.261

Fig.1

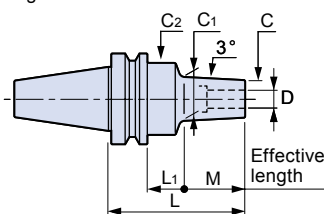
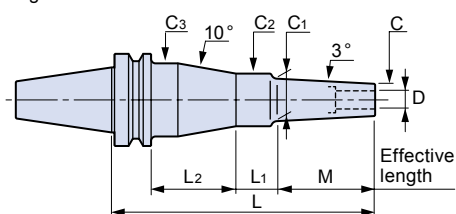


Fig. 2



Compatibility table
for HRD-01S

[○] Available [×] Not available
[▲] Usable by raising the heating unit.→P.257

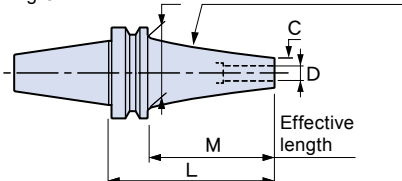
BT50-SLSA6-225 cv

MONO CURVE

Rigidity value
(μm/kgf)
P.258

Imbalance value(g·mm)
P.261

Fig.3

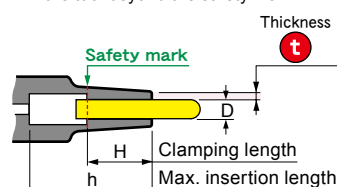


■Option

- Retention knob→P.244

■Caution

- Retention knob···Use a retention knob with hole, or remove the retention knob and heat it.
- Setting cutters···Be sure to insert the tool beyond the safety mark.



CV: Curve

Thickness

CODE	Fig.	φD	φC	t	L	M	L1	L2	φC1	φC2	φC3	H	h	Kg	N	S	Scale model
BT50-SLSA3-110-M 42	1	3	6	1.5	110	42	30	—	10.4	25	—	9	165	3.6	4.4	9.1	1
-135-M 67					135	67			13				190		5.1	14.7	4
-140-M 42					140	42	60		10.4				195	3.7	4.4	9.8	2
-165-M 67					165	67			13				220		5.2	15.9	5
-M 97						97	30		16.2	26					6	20.8	7
-170-M 42	2				170	42	33	57	10.4		40		225	4.1	4.6	9.9	3
-195-M 67					195	67			13				250		5.4	15.8	6
-M 97	1					97	60	—	16.2		—			3.8	6.1	22.3	8
-225-M 97	2				225		33	57			40		280	4.1	6.2	22.1	9
-SLRA3- 90-M 22	1	3	7.5	2.25	90	22	30	—	9.8	25	—	9	145	3.6	4.6	2.8	10
-110-M 42					110	42			11.9	26			165	3.7	4.9	5.4	13
-120-M 22					120	22	60		9.8	25			175		4.7	3.2	11
-135-M 67					135	67	30		14.5	26			190		5.4	9	16
-140-M 42					140	42	60		11.9				195	3.8	5	6	14
-150-M 22	2				150	22	33	57	9.8	25	39		205	4	4.9	3.2	12
-165-M 67	1				165	67	60	—	14.5		—		220	3.8	5.5	10	17
-M 97						97	30		17.7	26				3.7	6.1	13	19
-170-M 42	2				170	42	33	57	11.9		40		225	4.1	5.1	6	15
-195-M 67					195	67			14.5				250		5.7	9.8	18
-M 97	1					97	60	—	17.7		—			3.8	6.2	14.5	20
-M127						127	30		20.8	32					7.7	15.7	22
-225-M 97	2				225	97	33	57	17.7	25	39		280	4.1	6.3	14.4	21
-M127	1					127	60	—	20.8	36	—				7.7	16.3	23
-255-M127	2				255		30	60		32	46		310	4.4	8	16.5	24

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S	Scale model
Shrink-fit Heater	BT50-SLFB3- 90-M 22	1	3	9.5	3.25	90	22	30	—	11.8	26	—	9	145	3.6	4.4	1.9	25
	 -110-M 42					110	42			13.9				165	3.7	4.7	3.3	28
	-120-M 22					120	22	60		11.8	25			175		4.5	2.4	26
	-135-M 67					135	67	30		16.5	26			190		5.4	5.4	31
	-140-M 42					140	42	60		13.9	25			195		4.8	4	29
	-150-M 22	2				150	22	33	57	11.8		39		205	4	4.6	2.3	27
	-165-M 67	1				165	67	60	—	16.5	26	—		220	3.8	5.5	6.4	32
	-170-M 42	2				170	42	33	57	13.9	25	39		225	4	4.9	3.9	30
	-195-M 67					195	67			16.5				250	4.1	5.7	6.4	33
MONO 3° MONO CURVE	BT50-SLSA4-110-M 42	1	4	7	1.5	110	42	30	—	11.4	25	—	12	165	3.6	5.1	7.2	34
	-135-M 67					135	67			14				190		5.2	11.8	37
	-140-M 42					140	42	60		11.4				195	3.7		8	35
	-165-M 67					165	67			14				220			13	38
	-M 97					97	30			17.2						6.1	16.7	40
	-170-M 42	2				170	42	33	57	11.4		39		225	4	5.4	7.9	36
	-195-M 67					195	67			14				250			12.8	39
	-M 97	1				97	60	—	17.2			—			3.8	6.2	18.5	41
	-225-M 97	2				225		33	57			39		280	4.1	6.3	18.2	42
MONO Series	-SLRA4- 90-M 22	1	4	10	3	90	22	30	—	12.3	25	—	12	145	3.6	4.7	1.7	43
	-110-M 42					110	42			14.4				165		5.1	3.1	46
	-120-M 22					120	22	60		12.3				175	3.7	4.8	2.2	44
	-135-M 67					135	67	30		17	26			190		5.9	5.2	49
	-140-M 42					140	42	60		14.4	25			195		5.2	3.9	47
	 -150-M 22	2				150	22	33	57	12.3		39		205	4	5	2.2	45
	-165-M 67	1				165	67	60	—	17		—		220	3.8	5.9	6.4	50
	-M 97					97	30			20.2					3.7	6.8	7.9	52
	-170-M 42	2				170	42	33	57	14.4	26	40		225	4.1	5.4	3.7	48
	-195-M 67					195	67			17	25	39		250		6.1	6.2	51
2PIECE type	-M 97	1				97	60	—	20.2			—			3.8	6.9	9.7	53
	-M127					127	30			23.3	32					9.2	9.4	55
	-225-M 97	2				225	97	30	60	20.2	25	39		280	4.1	7.1		54
	-M127	1				127	60	—	23.3	32		—			4	9.2	10.4	56
	-255-M127	2				255		30	60			46		310	4.4	9.5	10.3	57
	-SLFB4- 90-M 22	1	4	12	4	90	22	30	—	14.3	26	—	12	145	3.7	4.6	1.4	58
	 -110-M 42					110	42			16.4				165		5	2.2	61
	-120-M 22					120	22	60		14.3	25			175		4.6	1.9	59
	-135-M 67					135	67	30		19	26			190		5.8	3.6	64
	-140-M 42					140	42	60		16.4				195	3.8	5.1	2.9	62
HYPER VERSION	-150-M 22	2				150	22	33	57	14.3	25	39		205	4	4.8	1.8	60
	-165-M 67	1				165	67	60	—	19		—		220	3.8	5.9	4.8	65
	-170-M 42	2				170	42	33	57	16.4	26	40		225	4.1	5.3	2.8	63
	-195-M 67					195	67			19				250	4.2	6.1	4.5	66
	-SLSA4-165 CV	3	4	7	1.5	165	127	—	—	85	—	—	12	220	5.2	15.4	1.8	67
	-195 CV					195	157							250	5.3	15.9	2.6	68
	-225 CV					225	187							280	5.5	16.4	3.8	69
	-255 CV					255	217							310	5.6	16.9	5.7	70
	-285 CV					285	247							340	6.4	19.5	5.9	71
	-315 CV					315	277							370	8.3	26	7.7	72
STRAIGHT arbor	BT50-SLSA6-110-M 42	1	6	9	1.5	110	42	30	—	13.4	25	—	18	165	3.6	5.4	4.8	73
	-135-M 67					135	67			16				190	3.7	6.4	8.1	76
	-140-M 42					140	42	60		13.4				195		5.4	5.7	74
	-165-M 67					165	67			16				220	3.8	6.5	9.4	77
	-M 97					97	30			19.2	32				3.7	8.3	11	79
	-170-M 42	2				170	42	33	57	13.4	26	40		225	4.1	5.6	5.5	75
	-195-M 67					195	67			16	25	39		250	4	6.6	9.2	78
	-M 97	1				97	60	—	19.2	32		—			3.9	8.2	11.7	80
	-225-M 97	2				225		30	60			46		280	4.3	8.5		81
PERIPHERALS																		
Technical data																		

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	 Kg	 N	 S		Scale model
BT50-SLSB6-110-M 42	1	6	10	2	110	42	30	—	14.4	25	—	18	165	3.6	6	3.7		82
-135-M 67					135	67			17				190	3.7	7.4	6.2		85
-140-M 42					140	42	60		14.4				195		6.1	4.6		83
-165-M 67					165	67			17				220	3.8	7.4	7.6		86
-M 97						97	30		20.2	32					9.6	8.5		88
-170-M 42	2				170	42	33	57	14.4	25	39		225	4	6.2	4.4		84
-195-M 67					195	67			17				250	4.1	7.6	7.3		87
-M 97	1					97	60	—	20.2	32	—				3.9	9.6	9.2	89
 -M127						127	30		23.3						3.8	11.3	11.1	91
-225-M 97	2				225	97		60	20.2		46		280	4.3	9.9	9.2		90
-M127	1					127	60	—	23.3		—			4	11.2	12.1		92
-M157						157	30		26.5					3.9	13	13.3		94
-255-M127	2				255	127		60	23.3	32	46		310	4.4	11.5	12		93
-M157	1					157	60	—	26.5		—			4.1	12.9	14.7		95
-285-M157	2				285		30	60			46		340	4.5	13.2	14.5		96
-SLRB6- 90-M 22	1	6	14	4	90	22	30	—	16.3	32	—	18	145	3.7	5.5	1		97
-110-M 42					110	42			18.4				165		6.6	1.6		100
-120-M 22					120	22	60		16.3				175	3.8	5.5	1.2		98
-135-M 67					135	67	30		21				190		8	2.6		103
-140-M 42					140	42	60		18.4				195	3.9	6.6	1.9		101
-150-M 22	2				150	22	30	60	16.3		46		205	4.2	5.8	1.2		99
-165-M 67	1				165	67	60	—	21		—		220	3.9	8	3.1		104
-170-M 42	2				170	42	30	60	18.4		46		225	4.3	6.9	1.9		102
-195-M 67					195	67			21				250		8.3	3		105
-SLFB6- 90-M 22	1	6	14	4	90	22	30	—	16.3	32	—	18	145	3.7	5.5	1		106
 -110-M 42					110	42			18.4				165		6.6	1.6		109
-120-M 22					120	22	60		16.3				175	3.8	5.5	1.2		107
-135-M 67					135	67	30		21				190		8	2.6		112
-140-M 42					140	42	60		18.4				195	3.9	6.6	1.9		110
-150-M 22	2				150	22	30	60	16.3		46		205	4.2	5.8	1.2		108
-165-M 67	1				165	67	60	—	21		—		220	3.9	8	3.1		113
-170-M 42	2				170	42	30	60	18.4		46		225	4.3	6.9	1.9		111
-195-M 67					195	67			21				250		8.3	3		114
-SLSA6-165 CV	3	6	9	1.5	165	127	—	—	85	—	—	18	220	5.1	15.1	1.5		115
-195 CV					195	157							250	5.2	15.5	2.4		116
-225 CV					225	187							280	5.7	16.8	2.9		117
-255 CV					255	217							310	5.9	18.4	4		118
-285 CV					285	247							340	6.2	19.5	5.2		119
-315 CV					315	277							370	8.4	26.8	6.9		120
BT50-SLSA8-110-M 42	1	8	11	1.5	110	42	30	—	15.4	25	—	24	165	3.6	6.9	3.5		121
-135-M 67					135	67			18	32			190	3.7	8.7	5.4		124
-140-M 42					140	42	60		15.4	25			195		6.9	4.4		122
-165-M 67					165	67			18	32			220	3.9	8.6	5.9		125
-M 97						97	30		21.2					3.8	10.8	7.9		127
-170-M 42	2				170	42	33	57	15.4	25	39		225	4	7.2	4.3		123
-195-M 67					195	67	28	62	18	36	50		250	4.5	8.9	5.7		126
-M 97	1					97	60	—	21.2	32	—			3.9	10.7	8.7		128
-225-M 97	2				225		28	62		36	50		280	4.5	11	8.3		129

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	 Kg	 N	 S		Scale model
Shrink-fit Heater	BT50-SLSB8-110-M 42	1	8	13	2.5	110	42	30	—	17.4	32	—	24	165	3.7	7.7	2.1	○	130
	-135-M 67					135	67			20				190		9.8	3.5	○	133
	-140-M 42					140	42	60		17.4				195	3.8	7.6	2.4	○	131
	-165-M 67					165	67			20				220	3.9	9.8	4	○	134
	-M 97						97	30		23.2					3.8	12.4	5.3	○	136
	-170-M 42	2				170	42		60	17.4		46		225	4.3	7.9	2.4	○	132
	-195-M 67					195	67			20				250		10.1	4	○	135
	 -M 97	1					97	60	—	23.2		—			4	12.3	6.1	○	137
	-M127						127	30		26.3					3.9	14.9	7.1	○	139
	-225-M 97	2				225	97		60	23.2		46		280	4.4	12.6	6	○	138
	-M127	1					127	60	—	26.3		—			4	14.9	8.2	○	140
	-M157						157	30		29.5	42					17.5	8	○	142
	-255-M127	2				255	127		60	26.3	32	46		310	4.5	15.2	8.1	▲	141
	-M157	1					157	60	—	29.5	42	—			4.3	17.5	8.5	○	143
	-285-M157	2				285		28	62			56		340	4.9	17.8		○	144
2PIECE type	-SLRB8- 90-M 22	1	8	18	5	90	22	30	—	20.3	32	—	24	145	3.7	6	0.7	×	145
	-110-M 42					110	42			22.4				165		7.7	1.1	○	148
	-120-M 22					120	22	60		20.3				175	3.8	5.9	0.9	×	146
	-135-M 67					135	67	30		25				190		9.8	1.7	○	151
	-140-M 42					140	42	60		22.4				195	3.9	7.7	1.4	○	149
	-150-M 22	2				150	22	30	60	20.3		46		205	4.3	6.2	0.9	×	147
	-165-M 67	1				165	67	60	—	25		—		220	4	9.8	2.2	○	152
	-170-M 42	2				170	42	28	62	22.4	36	50		225	4.5	8	1.3	○	150
	-195-M 67					195	67	30	60	25	32	46		250	4.4	10.1	2.2	○	153
	-SLFB8- 90-M 22	1	8	18	5	90	22	30	—	20.3	32	—	24	145	3.7	6	0.7	×	154
HYPER VERSION	 -110-M 42					110	42			22.4				165		7.7	1.1	○	157
	-120-M 22					120	22	60		20.3				175	3.8	5.9	0.9	×	155
	-135-M 67					135	67	30		25				190		9.8	1.7	○	160
	-140-M 42					140	42	60		22.4				195	3.9	7.7	1.4	○	158
	-150-M 22	2				150	22	30	60	20.3		46		205	4.3	6.2	0.9	×	156
	-165-M 67	1				165	67	60	—	25		—		220	4	9.8	2.2	○	161
	-170-M 42	2				170	42	30	60	22.4		46		225	4.3	8	1.4	○	159
	-195-M 67					195	67			25				250	4.4	10.1	2.2	○	162
	-SLSA8-165 CV	3	8	11	1.5	165	127	—	—	85	—	—	24	220	4.9	14.7	1.4	○	163
	-195 CV					195	157							250	5.3	16.1	1.9	○	164
STRAIGHT arbor	-225 CV					225	187							280	5.8	17.7	2.3	○	165
	-255 CV					255	217							310		17.9	3.7	▲	166
	-285 CV					285	247							340	6	19.1	4.9	○	167
	-315 CV					315	277							370	8.4	28	5	○	168
	-SLRA8-195 CV	3	8	16	4	195	157	—	—	85	—	—	24	250	5.4	17.3	1.1	○	169
	-225 CV					225	187							280	5.6	18.3	1.5	○	170
	-255 CV					255	217							310	5.8	19.1	2.2	▲	171
	-285 CV					285	247							340	5.9	19.9	3	○	172
	-SLFA8-195 CV	3	8	16	4	195	157	—	—	85	—	—	24	250	5.4	17.3	1.1	○	173
	 -225 CV					225	187							280	5.6	18.3	1.5	○	174
PERIPHERALS	-255 CV					255	217							310	5.8	19.1	2.2	▲	175
	-285 CV					285	247							340	5.9	19.9	3	○	176
Technical data																			

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model
BT50-SLSA10-110-M 42	1	10	13	1.5	110	42	30	—	17.4	25	—	30	165	3.6	7.9	2.6		177
-135-M 67					135	67			20	32			190	3.7	10.4	4		180
-140-M 42					140	42	60		17.4	25			195		7.8	3.7		178
-165-M 67					165	67			20	32			220	3.9	10.4	4.6		181
-M 97						97	30		23.2					3.8	13.6	6		183
-170-M 42	2				170	42	33	57	17.4	25	39		225	4	8.1	3.5		179
-195-M 67					195	67	28	62	20	36	50		250	4.5	10.7	4.3		182
-M 97	1					97	60	—	23.2	32	—			3.9	13.5	6.9		184
-225-M 97	2				225		30	60			46		280	4.4	13.8	6.8		185
-SLSB10-110-M 42	1	10	16	3	110	42	30	—	20.4	32	—	30	165	3.7	8.6	1.4		186
-135-M 67					135	67			23				190	3.8	11.7	2.4		189
-140-M 42					140	42	60		20.4				195	3.9	8.6	1.8		187
-165-M 67					165	67			23				220		11.7	3		190
-M 97						97	30		26.2						15.4	3.7		192
-170-M 42	2				170	42	28	62	20.4	36	50		225	4.5	8.9	1.7		188
-195-M 67					195	67	30	60	23	32	46		250	4.3	12	3		191
-M 97	1					97	60	—	26.2		—			4	15.3	4.5		193
-M127						127	30		29.3	42					20			195
-225-M 97	2				225	97		60	26.2	32	46		280	4.4	15.6	4.4		194
-M127	1					127	60	—	29.3	42	—			4.2	20.6	4.9		196
-M157						157	30		32.5					4.1	23.7	5.6		198
-255-M127	2				255	127	28	62	29.3		56		310	4.8	21.1	4.9		197
-M157	1					157	60	—	32.5		—			4.4	24.3	6.1		199
-285-M157	2				285		28	62			56		340	5	24.8			200
-SLRB10- 90-M 22	1	10	22	6	90	22	30	—	24.3	32	—	30	145	3.7	6.2	0.6		201
-110-M 42					110	42			26.4				165	3.8	8.7	0.8		204
-120-M 22					120	22	60		24.3				175	3.9	6.2			202
-135-M 67					135	67	30		29	42			190		11.8	1.1		207
-140-M 42					140	42	60		26.4	32			195		8.6	1.2		205
-150-M 22	2				150	22	30	60	24.3		46		205	4.3	6.5	0.8		203
-165-M 67	1				165	67	60	—	29	42	—		220	4.1	11.7	1.3		208
-170-M 42	2				170	42	28	62	26.4	36	50		225	4.5	8.9	1		206
-195-M 67					195	67		62	29	42	56		250	4.7	12	1.3		209
-SLFB10- 90-M 22	1	10	22	6	90	22	30	—	24.3	32	—	30	145	3.7	6.2	0.6		210
 -110-M 42					110	42			26.4				165	3.8	8.7	0.8		213
-120-M 22					120	22	60		24.3				175	3.9	6.2			211
-135-M 67					135	67	30		29	42			190		11.8	1.1		216
-140-M 42					140	42	60		26.4	36			195	4	8.6	1		214
-150-M 22	2				150	22	30	60	24.3	32	46		205	4.3	6.5	0.8		212
-165-M 67	1				165	67	60	—	29	42	—		220	4.1	11.7	1.3		217
-170-M 42	2				170	42	30	60	26.4	32	46		225	4.3	8.9	1.2		215
-195-M 67					195	67	28	62	29	42	56		250	4.7	12	1.3		218
-SLSA10-165 CV	3	10	13	1.5	165	127	—	—	85	—	—	30	220	4.9	14.9	1.2		219
-195 CV					195	157							250	5.5	16.9	1.5		220
-225 CV					225	187							280	5.4	16.8	2.4		221
-255 CV					255	217							310	6.1	19.8	2.6		222
-285 CV					285	247							340	6.3	21.2	3.7		223
-315 CV					315	277							370	8.4	28.6	4.6		224

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model
Shrink-fit Heater	BT50-SLRA10-165 CV	3	10	19	4.5	165	127	—	—	85	—	—	30	220	5.1	15.9	0.7	×	225
	-195 CV					195	157							250	5.2	16.6	1.1	○	226
	-225 CV					225	187							280	5.9	19.7	1.2	▲	227
	-255 CV					255	217							310	6.1	20.3	1.7		228
	-285 CV					285	247							340	6.2	21.1	2.4		229
MONO 3° MONO CURVE	-SLFA10-165 CV	3	10	19	4.5	165	127	—	—	85	—	—	30	220	5.1	15.9	0.7	×	230
	 -195 CV					195	157							250	5.2	16.6	1.1	○	231
	-225 CV					225	187							280	5.9	19.7	1.2	▲	232
	-255 CV					255	217							310	6.1	20.3	1.7		233
	-285 CV					285	247							340	6.2	21.1	2.4		234
MONO Series	BT50-SLSA12-110-M 42	1	12	15	1.5	110	42	30	—	19.4	32	—	30	165	3.7	9.5	1.9	○	235
	-135-M 67					135	67			22				190		13.1	3.3		238
	-140-M 42					140	42	60		19.4				195	3.8	9.4	2.3		236
	-165-M 67					165	67			22				220	3.9	13	3.9		239
	-M 97						97	30		25.2					3.8	17.7	4.9		241
	-170-M 42	2				170	42		60	19.4		46		225	4.3	9.7	2.3		237
	-195-M 67					195	67			22				250		13.3	3.9		240
	-M 97	1					97	60	—	25.2		—			4	17.7	5.9		242
	-225-M 97	2				225		30	60			46		280	4.4	18	5.8	▲	243
	-SLSB12-110-M 42	1	12	19	3.5	110	42	30	—	23.4	32	—	30	165	3.7	10.4	1.1	○	244
2PIECE type	-135-M 67					135	67			26				190	3.8	14.6	1.9		247
	-140-M 42					140	42	60		23.4				195	3.9	10.3	1.6		245
	-165-M 67					165	67			26				220		14.5	2.5		248
	-M 97						97	30		29.2	42					20.5	2.4		250
	-170-M 42	2				170	42	28	62	23.4	36	50		225	4.5	10.6	1.3		246
UNO	-195-M 67					195	67	30	60	26	32	46		250	4.4	14.8	2.4		249
	 -M 97	1					97	60	—	29.2	42	—			4.2	21.1	2.7		251
	-M127						127	30		32.3					4.1	25.5	3.3		253
	-225-M 97	2				225	97	28	62	29.2		56		280	4.8	21.6	2.8	▲	252
	-M127	1					127	60	—	32.3		—			4.3	26.1	3.7		254
HYPER VERSION	-M157						157	30		35.5						30.6	4.1		256
	-255-M127	2				255	127	28	62	32.3		56		310	4.9	26.7	3.7		255
	-M157	1					157	60	—	35.5		—			4.5	31.1	4.7		257
	-285-M157	2				285		28	62			56		340	5.1	31.7			258
	-SLRB12- 90-M 22	1	12	26	7	90	22	30	—	28.3	42	—	30	145	3.7	9.5	0.4	×	259
Z	-110-M 42					110	42			30.4				165	3.8	11.4	0.6		262
	-120-M 22					120	22	60		28.3				175	4	10.1	0.5		260
	-135-M 67					135	67	30		33				190		15.5	0.8		265
	-140-M 42					140	42	60		30.4				195	4.1	11.9	0.7		263
	-150-M 22	2				150	22	28	62	28.3		56		205	4.6	10.7	0.5		261
STRAIGHT arbor	-165-M 67	1				165	67	60	—	33		—		220	4.2	16.1	1		266
	-170-M 42	2				170	42	28	62	30.4		56		225	4.7	12.5	0.7		264
	-195-M 67					195	67			33				250	4.8	16.7	1.1		267
	-SLFB12- 90-M 22	1	12	26	7	90	22	30	—	28.3	42	—	30	145	3.7	9.5	0.4	×	268
	 -110-M 42					110	42			30.4				165	3.8	11.4	0.6		271
OTHERS	-120-M 22					120	22	60		28.3				175	4	10.1	0.5		269
	-135-M 67					135	67	30		33				190		15.5	0.8		274
	-140-M 42					140	42	60		30.4				195	4.1	11.9	0.7		272
	-150-M 22	2				150	22	28	62	28.3		56		205	4.6	10.7	0.5		270
	-165-M 67	1				165	67	60	—	33		—		220	4.2	16.1	1		275
PERIPHERALS	-170-M 42	2				170	42	28	62	30.4		56		225	4.7	12.5	0.7		273
	-195-M 67					195	67			33				250	4.8	16.7	1.1		276
Technical data																			

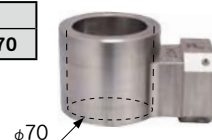
CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S		Scale model	
BT50-SLSA12-165 CV	3	12	15	1.5	165	127	—	—	84	—	—	30	220	4.8	14.6	1.2	○	277	
-195 CV					195	157	85	250	5.6	17.6	278								
-225 CV					225	187	280	5.8	18.5	1.8	279								
-255 CV					255	217	310	6	19.3	2.6	280								
-285 CV					285	247	340	6.2	21.2	3.5	281								
-315 CV					315	277	370	8.5	29.2	3.6	282								
-SLRA12-165 CV	3	12	22	5	165	127	—	—	85	—	—	30	220	5.1	16.1	0.7	×	283	
-195 CV					195	157	250	5.6	18	0.8	284								
BT50 -225 CV					225	187	280		18.6	1.3	285								
-255 CV					255	217	310	5.8	20.7	1.6	286								
-285 CV					285	247	340	6.1	22.4	2.1	287								
-SLFA12-165 CV	3	12	22	5	165	127	—	—	85	—	—	30	220	5.1	16.1	0.7	×	288	
 -195 CV					195	157	250	5.6	18	0.8	289								
-225 CV					225	187	280		18.6	1.3	290								
-255 CV					255	217	310	5.8	20.7	1.6	291								
-285 CV					285	247	340	6.1	22.4	2.1	292								
BT50-SLSB16-110-M 42	1	16	24	4	110	42	30	—	28.4	42	—	32	165	3.8	15	0.7		293	
-135-M 67					135	67		31	190	3.9	21.9		1.1	296					
-140-M 42					140	42	60	28.4	195	4	15.6		0.9	294					
-165-M 67					165	67		31	220	4.1	22.5		1.4	297					
-M 97						97	30	34.2		4	30.2		1.7	299					
-170-M 42					2	170	42	28	62	28.4			56	225	4.6	16.2		0.9	295
-195-M 67						195	67		31	250	4.7		23	1.4	298				
-M 97					1		97	60	—	34.2			—		4.3	30.7		2	300
-M127							127	30		37.3	53			4.2	38.5	2.1		302	
-225-M 97					2	225	97	28	62	34.2	42		56	280	4.9	31.3			301
-M127							127	60	—	37.3	53		—		4.6	39		2.3	303
-M157					1		157	30		40.5					4.4	46.8		2.6	305
-255-M127						2	255	127	28	62	37.3			67	310	5.5		39.6	2.3
-M157					1		157	60	—	40.5			—		4.8	47.3		2.8	306
-285-M157	2		285		28	62		67	340	5.7	47.9	2.9	307						
-SLRB16- 90-M 22	1	16	32	8	90	22	30	—	34.3	42	—	32	145	3.8	9.6	0.3		308	
-110-M 42					110	42		36.4	165	3.9	15.1		0.5	311					
-120-M 22					120	22	60	34.3	175	4	10.1			309					
-135-M 67					135	67	30	39	190	4.1	22		0.6	314					
-140-M 42					140	42	60	36.4	195	4.2	15.7			312					
-150-M 22					2	150	22	28	62	34.3			56	205	4.6	10.7		0.5	310
-165-M 67					1	165	67	60	—	39			—	220	4.3	22.6		0.9	315
-170-M 42					2	170	42	28	62	36.4			56	225	4.8	16.2		0.7	313
-195-M 67						195	67		39	250	4.9		23.2	0.9	316				
-SLFB16- 90-M 22	1	16	32	8	90	22	30	—	34.3	42	—	32	145	3.8	9.6	0.3		317	
 -110-M 42					110	42		36.4	165	3.9	15.1		0.5	320					
-120-M 22					120	22	60	34.3	175	4	10.1			318					
-135-M 67					135	67	30	39	190	4.1	22		0.6	323					
-140-M 42					140	42	60	36.4	195	4.2	15.7			321					
-150-M 22					2	150	22	28	62	34.3			56	205	4.6	10.7		0.5	319
-165-M 67					1	165	67	60	—	39			—	220	4.3	22.6		0.9	324
-170-M 42					2	170	42	28	62	36.4			56	225	4.8	16.2		0.7	322
-195-M 67						195	67	28		39	250		4.9	23.2	0.9	325			
-SLSB16-165 CV	3	16	21	2.5	165	127	—	—	85	—	—	32	220	5.4	17.8	0.6		326	
-195 CV					195	157	250		17.7	1.1	327								
-225 CV					225	187	280	6.3	21.1	1.2	328								
-255 CV					255	217	310	6.1	20.9	2	329								
-285 CV					285	247	340	7	24.3		330								
-315 CV					315	277	370	8.6	30.9	2.6	331								

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model
Shrink-fit Heater	BT50-SLSB20-110-M 42	1	20	29	4.5	110	42	30	—	33.4	42	—	40	165	3.8	16.8	0.5	332
	-135-M 67					135	67			36				190	3.9	27.1	0.9	335
	-140-M 42					140	42	60		33.4				195	4.1	17.4	0.8	333
	 -165-M 67					165	67			36				220	4.2	27.7	1.2	336
	-M 97						97	30		39.2	53				4.1	39.4	1.1	338
	-170-M 42	2				170	42	28	62	33.4	42	56		225	4.7	18	0.8	334
	-195-M 67					195	67			36				250	4.8	28.2	1.2	337
	-M 97	1					97	60	—	39.2	53	—			4.5	40	1.3	339
	-M127						127	30		42.3					4.3	52.6	1.5	341
	-225-M 97	2				225	97	28	62	39.2		67		280	5.4	40.6	1.3	340
	-M127	1					127	60	—	42.3		—			4.7	53.2	1.8	342
	-M157						157	30		45.5					4.6	65	1.7	344
	-255-M127	2				255	127	28	62	42.3		67		310	5.6	53.7		343
	-M157	1					157	60	—	45.5		—			5	65.5	2.2	345
	-285-M157	2				285		28	62			67		340	5.9	66.1		346
2PIECE type	-SLRB20-110-M 42	1	20	38	9	110	42	30	—	42.4	53	—	40	165	4	16.9	0.3	347
	-135-M 67					135	67			45				190	4.2	27.2	0.4	350
	-140-M 42					140	42	60		42.4				195	4.4	17.5		348
	-165-M 67					165	67			45				220	4.6	27.8	0.6	351
	-170-M 42	2				170	42	28	62	42.4		67		225	5.3	18.1	0.4	349
	-195-M 67					195	67			45				250	5.5	28.4	0.6	352
	-SLFB20-110-M 42	1	20	38	9	110	42	30	—	42.4	53	—	40	165	4	16.9	0.3	353
UNO	 -135-M 67					135	67			45				190	4.2	27.2	0.4	356
	-140-M 42					140	42	60		42.4				195	4.4	17.5		354
	-165-M 67					165	67			45				220	4.6	27.8	0.6	357
	-170-M 42	2				170	42	28	62	42.4		67		225	5.3	18.1	0.4	355
	-195-M 67					195	67			45				250	5.5	28.4	0.6	358
	-SLSB20-165 CV	3	20	26	3	165	127	—	—	85	—	—	40	220	5.4	17.4	0.6	359
	-195 CV					195	157							250	6.1	20.8	0.7	360
HYPER VERSION	-225 CV					225	187							280	5.8	20.5	1.2	361
	-255 CV					255	217							310	6.7	23.9	1.3	362
	-285 CV					285	247							340	7	25.4	1.7	363
	-315 CV					315	277							370	8.9	32.4	2.3	364
	BT50-SLRB25-110-M 42	1	25	45	10	110	42	30	—	49.4	53	—	45	165	4.1	19	0.3	365
Z	-140-M 42					140		60						195	4.5	19.6	0.4	366
	-170-M 42	2				170		28	62			67			5.3	20.2		367
	-SLFB25-110-M 42	1	25	45	10	110	42	30	—	49.4	53	—	45	165	4.1	19	0.3	368
	 -140-M 42					140		60						195	4.5	19.6	0.4	369
	-170-M 42	2				170		28	62			67			5.4	20.2		370
STRAIGHT arbor	BT50-SLRB32-110-M 42	1	32	54	11	110	42	30	—	58.4	63	—	50	160	4.0	11.2	0.2	371
	-140-M 42					140		60						171	4.6	13.4	0.3	372
	-170-M 42	2				170		28	62			77			5.8	19.6		373
OTHERS																		

φ70 Nozzle (HRB-03S)

Required for shrinking the SLRB32.

CODE
HRB-NZL70



A40

A40-SLRA10-65

MONO 3°

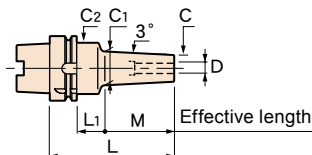
Rigidity value
($\mu\text{m}/\text{kgf}$)

P.258

Imbalance
value(gmm)

N

P.261

Compatibility table
for HRD-01S

[○] Available [×] Not available

■Std.Access.

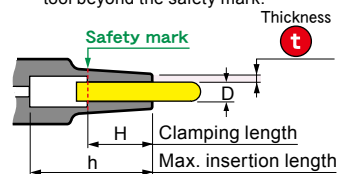
- Coolant duct (fixed type)→P.246

■Note

- Swing type coolant ducts are available upon request.
For details, please contact us.

■Caution

- Setting cutters···Be sure to insert the tool beyond the safety mark.



CODE	ϕD	ϕC	Thickness t	L	M	L ₁	ϕC_1	ϕC_2	H	h	Kg	N	S	Scale model
A40-SLSA3- 60	3	6	1.5	60	22	18	8.3	20	9	44	0.2	1.3	4.8	○ 1
- 65-M22				65		23		25			0.3	3	4.5	○ 2
- 85-M42				85	42		10.4			64		3.2	9.1	○ 3
-100-M42				100		38				78		3.3	9.3	○ 4
-SLRA3- 65-M22	3	7.5	2.25	65	22	23	9.8	25	9	44	0.3	3	2.7	○ 5
- 85-M42				85	42		11.9			64		3.2	5.3	○ 6
-SLFB3- 65-M22	3	9.5	3.25	65	22	23	11.8	25	9	44	0.3	3	1.2	○ 7
- 85-M42				85	42		13.9			64		3.3	3.2	○ 8
A40-SLSA4- 60	4	7	1.5	60	22	18	9.3	20	12	44	0.2	1.4	3.8	○ 9
- 65-M22				65		23		25			0.3	3.1	3.5	○ 10
- 80				80	42	18	11.4	20		64	0.2	1.4	7.5	○ 11
- 85-M42				85		23		25			0.3	3.4	7.1	○ 12
-100-M42				100		38				78		3.5	7.4	○ 13
-SLRA4- 65-M22	4	10	3	65	22	23	12.3	25	12	44	0.3	3.1	1.7	○ 14
- 85-M42				85	42		14.4			64		3.5	3.1	○ 15
-SLFB4- 65-M22	4	12	4	65	22	23	14.3	25	12	44	0.3	3.2	1.3	○ 16
- 85-M42				85	42		16.4			64		3.5	2.2	○ 17
A40-SLSA6- 65-M22	6	9	1.5	65	22	23	11.3	25	18	44	0.3	3.2	2.3	○ 18
- 80				80	42	18	13.4	20		54	0.2	1.5	5.1	○ 19
- 85-M42				85		23		25		64	0.3	3.9	4.8	○ 20
-100-M42				100		38				78		4	5.1	○ 21
-SLRA6- 60	6	12	3	60	22	18	14.3	26	18	39	0.3	1.4	1.3	○ 22
- 65-M22				65		23		25		44		3.2		○ 23
- 85-M42				85	42		16.4			64		3.9	2.4	○ 24
-SLFB6- 70-M22	6	14	4	70	22	28	16.3	32	18	48	0.4	4.1	1	○ 25
- 90-M42				90	42		18.4			68		4.7	1.6	○ 26
A40-SLSA8- 65-M22	8	11	1.5	65	22	23	13.3	25	24	44	0.3	3.2	1.6	○ 27
- 85-M42				85	42	23	15.4	25		64		4.3	3.4	○ 28
-100-M42				100		38				78		4.4	3.8	○ 29
-SLRA8- 65-M22	8	14	3	65	22	23	16.3	25	24	44	0.3	3.2	1.1	○ 30
- 85-M42				85	42		18.4			64		4.3	2	○ 31
-SLFB8- 70-M22	8	18	5	70	22	28	20.3	32	24	48	0.4	4.1	0.7	○ 32
- 90-M42				90	42		22.4			68		5.2	1.1	○ 33

SLFB



CODE	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	 Kg	N	S	
A40-SLSA10- 65-M22	10	13	1.5	65	22	23	15.3	25	30	44	0.3	3	1.2	○
- 85-M42				85	42		17.4			64		4.6	2.6	
- 90				90		28		26				1.9		
-100-M42				100		38		25		78		4.7	3	
-SLRA10- 65	10	16	3	65	22	23	18.3	26	25	44	0.3	1.6	0.9	○
- 65-M22								25	30			3	1	
- 90-M42				90	42	28	20.4	32		69	0.4	5.4	1.5	
-SLFB10- 70-M22	10	22	6	70	22	28	24.3	32	30	48	0.4	3.9	0.6	×
- 90-M42				90	42		26.4			68	0.5	5.6	0.9	○
A40-SLSA12- 65-M22	12	15	1.5	65	22	23	17.3	25	30	44	0.3	3.3	1.1	○
- 90-M42				90	42	28	19.4	32		68	0.4	6.1	1.9	○
-SLRA12- 65-M22	12	20	4	65	22	23	22.3	25	30	44	0.3	3.3	0.8	○
-SLFB12- 70-M22	12	26	7	70	22	28	28.3	32	30	48	0.4	4.2	0.6	×
A40-SLRA16- 65-M22	16	26	5	65	22	23	28.3	33.5	32	43	0.4	2	0.5	
A40-SLRA20- 70-M50	20	32	6	70	50	—	33.5	—	38	48	0.4	2.4	0.6	



A50

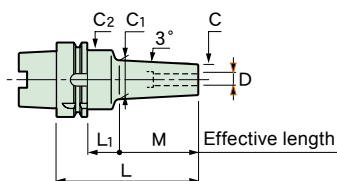
Rigidity value
($\mu\text{m/kgf}$)

● P.258

Imbalance
value(g·mm)

● P.261

A50-SLSA4-95-M42



Compatibility table
for HRD-01S

[○] Available [×] Not available

■ Std.Access.

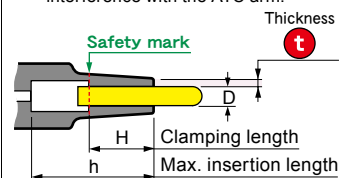
- Coolant duct (fixed type)→P.246

■ Note

- Swing type coolant ducts are available upon request.
For details, please contact us.

■ Caution

- Setting cutters: Be sure to insert the tool beyond the safety mark.
- The undercut area of the A50M is different from the standards.
Please be careful to check for interference with the ATC arm.



CODE	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg	N	S		Scale model				
A50-SLSA 3- 95-M42	3	6	1.5	95	42	27	10.4	25	9	71	0.5	5.8	9.1	○	1				
-125-M42				125		57				101					0.6	6.5	9.8	2	
-SLRA 3- 75-M22	3	7.5	2.25	75	22	27	9.8	25	9	51	0.5	6.2	2.8	○	3				
- 95-M42				95		42				11.9					71	6.6	5.3	4	
-125-M42				125		57				101					0.6	7.3	6	5	
A50-SLSA 4- 95-M42	4	7	1.5	95	42	27	11.4	25	12	71	0.5	7	7.2	○	6				
-125-M42				125		57				101					0.6	7.7	7.9	7	
-SLRA 4- 75-M22	4	10	3	75	22	27	12.3	25	12	51	0.5	6.3	1.7	○	8				
- 95-M42				95		42				14.4					71	7	3.1	9	
-125-M42				125		57				101					0.6	7.7	3.8	10	
A50-SLSA 6- 95-M42	6	9	1.5	95	42	27	13.4	25	18	71	0.5	7.3	4.8	○	11				
-125-M42				125		57				101					0.6	8	5.6	12	
-SLRB 6- 75-M22	6	14	4	75	22	27	16.3	32	18	50	0.5	7.2	1	○	13				
- 95-M42				95		42				18.4					70	0.6	8.9	1.6	14
-125-M42				125		57				100					0.7	10.2	1.9	15	
A50-SLSA 8- 95-M42	8	11	1.5	95	42	27	15.4	25	24	71	0.5	9.3	3.4	○	16				
-125-M42				125		57				101					0.6	11.8	4.4	17	
-SLRB 8- 75-M22	8	18	5	75	22	27	20.3	32	24	50	0.6	7.9	0.7	×	18				
- 95-M42				95		42				22.4					70	10.5	1.1	19	
-125-M42				125		57				100					0.8	11.8	1.5	20	
A50-SLSA10- 95-M42	10	13	1.5	95	42	27	17.4	25	30	71	0.5	10.7	2.6	○	21				
-125-M42				125		57				101					0.6	12.1	3.7	22	
-SLRB10- 75-M22	10	22	6	75	22	27	24.3	32	30	50	0.6	8.3	0.6	×	23				
- 95-M42				95		42				26.4					70	11.9	0.9	24	
-125-M42				125		57				100					0.8	13.3	1.3	25	
A50-SLRB12- 75-M22	12	26	7	75	22	27	28.3	42	30	52	0.7	6.2	0.4	×	26				
- 95-M42				95		42				30.4					72	0.8	6.3	0.6	27
-125-M42				125		57				98					1	22.9	0.8	28	
A50-SLRB16- 75-M22	16	32	8	75	22	27	34.3	42	32	52	0.7	6.3	0.4		29				
-105-M22				105		57				78					1	19	0.5	30	
A50M-SLRB20- 75-M22※1	20	38	9	75	22	27	40.3	49	40	51	0.8	6.4	0.3		31				
-105-M22※1				105		57				76					1.2	15.1	0.4	32	

※1 When shrinking the SLRB20 with HEAT ROBO DENJI 5000(HRD-02S), the standard heating coil cannot be used.
Please use the heating coil No.4.

MAKINO J
MAKINO

J3



A63

A63-SLRB12-95-M42

MONO 3°

Rigidity value
($\mu\text{m/kgf}$)
P.258Imbalance
value(g·mm)
P.261

Fig. 1

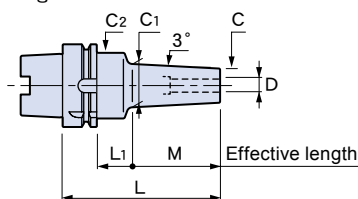


Fig. 2

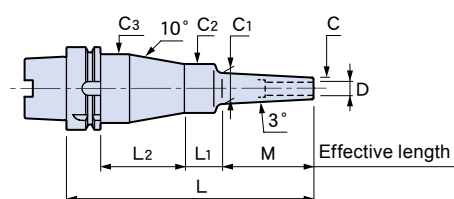
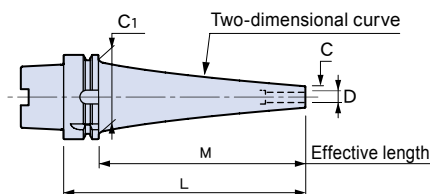


Fig. 3



A63-SLFA6-150 cv

MONO CURVE

Rigidity value
($\mu\text{m/kgf}$)
P.258Imbalance
value(g·mm)
P.261Compatibility table
for HRD-01S

[O] Available [X] Not available

[▲] Usable by raising the heating unit. → P.257

[★] Use heating coil No. 2.

■ Std. Access.

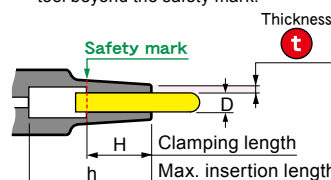
- Coolant duct (fixed type) → p.246

■ Note

- Swing type coolant ducts are available upon request. → P.246

■ Caution

- Setting cutters... Be sure to insert the tool beyond the safety mark.



cv: Curve

Thickness

CODE	Fig.	ϕD	ϕC	t	L	M	L1	L2	$\phi C1$	$\phi C2$	$\phi C3$	H	h	Kg	N	S	Scale model
A63-SLSA3- 95-M 42	1	3	6	1.5	95	42	27	—	10.4	25	—	9	70	0.7	8.1	9.1	1
-120-M 67					120	67			13				95	0.8	9.2	14.7	4
-125-M 42					125	42	57		10.4	26			100	0.9	8.2	9.6	2
-150-M 67					150	67			13	25			125	0.8	9.3	15.8	5
-M 97						97	27		16.2						10.5	20.5	7
-155-M 42	2				155	42	33	54	10.4	26	40		130	1.2	8.4	9.9	3
-180-M 67					180	67			13	25	39		155	1.1	9.6	15.7	6
-M 97	1					97	57	—	16.2		—			0.9	10.6	22.2	8
-210-M 97	2				210		33	54		25	39		185	1.2	10.8	22.1	9
-SLRA3- 75-M 22	1	3	7.5	2.25	75	22	27	—	9.8	25	—	9	50	0.7	8.4	2.8	10
- 95-M 42					95	42			11.9				70		8.9	5.3	13
-105-M 22					105	22	57		9.8				80	0.8	8.6	3.2	11
-120-M 67					120	67	27		14.5				95		9.6	8.8	16
-125-M 42					125	42	57		11.9				100		9	6	14
-135-M 22	2				135	22	33	54	9.8		39		110	1.1	8.8	3.2	12
-150-M 67	1				150	67	57	—	14.5		—		125	0.9	9.8	9.9	17
-M 97						97	27		17.7					0.8	10.6	12.9	19
-155-M 42	2				155	42	33	54	11.9	25	39		130	1.1	9.2	6	15
-180-M 67					180	67			14.5	26	40		155	1.2	10	9.8	18
-M 97	1					97	57	—	17.7	25	—			0.9	10.8	14.6	20
-M127						127	27		20.8	36					12.6	15.7	22
-210-M 97	2				210	97	33	54	17.7	25	39		185	1.2	11	14.4	21
-M127	1					127	57	—	20.8	32	—		184	1.1	12.8	16.6	23
-240-M127	2				240		30	57			46		214	1.5	13.2	16.5	24

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S		Scale model
A63-SLFB3- 75-M 22	1	3	9.5	3.25	75	22	27	—	11.8	25	—	9	50	0.7	8.1	1.9	○	25
 - 95-M 42					95	42			13.9				70	0.8	8.5	3.2		28
-105-M 22					105	22	57		11.8	26			80	0.9	8.2	2.3		26
-120-M 67					120	67	27		16.5				95	0.8	9.7	5.3		31
-125-M 42					125	42	57		13.9				100	0.9	8.7	3.8		29
-135-M 22	2				135	22	33	54	11.8		40		110	1.2	8.5	2.3		27
-150-M 67	1				150	67	57	—	16.5		—		125	0.9	9.8	6.3		32
-155-M 42	2				155	42	33	54	13.9	25	39		130	1.1	8.9	3.9		30
-180-M 67					180	67			16.5	26	40		155	1.2	10	6.3		33
A63-SLSA4- 95-M 42	1	4	7	1.5	95	42	27	—	11.4	25	—	12	70	0.7	9.2	7.2	○	34
-120-M 67					120	67			14				95	0.8		11.7		37
-125-M 42					125	42	57		11.4				100		9.4	7.9		35
-150-M 67					150	67			14				125	0.9		12.8		38
-M 97						97	27		17.2					0.8	10.6	16.6		40
-155-M 42	2				155	42	33	54	11.4		39		130	1.1	9.6	7.9		36
-180-M 67					180	67			14				155			12.8		39
-M 97	1					97	57	—	17.2		—			0.9	10.8	18.4		41
-210-M 97	2				210		33	54			39		185	1.2	11	18.2		42
-SLRA4- 75-M 22	1	4	10	3	75	22	27	—	12.3	25	—	12	50	0.7	8.6	1.7	○	43
- 95-M 42					95	42			14.4				70	0.8	9.2	3.1		46
-105-M 22					105	22	57		12.3				80		8.7	2.2		44
-120-M 67					120	67	27		17				95		10.3	5.1		49
-125-M 42					125	42	57		14.4				100		9.3	3.8		47
-135-M 22	2				135	22	33	54	12.3		39		110	1.1	8.9	2.2		45
 -150-M 67	1				150	67	57	—	17		—		125	0.9	10.4	6.3		50
-M 97						97	27		20.2				124	0.8	11.7	7.7		52
-155-M 42	2				155	42	33	54	14.4		39		130	1.1	9.6	3.8		48
-180-M 67					180	67			17				155	1.2	10.7	6.2		51
-M 97	1					97	57	—	20.2		—		154	0.9	11.8	9.5		53
-M127						127	27		23.3	32				1	14.8	9.4		55
-210-M 97	2				210	97	33	54	20.2	26	40		185	1.3	12.1	9.1		54
-M127	1					127	57	—	23.3	36	—			1.2	15.1	9.9		56
-240-M127	2				240		30	57		32	46		214	1.5	15.4	10.3		57
-SLFB4- 75-M 22	1	4	12	4	75	22	27	—	14.3	25	—	12	50	0.7	8.4	1.3	○	58
 - 95-M 42					95	42			16.4				70	0.8	9	2.2		61
-105-M 22					105	22	57		14.3				80		8.5	1.8		59
-120-M 67					120	67	27		19				95		10.3	3.6		64
-125-M 42					125	42	57		16.4				100	0.9	9.1	2.9		62
-135-M 22	2				135	22	33	54	14.3		39		110	1.1	8.7	1.8		60
-150-M 67	1				150	67	57	—	19		—		125	0.9	10.4	4.7		65
-155-M 42	2				155	42	33	54	16.4		39		130	1.1	9.4	2.9		63
-180-M 67					180	67			19				155	1.2	10.6	4.6		66
-SLSA4- 90 CV	3	4	7	1.5	90	64	—	—	53	—	—	12	65	1	9.3	1.8	○	67
-120 CV					120	94							95	1.1	10.1	2.7		68
-150 CV					150	124							125	1.3	11	4		69
-180 CV					180	154							154	1.4	11.6	6.6		70
-210 CV					210	184							185		11.8	11.6		71
-240 CV					240	214							214	1.6	13.1	14		72
-270 CV					270	244							245	2	15.4	11.9		73
-300 CV					300	274							275	2.1	16.3	15.9		74
-SLRA4-120 CV	3	4	10	3	120	94	—	—	53	—	—	12	95	1	8.6	1.9	○	75
-150 CV					150	124							125	1.1	9.3	2.9		76
-180 CV					180	154							155	1.4	10.9	3.3		77
-210 CV					210	184							185		11.3	5.6		78

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h		N	S		Scale model
Shrink-fit Heater	A63-SLSA3/16- 90 CV	3	3/16	.31	.06	3.54	2.52	—	—	2.87	—	—	.59	2.56	1.9	7.6	2	○	79
	-120 CV					4.72	3.70							3.74	2.2	8.5	2.6		80
	-150 CV					5.91	4.88							4.92	2.5	9.4	4		81
	-180 CV					7.09	6.06							6.06	2.7	10.3	6.5		82
	-210 CV					8.27	7.24							7.24	3.1	11.8	8.4		83
	-240 CV					9.45	8.43							8.43	3.5	12.9	10.6		84
	-270 CV					10.63	9.61							9.61	4.0	14.2	13.2		85
	-300 CV					11.81	10.79							10.83	4.5	15.1	16.1		86
MONO 3° MONO CURVE	-SLRA3/16-120 CV	3	3/16	.42	.12	4.72	3.70	—	—	2.87	—	—	.59	3.70	2.2	8.7	1.8	○	87
	-150 CV					5.91	4.88							4.88	2.6	10	2.4		88
	-180 CV					7.09	6.06							6.10	2.8	10.2	4.3		89
	-210 CV					8.27	7.24							7.24	3.1	12	5.7		90
MONO Series	A63-SLSA6- 95-M 42	1	6	9	1.5	95	42	27	—	13.4	25	—	18	70	0.7	9.5	4.8	○	91
	-120-M 67					120	67			16				95	0.8	11.1	8		94
	-125-M 42					125	42	57		13.4				100		9.7	5.6		92
	-150-M 67					150	67			16				125	0.9	11.2	9.3		95
	-M 97						97	27		19.2	32			124		13.4	11		97
	-155-M 42	2				155	42	33	54	13.4	25	39		130	1.1	9.9	5.6		93
	-180-M 67					180	67			16				155		11.5	9.2		96
	-M 97	1					97	57	—	19.2	32	—		154	1	13.6	11.7		98
	-210-M 97	2				210		30	57			46		184	1.4	14			99
	-SLSB6- 95-M 42	1	6	10	2	95	42	27	—	14.4	25	—	18	70	0.7	10.5	3.7	○	100
2PIECE type	-120-M 67					120	67			17				95	0.8	12.6	6.2		103
	-125-M 42					125	42	57		14.4				100		10.6	4.5		101
	-150-M 67					150	67			17				125	0.9	12.7	7.4		104
	-M 97						97	27		20.2	32			124		15.4	8.5		106
UNO	-155-M 42	2				155	42	33	54	14.4	25	39		130	1.1	10.9	4.4		102
	-180-M 67					180	67			17				155		12.9	7.3		105
	A63 -M 97	1					97	57	—	20.2	32	—		154	1	15.7	9.2		107
	-M127						127	27		23.3					0.9	17.9	11		109
HYPER VERSION	-210-M 97	2				210	97	30	57	20.2		46		184	1.4	16	9.2		108
	-M127	1					127	57	—	23.3		—			1.1	18.2	12		110
	-M157						157	27		26.5						20.4	13.2		112
	-240-M127	2				240	127	30	57	23.3		46		214	1.5	18.5	12		111
Z	-M157	1					157	57	—	26.5		—			1.2	20.7	14.6		113
	-270-M157	2				270		30	57			46		244	1.6	21		▲	114
	-SLRB6- 75-M 22	1	6	14	4	75	22	27	—	16.3	32	—	18	49	0.8	9.3	1	○	115
	- 95-M 42					95	42			18.4				69		10.9	1.6		118
STRAIGHT arbor	-105-M 22					105	22	57		16.3				79	0.9	9.5	1.2		116
	-120-M 67					120	67	27		21				94		13	2.6		121
	-125-M 42					125	42	57		18.4				99	1	11.2	1.9		119
	-135-M 22	2				135	22	30	57	16.3		46		109	1.3	9.9	1.2		117
OTHERS	-150-M 67	1				150	67	57	—	21		—		124	1	13.2	3		122
	-155-M 42	2				155	42	30	57	18.4		46		129	1.4	11.5	1.9		120
	-180-M 67					180	67			21				154		13.6	3.1		123
	-SLFB6- 75-M 22	1	6	14	4	75	22	27	—	16.3	32	—	18	49	0.8	9.3	1	○	124
PERIPHERALS	 - 95-M 42					95	42			18.4				69		10.9	1.6		127
	-105-M 22					105	22	57		16.3				79	0.9	9.5	1.2		125
	-120-M 67					120	67	27		21				94		13	2.6		130
	-125-M 42					125	42	57		18.4				99	1	11.2	1.9		128
Technical data	-135-M 22	2				135	22	30	57	16.3		46		109	1.3	9.9	1.2		126
	-150-M 67	1				150	67	57	—	21		—		124	1	13.2	3		131
	-155-M 42	2				155	42	30	57	18.4		46		129	1.4	11.5	1.9		129
	-180-M 67					180	67			21				154		13.6	3.1		132

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	 Kg lbs	 N	 S		Scale model	
A63-SLSA 6- 90 CV	3	6	9	1.5	90	64	—	—	53	—	—	18	65	1	9.4	1.6		133	
-120 CV					120	94							95	1.1	10.1	2.3		134	
-150 CV					150	124							125	1.3	11	3.6		135	
-180 CV					180	154							154	1.4	11.7	5.7		136	
-210 CV					210	184							184	1.6	13	7.3		137	
-240 CV					240	214							214		13.3	12		138	
-270 CV					270	244							245	2.1	16.3	8.5		139	
-300 CV					300	274							275	2.3	17.2	11.7		140	
-SLRA 6- 90 CV	3	6	13	3.5	90	64	—	—	53	—	—	18	65	1	8.3	0.8		141	
-120 CV					120	94							95	1.1	9.3	1.2		142	
-150 CV					150	124							125	1.3	10.1	1.9		143	
-180 CV					180	154							155	1.4	11.1	2.8		144	
-210 CV					210	184							185		11.5	4.8		145	
-SLFA 6- 90 CV	3	6	13	3.5	90	64	—	—	53	—	—	18	65	1	8.3	0.8		146	
 -120 CV					120	94							95	1.1	9.3	1.2		147	
-150 CV					150	124							125	1.3	10.1	1.9		148	
-180 CV					180	154							155	1.4	11.1	2.8		149	
-210 CV					210	184							185		11.5	4.8		150	
A63-SLSA1/4- 90 CV	3	1/4	.37	.06	3.54	2.52	—	—	2.87	—	—	.71	2.56	1.9	7.7	1.6		151	
-120 CV					4.72	3.70							3.74	2.2	8.5	2.4		152	
-150 CV					5.91	4.88							4.92	2.5	9.4	3.7		153	
-180 CV					7.09	6.06							6.10	2.8	10.4	5.5		154	
-210 CV					8.27	7.24							7.24	3.1	12.1	7.5		155	
-240 CV					9.45	8.43							8.43	3.5	13.2	9.6		156	
-270 CV					10.63	9.61							9.65	4.1	14.2	11.3		157	
-300 CV					11.81	10.79							10.79	4.7	16.9	11.8		158	
-SLRA1/4- 90 CV	3	1/4	.53	.14	3.54	2.52	—	—	2.87	—	—	.71	2.52	2.1	8.4	0.8		159	
-120 CV					4.72	3.70							3.74	2.5	9.2	1.2		160	
 -150 CV					5.91	4.88							4.92	2.8	10.2	1.9		161	
-180 CV					7.09	6.06							6.06	3.1	11.6	2.9		162	
-210 CV					8.27	7.24							7.24	3.2	12.2	4.9		163	
-SLFA1/4- 90 CV	3	1/4	.53	.14	3.54	2.52	—	—	2.87	—	—	.71	2.52	2.1	8.4	0.8		164	
-120 CV					4.72	3.70							3.74	2.5	9.2	1.2		165	
-150 CV					5.91	4.88							4.92	2.8	10.2	1.9		166	
-180 CV					7.09	6.06							6.06	3.1	11.6	2.9		167	
-210 CV					8.27	7.24							7.24	3.2	12.2	4.9		168	
A63-SLSA8- 95-M 42	1	8	11	1.5	95	42	27	—	15.4	25	—	24	70	0.7	11.4	3.4		169	
-120-M 67					120	67			18	32			94	0.8	14	5.4		172	
-125-M 42					125	42			57	15.4			25	100		11.6		4.3	170
-150-M 67					150	67			18	32			124	1	14.2	5.9		173	
-M 97						97	27	21.2		0.9	17.1	7.9	175						
-155-M 42					2	155	42	33	54	15.4	25	39	130	1.1	12	4.3		171	
-180-M 67						180	67	30	57	18	32	46	154	1.4	14.6	5.9		174	
-M 97					1		97	57	—	21.2	—	1	17.4	8.7	176				
-210-M 97					2	210		30	57		46	184	1.4	17.7		177			
-SLSB8- 95-M 42	1	8	13	2.5	95	42	27	—	17.4	32	—	24	69	0.8	12.5	2.1		178	
-120-M 67					120	67			20				94	0.9	15.7	3.5		181	
-125-M 42					125	42			57	17.4				99	1	12.7		2.4	179
-150-M 67					150	67			20				124		15.9	4		182	
-M 97						97	27	23.2		0.9	19.5	5.2	184						
-155-M 42					2	155	42	30	57	17.4		46	129	1.4	13.1	2.4		180	
-180-M 67						180	67	20		154		16.3	4	183					
-M 97					1		97	57	—	23.2	—	1.1	19.8	6	185				
-M127							127	27		26.3	1	23.4	7	187					
-210-M 97					2	210	97	30	57	23.2	46	184	1.5	20.2	6	186			
-M127					1		127	57	—	26.3	—	1.2	23.7	8.1	188				
-M157							157	27		29.5	42	185		27.3	8	190			
-240-M127					2	240	127	30	57	26.3	32	46	214	1.6	24	8.1		189	
-M157					1		157	57	—	29.5	42	—		1.5	27.5	8.6		191	
-270-M157					2	270		28	59		53	242	2	27.9	8.7	192			

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h		(N)	S		Scale model	
Shrink-fit Heater	A63-SLRB8- 75-M 22	1	8	18	5	75	22	27	—	20.3	32	—	24	49	0.8	10	0.7	×	193	
	- 95-M 42					95	42			22.4				69	0.9	12.5	1.1	○	196	
	-105-M 22					105	22	57		20.3				79	1	10.2	0.9	×	194	
	-120-M 67					120	67	27		25				94	0.9	15.7	1.7	○	199	
	 -125-M 42					125	42	57		22.4				99	1	12.8	1.4		197	
	-135-M 22	2				135	22	30	57	20.3		46		109	1.4	10.6	1	×	195	
	-150-M 67	1				150	67	57	—	25		—		124	1.1	16	2.2	○	200	
	-155-M 42	2				155	42	30	57	22.4		46		129	1.4	13.2	1.4		198	
	-180-M 67					180	67			25				155	1.5	16.4	2.2		201	
MONO 3° MONO CURVE	-SLFB8- 75-M 22	1	8	18	5	75	22	27	—	20.3	32	—	24	49	0.8	10	0.7	×	202	
	 - 95-M 42					95	42			22.4				69	0.9	12.5	1.1	○	205	
	-105-M 22					105	22	57		20.3				79	1	10.2	0.9	×	203	
	-120-M 67					120	67	27		25				94	0.9	15.7	1.7	○	208	
	-125-M 42					125	42	57		22.4				99	1	12.8	1.4		206	
	-135-M 22	2				135	22	30	57	20.3		46		109	1.4	10.6	1	×	204	
	-150-M 67	1				150	67	57	—	25		—		124	1.1	16	2.2	○	209	
	-155-M 42	2				155	42	30	57	22.4		46		129	1.4	13.2	1.4		207	
	-180-M 67					180	67			25				154	1.5	16.4	2.2		210	
MONO Series	-SLSA 8- 90 CV	3	8	11	1.5	90	64	—	—	53	—	—	24	65	1	9.4	1.4	○	211	
	-120 CV					120	94							94	1.1	10.3	2		212	
	-150 CV					150	124							124	1.3	11.5	2.7		213	
	-180 CV					180	154							155	1.4	11.8	5		214	
	-210 CV					210	184							184	1.6	13.2	6.6	▲	215	
	-240 CV					240	214							214	1.8	14.4	8.3		216	
	-270 CV					270	244							244	2.2	17.2	6.9		217	
	-300 CV					300	274							274	2.4	18.5	8.9		218	
	UNO	-SLRA 8- 90 CV	3	8	16	4	90	64	—	—	53	—	—	24	65	1	8.4	0.7	○	219
-120 CV						120	94							95	1.2	9.6	1		220	
-150 CV						150	124							125	1.4	10.8	1.4		221	
-180 CV						180	154							155	1.5	12	2		222	
-210 CV						210	184							185	1.6	12.5	3.5		223	
HYPER VERSION	-SLFA 8- 90 CV	3	8	16	4	90	64	—	—	53	—	—	24	65	1	8.4	0.7	○	224	
	 -120 CV					120	94							95	1.2	9.6	1		225	
	-150 CV					150	124							125	1.4	10.8	1.4		226	
	-180 CV					180	154							155	1.5	12	2		227	
	-210 CV					210	184							185	1.6	12.5	3.5		228	
Z	A63-SLSA5/16- 90 CV	3	5/16	.43	.06	3.54	2.52	—	—	2.87	—	—	.94	2.56	1.9	7.7	1.5	○	229	
	-120 CV					4.72	3.70							3.70	2.2	8.9	2		230	
	-150 CV					5.91	4.88							4.88	2.6	10.2	2.8		231	
	-180 CV					7.09	6.06							6.10	2.7	10.4	5.2		232	
	-210 CV					8.27	7.24							7.17	3.1	13.6	6		233	
	-240 CV					9.45	8.43							8.43	3.8	14.5	6.8	▲	234	
	-270 CV					10.63	9.61							9.65	4.4	15.1	8.5		235	
	-300 CV					11.81	10.79							10.79	5.0	18.1	9		236	
OTHERS	-SLRA5/16- 90 CV	3	5/16	.63	.16	3.54	2.52	—	—	2.87	—	—	.94	2.52	2.1	8.4	0.7	○	237	
	-120 CV					4.72	3.70							3.70	2.6	9.8	1		238	
	-150 CV					5.91	4.88							4.88	3.0	11.1	1.5		239	
	-180 CV					7.09	6.06							6.06	3.4	12.5	2.1		240	
	-210 CV					8.27	7.24							7.24	3.5	13.4	3.6		241	
PERIPHERALS	-SLFA5/16- 90 CV	3	5/16	.63	.16	3.54	2.52	—	—	2.87	—	—	.94	2.52	2.1	8.4	0.7	○	242	
	 -120 CV					4.72	3.70							3.70	2.6	9.8	1		243	
	-150 CV					5.91	4.88							4.88	3.0	11.1	1.5		244	
	-180 CV					7.09	6.06							6.06	3.4	12.5	2.1		245	
	-210 CV					8.27	7.24							7.24	3.5	13.4	3.6		246	
technical data																				

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model	Feature
A63-SLSA10- 95-M 42	1	10	13	1.5	95	42	27	—	17.4	25	—	30	70	0.8	12.8	2.6	○	247	Shrink-fit Heater
-120-M 67					120	67			20	32			94		16.6	4		250	
-125-M 42					125	42	57		17.4	25			100		13	3.6		248	
-150-M 67					150	67			20	32			124	1	16.9	4.6		251	
-M 97						97	27		23.2					0.9	21.3	6		253	
-155-M 42	2				155	42	33	54	17.4	25	39		130	1.1	13.4	3.5		249	
-180-M 67					180	67	30	57	20	32	46		154	1.4	17.3	4.6		252	
-M 97	1					97	57	—	23.2	36	—		153	1.2	21.6	6.4		254	
-210-M 97	2				210		30	57		32	46		184	1.5	21.9	6.9		255	
-SLSB10- 95-M 42	1	10	16	3	95	42	27	—	20.4	32	—	30	69	0.8	13.9	1.4	○	256	MONO 3° MONO CURVE
-120-M 67					120	67			23				94	0.9	18.5	2.4		259	
-125-M 42					125	42	57		20.4				99	1	14.2	1.8		257	
-150-M 67					150	67			23				124		18.8	3		260	
-M 97						97	27		26.2						24	3.6		262	
-155-M 42	2				155	42	28	59	20.4	36	50		128	1.6	14.6	1.7		258	
-180-M 67					180	67	30	57	23	32	46		154	1.4	19.2	3		261	
-M 97	1					97	57	—	26.2		—			1.1	24.3	4.5		263	
-M127						127	27		29.3	42			155	1.2	30.2			265	
-210-M 97	2				210	97	28	59	26.2	36	50		180	1.7	24.7	4.1		264	
-M127	1					127	57	—	29.3	42	—		182	1.4	31	4.9		266	
-M157						157	27		32.5				185	1.3	35.7	5.6		268	
-240-M127					240	127	87		29.3				215	2.0	31.8	4.9	▲	267	
-M157						157	57		32.5					1.8	36.5	5.8		269	
-270-M157	2				270		28	59			53		245	2.1	37.4	6.2		270	
SLRB10- 75-M 22	1	10	22	6	75	22	27	—	24.3	32	—	30	49	0.8	10.3	0.6	×	271	UNO
- 95-M 42					95	42			26.4				68	0.9	14	0.8	○	274	
-105-M 22					105	22	57		24.3				79	1	10.6		×	272	
-120-M 67					120	67	27		29	42			94	1.1	18.6	1.1	○	277	
-125-M 42					125	42	57		26.4	32			99		14.2	1.2		275	
-135-M 22	2				135	22	30	57	24.3		46		109	1.4	10.9	0.9	×	273	
-150-M 67	1				150	67	57	—	29	42	—		124	1.3	18.9	1.3	○	278	
-155-M 42	2				155	42	30	57	26.4	32	46		129	1.5	14.6	1.2		276	
-180-M 67					180	67	28	59	29	42	53		154	1.8	19.2	1.3		279	
-SLFB10- 75-M 22	1	10	22	6	75	22	27	—	24.3	32	—	30	49	0.8	10.3	0.6	×	280	Z
 - 95-M 42					95	42			26.4				69	0.9	14	0.8	○	283	
-105-M 22					105	22	57		24.3				79	1	10.6	0.8	×	281	
-120-M 67					120	67	27		29	42			94	1.1	18.6	1.1	○	286	
-125-M 42					125	42	57		26.4	32			99		14.2	1.2		284	
 -135-M 22	2				135	22	30	57	24.3		46		109	1.4	10.9	0.9	×	282	
-150-M 67	1				150	67	57	—	29	42	—		124	1.3	18.9	1.3	○	287	
-155-M 42	2				155	42	30	57	26.4	32	46		129	1.5	14.6	1.2		285	
-180-M 67					180	67	28	59	29	42	53		154	1.8	19.2	1.3		288	
-SLSA10- 90 CV	3	10	13	1.5	90	64	—	—	53	—	—	30	65	1	9.4	1.3	○	289	OTHERS
-120 CV					120	94							95	1.3	10.9			290	
-150 CV					150	124							125	1.4	11.8	2.2		291	
-180 CV					180	154							154	1.6	12.9	3.4		292	
-210 CV					210	184							184		13.3	6		293	
-240 CV					240	214							212	2.1	16	5.8	▲	294	
-270 CV					270	244							244		17.5	6.6		295	
-300 CV					300	274							274	2.3	18.7	8.6		296	

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h		N	S		Scale model
Shrink-fit Heater	A63-SLRA10- 90 CV	3	10	19	4.5	90	64	—	—	53	—	—	30	65	1	8.5	0.6	×	297
	-120 CV					120	94							95	1.2	9.6	0.9	○	298
	-150 CV					150	124							125	1.3	10.9	1.4		299
	-180 CV					180	154							155	1.5	12.1	2		300
	-210 CV					210	184							185	1.6	13.3	3.1		301
MONO 3° MONO CURVE	-SLFA10- 90 CV	3	10	19	4.5	90	64	—	—	53	—	—	30	65	1	8.5	0.6	×	302
	 -120 CV					120	94							95	1.2	9.6	0.9	○	303
	-150 CV					150	124							125	1.3	10.9	1.4		304
	-180 CV					180	154							155	1.5	12.1	2		305
	-210 CV					210	184							185	1.6	13.3	3.1		306
MONO Series	A63-SLSA3/8- 90 CV	3	3/8	.49	.06	3.54	2.52	—	—	2.87	—	—	1.18	2.56	1.9	7.7	1.3	○	307
	-120 CV					4.72	3.70							3.74	2.2	8.7	2.2		308
	-150 CV					5.91	4.88							4.88	2.6	10.4	2.6		309
	-180 CV					7.09	6.06							6.06	3.0	11.8	3.6		310
	-210 CV					8.27	7.24							7.24	3.4	13.4	4.9		311
	-240 CV					9.45	8.43							8.46	4.0	14.2	6	▲	312
	-270 CV					10.63	9.61							9.61	4.5	17.1	6.8		313
	-300 CV					11.81	10.79							10.79	5.0	18.5	8.8		314
2PIECE type	-SLRA3/8- 90 CV	3	3/8	.73	.185	3.54	2.52	—	—	2.87	—	—	1.18	2.52	2.1	8.4	0.7	×	315
	-120 CV					4.72	3.70							3.70	2.6	9.7	1	○	316
	-150 CV					5.91	4.88							4.88	3.0	11.2	1.4		317
	-180 CV					7.09	6.06							6.06	3.4	12.7	2		318
	-210 CV					8.27	7.24							7.28	3.8	13.2	2.9		319
UNO	-SLFA3/8- 90 CV	3	3/8	.73	.185	3.54	2.52	—	—	2.87	—	—	1.18	2.52	2.1	8.4	0.7	×	320
	 -120 CV					4.72	3.70							3.70	2.6	9.7	1	○	321
	-150 CV					5.91	4.88							4.88	3.0	11.2	1.4		322
	-180 CV					7.09	6.06							6.06	3.4	12.7	2		323
	-210 CV					8.27	7.24							7.28	3.8	13.2	2.9		324
HYPER VERSION	A63-SLSA12- 95-M 42	1	12	15	1.5	95	42	27	—	19.4	32	—	30	69	0.8	15.2	1.8	○	325
	-120-M 67					120	67			22				94		20.6	3.3		328
	-125-M 42					125	42	57		19.4				99	1	15.4	2.3		326
	-150-M 67					150	67			22				124		20.8	3.9		329
	-M 97						97	27		25.2					0.9	27.5	4.9		331
	-155-M 42	2				155	42	30	57	19.4		46		129	1.4	15.8	2.3		327
	-180-M 67					180	67			22				154		21.2	3.9		330
	-M 97	1					97	57	—	25.2		—			1.1	27.8	5.8		332
Z	-210-M 97	2				210		30	57			46		184	1.5	28.2		▲	333
	-SLSB12- 95-M 42	1	12	19	3.5	95	42	27	—	23.4	32	—	30	69	0.8	16.5	1.1	○	334
	-120-M 67					120	67			26				94	0.9	22.8	1.8		337
	-125-M 42					125	42	57		23.4				99	1	16.8	1.5		335
	 -150-M 67					150	67			26				124	1.1	23.1	2.5		338
	-M 97						97	27		29.2	42			125		30.9	2.4		340
	-155-M 42	2				155	42	30	57	23.4	32	46		129	1.4	17.2	1.6		336
	-180-M 67					180	67			26				154	1.5	23.4	2.5		339
OTHERS	-M 97	1					97	57	—	29.2	42	—		152	1.4	31.7	2.8		341
	-M127						127	27		32.3				155	1.3	38.5	3.3		343
	-210-M 97					210	97	87		29.2	50			180	1.9	32.6	2.8	▲	342
	-M127						127	57		32.3					1.7	39.3	3.5		344
	-M157						157	27		35.5	42			185	1.4	46	4.1		346
	-240-M127					240	127	87		32.3	50			215	2.1	40.1	3.8		345
	-M157						157	57		35.5					1.9	46.8	4.3		347
	-270-M157	2				270		28	59		42	53		242	2.2	47.7	4.8		348
Technical data																			

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	 Kg lbs	 N	 S		Scale model	Feature
A63-SLRB12- 75-M 22	1	12	26	7	75	22	27	—	28.3	42	—	30	50	0.9	14.5	0.4	×	349	Shrink-fit Heater
- 95-M 42					95	42			30.4				70	1	17.2	0.6		352	
-105-M 22					105	22	57		28.3				77	1.2	15.3	0.5		350	
-120-M 67					120	67	27		33				95		23.5	0.8		355	
-125-M 42					125	42	57		30.4				97	1.3	18	0.7		353	
-135-M 22	2				135	22	28	59	28.3		53		107	1.7	16.2	0.6		351	
-150-M 67	1				150	67	57	—	33	42	—		122	1.4	24.3	1.1		356	
-155-M 42					155	42	87		30.4	50			125	1.8	18.9	0.8		354	
-180-M 67	2				180	67	28	59	33	42	53		152	1.9	25.2	1.1		357	
-SLFB12- 75-M 22	1	12	26	7	75	22	27	—	28.3	42	—	30	50	0.9	14.5	0.4	×	358	MONO 3° MONO CURVE
 - 95-M 42					95	42			30.4				70	1	17.2	0.6		361	
-105-M 22					105	22	57		28.3				77	1.2	15.3	0.5		359	
-120-M 67					120	67	27		33				95		23.5	0.8		364	
-125-M 42					125	42	57		30.4				97	1.3	18	0.7		362	
-135-M 22	2				135	22	28	59	28.3		53		107	1.7	16.2	0.6		360	
-150-M 67	1				150	67	57	—	33		—		122	1.4	24.3	1.1		365	
-155-M 42					155	42	86		30.4	50			125	1.8	18.9	0.8		363	
-180-M 67	2				180	67	28	59	33	42	53		152	1.9	25.2	1.1		366	
-SLSA12- 90 CV	3	12	15	1.5	90	64	—	—	53	—	—	30	64	1.1	9.9	0.9	○	367	2PIECE type
-120 CV					120	94							94	1.3	11.3	1.2		368	
-150 CV					150	124							124	1.4	11.8	2.4		369	
-180 CV					180	154							154	1.6	13	3.3		370	
-210 CV					210	184							184	1.8	14.3	4.6		371	
-240 CV					240	214							212	2.1	16.2	5.5	▲	372	
-270 CV					270	244							244	2.3	18.4	5.4		373	
-SLRA12- 90 CV	3	12	22	5	90	64	—	—	53	—	—	30	64	1	8.5	0.6	×	374	UNO
-120 CV					120	94							94	1.3	10.4	0.7		375	
 -150 CV					150	124							124	1.5	11.7	1.1	○	376	
-180 CV					180	154							154		12.8	1.8		377	
-210 CV					210	184							184	1.6	14	2.8		378	
-SLFA12- 90 CV	3	12	22	5	90	64	—	—	53	—	—	30	64	1	8.5	0.6	×	379	HYPER VERSION
 -120 CV					120	94							94	1.3	10.4	0.7		380	
-150 CV					150	124							124	1.5	11.7	1.1	○	381	
-180 CV					180	154							154		12.8	1.8		382	
-210 CV					210	184							184	1.6	14	2.8		383	
A63-SLSA1/2- 90 CV	3	1/2	.62	.06	3.54	2.52	—	—	2.87	—	—	1.18	2.52	2.1	8.4	0.8	○	384	Z
-120 CV					4.72	3.70							3.70	2.5	10	1.2		385	
-150 CV					5.91	4.88							4.88		10.9	2.4		386	
-180 CV					7.09	6.06							6.06	2.9	12.4	3.4		387	
-210 CV					8.27	7.24							7.17	3.5	16.3	3.6		388	
-240 CV					9.45	8.43							8.35	4.0	19.1	4.3	▲	389	
-270 CV					10.63	9.61							9.53	4.7	20.9	5.1		390	
-SLRA1/2- 90 CV	3	1/2	.89	.20	3.54	2.52	—	—	2.87	—	—	1.18	2.44	2.2	9.3	0.5	×	391	OTHERS
-120 CV					4.72	3.70							3.70	2.8	10.6	0.7		392	
-150 CV					5.91	4.88							4.88	3.2	12.1	1.1	○	393	
-180 CV					7.09	6.06							5.98		15.5	1.9		394	
-210 CV					8.27	7.24							7.24	4.4	15.7	2		395	
-SLFA1/2- 90 CV	3	1/2	.89	.20	3.54	2.52	—	—	2.87	—	—	1.18	2.44	2.2	9.3	0.5	×	396	PERIPHERALS
 -120 CV					4.72	3.70							3.70	2.8	10.6	0.7		397	
-150 CV					5.91	4.88							4.88	3.2	12.1	1.1	○	398	
-180 CV					7.09	6.06							5.98		15.5	1.9		399	
-210 CV					8.27	7.24							7.24	4.4	15.7	2		400	

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model
Shrink-fit Heater	A63-SLSB16- 95-M 42	1	16	24	4	95	42	27	—	28.4	42	—	32	70	1	22.7	0.7	401
	-120-M 67					120	67			31				95	1.1	33	1.1	404
	-125-M 42					125	42	57		28.4				97	1.2	23.5	0.9	402
	-150-M 67					150	67			31				122	1.3	33.8	1.4	405
	-M 97						97	27		34.2				125	1.2	45.5	1.7	407
	-155-M 42					155	42	87		28.4	50			130	1.7	24.4	0.9	403
	-180-M 67	2				180	67	28	59	31	42	53		152	1.8	34.7	1.5	406
	-M 97	1					97	57	—	34.2		—			1.4	46.3	2.1	408
	 -M127						127	27		37.3	53			155	1.5	57.9		410
	-210-M 97					210	97	87		34.2	50			185	2	47.1		409
	-M127						127	57		37.3	53			181	1.9	58.7	2.3	411
	-M157						157	27		40.5				185	1.7	70.3	2.7	413
	-240-M127					240	127	87		37.3				211	2.3	59.5	2.6	412
	-M157						157	57		40.5	50			215	2.1	71.1	3.1	414
	-270-M157					270		87			53			241	2.5	72	3.2	415
2PIECE type	-SLRB16- 75-M 22	1	16	32	8	75	22	27	—	34.3	42	—	32	50	1	14.5	0.3	416
	- 95-M 42					95	42			36.4				70	1.1	22.8	0.5	419
	-105-M 22					105	22	57		34.3				77	1.2	15.3		417
	-120-M 67					120	67	27		39				95	1.3	33.2	0.7	422
	-125-M 42					125	42	57		36.4				97		23.6		420
	-135-M 22	2				135	22	28	59	34.3		53		107	1.7	16.2	0.5	418
	-150-M 67	1				150	67	57	—	39		—		122	1.5	34	0.9	423
	-155-M 42	2				155	42	28	59	36.4		53		127	1.9	24.5	0.7	421
	-180-M 67					180	67			39				152	2	34.9	1	424
	 -SLFB16- 75-M 22	1	16	32	8	75	22	27	—	34.3	42	—	32	50	1	14.5	0.3	425
HYPER VERSION	 - 95-M 42					95	42			36.4				70	1.1	22.8	0.5	428
	-105-M 22					105	22	57		34.3				77	1.2	15.3		426
	-120-M 67					120	67	27		39				95	1.3	33.2	0.7	431
	-125-M 42					125	42	57		36.4				97		23.6		429
	-135-M 22	2				135	22	28	59	34.3		53		107	1.7	16.2	0.5	427
	-150-M 67	1				150	67	57	—	39	50	—		120		34	0.7	432
	-155-M 42					155	42	86		36.4				125	1.9	24.5		430
	-180-M 67	2				180	67	28	59	39	42	53		152	2	34.9	1	433
	-SLSB16- 90 CV	3	16	21	2.5	90	64	—	—	53	—	—	32	62	1.1	10.5	0.6	434
	-120 CV					120	94							92	1.5	12.4	0.8	435
STRAIGHT arbor	-150 CV					150	124							122	1.6	13.5	1.5	436
	-180 CV					180	154							152	1.9	15.4	1.9	437
	-210 CV					210	184							182	2.1	16.5	3	438
	-240 CV					240	214							212	2.4	18.4	3.7	439
	-270 CV					270	244							242	2.7	20.3	4.6	440
	A63-SLSB5/8- 90 CV	3	5/8	.82	.10	3.54	2.52	—	—	2.87	—	—	1.26	2.44	2.1	9.3	0.6	441
	-120 CV					4.72	3.70							3.62	2.6	11.7	0.8	442
	-150 CV					5.91	4.88							4.80	2.9	13.4	1.5	443
	-180 CV					7.09	6.06							5.98	3.4	15.8	1.9	444
	-210 CV					8.27	7.24							7.17	3.6	17.5	3	445
OTHERS	-240 CV					9.45	8.43							8.35	4.2	19.9	3.7	446
	-270 CV					10.63	9.61							9.53	4.8	22.3	4.6	447
PERIPHERALS																		
Technical data																		

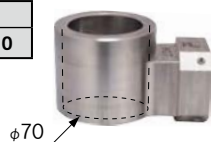
CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg lbs	N	S	Scale model
A63-SLSB20- 95-M 42	1	20	29	4.5	95	42	27	—	33.4	42	—	40	70	1	25.4	0.5	448
-120-M 67					120	67			36				95	1.1	40.8	0.9	451
-125-M 42					125	42	57		33.4				97	1.2	26.2	0.8	449
-150-M 67					150	67			36				122	1.4	41.6	1.2	452
-M 97						97	27		39.2	53			125		59.3	1.1	454
-155-M 42					155	42	87		33.4	50			130	1.8	27.1	0.8	450
-180-M 67	2				180	67	28	59	36	42	53		152	1.9	42.5	1.2	453
-M 97	1					97	57	—	39.2	53	—		151	1.8	60.1	1.3	455
-M127						127	27		42.3				155	1.6	79.1	1.5	457
-210-M 97					210	97	87		39.2				181	2.2	61	1.6	456
-M127						127	57		42.3					2	79.9	1.8	458
-M157						157	27		45.5				185	1.9	97.6	1.9	460
-240-M127					240	127	87		42.3	50			215	2.3	80.7	2.3	459
-M157						157	57		45.5	53			211		98.4	2.2	461
-270-M157					270		87			50			245	2.6	99.3	2.8	462
-SLRB20- 95-M 42	1	20	38	9	95	42	27	—	42.4	53	—	40	70	1.3	25.6	0.3	463
-120-M 67					120	67			45				95	1.5	41	0.5	466
A63 -125-M 42					125	42	57		42.4				96	1.7	26.4	0.4	464
-150-M 67					150	67			45				121	1.9	41.8	0.6	467
-155-M 42					155	42	87		42.4				126	2.1	27.2		465
-180-M 67					180	67			45				151	2.3	42.7	0.8	468
-SLFB20- 95-M 42	1	20	38	9	95	42	27	—	42.4	53	—	40	70	1.3	25.6	0.3	469
 -120-M 67					120	67			45				95	1.5	41	0.5	472
-125-M 42					125	42	57		42.4				96	1.7	26.4	0.4	470
-150-M 67					150	67			45	50			120	1.9	41.8	0.7	473
-155-M 42					155	42	87		42.4				125	2	27.2	0.6	471
-180-M 67					180	67			45				150	2.2	42.7	0.9	474
-SLSB20- 90 CV	3	20	26	3	90	64	—	—	51	—	—	40	62	1.2	10.7	0.5	475
-120 CV					120	94			53				92	1.5	12.8	0.8	476
-150 CV					150	124							122	1.7	14.1	1.3	477
-180 CV					180	154							152	2	16.2	1.8	478
-210 CV					210	184							182	2.4	18.2	2.3	479
-240 CV					240	214							212	2.7	20.2	3	480
-270 CV					270	244							242	3.1	22.8	3.4	481
A63-SLSB3/4- 90 CV	3	3/4	.99	.12	3.54	2.52	—	—	2.87	—	—	1.50	2.44	2.1	9.5	0.6	482
-120 CV					4.72	3.70							3.62	2.6	12.2	0.8	483
-150 CV					5.91	4.88							4.80	2.9	14.5	1.4	484
-180 CV					7.09	6.06							5.98	3.4	17.1	1.8	485
-210 CV					8.27	7.24							7.17	3.9	19.8	2.4	486
-240 CV					9.45	8.43							8.35	4.5	22.4	3.1	487
-270 CV					10.63	9.61							9.53	5.0	25	3.9	488
A63-SLRB25- 95-M 42	1	25	45	10	95	42	27	—	49.4	53	—	45	70	1.4	28.7	0.3	489
-125-M 42					125		57						96	1.8	29.5	0.4	490
-155-M 42					155		87						126	2.2	30.4	0.6	491
-SLFB25- 95-M 42	1	25	45	10	95	42	27	—	49.4	53	—	45	70	1.4	28.7	0.3	492
 -125-M 42					125		57						96	1.8	29.5	0.4	493
-155-M 42					155		87						126	2.2	30.4	0.6	494
A63-SLRB32-110-M 42	1	32	54	11	110	42	42	—	58.4	63	—	50	84	1.8	13.3	0.3	495

NEW

φ70 Nozzle (HRB-03S)

Required for shrinking the SLRB32.

CODE
HRB-NZL 70



HEAT ROBO Baby3000S

A100

A100-SLRB16-285-M157

MONO 3°

Rigidity value
($\mu\text{m/kgf}$)
P.258

Imbalance
value(g·mm)
P.261

A100-SLSB16-165 cv

MONO CURVE

Rigidity value
($\mu\text{m/kgf}$)
P.258

Imbalance
value(g·mm)
P.261

CV: Curve

Fig. 1

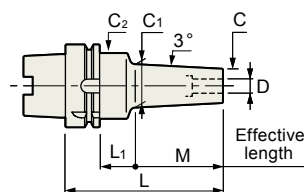
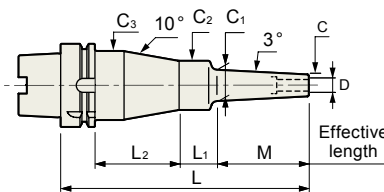


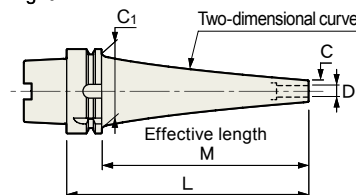
Fig. 2



Compatibility table
for HRD-01S

[○] Available [×] Not available
[▲] Usable by raising the
heating unit.→P.257

Fig. 3



Std. Access.

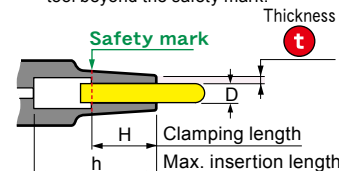
- Coolant duct (fixed type) → p.246

Note

- Swing type coolant ducts are available upon request. For details, please contact us.

Caution

- Setting cutters: Be sure to insert the tool beyond the safety mark.



CODE	Fig.	φD	φC	t	L	M	L1	L2	φC1	φC2	φC3	H	h	Kg	N	S	Scale model
A100-SLSA3-110-M 42	1	3	6	1.5	110	42	39	—	10.4	26	—	9	80	2.2	19.8	9.4	1
-135-M 67					135	67			13				105	2.3	20.9	15.1	4
-140-M 42					140	42	69		10.4				110		19.9	10.1	2
-165-M 67					165	67			13	25			136	2.2	21	16	5
-M 97						97	39		16.2	26			135	2.3	22.2	21	7
-170-M 42	2				170	42	33	66	10.4		40		140	2.6	20.2	10	3
-195-M 67					195	67			13				165		21.3	15.9	6
-M 97	1					97	69	—	16.2	25	—		166	2.3	22.3	22.5	8
-225-M 97	2				225		33	66		26	40		195	2.7	22.6	22.2	9
-SLRA3- 90-M 22	1	3	7.5	2.25	90	22	39	—	9.8	26	—	9	60	2.2	20.2	2.9	10
-110-M 42					110	42			11.9				80		20.6	5.5	13
-120-M 22					120	22	69		9.8	25			91		20.3	3.3	11
-135-M 67					135	67	39		14.5	26			105	2.3	21.4	9	16
-140-M 42					140	42	69		11.9				110		20.7	6.1	14
-150-M 22	2				150	22	33	66	9.8		40		120	2.6	20.6	3.2	12
-165-M 67	1				165	67	69	—	14.5	25	—		136	2.3	21.5	10.1	17
-M 97						97	39		17.7	26			135		22.4	13.1	19
-170-M 42	2				170	42	33	66	11.9		40		140	2.6	21	6	15
-195-M 67					195	67			14.5				165		21.8	9.9	18
-M 97	1					97	69	—	17.7		—			2.4	22.5	14.7	20
-M127						127	39		20.8	36					24.5	15.8	22
-225-M 97	2				225	97	33	66	17.7	26	40		195	2.7	22.8	14.4	21
-M127	1					127	69	—	20.8	36	—			2.6	24.6	16.4	23
-255-M127	2				255		28	71			50		225	3.2	24.9	16.3	24

Feature	CODE	Fig.	φD	φC	t	L	M	L1	L2	φC1	φC2	φC3	H	h	Kg lbs	N	S	Scale model
Shrink-fit Heater	A100-SLFB3- 90-M 22	1	3	9.5	3.25	90	22	39	—	11.8	26	—	9	60	2.2	19.8	1.9	○ 25
	 -110-M 42					110	42			13.9				80	2.3	20.3	3.3	○ 28
	-120-M 22					120	22	69		11.8				90		19.9	2.3	○ 26
	-135-M 67					135	67	39		16.5				105		21.4	5.5	○ 31
	-140-M 42					140	42	69		13.9	25			111	2.2	20.4	4.1	○ 29
	A100 -150-M 22	2				150	22	33	66	11.8	26	40		120	2.6	20.2	2.3	○ 27
	-165-M 67	1				165	67	69	—	16.5		—		135	2.4	21.5	6.5	○ 32
	-170-M 42	2				170	42	33	66	13.9		40		140	2.6	20.7	3.9	○ 30
	-195-M 67					195	67			16.5				165		21.8	6.3	○ 33
	A100-SLSA4-110-M 42	1	4	7	1.5	110	42	39	—	11.4	25	—	12	81	2.1	21	7.2	○ 34
MONO 3° MONO CURVE	-135-M 67					135	67			14				106	2.2		11.8	○ 37
	-140-M 42					140	42	69		11.4				111		21.1	8	○ 35
	-165-M 67					165	67			14				136	2.3		13.1	○ 38
	-M 97						97	39		17.2	26			135		22.4	16.9	○ 40
	-170-M 42	2				170	42	33	66	11.4		40		140	2.6	21.4	8	○ 36
	-195-M 67					195	67			14	25	39		166			12.9	○ 39
	-M 97	1					97	69	—	17.2		—			2.3	22.5	18.7	○ 41
	-225-M 97	2				225		33	66			39		196	2.6	22.8	18.3	○ 42
	-SLRA4- 90-M 22	1	4	10	3	90	22	39	—	12.3	25	—	12	61	2.1	20.3	1.8	○ 43
	-110-M 42					110	42			14.4	26			80	2.3	21	3.2	○ 46
2PIECE type	-120-M 22					120	22	69		12.3	25			91	2.2	20.4	2.3	○ 44
	-135-M 67					135	67	39		17				106		22	5.3	○ 49
	-140-M 42					140	42	69		14.4				111		21.1	4	○ 47
	-150-M 22	2				150	22	33	66	12.3	26	40		120	2.6	20.7	2.2	○ 45
	-165-M 67	1				165	67	69	—	17		—		135	2.4	22.1	6.3	○ 50
	-M 97						97	39		20.2	25			136	2.2	23.5	7.9	○ 52
	-170-M 42	2				170	42	33	66	14.4		39		141	2.6	21.4	3.8	○ 48
	-195-M 67					195	67			17				166		22.5	6.3	○ 51
	-M 97	1					97	69	—	20.2	26	—		165	2.4	23.5	9.5	○ 53
	-M127						127	39		23.3	32			166		26.7	9.6	○ 55
UNO	-225-M 97	2				225	97	33	66	20.2	26	40		195	2.7	23.9	9.2	○ 54
	-M127	1					127	69	—	23.3	32	—		196	2.6	26.8	10.7	○ 56
	-255-M127	2				255		30	69			46		226	3	27.2	10.4	○ 57
	-SLFB4- 90-M 22	1	4	12	4	90	22	39	—	14.3	25	—	12	61	2.1	20.1	1.4	○ 58
	 -110-M 42					110	42			16.4	26			80	2.3	20.8	2.3	○ 61
	-120-M 22					120	22	69		14.3	25			91	2.2	20.2	1.9	○ 59
	-135-M 67					135	67	39		19	26			105	2.3	22	3.7	○ 64
	-140-M 42					140	42	69		16.4	25			111		20.8	3.1	○ 62
	-150-M 22	2				150	22	33	66	14.3		39		121	2.6	20.5	1.8	○ 60
	-165-M 67	1				165	67	69	—	19	26	—		135	2.4	22.1	4.7	○ 65
HYPER VERSION	-170-M 42	2				170	42	33	66	16.4	25	39		141	2.6	21.2	2.9	○ 63
	-195-M 67					195	67			19				166		22.4	4.7	○ 66
	-SLSA4-165 CV	3	4	7	1.5	165	136	—	—	85	—	—	12	133	3.4	29	2.5	○ 67
	-195 CV					195	166							163	3.7	30.6	3.3	○ 68
	-225 CV					225	196							196	4.3	33	3.8	○ 69
	-255 CV					255	226							226	4.4	34.1	5.6	○ 70
	-285 CV					285	256							256	4.6	35.5	7.6	○ 71
	-315 CV					315	286							286	4.9	37.1	9.8	○ 72
	-345 CV					345	316							316	5.2	38.8	12.4	○ 73
	A100-SLSA3/16-165 CV	3	.19	.31	.06	6.50	5.35	—	—	3.35	—	—	.59	5.35	7.0	25.2	2.4	○ 74
PERIPHERALS	-195 CV					7.68	6.54							6.54	7.6	26.9	3.3	○ 75
	-225 CV					8.86	7.72							7.72	8.7	29.1	4	○ 76
	-255 CV					10.04	8.90							8.90	9.0	30	6	○ 77
	-285 CV					11.22	10.08							10.08	9.4	32.2	8.2	○ 78
	-315 CV					12.40	11.26							11.26	10.1	33.6	10.4	○ 79
	-345 CV					13.58	12.44							12.44	10.7	35.2	13.1	○ 80
Technical data																		▲

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h		N	S		Scale model	Feature
A100-SLSA6-110-M 42	1	6	9	1.5	110	42	39	—	13.4	25	—	18	81	2.1	21.3	4.9	▲	81	Shrink-fit Heater
-135-M 67					135	67			16				106	2.2	22.8	8.2		84	
-140-M 42					140	42	69		13.4				111		21.4	5.8		82	
-165-M 67					165	67			16				136	2.3	22.9	9.5		85	
-M 97						97	39		19.2	32			135		25.3	11.1		87	
-170-M 42	2				170	42	33	66	13.4	25	39		141	2.6	21.7	5.6		83	
-195-M 67					195	67			16				166		23.2	9.1		86	
-M 97	1					97	69	—	19.2	32	—			2.4	25.4	11.9		88	
-225-M 97	2				225		30	69			46		196	2.9	25.7	11.7		89	
-SLSB6-110-M 42	1	6	10	2	110	42	39	—	14.4	25	—	18	81	2.1	22.2	3.8	○	90	MONO 3° MONO CURVE
-135-M 67					135	67			17				106	2.2	24.3	6.3		93	
-140-M 42					140	42	69		14.4				111	2.2	22.3	4.7		91	
-165-M 67					165	67			17				136	2.3	24.4	7.7		94	
-M 97						97	39		20.2	32					27.3	8.6		96	
-170-M 42	2				170	42	33	66	14.4	26	40		140	2.6	22.6	4.6		92	
-195-M 67					195	67			17	25	39		166		24.7	7.4		95	
-M 97	1					97	69	—	20.2	36	—		165		27.4	9.5		97	
-M127						127	39		23.3	32			166	2.4	29.8	11.3		99	
-225-M 97	2				225	97	28	71	20.2	36	50		195	3.2	27.8	9.3		98	
-M127	1					127	69	—	23.3	32	—		196	2.5	29.9	12.4		100	
-M157						157	39		26.5						32.3	13.6		102	
-255-M127	2				255	127	30	69	23.3		46		226	3	30.3	12.1	▲	101	
-M157	1					157	69	—	26.5		—			2.6	32.4	15.1		103	
-285-M157	2				285		30	69			46		256	3.1	32.8	14.6		104	
-SLRB6- 90-M 22	1	6	14	4	90	22	39	—	16.3	32	—	18	61	2.2	21.1	1	○	105	2PIECE type
-110-M 42					110	42			18.4				81	2.3	22.8	1.6		108	
-120-M 22					120	22	69		16.3				91	2.4	21.3	1.2		106	
-135-M 67					135	67	39		21				106	2.3	24.9	2.7		111	
-140-M 42					140	42	69		18.4				111	2.4	22.9	2		109	
-150-M 22	2				150	22	30	69	16.3		46		121	2.8	21.6	1.2		107	
-165-M 67	1				165	67	69	—	21		—		136	2.5	25	3.2		112	
-170-M 42	2				170	42	30	69	18.4		46		141	2.9	23.3	1.9		110	
-195-M 67					195	67			21				168	3.2	25.3	2.9		113	
-SLFB6- 90-M 22	1	6	14	4	90	22	39	—	16.3	32	—	18	61	2.2	21.1	1	○	114	HYPER VERSION
 -110-M 42					110	42			18.4				81	2.3	22.8	1.6		117	
-120-M 22					120	22	69		16.3				91	2.4	21.3	1.2		115	
-135-M 67					135	67	39		21	36			105		24.9	2.6		120	
-140-M 42					140	42	69		18.4	32			111		22.9	2		118	
A100 -150-M 22	2				150	22	30	69	16.3		46		121	2.8	21.6	1.2		116	
-165-M 67	1				165	67	69	—	21		—		136	2.5	25	3.2		121	
-170-M 42	2				170	42	30	69	18.4		46		141	2.9	23.3	1.9		119	
-195-M 67					195	67			21				166		25.3	3.1		122	
-SLSA6-165 cv	3	6	9	1.5	165	136	—	—	85	—	—	18	136	3.3	28.8	2.1	○	123	STRAIGHT arbor
-195 cv					195	166							166	4	32	2.3		124	
-225 cv					225	196							196	4.1	32.4	3.6		125	
-255 cv					255	226							226	4.8	35.9	3.9		126	
-285 cv					285	256							256	5	37.4	5.2	▲	127	
-315 cv					315	286							286	5.3	38.9	6.8		128	
-345 cv					345	316							316	5.6	40.3	8.7		129	
A100-SLSA1/4-165 cv	3	1/4	.37	.06	6.50	5.35	—	—	3.35	—	—	.71	5.35	8.0	27.1	1.5	○	130	PERIPHERALS
-195 cv					7.68	6.54							6.54	8.2	27.8	2.5		131	
-225 cv					8.86	7.72							7.72	8.4	28.5	3.9		132	
-255 cv					10.04	8.90							8.90	9.8	32.7	4.2		133	
-285 cv					11.22	10.08							10.08	10.4	34.3	5.6	▲	134	
-315 cv					12.40	11.26							11.26	11.0	36.1	7.4		135	
-345 cv					13.58	12.44							12.44	11.6	37.5	9.5		136	

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg	N	S	Scale model	
Shrink-fit Heater	A100-SLSA8-110-M 42	1	8	11	1.5	110	42	39	—	15.4	36	—	24	80	2.3	23.2	3.2	○	137
	-135-M 67					135	67			18	32			106		25.8	5.5		140
	-140-M 42					140	42	69		15.4	36			110	2.5	23.4	3.5		138
	-165-M 67					165	67			18				135		26	5.8		141
	-M 97						97	39		21.2	32			136	2.3	29	8.1		143
	-170-M 42	2				170	42	28	71	15.4	36	50		140	3.1	23.7	3.4		139
	-195-M 67					195	67	30	69	18	32	46		166	2.9	26.3	5.9		142
	-M 97	1					97	69	—	21.2		—			2.5	29.1	8.9		144
	-225-M 97	2				225		28	71		36	50		195	3.2	29.5	8.3		145
MONO 3° MONO CURVE	-SLSB8-110-M 42	1	8	13	2.5	110	42	39	—	17.4	32	—	24	81	2.2	24.3	2.1	○	146
	-135-M 67					135	67			20				106	2.3	27.5	3.6		149
	-140-M 42					140	42	69		17.4				111	2.4	24.5	2.6		147
	-165-M 67					165	67			20				136		27.7	4.2		150
	-M 97						97	39		23.2						31.4	5.4		152
	-170-M 42	2				170	42	28	71	17.4	36	50		140	3.1	24.8	2.4		148
	-195-M 67					195	67	30	69	20	32	46		166	2.9	28	4		151
	-M 97	1					97	69	—	23.2		—			2.5	31.5	6.3		153
	-M127						127	39		26.3					2.4	35.3	7.3		155
	-225-M 97	2				225	97	30	69	23.2		46		196	3	31.9	6		154
	-M127	1					127	69	—	26.3		—			2.6	35.4	8.5		156
	-M157						157	39		29.5	42					39.1	8.1		158
	-255-M127	2				255	127	30	69	26.3	32	46		226	3.1	35.7	8.2	▲	157
	-M157	1					157	69	—	29.5	42	—			2.9	39.3	8.7		159
	-285-M157	2				285		28	71			56		256	3.6	39.6	8.6		160
UNO	-SLRB8- 90-M 22	1	8	18	5	90	22	39	—	20.3	32	—	24	61	2.2	21.8	0.7	×	161
	-110-M 42					110	42			22.4				81	2.3	24.4	1.1	○	164
	-120-M 22					120	22	69		20.3				91	2.4	22	1	×	162
	-135-M 67					135	67	39		25				106		27.6	1.8	○	167
	-140-M 42					140	42	69		22.4				111		24.5	1.6		165
	-150-M 22	2				150	22	30	69	20.3		46		121	2.9	22.3	1	×	163
	-165-M 67	1				165	67	69	—	25		—		136	2.5	27.8	2.4	○	168
	-170-M 42	2				170	42	28	71	22.4	36	50		140	3.1	24.9	1.3		166
	-195-M 67					195	67	30	69	25	32	46		166	3	28.1	2.2		169
HYPER VERSION	-SLFB8- 90-M 22	1	8	18	5	90	22	39	—	20.3	36	—	24	60	2.3	21.8	0.7	×	170
	 -110-M 42					110	42			22.4				80		24.4	1.1	○	173
	-120-M 22					120	22	69		20.3	32			91	2.4	22	1	×	171
	-135-M 67					135	67	39		25	36			105		27.6	1.7	○	176
	-140-M 42					140	42	69		22.4				110	2.6	24.5	1.3		174
	 -150-M 22	2				150	22	30	69	20.3	32	46		121	2.9	22.3	1	×	172
	-165-M 67	1				165	67	69	—	25		—		136	2.5	27.8	2.4	○	177
	-170-M 42	2				170	42	28	71	22.4	36	50		140	3.1	24.9	1.3		175
	-195-M 67					195	67	30	69	25	32	46		166	3	28.1	2.2		178
STRAIGHT anbor	-SLSA8-165 CV	3	8	11	1.5	165	136	—	—	85	—	—	24	136	3.7	30.7	1.4	○	179
	-195 CV					195	166							166		31	2.3		180
	-225 CV					225	196							196	4.6	35.3			181
	-255 CV					255	226							226		35.9	3.6	▲	182
	-285 CV					285	256							256	4.9	37.4	4.8		183
	-315 CV					315	286							286	5.7	41.9	5		184
	-345 CV					345	316							311	6.1	45.1	6		185
OTHERS	-SLRA8-195 CV	3	8	16	4	195	166	—	—	85	—	—	24	166	3.7	28.5	1.4	○	186
	-225 CV					225	196							196	4.4	32.3	1.6		187
	-255 CV					255	226							226	4.6	33.6	2.2	▲	188
	-285 CV					285	256							256	4.8	34.8	3		189
PERIPHERALS	-SLFA8-195 CV	3	8	16	4	195	166	—	—	85	—	—	24	166	3.7	28.5	1.4	○	190
	 -225 CV					225	196							196	4.4	32.3	1.6		191
	-255 CV					255	226							226	4.6	33.6	2.2	▲	192
	-285 CV					285	256							256	4.8	34.8	3		193
technical data																			

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	 Kg lbs	 N	 S		Scale model
A100-SLSA5/16-165 CV	3	5/16	.43	.06	6.50	5.35	—	—	3.35	—	—	.94	5.35	7.8	26.6	1.5		194
-195 CV					7.68	6.54							6.54	7.9	27.2	2.4		195
-225 CV					8.86	7.72							7.72	9.6	31.2	2.5		196
 -255 CV					10.04	8.90							8.90		32.4	3.9		197
-285 CV					11.22	10.08							10.08	10.2	34.2	5.3		198
-315 CV					12.40	11.26							11.26	11.9	38.4	5.4		199
-345 CV					13.58	12.44							12.44	12.3	43.5	6.6		200
-SLRA5/16-195 CV	3	5/16	.63	.16	7.68	6.54	—	—	3.35	—	—	.94	6.54	8.3	28	1.4		201
-225 CV					8.86	7.72							7.72	9.7	32.2	1.6		202
-255 CV					10.04	8.90							8.90	10.1	33.5	2.3		203
-285 CV					11.22	10.08							10.08	10.6	35.1	3.1		204
-SLFA5/16-195 CV	3	5/16	.63	.16	7.68	6.54	—	—	3.35	—	—	.94	6.54	8.3	28	1.4		205
 -225 CV					8.86	7.72							7.72	9.7	32.2	1.6		206
-255 CV					10.04	8.90							8.90	10.1	33.5	2.3		207
-285 CV					11.22	10.08							10.08	10.6	35.1	3.1		208
A100-SLSA10-110-M 42	1	10	13	1.5	110	42	39	—	17.4	25	—	30	81	2.2	24.6	2.7		209
-135-M 67					135	67			20	32			106	2.3	28.5	4.1		212
-140-M 42					140	42	69		17.4	25			111	2.2	24.8	3.8		210
-165-M 67					165	67			20	36			135	2.5	28.6	4.4		213
-M 97						97	39		23.2	32			136	2.3	33.2	6.2		215
-170-M 42	2				170	42	28	71	17.4	36	50		140	3.1	25.1	2.5		211
-195-M 67					195	67			20				165		29	4.4		214
-M 97	1					97	69	—	23.2		—			2.6	33.3	6.6		216
-225-M 97	2				225		30	69		32	46		196	3	33.7	6.9		217
-SLSB10-110-M 42	1	10	16	3	110	42	39	—	20.4	32	—	30	81	2.3	25.8	1.2		218
-135-M 67					135	67			23				106		30.4	2.5		221
-140-M 42					140	42	69		20.4				111	2.4	25.9	2		219
-165-M 67					165	67			23				136	2.5	30.5	3.2		222
-M 97						97	39		26.2					2.4	35.9	3.8		224
-170-M 42	2				170	42	30	69	20.4		46		141	2.9	26.3	1.9		220
-195-M 67					195	67			23				166		30.9	3		223
-M 97	1					97	69	—	26.2		—			2.6	36.1	4.8		225
-M127					127	39			29.3	42					42.1	4.6		227
-225-M 97	2				225	97	30	69	26.2	32	46		196	3	36.4	4.5		226
-M127	1					127	69	—	29.3	42	—			2.9	42.5	5		228
-M157						157	39		32.5					2.8	47.7	5.7		230
-255-M127					255	127	99		29.3	50			225	3.5	42.8	5		229
-M157						157	69		32.5	42			226	3	48.1	6.2		231
-285-M157					285		99			50			255	3.6	48.4	6.1		232
-SLRB10- 90-M 22	1	10	22	6	90	22	39	—	24.3	32	—	30	61	2.3	22.2	0.6		233
-110-M 42					110	42			26.4				81		25.9	0.9		236
-120-M 22					120	22	69		24.3				91	2.4	22.3			234
-135-M 67					135	67	39		29	42			106	2.5	30.5	1.1		239
-140-M 42					140	42	69		26.4	32			111		26	1.4		237
-150-M 22	2				150	22	28	71	24.3	36	50		120	3.1	22.7	0.7		235
-165-M 67	1				165	67	69	—	29		—		135	2.7	30.6	1.6		240
-170-M 42	2				170	42	28	71	26.4		50		140	3.2	26.3	1		238
-195-M 67					195	67			29	42	56		166	3.5	31	1.3		241
-SLFB10- 90-M 22	1	10	22	6	90	22	39	—	24.3	32	—	30	61	2.3	22.2	0.6		242
 -110-M 42					110	42			26.4				81		25.9	0.9		245
-120-M 22					120	22	69		24.3	32			91	2.4	22.3	0.9		243
-135-M 67					135	67	39		29	36			105	2.5	30.5	1.2		248
-140-M 42					140	42	69		26.4				110	2.6	26	1.1		246
-150-M 22	2				150	22	30	69	24.3	32	46		121	2.9	22.7	0.9		244
-165-M 67	1				165	67	69	—	29	36	—		135	2.7	30.6	1.6		249
-170-M 42	2				170	42	30	69	26.4	32	46		141	2.9	26.3	1.3		247
-195-M 67					195	67	28	71	29	42	56		166	3.5	31	1.3		250

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h	Kg lbs	N	S	Scale model	
Shrink-fit Heater	A100-SLSA10-165 CV	3	10	13	1.5	165	136	—	—	85	—	—	30	136	3.5	29.4	1.4	○	251
	-195 CV					195	166							166	4.3	33.6	1.5		252
	-225 CV					225	196							196	4.2	33.4	2.4		253
	-255 CV					255	226							226	4.5	34.3	3.5	▲	254
	-285 CV					285	256							251	5.1	38.3	3.6		255
	-315 CV					315	286							286		39.9	4.8		256
	-345 CV					345	316							311	5.9	42.7	5.5		257
MONO 3° MONO CURVE	-SLRA10-165 CV	3	10	19	4.5	165	136	—	—	85	—	—	30	136	3.5	27.6	1	○	258
	-195 CV					195	166							166	4	30.1	1.1		259
	-225 CV					225	196							196	4.1	31.1	1.6		260
	-255 CV					255	226							226	4.9	35.3	1.7	▲	261
	-285 CV					285	256							256	5	36.2	2.4		262
MONO Series	-SLFA10-165 CV	3	10	19	4.5	165	136	—	—	85	—	—	30	136	3.5	27.6	1	○	263
	 -195 CV					195	166							166	4	30.1	1.1		264
	-225 CV					225	196							196	4.1	31.1	1.6		265
	-255 CV					255	226							226	4.9	35.3	1.7	▲	266
	-285 CV					285	256							256	5	36.2	2.4		267
	A100-SLSA3/8-165 CV	3	3/8	.49	.06	6.50	5.35	—	—	3.35	—	—	1.18	5.35	7.5	26	1.4	○	268
	-195 CV					7.68	6.54							6.54	9.2	30	1.5		269
2PIECE type	-225 CV					8.86	7.72							7.72		30.4	2.5		270
	-255 CV					10.04	8.90							8.90	9.4	32.2	3.8	▲	271
	-285 CV					11.22	10.08							10.08	10.5	38.4	4		272
	-315 CV					12.40	11.26							11.26	11.6	38.2	5.2		273
	-345 CV					13.58	12.44							12.44	12.2	44	6.2		274
	-SLRA3/8-165 CV	3	3/8	.73	.18	6.50	5.35	—	—	3.35	—	—	1.18	5.35	8.5	28.9	0.8	○	275
	-195 CV					7.68	6.54							6.54	8.8	30.1	1.1		276
UNO	-225 CV					8.86	7.72							7.72	9.2	31.3	1.6		277
	-255 CV					10.04	8.90							8.90	10.9	35.5	1.7	▲	278
	-285 CV					11.22	10.08							10.08	11.3	36.6	2.4		279
	-SLFA3/8-165 CV	3	3/8	.73	.18	6.50	5.35	—	—	3.35	—	—	1.18	5.35	8.5	28.9	0.8	○	280
	 -195 CV					7.68	6.54							6.54	8.8	30.1	1.1		281
HYPER VERSION	-225 CV					8.86	7.72							7.72	9.2	31.3	1.6		282
	-255 CV					10.04	8.90							8.90	10.9	35.5	1.7	▲	283
	-285 CV					11.22	10.08							10.08	11.3	36.6	2.4		284
	A100-SLSA12-110-M 42	1	12	15	1.5	110	42	39	—	19.4	32	—	30	79	2.2	27	1.9	○	285
	-135-M 67					135	67			22				104	2.3	32.5	3.4		288
Z	-140-M 42					140	42	69		19.4				109	2.4	27.2	2.4		286
	-165-M 67					165	67			22				134		32.6	4.1		289
	-M 97						97	39		25.2					2.3	39.4	5.1		291
	A100 -170-M 42	2				170	42	28	71	19.4	36	50		135	3.1	27.5	2.1		287
	-195-M 67					195	67	30	69	22	32	46		164	2.9	32.9	3.9		290
	-M 97	1					97	69	—	25.2	36	—		160	2.7	39.6	5.5		292
	-225-M 97	2				225		30	69		32	46		194	3	39.9	5.8	▲	293
STRAIGHT arbor	-SLSB12-110-M 42	1	12	19	3.5	110	42	39	—	23.4	32	—	30	79	2.3	28.4	1.2	○	294
	-135-M 67					135	67			26				104		34.7	2		297
	-140-M 42					140	42	69		23.4				109	2.4	28.5	1.7		295
	-165-M 67					165	67			26				134	2.5	34.8	2.7		298
	-M 97						97	39		29.2	42			133	2.6	42.9	2.5		300
	-170-M 42	2				170	42	28	71	23.4	36	50		135	3.1	28.9	1.4		296
	-195-M 67					195	67	30	69	26	32	46		164	3	35.2	2.5		299
OTHERS	-M 97	1					97	69	—	29.2	50	—		160	3.1	43.2	2.6		301
	-M127						127	39		32.3	42			163	2.7	50.4	3.3		303
	-225-M 97					225	97	99		29.2	50			190	3.4	43.6	2.8	▲	302
	-M127						127	69		32.3	42			192	3	50.8	3.8		304
	-M157						157	39		35.5				193	2.9	58	4.2		306
	-255-M127	2				255	127	28	71	32.3		56		222	3.6	51.1	3.7		305
	-M157	1					157	69	—	35.5		—			3.1	58.3	4.8		307
PERIPHERALS	-285-M157	2				285		28	71		42	56		252	3.7	58.7	4.7		308

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h					Scale model
A100-SLRB12- 90-M 22	1	12	26	7	90	22	39	—	28.3	42	—	30	58	2.4	26.5	0.4		309
-110-M 42					110	42			30.4				78	2.5	29.2	0.6		312
-120-M 22					120	22	69		28.3				87	2.6	26.8	0.5		310
-135-M 67					135	67	39		33				103		35.5	0.9		315
-140-M 42					140	42	69		30.4				107	2.7	29.6	0.8		313
-150-M 22					150	22	99		28.3	50			117	3.3	27.2	0.5		311
-165-M 67					165	67	69		33	42			132	2.9	35.8	1.1		316
-170-M 42					170	42	99		30.4	50			135	3.3	29.9	0.8		314
-195-M 67	2				195	67	28	71	33	42	56		162	3.5	36.2	1.1		317
 -SLFB12- 90-M 22	1	12	26	7	90	22	39	—	28.3	42	—	30	58	2.4	26.5	0.4		318
 -110-M 42					110	42			30.4				78	2.5	29.2	0.6		321
-120-M 22					120	22	69		28.3				87	2.6	26.8	0.5		319
-135-M 67					135	67	39		33	50			100	2.7	35.5	0.8		324
-140-M 42					140	42	69		30.4				105	3	29.6	0.6		322
 -150-M 22	2				150	22	28	71	28.3	42	56		117	3.3	27.2	0.5		320
-165-M 67	1				165	67	69	—	33		—		132	2.9	35.8	1.1		325
-170-M 42					170	42	99		30.4	50			135	3.3	29.9	0.8		323
-195-M 67	2				195	67	28	71	33	42	56		162	3.5	36.2	1.1		326
-SLSA12-165 CV	3	12	15	1.5	165	136	—	—	85	—	—	30	133	4.2	34.1	1.2		327
-195 CV					195	166							163	4.1	33.6			328
-225 CV					225	196							175	4.8	38.3	1.8		329
-255 CV					255	226							190		37.8	2.6		330
-285 CV					285	256							251	5.5	42.5	3.5		331
-315 CV					315	286							281	5.9	44.6	4.3		332
-345 CV					345	316							311	6.2	46.7	5.3		333
-SLRA12-165 CV	3	12	22	5	165	136	—	—	85	—	—	30	133	3.6	27.9	0.8		334
-195 CV					195	166							163	4.4	32.2			335
-225 CV					225	196							159		32.7	1.3		336
-255 CV					255	226							221	4.6	36.1	1.6		337
-285 CV					285	256							251	5	38.5	2.1		338
 -SLFA12-165 CV	3	12	22	5	165	136	—	—	85	—	—	30	133	3.6	27.9	0.8		339
 -195 CV					195	166							163	4.4	32.2			340
-225 CV					225	196							159		32.7	1.3		341
-255 CV					255	226							221	4.6	36.1	1.6		342
-285 CV					285	256							251	5	38.5	2.1		343
A100-SLSA1/2-165 CV	3	1/2	.62	.06	6.50	5.35	—	—	3.35	—	—	1.18	5.28	7.5	26.8	1.2		344
-195 CV					7.68	6.54							6.46	9.2	31.2	1.3		345
-225 CV					8.86	7.72							6.89	9.6	32.7	1.9		346
-255 CV					10.04	8.90							7.48	10.1	34.2	2.8		347
-285 CV					11.22	10.08							9.92	10.2	39.6	3.8		348
-315 CV					12.40	11.26							11.10	11.0	42.4	4.7		349
-345 CV					13.58	12.44							12.28	11.8	45.9	5.9		350
-SLRA1/2-165 CV	3	1/2	.89	.20	6.50	5.35	—	—	3.35	—	—	1.18	5.20	8.8	31.7	0.6		351
-195 CV					7.68	6.54							5.71	9.4	31.5	0.9		352
-225 CV					8.86	7.72								11.2	35.8	1.0		353
-255 CV					10.04	8.90							8.74	12.1	42.1	1.1		354
-285 CV					11.22	10.08							9.92	10.8	41.0	2.2		355
 -SLFA1/2-165 CV	3	1/2	.89	.20	6.50	5.35	—	—	3.35	—	—	1.18	5.20	8.8	31.7	0.6		356
 -195 CV					7.68	6.54							5.71	9.4	31.5	0.9		357
-225 CV					8.86	7.72								11.2	35.8	1.0		358
-255 CV					10.04	8.90							8.74	12.1	42.1	1.1		359
-285 CV					11.22	10.08							9.92	10.8	41.0	2.2		360

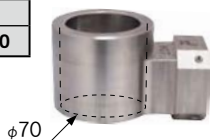
Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h		N	S	Scale model
Shrink-fit Heater	A100-SLSB16-110-M 42	1	16	24	4	110	42	39	—	28.4	42	—	32	78	2.4	34.7	0.7	361
	-135-M 67					135	67			31				103	2.5	45	1.2	364
	-140-M 42					140	42	69		28.4				107	2.7	35	0.9	362
	-165-M 67					165	67			31				132	2.8	45.4	1.4	365
	-M 97						97	39		34.2				133	2.7	57.4	1.7	367
	-170-M 42					170	42	99		28.4	50			135	3.2	35.4	0.9	363
	-195-M 67					195	67			31				160	3.3	45.7	1.4	366
	-M 97						97	69		34.2	42			162	2.9	57.8	2.1	368
	-M127						127	39		37.3	50			160	3	69.8	2.2	370
	-225-M 97					225	97	99		34.2				190	3.5	58.1	2.1	369
	-M127						127	69		37.3	53				3.4	70.2	2.3	371
	-M157						157	39		40.5				193	3.3	82.3	2.6	373
	-255-M127	2				255	127	28	71	37.3		67		220	4.3	70.6	2.3	372
	-M157	1					157	69	—	40.5		—			3.7	82.6	2.9	374
	-285-M157	2				285		28	71			67		250	4.6	83		375
MONO Series	-SLRB16- 90-M 22	1	16	32	8	90	22	39	—	34.3	42	—	32	58	2.4	26.5	0.4	376
	-110-M 42					110	42			36.4				78	2.5	34.8	0.5	379
	-120-M 22					120	22	69		34.3				87	2.7	26.9		377
	-135-M 67					135	67	39		39				103		45.2	0.7	382
	-140-M 42					140	42	69		36.4				107	2.8	35.2		380
	-150-M 22					150	22	99		34.3	50			115	3.2	27.2	0.5	378
	-165-M 67					165	67	69		39	42			132	3	45.5	1	383
	-170-M 42	2				170	42	28	71	36.4		56		137	3.5	35.5	0.7	381
	-195-M 67					195	67			39				162	3.6	45.9	0.9	384
	-SLFB16- 90-M 22	1	16	32	8	90	22	39	—	34.3	42	—	32	58	2.4	26.5	0.4	385
 -110-M 42					110	42			36.4				78	2.5	34.8	0.5	388	
-120-M 22					120	22	69		34.3				87	2.7	26.9		386	
-135-M 67					135	67	39		39				103		45.2	0.7	388	
-140-M 42					140	42	69		36.4				107	2.8	35.2		391	
A100	-150-M 22	2				150	22	28	71	34.3		56		117	3.4	27.2	0.5	387
	-165-M 67	1				165	67	69	—	39		—		132	3	45.5	1	392
	-170-M 42					170	42	99		36.4	50			135	3.4	35.5	0.7	390
	-195-M 67	2				195	67	28	71	39	42	56		162	3.6	45.9	0.9	393
	-SLSB16-165 CV	3	16	21	2.5	165	136	—	—	85	—	—	32	131	4.2	34.2	0.6	394
-195 CV					195	166							161	4	33.7	1.1	395	
-225 CV					225	196							191	4.8	38.4	1.2	396	
-255 CV					255	226							221	4.7	38	2	397	
-285 CV					285	256							251	5.5	42.6		398	
-315 CV					315	286							281	5.9	44.8	2.6	399	
-345 CV					345	316							311	6.2	46.9	3.3	400	
A100-SLSB5/8-165 CV	A100-SLSB5/8-165 CV	3	5/8	.82	.10	6.50	5.35	—	—	3.35	—	—	1.26	5.20	8.8	31.9	0.6	401
	-195 CV					7.68	6.54							6.38	8.6	32.6	1.2	402
	-225 CV					8.86	7.72							7.56	10.4	37.6		403
	-255 CV					10.04	8.90							8.74	10.1	38.3	2.0	404
	-285 CV					11.22	10.08							9.92	11.9	43.4	2.2	405
	-315 CV					12.40	11.26							11.10	12.7	46.3	2.8	406
	-345 CV					13.58	12.44							12.28	13.5	49.1	3.5	407
A100-SLSB20-110-M 42	A100-SLSB20-110-M 42	1	20	29	4.5	110	42	39	—	33.4	42	—	40	78	2.5	37.4	0.6	408
	-135-M 67					135	67			36				103		52.8	0.9	411
	-140-M 42					140	42	69		33.4				107	2.7	37.8	0.8	409
	-165-M 67					165	67			36				132	2.8	53.2	1.2	412
	-M 97						97	39		39.2	53			133	2.9	71.3	1.1	414
MONO 3" MONO CURVE																		
2PIECE type																		
UNO																		
HYPER VERSION																		
Z																		
STRAIGHT arbor																		
OTHERS																		
PERIPHERALS																		
technical data																		

CODE	Fig.	φD	φC	t	L	M	L ₁	L ₂	φC ₁	φC ₂	φC ₃	H	h				Scale model
A100-SLSB20-170-M 42	2	20	29	4.5	170	42	28	71	33.4	42	56	40	137	3.4	38.1	0.8	410
-195-M 67	1				195	67		—	36	53	—		162	3.5	53.5	1.2	413
-M 97					97	69			39.2				3.3	71.7	1.3	415	
-195-M127					127	39			42.3				163	3.2	91	1.5	417
-225-M 97					2	225	97	28	71				39.2	67	190	4.3	72
 -M127	1				127	69	—	42.3	50	—			190	3.5	91.4	1.9	418
-M157	157				39	45.5			53				193	109.6	420		
-255-M127	255				127	99	42.3		50				220	3.8	91.8	2.3	419
-M157	157				69	45.5	53		3.9				109.9	2.2	421		
-285-M157	2	20	38	9	285		28	71			67	40	250	4.8	110.3		422
-SLRB20-110-M 42	1				110	42	39	—	42.4	53	—		78	2.8	37.5	0.3	423
-135-M 67	2				135	67	69	—	45	53	67		103	3.1	53	0.5	426
-140-M 42					140	42			42.4				105	3.2	37.9	0.4	424
-165-M 67					165	67			45				130	3.5	53.3	0.6	427
-170-M 42					170	42			28				71	42.4	53	67	135
-195-M 67	195				67	45	160	4.4	53.7	0.6	428						
 -SLFB20-110-M 42	1				110	42	39	—	42.4	53	—		78	2.8	37.5	0.3	429
-135-M 67	2				135	67	69	—	45	53	67		103	3.1	53	0.5	432
-140-M 42					140	42			42.4				105	3.2	37.9	0.4	430
-165-M 67					165	67			45				130	3.5	53.3	0.6	433
-170-M 42					170	42			28				71	42.4		67	135
-195-M 67	1				195	67	99	—	45	50	—		160	3.7	53.7	0.9	434
-SLSB20-165 CV	3	20	26	3	165	136	—	—	85	—	—	40	132	4	33.6	0.6	435
-195 CV	3	20	26	3	195	166							161	4.9	38.1	0.7	436
-225 CV					225	196							191	4.6	37.4	1.2	437
-255 CV					255	226							221	5.5	42.1	1.3	438
-285 CV					285	256							251	5.2	41.2	2.1	439
-315 CV					315	286							281	6.1	46	2.3	440
-345 CV					345	316							311	6.4	47.9	2.9	441
A100-SLSB3/4-165 CV	3	3/4	.99	.12	6.50	5.35	—	—	3.35	—	—	1.50	5.20	8.6	31.5	0.6	442
-195 CV	3	3/4	.99	.12	7.68	6.54							6.38	10.4	36.6	0.7	443
-225 CV					8.86	7.72							7.56	10.0	37.5	1.2	444
-255 CV					10.04	8.90							8.74	11.7	42.6	1.3	445
-285 CV					11.22	10.08							9.92	11.4	43.5	2.2	446
-315 CV					12.40	11.26							11.10	13.1	48.6	2.3	447
-345 CV					13.58	12.44							12.28	13.8	51.6	3.0	448
A100-SLRB25-110-M 42	1	25	45	10	110	42	39	—	49.6	53	—	45	78	2.9	40.7	0.3	449
-140-M 42	2				140		69						105	3.3	41	0.4	450
-170-M 42					170		28						71	67	135	4.2	41.4
 -SLFB25-110-M 42	1	25	45	10	110	42	39	—	49.6	53	—	45	78	2.9	40.7	0.3	452
-140-M 42	2				140		69			50			105	3.2	41	0.5	453
-170-M 42					170		28			71			53	67	135	4.2	41.4
A100-SLRB32-110-M42	1	32	54	11	110	42	39	—	58.4	63	—	50	77	3.2	26.9	0.2	455
-140-M42	2				140		69						107	3.7	33.4	0.3	456
-170-M42					170		28						71	77	132	4.9	42.8

φ70 Nozzle (HRB-03S)

Required for shrinking the SLRB32.

CODE
HRB-NZL70



HEAT ROBO Baby3000S

E25

E25-SLSA3-50

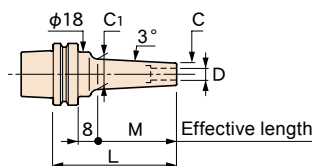
MONO 3°

Rigidity value
($\mu\text{m/kgf}$)

● P. 258

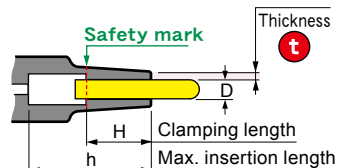
Imbalance
value(g·mm)

● P. 261



Caution

- The coolant duct is not sold with a holder. Consult us if you need it.
- Setting cutters - Be sure to insert the tool beyond the safety mark.



CODE	φD	φC	t	L	M	L ₁	φC ₁	H	h	Kg	N	S	Scale model
E25-SLSA3-35	3	6	1.5	35	17	8	7.8	9	29	0.06	0.37	3.6	1
-50				50	32		9.4		44		0.39	7	2
-SLRA3-35		7.5	2.25	35	17		9.3		29		0.37	2.3	3
E25-SLSA3.175-35	3.175	6.175	1.5	35	17	8	8	9	29	0.06	0.37	3.5	4
-50				50	32		9.6		44		0.39	6.6	5
E25-SLSA4-35	4	7	1.5	35	17	8	8.8	12	29	0.06	0.38	2.8	6
-50				50	32		10.4		44		0.4	5.3	7
-SLRA4-35		10	3	35	17		11.8		29		0.38	1.4	8
E25-SLSA5-35	5	8	1.5	35	17	8	9.8	15	26	0.06	0.38	2.2	9
E25-SLSA6-35	6	9	1.5	35	17	8	10.8	18	26	0.05	0.38	1.8	10
-50				50	32		12.4		39	0.07	0.43	3.6	11
-SLRA6-35		12	3	35	17		13.8		26		0.39	1.1	12

A short carbide end-mill for the shrink-fit holder

The shrink-fit holder doesn't need standard length cutting tools, because it has shorter insertion length.

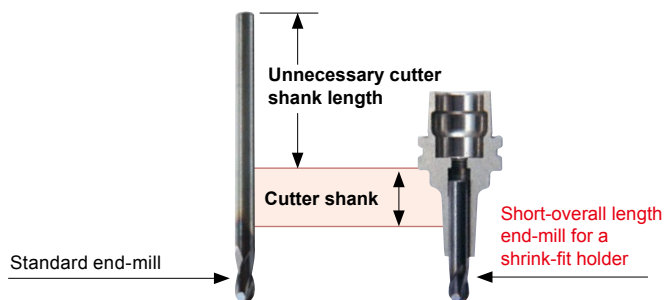
A short end-mill for the shrink-fit holder ● P. 262

Short shank

Short cutting flute

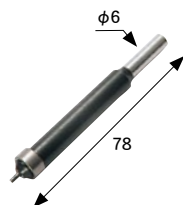
The shortest
cutter projection

Increase
rigidity



Centering bar

To identify workpiece datum position



CODE

ST6-CEB102

Cleaning tool

Use when cleaning the machine spindle taper. Replaceable leather strip.



CODE

SCT-E25

■ Std. Access. ● Spare leather set

Measuring instrument tool holder

Use when centering a workpiece. The spring collet (C10-6-P) and the centering bar (ST6-CEB102) are required and sold separately. Fasten nuts by hand.



CODE

E25-CEH10-37

■ Caution ● Not usable for machining.

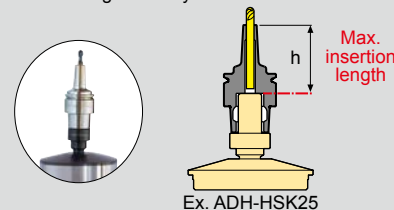
Holder stand

● P. 13



Be aware of max. insertion length (h)!

If you insert cutter beyond the max. insertion length (h), the machine spindle might not be able to clamp the holder properly and thus damage the spindle. Please use our exclusive adapter to recognize the max. insertion length when you shrink-fit.



SODICK

UH430L/UH650L
TT1-400A/OPM250L
VL30
MEGA-SS Series
Android

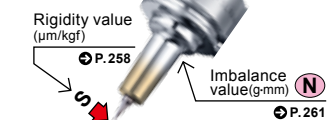
MITSUI SEIKI
ROKU-ROKU



E32

E32-SLRA4-50-M22

MONO 3°



E32-SLSA4-90 cv

MONO CURVE



CV: Curve

Thickness

Fig. 1

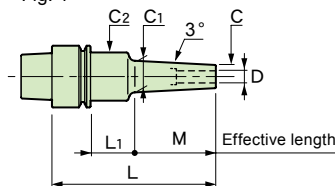


Fig. 2

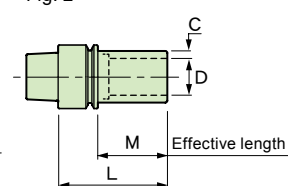
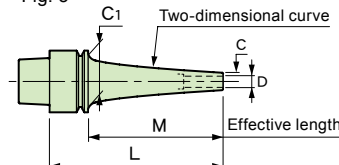
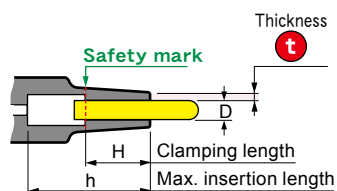


Fig. 3



■ Caution

- The coolant duct is not sold with a holder. Consult us if you need it.
- Setting cutters · · Be sure to insert the tool beyond the safety mark.



CODE	Fig.	ϕD	ϕC	t	L	M	L ₁	ϕC_1	ϕC_2	H	h	$\frac{Kg}{lbs}$	N	S	Scale model
E32-SLSA3-50-M22	1	3	6	1.5	50	22	8	8.3	20	9	42	0.1	0.4	4.7	1
-70-M42					70	42		10.4			62	0.2		9.5	2
-85-M42					85		23		25		77		0.8	9.4	3
-SLRA3-50-M22	1	3	7.5	2.25	50	22	8	9.8	20	9	42	0.1	0.4	2.8	4
-70-M42					70	42		11.9			62	0.2		5.3	5
-85-M42					85		23		25		77		0.8	5.5	6
E32-SLSA3.175-50-M22	1	3.175	6.175	1.5	50	22	8	8.5	20	9	42	0.1	0.4	4.4	7
E32-SLSA4-50-M22	1	4	7	1.5	50	22	8	9.3	20	12	42	0.1	0.4	3.6	8
-70-M42					70	42		11.4			62	0.2		7.3	9
-85-M42					85		23		25		77		0.8	7.4	10
-SLRA4-50-M22	1	4	10	3	50	22	8	12.3	20	12	42	0.2	0.4	1.7	11
-70-M42					70	42		14.4			62		0.5	3.1	12
-85-M42					85		23		25		77		0.9	3.2	13
-SLSA4-60 CV	3	4	7	1.5	60	40	—	26	—	12	43	0.2	0.6	2.4	14
-90 CV					90	70					73		0.8	6.1	15
E32-SLSA3/16-60 CV	3	3/16	.31	.06	2.37	1.58	—	1.02	—	.59	1.69	0.4	0.6	2.4	16
-90 CV					3.55	2.76					2.87	0.5	0.8	2.2	17
E32-SLSA6-70-M42	1	6	9	1.5	70	42	8	13.4	20	18	62	0.2	0.5	4.8	18
-SLRA6-50-M22	1	6	12	3	50	22	8	14.3	26	18	39	0.2	0.5	1.2	19
-70-M42					70	42		16.4			62			2.4	20
-85-M42					85		23		25		77		0.9	2.5	21
-SLSA6-60 CV	3	6	9	1.5	60	40	—	26	—	18	43	0.2	0.7	1.9	22
-90 CV					90	70					73		0.9	4.9	23
E32-SLSA1/4-60 CV	3	1/4	.37	.06	2.37	1.58	—	1.02	—	.71	1.69	0.4	0.7	1.9	24
-90 CV					3.55	2.76					2.87	0.5	0.9	4.9	25
E32-SLRA8-50-M22	1	8	14	3	50	22	8	16.3	26	24	39	0.2	0.5	1	26
-85-M42					85	42	23	18.4	25		48		0.9	2.1	27
-SLSA8-60 CV	3	8	11	1.5	60	40	—	26	—	24	38	0.2	0.7	1.6	28
-90 CV					90	70							1	4	29

CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h				Scale model
E32-SLSA5/16-60 CV	3	5/16	.43	.06	2.37	1.58	—	1.02	—	.94	1.89	0.4	0.7	1.6	30
-90 CV					3.55	2.76					2.36	0.5	1	4	31
E32-SLRA10-55-M22	1	10	16	3	55	22	13	18.3	26	25	44	0.2	0.6	0.9	32
-SLSA10-60 CV	3	10	13	1.5	60	40	—	26	—	30	48	0.2	0.8	1.4	33
-90 CV					90	70					60		1.1	3.5	34
E32-SLSA3/8-60 CV	3	3/8	.49	.06	2.37	1.58	—	1.02	—	1.18	1.89	0.4	0.8	1.4	35
-90 CV					3.55	2.76					2.36	0.5	1.1	3.5	36
E32-SLRA12-55-M22	1	12	20	4	55	22	13	22.3	26	30	44	0.2	0.7	0.7	37
E32-SLRA16-55-M35	2	16	26	5	55	35	—	—	—	32	44	0.2	0.6	0.7	38

Cleaning tool

Use when cleaning the machine spindle taper. Replaceable leather strip.



CODE
SCT-E32

■ Std. Access. ● Spare leather set

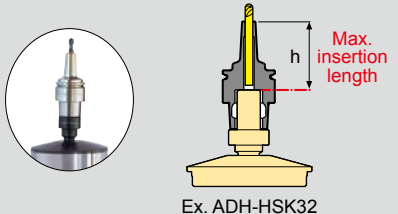
Holder stand






Be aware of max. insertion length (h)!

If you insert cutter beyond the max. insertion length (h), the machine spindle might not be able to clamp the holder properly and thus damage the spindle. Please use our exclusive adapter to recognize the max. insertion length when you shrink-fit.



SUGINO

SODICK

DMG MORI

MAKINO

MITSUI SEIKI

MITSUBISHI

YASDA

Xion-III、Xion-II -5AX

UH430L、UH650L

HSC 20 linear

V22、V33*i*、iQ300

VL30

μV1

YMC430



E40

E40-SLRA10-55-M22



MONO 3°

Fig. 1

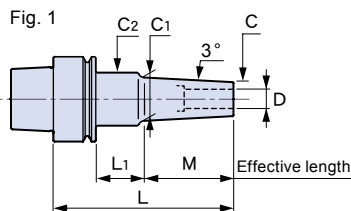
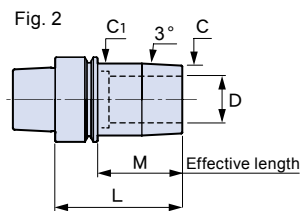


Fig. 2

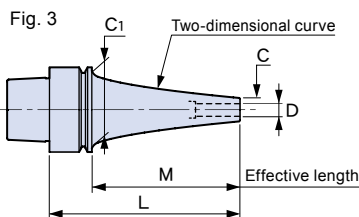


E40-SLRA6-90 cv

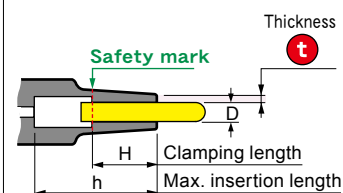


MONO CURVE

Fig. 3

**Caution**

- The coolant duct is not sold with a holder. Consult us if you need it.
- Setting cutters - Be sure to insert the tool beyond the safety mark.



cv: Curve

Thickness

CODE	Fig.	φD	φC	t	L	M	L1	φC1	φC2	H	h	Kg lbs	(N)	S	Scale model
E40-SLSA3- 50-M22	1	3	6	1.5	50	22	8	8.3	20	9	42	0.2	0.7	4.6	1
- 70-M42					70	42		10.4			62			9.4	2
- 85-M42					85		23		25		69	0.3	1.1	9.3	3
-110-M67					110	67		13			94		2.2	15	4
-SLRA3- 50-M22	1	3	7.5	2.25	50	22	8	9.8	20	9	42	0.2	0.7	2.8	5
- 70-M42					70	42		11.9			62			5.3	6
- 85-M42					85		23		25		69	0.3	1.1	5.4	7
-110-M67					110	67		14.5			94			9	8
E40-SLSA3.175-50-M22	1	3.175	6.175	1.5	50	22	8	8.5	20	9	42	0.2	0.7	4.4	9
E40-SLSA4- 50-M22	1	4	7	1.5	50	22	8	9.3	20	12	42	0.2	0.7	3.6	10
- 70-M42					70	42		11.4			62			7.2	11
- 85-M42					85		23		25		74	0.3	1.1	7.3	12
-110-M67					110	67		14			99		1.2	11.9	13
-SLRA4- 50-M22	1	4	10	3	50	22	8	12.3	20	12	42	0.2	0.7	1.6	14
- 70-M42					70	42		14.4			62	0.3		3	15
- 85-M42					85		23		25		69		1.1	3.1	16
-110-M67					110	67		17			94		1.2	5.2	17
-SLSA4- 90 cv	3	4	7	1.5	90	70	—	34	—	12	74	0.3	1.5	2.9	18
-120 cv					120	100					104	0.4	1.8	6.5	19
-150 cv					150	130					134	0.5	2.4	8.6	20
-SLRA4- 90 cv	3	4	10	3	90	70	—	34	—	12	74	0.4	1.6	2	21
-120 cv					120	100					104		1.9	4.2	22
E40-SLSA3/16- 90 cv	3	3/16	.31	.06	3.55	2.76	—	1.34	—	0.59	2.91	0.8	1.7	2.9	23
-120 cv					4.73	3.94					4.09		1.9	6.5	24
-150 cv					5.91	5.12					5.28	1.1	2.6	8.6	25
-SLRA3/16- 90 cv	3	3/16	.42	.12	3.55	2.76	—	1.34	—	0.59	2.91	0.8	1.7	2	26
-120 cv					4.73	3.94					4.09	0.9	2	4.2	27
E40-SLSA6- 50-M22	1	6	9	1.5	50	22	8	11.3	20	18	39	0.2	0.7	2.2	28
- 70-M42					70	42		13.4			54			4.7	29
- 85-M42					85		23		25		69	0.3	1.1	4.9	30
-110-M67					110	67		16			94		1.2	8	31

CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	 Kg lbs	 N	 S	Scale model
E40-SLRA6- 50-M22	1	6	12	3	50	22	8	14.3	26	18	39	0.2	0.7	1.2	32
- 70-M42					70	42		16.4			54	0.3	0.8	2.3	33
- 85-M42					85						69		1.2	2.5	34
-110-M67					110	67		19			94	0.4		4.1	35
-SLSA6- 90 CV	3	6	9	1.5	90	70	—	34	—	18	74	0.3	1.6	2.5	36
-120 CV					120	100					104	0.4	1.9	5.6	37
-150 CV					150	130					134	0.5	2.5	7.7	38
-SLRA6- 90 CV	3	6	13	3.5	90	70	—	34	—	18	74	0.4	1.7	1.7	39
-120 CV					120	100					104	0.5	2.4	2.6	40
E40-SLSA1/4- 90 CV	3	1/4	.37	.06	3.55	2.76	—	1.34	—	0.71	2.91	0.8	1.7	2.5	41
-120 CV					4.73	3.94					4.09	0.9	2	5.6	42
-150 CV					5.91	5.12					5.28	1.1	2.6	7.7	43
-SLRA1/4- 90 CV	3	1/4	.53	.14	3.55	2.76	—	1.34	—	0.71	2.91	0.8	1.8	1.7	44
-120 CV					4.73	3.94					4.09	1.0	2.5	2.6	45
E40-SLSA8- 60-M22	1	8	11	1.5	60	22	18	13.3	26	24	49	0.3	1	1.5	46
- 80-M42					80	42		15.4			64			3.3	47
-100-M42					100						84		1.5	3.8	48
-SLRA8- 50-M22	1	8	14	3	50	22	8	16.3	26	20	39	0.2	0.7	0.9	49
- 85-M42					85	42		18.4			69	0.3	1.2	2.1	50
-100-M42					100			38			84	0.4	1.5	2.4	51
-SLSA8- 90 CV	3	8	11	1.5	90	70	—	34	—	24	74	0.3	1.7	2.2	52
-120 CV					120	100					104	0.4	2	3.4	53
-150 CV					150	130					134	0.5	3	5.1	54
-SLRA8- 90 CV	3	8	16	4	90	70	—	34	—	24	74	0.4	1.8	1.6	55
-120 CV					120	100					104	0.5	2.5	2.4	56
E40-SLSA5/16- 90 CV	3	5/16	.43	.06	3.55	2.76	—	1.34	—	0.94	2.91	0.8	1.7	2.2	57
-120 CV					4.73	3.94					4.09	0.9	2.1	3.4	58
-150 CV					5.91	5.12					5.28	1.1	2.8	5.1	59
-SLRA5/16- 90 CV	3	5/16	.63	.16	3.55	2.76	—	1.34	—	0.94	2.91	0.9	2.2	1.6	60
-120 CV					4.73	3.94					4.09	1.1	2.6	2.4	61
E40-SLSA10- 60-M22	1	10	13	1.5	60	22	18	15.3	26	30	49	0.3	1	1.2	62
- 80-M42					80	42		17.4			64		1.1	2.4	63
-100-M42					100						89		1.5	3.1	64
-SLRA10- 55-M22	1	10	16	3	55	22	13	18.3	26	25	44	0.3	0.9	0.8	65
- 85-M42					85	42		20.4			64		1.2	1.7	66
-100-M42					100			38				0.4	1.6	2.2	67
-SLSA10- 90 CV	3	10	13	1.5	90	70	—	34	—	30	74	0.3	1.7	2	68
-120 CV					120	100					104	0.4	2.4	3.2	69
-150 CV					150	130					134	0.5	3.1	5	70
-SLRA10- 90 CV	3	10	19	4.5	90	70	—	34	—	30	74	0.4	2.1	1.1	71
-120 CV					120	100					104	0.5	2.9	2	72
E40-SLSA3/8- 90 CV	3	3/8	.49	.06	3.55	2.76	—	1.34	—	1.18	2.91	0.8	1.8	2	73
-120 CV					4.73	3.94					4.09	1.0	2.5	3.2	74
-150 CV					5.91	5.12					5.28	1.2	3.2	5	75
-SLRA3/8- 90 CV	3	3/8	.73	.185	3.55	2.76	—	1.34	—	1.18	2.91	0.9	2.3	1.1	76
-120 CV					4.73	3.94					4.09	1.2	3	2	77
E40-SLRA12- 55-M22	1	12	20	4	55	22	13	22.3	26	25	44	0.3	1	0.6	78
- 85-M42					85	42		24.4			74	0.4	1.6	1.1	79
E40-SLRA16- 55-M22	1	16	26	5	55	22	13	28.3	34	32	44	0.3	1.2	0.4	80
E40-SLRA20- 60-M40	2	20	32	6	60	40	—	34	—	38	49	0.4	1.6	0.4	81

OKK
DMG MORI
MITSUI SEIKI
ROKU-ROKU

GR400
HSC 30 linear
VL30
CEGA-SS Series



E50

E50-SLSA8-65-M22

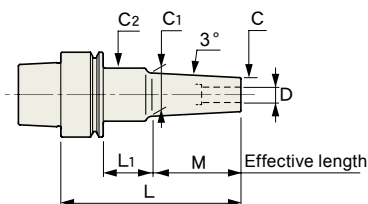
MONO 3°

Rigidity (μm/kgf)

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Imbalance
value(g·mm)N
P. 261

Fig. 1



E50-SLSA6-150 cv

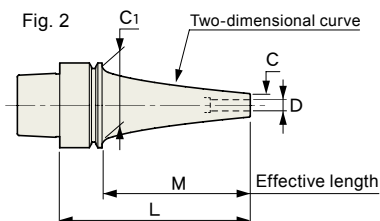
MONO CURVE

Rigidity (μm/kgf)

P. 258

Imbalance
value(g·mm)N
P. 261

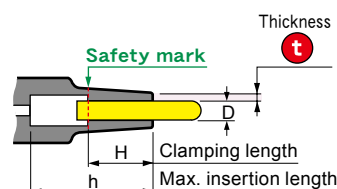
Fig. 2

Compatibility table
for HRD-01S

[○] Available [×] Not available

Caution

- The coolant duct is not sold with a holder. Consult us if you need it.
- Setting cutters - Be sure to insert the tool beyond the safety mark.

**CV**: Curve

Thickness

CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S	Scale model
E50-SLSA3- 60-M22	1	3	6	1.5	60	22	12	8.3	20	9	50	0.4	1.3	4.7	○ 1
- 75-M22					75		27		25		61	0.5		4.5	2
- 80-M42					80	42	12	10.4	20		70			9.3	3
- 95-M42					95		27		25		81			1.7 9.1	4
-SLRA3- 75-M22	1	3	7.5	2.25	75	22	27	9.8	25	9	61	0.5	1.7	2.8	○ 5
- 95-M42					95	42		11.9			81			5.3	6
-120-M67					120	67		14.5			106			1.8 8.9	7
-150-M97					150	97		17.7			136	0.6		12.9	8
-SLFB3- 75-M22	1	3	9.5	3.25	75	22	27	11.8	25	9	61	0.5	1.8	1.9	○ 9
E50-SLSA4- 75-M22	1	4	7	1.5	75	22	27	9.3	25	12	61	0.5	1.3	3.6	○ 10
- 95-M42					95	42		11.4			81			1.8 7.2	11
-SLRA4- 75-M22	1	4	10	3	75	22	27	12.3	25	12	61	0.5	1.7	1.7	○ 12
- 95-M42					95	42		14.4			81			1.8 3.1	13
-120-M67					120	67		17			106	0.6		5.2	14
-150-M97					150	97		20.2			135	0.7		2.2 7.8	15
-SLFB4- 75-M22	1	4	12	4	75	22	27	14.3	25	12	61	0.5	1.9	1.4	○ 16
-SLSA4- 90 cv	2	4	7	1.5	90	64	—	42	—	12	74	0.6	2.2	1.8	○ 17
-120 cv					120	94					104			2.6 4.2	18
-150 cv					150	124					134	0.7		3.3 6	19
-180 cv					180	154					164	0.8		3.5 12	20
-SLRA4-120 cv	2	4	10	3	120	94	—	42	—	12	104	0.7	2.8	2.7	○ 21
-150 cv					150	124					134	0.8		3.4 4.1	22
E50-SLSA3/16- 90 cv	2	3/16	.31	.06	3.55	2.52	—	1.65	—	0.59	2.83	1.4	2.6	1.7	○ 23
-120 cv					4.73	3.71					4.02	1.4		2.8 4.2	24
-150 cv					5.91	4.89					5.20	1.7		3.5 6	25
-180 cv					7.09	6.07					6.38	1.7		3.7 12	26
-SLRA3/16-120 cv	2	3/16	.42	.12	4.73	3.71	—	1.65	—	0.59	4.02	1.6	3.4	2.7	○ 27
-150 cv					5.91	4.89					5.20	1.7		3.6 4.1	28

SLFB



Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	 Kg lbs	N	S		Scale model
Shrink-fit Heater	E50-SLSA6- 75-M22	1	6	9	1.5	75	22	27	11.3	25	18	61	0.5	1.3	2.3	○	29
	- 95-M42					95	42		13.4			81		1.6	4.8	○	30
	-120-M67					120	67		16			106		1.8	8.1	○	31
	-150-M97					150	97		19.2	32		135	0.6	2.3	11	○	32
	-SLSB6- 95-M42	1	6	10	2	95	42	27	14.4	25	18	81	0.5	1.8	3.7	○	33
	-120-M67					120	67		17			106	0.6		6.2	○	34
	-150-M97					150	97		20.2	32		135	0.7	2.3	8.5	○	35
MONO 3° MONO CURVE	-SLRA6- 75-M22	1	6	12	3	75	22	27	14.3	25	18	61	0.5	1.5	1.3	○	36
	- 95-M42					95	42		16.4			81		1.8	2.5	○	37
	-120-M67					120	67		19			106	0.6	1.9	4.1	○	38
MONO Series	-SLRB6- 95-M42	1	6	14	4	95	42	27	18.4	32	18	80	0.6	2.2	1.6	○	39
	-SLFB6- 75-M22	1	6	14	4	75	22	27	16.3	32	18	60	0.6	2.1	1	○	40
	-SLSA6- 90 CV	2	6	9	1.5	90	64	—	42	—	18	74	0.6	2.3	1.6	○	41
	-120 CV					120	94					104		2.7	3.5	○	42
	-150 CV					150	124					134	0.7	3.4	5.4	○	43
	-180 CV					180	154					164	0.9	4.2	7.6	○	44
	-SLRA6-120 CV	2	6	13	3.5	120	94	—	42	—	18	104	0.8	3.3	1.8	○	45
	-150 CV					150	124					132	0.9	4	2.7	○	46
2PIECE type	E50-SLSA1/4- 90 CV	2	1/4	.37	.06	3.55	2.52	—	1.65	—	0.71	2.83	1.4	2.6	1.6	○	47
	-120 CV					4.73	3.71					4.02	1.4	2.9	3.5	○	48
	-150 CV					5.91	4.89					5.20	1.7	3.6	5.4	○	49
	-180 CV					7.09	6.07					6.38	1.9	4.3	7.6	○	50
	-SLRA1/4-120 CV	2	1/4	.53	.14	4.73	3.71	—	1.65	—	0.71	4.02	1.6	3.4	1.8	○	51
	-150 CV					5.91	4.89					5.20	2	4.2	2.7	○	52
UNO	E50-SLSA8- 65-M22	1	8	11	1.5	65	22	17	13.3	26	24	49	0.5	1.5	1.5	○	53
	- 75-M22					75		27	15.4	25		61		1.6	1.6	○	54
	- 85-M42					85	42	17		26		67			3.2	○	55
	- 95-M42					95		27		25		81	0.5	2.2	3.5	○	56
	-120-M67					120	67		18	32		105	0.6	2.3	5.4	○	57
	-150-M97					150	97		21.2			132	0.7	2.4	8.1	○	58
HYPER VERSION	-SLSB8- 95-M42	1	8	13	2.5	95	42	27	17.4	32	24	80	0.6	2.2	2.1	○	59
	-120-M67					120	67		20			105	0.6	2.3	3.5	○	60
	-150-M97					150	97		23.2			135	0.7	2.4	5.3	○	61
Z	-SLRA8- 60-M22	1	8	14	3	60	22	12	16.3	26	24	44	0.5	1.4	0.9	○	62
	- 75-M22					75		27		25		61		1.5	1.1	○	63
	- 95-M42					95	42		18.4			81		1.8	2	○	64
STRAIGHT arbor	-SLRB8- 95-M42	1	8	18	5	95	42	27	22.4	32	24	80	0.6	2.2	1.1	○	65
	-120-M67					120	67		25			105	0.7	2.3	1.7	○	66
	-SLFB8- 75-M22	1	8	18	5	75	22	27	20.3	32	24	60	0.6	2.2	0.7	×	67
	-SLSA8- 90 CV	2	8	11	1.5	90	64	—	42	—	24	74	0.6	2.5	1.4	○	68
OTHERS	-120 CV					120	94					104	0.7	3.2	2.2	○	69
	-150 CV					150	124					134		3.5	4.9	○	70
	-180 CV					180	154					164	0.8	4.2	7.1	○	71
	-SLRA8-120 CV	2	8	16	4	120	94	—	42	—	24	102	0.8	3.8	1.3	○	72
PERIPHERALS	-150 CV					150	124					132	0.9	4	2.7	○	73
	E50-SLSA5/16- 90 CV	2	5/16	.43	.06	3.55	2.52	—	1.65	—	0.94	2.83	1.4	2.6	1.4	○	74
	-120 CV					4.73	3.71					4.02	1.6	3.4	2.2	○	75
	-150 CV					5.91	4.89					5.20	1.7	3.6	4.9	○	76
Technical data	-180 CV					7.09	6.07					6.38	1.9	4.4	7.1	○	77
	-SLRA5/16-120 CV	2	5/16	.63	.16	4.73	3.71	—	1.65	—	0.94	4.02	1.8	4	1.3	○	78
	-150 CV					5.91	4.89					5.20	1.9	4.2	2.7	○	79



CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S		Scale model	
E50-SLSA10- 65-M22	1	10	13	1.5	65	22	17	15.3	26	30	49	0.5	1.5	1.1		80	
- 75-M22					75		27		25		61			1.6		1.3	81
- 85-M42					85	42	17	17.4	26		64			2.4		82	
 - 95-M42					95		27		25		81			2.2		2.6	83
-120-M67					120	67		20	32		105		0.6	2.3		4.1	84
-150-M97					150	97		23.2			64		0.7	2.5		6.2	85
-SLSB10- 95-M42	1	10	16	3	95	42	27	20.4	32	30	80	0.6	2.2	1.5		86	
-120-M67					120	67		23			105	0.7	2.4	2.4		87	
-150-M97					150	97		26.2			135		2.5	3.7		88	
-SLRA10- 75-M22	1	10	16	3	75	22	27	18.3	25	30	60	0.6	1.5	1		89	
-SLRB10- 95-M42	1	10	22	6	95	42	27	26.4	32	30	80	0.7	2.3	0.9		90	
-120-M67					120	67		29	42			107	0.8	3.2		1.1	91
-SLFB10- 75-M22	1	10	22	6	75	22	27	24.3	32	30	60	0.6	2.2	0.6	×	92	
-SLSA10- 90 <i>CV</i>	2	10	13	1.5	90	64	—	42	—	30	74	0.6	2.5	1.3		93	
-120 <i>CV</i>					120	94					104	0.7	3.3	2.1		94	
-150 <i>CV</i>					150	124					134	0.8	4.1	3.4		95	
-180 <i>CV</i>					180	154					162		4.3	6.9		96	
-SLRA10-150 <i>CV</i>	2	10	19	4.5	150	124	—	42	—	30	132	0.9	4.4	2.2		97	
E50-SLSA3/8- 90 <i>CV</i>	2	3/8	.49	.06	3.55	2.52	—	1.65	—	1.18	2.83	1.4	2.6	1.3		98	
-120 <i>CV</i>					4.73	3.71					4.02	1.6	3.4	2.1		99	
-150 <i>CV</i>					5.91	4.89					5.20	1.9	4.2	3.4		100	
-180 <i>CV</i>					7.09	6.07					6.38	1.9	4.5	6.9		101	
-SLRA3/8-150 <i>CV</i>	2	3/8	.73	.185	5.91	4.89	—	1.65	—	1.18	5.20	2.0	4.7	2.2		102	
E50-SLSA12- 65-M22	1	12	15	1.5	65	22	17	17.3	26	25	49	0.5	1.6	0.9		103	
- 75-M22					75		27		25	30	60			1.7		1.1	104
- 95-M42					95	42		19.4	32		80			2.2		1.9	105
-120-M67					120	67		22			105		0.6	2.4		3.3	106
-SLSB12- 95-M42	1	12	19	3.5	95	42	27	23.4	32	30	80	0.6	2.3	1.2		107	
-120-M67					120	67		26			105	0.7	2.5	1.9		108	
-150-M97					150	97		29.2			135	0.9	3.5	2.5		109	
-SLRA12- 75-M22	1	12	20	4	75	22	27	22.3	25	30	62	0.6	1.6	0.9		110	
-SLRB12- 95-M42	1	12	26	7	95	42	27	30.4	42	30	82	0.8	3.1	0.6	×	111	
-120-M67					120	67		33			107	0.9	3.3	0.9		112	
-SLFB12- 75-M22	1	12	26	7	75	22	27	28.3	42	30	62	0.7	3	0.4	×	113	
E50-SLSB16- 95-M42	1	16	24	4	95	42	27	28.4	42	32	82	0.7	3.2	0.7		114	
-120-M67					120	67		31			107	0.8	3.5	1.2		115	
-SLRA16- 60-M22	1	16	26	5	60	22	12	28.3	34	32	44	0.6	1.7	0.4		116	
-SLRB16- 75-M22	1	16	32	8	75	22	27	34.3	42	32	62	0.7	3	0.4		117	
-SLFB16- 75-M22	1	16	32	8	75	22	27	34.3	42	32	62	0.7	3	0.4		118	
E50-SLSB20- 95-M42	1	20	29	4.5	95	42	27	33.4	42	40	82	0.7	3.3	0.6		119	
-SLRA20- 65-M22	1	20	32	6	65	22	17	34.3	40	38	49	0.6	2.2	0.3		120	



F63

F63-SLRA4-70-M22

MONO 3°

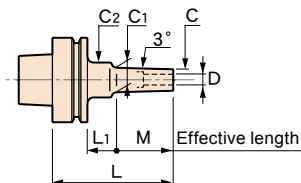
Rigidity value
($\mu\text{m}/\text{kgf}$)

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Imbalance
value(g·mm)

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Fig.1

Compatibility table
for HRD-01S

- [○] Available [✕] Not available
 [▲] Usable by raising the heating unit.→P.257
 [★] Use heating coil No. 2.

F63-SLRA6-120cv

MONO CURVE

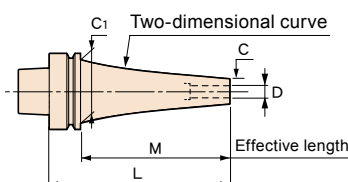
Rigidity value
($\mu\text{m}/\text{kgf}$)

P.258

Imbalance
value(g·mm)

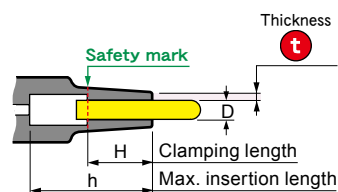
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Fig.2



■ Caution

- The coolant duct is not sold with a holder. Consult us if you need it.
- Setting cutters... Be sure to insert the tool beyond the safety mark.



CV : Curve

Thickness

CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h					Scale model
F63-SLSA3- 75-M37	1	3	6	1.5	75	37	12	9.9	26	9	58	0.7	1.5	8		<u>1</u>
- 95-M42					95	42	27	10.4	25		78	1.8	9.1	2		
-SLRA3- 70-M22	1	3	7.5	2.25	70	22	22	9.8	26	9	53	0.7	1.7	2.8		<u>3</u>
- 75-M22					75		27		25		54	1.8		4		
- 95-M42					95	42		11.9			78	1.9	5.3	5		
-SLFB3- 75-M22	1	3	9.5	3.25	75	22	27	11.8	25	9	58	0.7	1.9	1.9		6
- 95-M42					95	42		13.9			78	0.8	2	3.2		7
-120-M67					120	67		16.5			103			5.4		8
F63-SLSA4- 95-M42	1	4	7	1.5	95	42	27	11.4	25	12	78	0.7	1.9	7.2		9
-SLRA4- 75-M22	1	4	10	3	75	22	27	12.3	25	12	58	0.7	1.8	1.7		10
- 95-M42					95	42		14.4			78	0.8	1.9	3.1		11
-SLFB4- 75-M22	1	4	12	4	75	22	27	14.3	25	12	58	0.7	2	1.3		12
- 95-M42					95	42		16.4			78	0.8		2.2		13
-120-M67					120	67		19			103		2.1	3.6		14
-SLSA4- 90 <i>cv</i>	2	4	7	1.5	90	64	—	53	—	12	65	0.9	2.7	1.8		15
-120 <i>cv</i>					120	94					95	1	3.6	2.7		16
-150 <i>cv</i>					150	124					125	1.2	4.4	4		17
-180 <i>cv</i>					180	154					154	1.3	5	6.6		18
-210 <i>cv</i>					210	184					185		5.3	11.6		19
-240 <i>cv</i>					240	214					214	1.6	6.5	14		20
-270 <i>cv</i>					270	244					245	1.9	8.8	11.9		21
-300 <i>cv</i>					300	274					275	2	9.7	15.9		22
-SLRA4-120 <i>cv</i>	2	4	10	3	120	94	—	53	—	12	95	1	3.6	1.9		23
-150 <i>cv</i>					150	124					125	1.1	4.4	2.9		24
-180 <i>cv</i>					180	154					155	1.4	6	3.3		25
-210 <i>cv</i>					210	184					185	1.5	6.2	5.6		26

SLFB

Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S	Scale model
Shrink-fit Heater	F63-SLSA3/16- 90 CV	2	3/16	.31	.06	3.54	2.52	—	2.09	—	.59	2.56	2	2.8	2.0	27
	-120 CV					4.72	3.70					3.74	2.3	3.6	2.6	28
	-150 CV					5.91	4.88					4.92	2.6	4.5	4.0	29
	F63 -180 CV					7.09	6.06					6.06	2.7	5.2	6.5	30
	-210 CV					8.27	7.24					7.24	3.2	6.4	8.4	31
	-240 CV					9.45	8.43					8.43	3.6	7.6	10.6	32
	-270 CV					10.63	9.61					9.61	4	8.9	13.2	33
	-300 CV					11.81	10.79					10.83	4.5	10	16.1	34
MONO 3° MONO CURVE	-SLRA3/16-120 CV	2	3/16	.42	.12	4.72	3.70	—	2.09	—	.59	3.70	2.3	3.8	1.8	35
	-150 CV					5.91	4.88					4.88	2.7	5	2.4	36
	-180 CV					7.09	6.06					6.10	2.8	5.3	4.3	37
	-210 CV					8.27	7.24					7.24	2.8	5.8	5.7	38
MONO Series	F63-SLSA6- 75-M37	1	6	9	1.5	75	37	12	12.9	26	18	58	0.7	1.5	4	39
	- 95-M42					95	42	27	13.4	25		78	0.7	1.9	4.8	40
	-SLSB6- 95-M42	1	6	10	2	95	42	27	14.4	25	18	78	0.7	1.9	3.7	41
	-SLRA6- 75-M22	1	6	12	3	75	22	27	14.3	25	18	58	0.7	1.8	1.3	42
	- 95-M42					95	42		16.4			78	0.8	1.9	2.4	43
	-SLFB6- 75-M22	1	6	14	4	75	22	27	16.3	32	18	58	0.8	2.2	1	44
	-SLSA6- 90 CV	2	6	9	1.5	90	64	—	53	—	18	65	0.9	2.8	1.6	45
	-120 CV					120	94					95	1	3.6	2.3	46
2PIECE type	-150 CV					150	124					125	1.2	4.4	3.6	47
	-180 CV					180	154					154	1.3	5.2	5.7	48
	-210 CV					210	184					184	1.5	6.4	7.3	49
	-240 CV					240	214					214	1.6	6.7	12	50
	-270 CV					270	244					245	2	9.7	8.5	51
	-300 CV					300	274					275	2.2	10.6	11.7	52
	-SLRA6- 90 CV	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	53
	-120 CV					120	94					95	1.2	4.3	1.2	54
UNO	-150 CV					150	124					125	1.3	5.2	1.9	55
	-180 CV					180	154					155	1.4	6.1	2.8	56
	-210 CV					210	184					185	1.5	6.6	4.8	57
	-SLFA6- 90 CV	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	58
	-120 CV					120	94					95	1.2	4.3	1.2	59
HYPER VERSION	-150 CV					150	124					125	1.3	5.2	1.9	60
	-180 CV					180	154					155	1.4	6.1	2.8	61
	-210 CV					210	184					185	1.5	6.6	4.8	62
	-SLFA6- 90 CV	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	58
	-120 CV					120	94					95	1.2	4.3	1.2	59
Z	-150 CV					150	124					125	1.3	5.2	1.9	60
	-180 CV					180	154					155	1.4	6.1	2.8	61
	-210 CV					210	184					185	1.5	6.6	4.8	62
	F63-SLSA1/4- 90 CV	2	1/4	.37	.06	3.54	2.52	—	2.09	—	.71	2.56	2	2.9	1.6	63
	-120 CV					4.72	3.70					3.74	2.2	3.6	2.4	64
STRAIGHT arbor	-150 CV					5.91	4.88					4.92	2.5	4.5	3.7	65
	-180 CV					7.09	6.06					6.10	2.8	5.4	5.5	66
	-210 CV					8.27	7.24					7.24	3.4	7.2	7.5	67
	-240 CV					9.45	8.43					8.43	3.6	7.8	9.6	68
	-270 CV					10.63	9.61					9.65	4.2	9.1	11.3	69
	-300 CV					11.81	10.79					10.79	4.7	11.2	11.8	70
	-SLRA1/4- 90 CV	2	1/4	.53	.14	3.54	2.52	—	2.09	—	.71	2.52	2.2	3.5	0.8	71
	-120 CV					4.72	3.70					3.74	2.6	4.4	1.2	72
OTHERS	-150 CV					5.91	4.88					4.92	2.8	5.3	1.9	73
	-180 CV					7.09	6.06					6.06	3.1	6.4	2.9	74
	-210 CV					8.27	7.24					7.24	3.2	6.8	4.9	75
	-240 CV					9.45	8.43					8.43	3.6	7.8	9.6	68
PERIPHERALS	-270 CV					10.63	9.61					9.65	4.2	9.1	11.3	69
	-300 CV					11.81	10.79					10.79	4.7	11.2	11.8	70
	-SLRA1/4- 90 CV	2	1/4	.53	.14	3.54	2.52	—	2.09	—	.71	2.52	2.2	3.5	0.8	71
	-120 CV					4.72	3.70					3.74	2.6	4.4	1.2	72
	-150 CV					5.91	4.88					4.92	2.8	5.3	1.9	73
Technical data	-180 CV					7.09	6.06					6.06	3.1	6.4	2.9	74
	-210 CV					8.27	7.24					7.24	3.2	6.8	4.9	75
	-240 CV					9.45	8.43					8.43	3.6	7.8	9.6	68
	-270 CV					10.63	9.61					9.65	4.2	9.1	11.3	69
	-300 CV					11.81	10.79					10.79	4.7	11.2	11.8	70



CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S	Scale model	Feature
F63-SLFA1/4- 90 CV	2	1/4	.53	.14	3.54	2.52	—	2.09	—	.71	2.52	2.2	3.5	0.8	★	76
-120 CV					4.72	3.70					3.74	2.6	4.4	1.2		77
-150 CV					5.91	4.88					4.92	2.8	5.3	1.9	○	78
-180 CV					7.09	6.06					6.06	3.1	6.4	2.9		79
-210 CV					8.27	7.24					7.24	3.2	6.8	4.9		80
F63-SLSA8- 95-M42	1	8	11	1.5	95	42	27	15.4	25	24	78	0.7	1.9	3.4	○	81
-SLSB8- 95-M42	1	8	13	2.5	95	42	27	17.4	32	24	78	0.8	2.3	2.1	○	82
-SLRA8- 75-M22	1	8	14	3	75	22	27	16.3	25	24	58	0.7	1.9	1.1	○	83
- 95-M42					95	42		18.4			78	0.8		2		84
-SLFB8- 75-M22	1	8	18	5	75	22	27	20.3	32	24	58	0.8	2.2	0.7	×	85
-SLSA8- 90 CV	2	8	11	1.5	90	64	—	53	—	24	65	0.9	2.9	1.4	○	86
-120 CV					120	94					94	1.1	3.8	2		87
-150 CV					150	124					124	1.3	5	2.7		88
-180 CV					180	154					155		5.2	5		89
-210 CV					210	184					184	1.5	6.6	6.6	▲	90
-240 CV					240	214					214	1.8	7.8	8.3		91
-270 CV					270	244					244	2.1	10.7	6.9		92
-300 CV					300	274					274	2.3	11.9	8.9		93
-SLRA8- 90 CV	2	8	16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	94
-120 CV					120	94					95	1.2	4.6	1		95
-150 CV					150	124					125	1.4	5.9	1.4		96
-180 CV					180	154					155	1.6	7	2		97
-210 CV					210	184					185		7.6	3.5		98
-SLFA8- 90 CV	2	8	16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	99
-120 CV					120	94					95	1.2	4.6	1		100
-150 CV					150	124					125	1.4	5.9	1.4		101
-180 CV					180	154					155	1.6	7	2		102
-210 CV					210	184					185		7.6	3.5		103
F63-SLSA5/16- 90 CV	2	5/16	.43	.06	3.54	2.52	—	2.09	—	.94	2.56	2	2.9	1.5	○	104
-120 CV					4.72	3.70					3.70	2.2	3.8	2.0		105
-150 CV					5.91	4.88					4.88	2.7	5.1	2.8		106
-180 CV					7.09	6.06					6.10	2.8	5.4	5.2		107
-210 CV					8.27	7.24					7.17	3.2	7.4	6.0	▲	108
-240 CV					9.45	8.43					8.43	3.9	8.9	6.8		109
-270 CV					10.63	9.61					9.65	4.5	10	8.5		110
-300 CV					11.81	10.79					10.79	5	12.3	9.0		111
-SLRA5/16- 90 CV	2	5/16	.63	.16	3.54	2.52	—	2.09	—	.94	2.52	2.2	3.5	0.7	○	112
-120 CV					4.72	3.70					3.70	2.6	4.8	1.0		113
-150 CV					5.91	4.88					4.88	3	6.1	1.5		114
-180 CV					7.09	6.06					6.06	3.5	7.3	2.1		115
-210 CV					8.27	7.24					7.24	3.5	7.8	3.6		116
-SLFA5/16- 90 CV	2	5/16	.63	.16	3.54	2.52	—	2.09	—	.94	2.52	2.2	3.5	0.7	○	117
-120 CV					4.72	3.70					3.70	2.6	4.8	1.0		118
-150 CV					5.91	4.88					4.88	3	6.1	1.5		119
-180 CV					7.09	6.06					6.06	3.5	7.3	2.1		120
-210 CV					8.27	7.24					7.24	3.5	7.8	3.6		121
F63-SLSA10-95-M42	1	10	13	1.5	95	42	27	17.4	25	30	74	0.8	2	2.6	○	122
-SLSB10-95-M42	1	10	16	3	95	42	27	20.4	32	30	74	0.8	2.3	1.4	○	123
-SLRA10-75-M22	1	10	16	3	75	22	27	18.3	25	30	54	0.8	1.9	1	○	124
-SLFB10-75-M22	1	10	22	6	75	22	27	24.3	32	30	54	0.8	2.3	0.6	×	125



Feature	CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S	Scale model
Shrink-fit Heater	F63-SLSA10- 90 CV	2	10	13	1.5	90	64	—	53	—	30	65	0.9	2.9	1.3	126
	-120 CV					120	94					95	1.2	4.4		127
	-150 CV					150	124					125	1.3	5.2	2.2	128
	-180 CV					180	154					154	1.5	6.3	3.4	129
	F63 -210 CV					210	184					184	1.6	6.8	6	130
	-240 CV					240	214					212	2	9.4	5.8	131
	-270 CV					270	244					244	2.1	10.9	6.6	132
	-300 CV					300	274					274	2.3	12.2	8.5	133
MONO 3° MONO CURVE	-SLRA10- 90 CV	2	10	19	4.5	90	64	—	53	—	30	65	1	3.5	0.6	134
	-120 CV					120	94					95	1.2	4.6	0.9	135
	-150 CV					150	124					125	1.4	5.8	1.4	136
	-180 CV					180	154					155	1.6	7.2	2	137
	-210 CV					210	184					185		8	3.1	138
	-SLFA10- 90 CV	2	10	19	4.5	90	64	—	53	—	30	65	1	3.5	0.6	139
MONO Series	-120 CV					120	94					95	1.2	4.6	0.9	140
	-150 CV					150	124					125	1.4	5.8	1.4	141
	-180 CV					180	154					155	1.6	7.2	2	142
	-210 CV					210	184					185		8	3.1	143
	F63-SLSA3/8- 90 CV	3	3/8	.49	.06	3.54	2.52	—	2.09	—	1.18	2.56	2	2.9	1.3	144
	-120 CV					4.72	3.70					3.74	2.3	3.8	2.2	145
2PIECE type	-150 CV					5.91	4.88					4.88	2.6	5.2	2.6	146
	-180 CV					7.09	6.06					6.06	3.1	6.4	3.6	147
	-210 CV					8.27	7.24					7.24	3.5	7.8	4.9	148
	-240 CV					9.45	8.43					8.46	4.1	9	6.0	149
	-270 CV					10.63	9.61					9.61	4.6	11.2	6.8	150
	-300 CV					11.81	10.79					10.79	5	12.5	8.8	151
UNO	-SLRA3/8- 90 CV	3	3/8	.73	.185	3.54	2.52	—	2.09	—	1.18	2.52	2.2	3.5	0.7	152
	-120 CV					4.72	3.70					3.70	2.6	4.8	1.0	153
	-150 CV					5.91	4.88					4.88	3	6.1	1.4	154
	-180 CV					7.09	6.06					6.06	3.4	7.4	2.0	155
	-210 CV					8.27	7.24					7.28	3.9	8.3	2.9	156
HYPER VERSION	-SLFA3/8- 90 CV	3	3/8	.73	.185	3.54	2.52	—	2.09	—	1.18	2.52	2.2	3.5	0.7	157
	-120 CV					4.72	3.70					3.70	2.6	4.8	1.0	158
	-150 CV					5.91	4.88					4.88	3	6.1	1.4	159
	-180 CV					7.09	6.06					6.06	3.4	7.4	2.0	160
	-210 CV					8.27	7.24					7.28	3.9	8.3	2.9	161
Z	F63-SLSA12- 95-M42	1	12	15	1.5	95	42	27	19.4	32	30	74	0.8	2.3	1.8	162
	-SLSB12- 95-M42	1	12	19	3.5	95	42	27	23.4	32	30	74	0.8	2.4	1.1	163
STRAIGHT arbor	-SLRA12- 75-M22	1	12	20	4	75	22	27	22.3	25	30	54	0.9	2.1	0.8	164
	-SLFB12- 75-M22	1	12	26	7	75	22	27	28.3	42	30	54	0.9	3	0.4	165
	-SLSA12- 90 CV	2	12	15	1.5	90	64	—	53	—	30	64	1	3.4	0.9	166
	-120 CV					120	94					94	1.2	4.7	1.2	167
	-150 CV					150	124					124	1.3	5.2	2.4	168
	-180 CV					180	154					154	1.5	6.5	3.3	169
OTHERS	-210 CV					210	184					184	1.7	7.7	4.6	170
	-240 CV					240	214					212	2	9.6	5.5	171
	-270 CV					270	244					244	2.2	11.8	5.4	172
	-SLRA12- 90 CV	2	12	22	5	90	64	—	53	—	30	64	1	3.6	0.6	173
PERIPHERALS	-120 CV					120	94					94	1.3	5.5	0.7	174
	-150 CV					150	124					124	1.5	6.7	1.1	175
	-180 CV					180	154					154	1.6	7.5	1.8	176
	-210 CV					210	184					184	1.7	8.5	2.8	177



CODE	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg lbs	N	S	Scale model	Feature
F63-SLFA12- 90 CV	2	12	22	5	90	64	—	53	—	30	64	1	3.6	0.6	×	178
-120 CV					120	94					94	1.3	5.5	0.7		179
-150 CV					150	124					124	1.5	6.7	1.1	○	180
-180 CV					180	154					154	1.6	7.5	1.8		181
-210 CV					210	184					184	1.7	8.5	2.8		182
F63-SLSA1/2- 90 CV	3	1/2	.62	.06	3.54	2.52	—	2.09	—	1.18	2.52	2.1	3.6	0.8	○	183
-120 CV					4.72	3.70					3.70	2.5	4.9	1.2		184
-150 CV					5.91	4.88					4.88	2.6	5.3	2.4		185
-180 CV					7.09	6.06					6.06	3	6.7	3.4		186
F63 -210 CV					8.27	7.24					7.17	3.6	9.3	3.6		187
-240 CV					9.45	8.43					8.35	4.1	11.5	4.3	▲	188
-270 CV					10.63	9.61					9.53	4.7	13.3	5.1		189
-SLRA1/2- 90 CV	3	1/2	.89	.20	3.54	2.52	—	2.09	—	1.18	2.44	2.2	4	0.5	×	190
-120 CV					4.72	3.70					3.70	2.9	5.7	0.7		191
-150 CV					5.91	4.88					4.88	3.3	7	1.1	○	192
-180 CV					7.09	6.06					5.98	3.3	8.3	1.9		193
-210 CV					8.27	7.24					7.24	4.4	10.4	2.0		194
-SLFA1/2- 90 CV	3	1/2	.89	.20	3.54	2.52	—	2.09	—	1.18	2.44	2.2	4	0.5	×	195
-120 CV					4.72	3.70					3.70	2.9	5.7	0.7		196
-150 CV					5.91	4.88					4.88	3.3	7	1.1	○	197
-180 CV					7.09	6.06					5.98	3.3	8.3	1.9		198
-210 CV					8.27	7.24					7.24	4.4	10.4	2.0		199
-SLFB16- 75-M22	1	16	32	8	75	22	27	34.3	42	32	54	1	3.1	0.3		200
F63-SLSB16- 90 CV	2	16	21	2.5	90	64	—	53	—	32	62	1.1	3.9	0.6		201
-120 CV					120	94					92	1.4	5.8	0.8		202
-150 CV					150	124					122	1.5	6.9	1.5		203
-180 CV					180	154					152	1.9	8.8	1.9		204
-210 CV					210	184					182	2	9.9	3		205
-240 CV					240	214					212	2.3	11.8	3.7		206
-270 CV					270	244					242	2.7	13.7	4.6		207
F63-SLSB5/8- 90 CV	3	5/8	.82	.10	3.54	2.52	—	2.09	—	1.26	2.44	2.1	3.9	0.6		208
-120 CV					4.72	3.70					3.62	2.7	5.9	0.8		209
-150 CV					5.91	4.88					4.80	2.9	7	1.5		210
-180 CV					7.09	6.06					5.98	3.5	9	1.9		211
-210 CV					8.27	7.24					7.17	3.7	10.1	3.0		212
-240 CV					9.45	8.43					8.35	4.3	12.1	3.7		213
-270 CV					10.63	9.61					9.53	4.8	14.1	4.6		214
-SLFB20- 75-M22※1	1	20	38	9	75	22	27	40.3	50	40	53	1.1	3.6	0.3		215
F63-SLSB20- 90 CV	2	20	26	3	90	64	—	51	—	40	62	1.1	4.2	0.5		216
-120 CV					120	94		53			92	1.4	6.2	0.8		217
-150 CV					150	124					122	1.6	7.6	1.3		218
-180 CV					180	154					152	2	9.6	1.8		219
-210 CV					210	184					182	2.3	11.6	2.3		220
-240 CV					240	214					212	2.6	13.7	3		221
-270 CV					270	244					242	3.1	16.3	3.4		222
F63-SLSB3/4- 90 CV	3	3/4	.99	.12	3.54	2.52	—	2.09	—	1.50	2.44	2.2	4.1	0.6		223
-120 CV					4.72	3.70					3.62	2.7	6.3	0.8		224
-150 CV					5.91	4.88					4.80	2.9	7.6	1.4		225
-180 CV					7.09	6.06					5.98	3.5	9.7	1.8		226
-210 CV					8.27	7.24					7.17	4	11.8	2.4		227
-240 CV					9.45	8.43					8.35	4.5	14	3.1		228
-270 CV					10.63	9.61					9.53	5.1	16.1	3.9		229
F63-SLFB25- 75-M22	1	25	45	10	75	22	27	47.3	50	45	53	1.1	3.7	0.2		230



※1 When shrinking the SLFB20 with HEAT ROBO DENJI 5000(HRD-02S), the standard heating coil cannot be used. Please use the heating coil No.4.

15T

15TR3-SLSA3-60

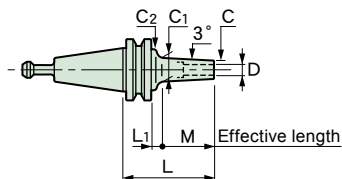
MONO 3°

Rigidity value
($\mu\text{m/kgf}$)

P.258

Imbalance
value(g·mm)

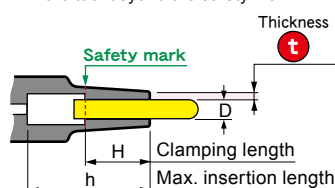
P.261

Compatibility table
for HRD-01S

[○] Available [×] Not available

■ Caution

- Setting cutters...Be sure to insert the tool beyond the safety mark.



BROTHER

TC-20A
TC-20B

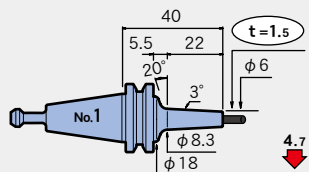
Thickness

CODE	ϕD	ϕC	t	L	M	L ₁	ϕC_1	ϕC_2	H	h	Kg	N	S	Scale model
15TR3-SLSA 3-40	3	6	1.5	40	22	5.5	8.3	18	9	46	0.1	0.3	4.7	○ 1
-60				60	42		10.4			66			9.3	○ 2
15TR3-SLSA3.175-40	3.175	6.175	1.5	40	22	5.5	8.5	18	9	46	0.1	0.3	4.4	○ 3
-60				60	42		10.6			66			8.8	○ 4
15TR3-SLSA 4-40	4	7	1.5	40	22	5.5	9.3	18	12	46	0.1	0.3	3.6	○ 5
-60				60	42		11.4			66			7.3	○ 6
15TR3-SLSA 5-40	5	8	1.5	40	22	5.5	10.3	18	15	46	0.1	0.3	2.9	○ 7
-60				60	42		12.4			66			5.9	○ 8
15TR3-SLSA 6-60	6	9	1.5	60	42	5.5	13.4	18	18	66	0.1	0.4	4.9	○ 9
-SLRA 6-35		12	3	35	19.6	2.9	14.1	—		46		0.2	1.2	○ 10
15TR3-SLRA 8-35	8	14	3	35	19.6	2.9	16.1	—	20	51	0.1	0.3	0.9	× 11
15TR3-SLRA10-35	10	16	3	35	19.6	2.9	18.1	—	20	51	0.1	0.4	0.8	× 12

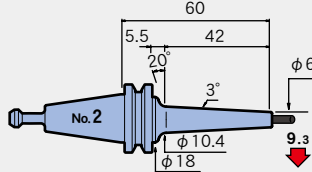
S=1:3

φ 3

15TR3-SLSA3-40

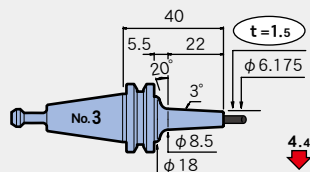


15TR3-SLSA3-60

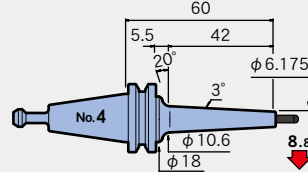


φ 3.175

15TR3-SLSA3.175-40

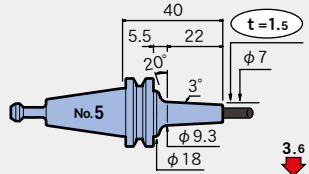


15TR3-SLSA3.175-60

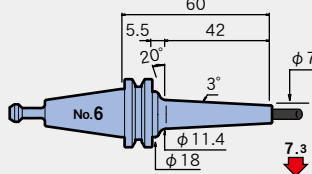


φ 4

15TR3-SLSA4-40

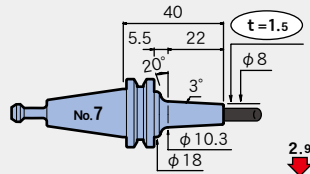


15TR3-SLSA4-60

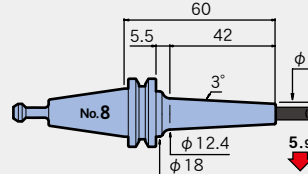


φ 5

15TR3-SLSA5-40

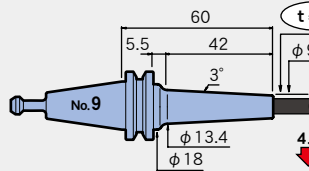


15TR3-SLSA5-60

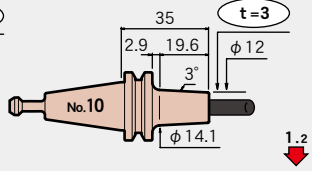


φ 6

15TR3-SLSA6-60

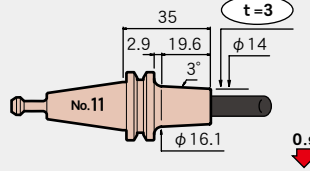


15TR3-SLRA6-35



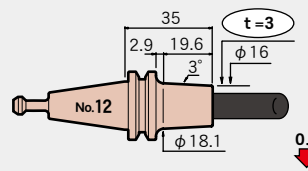
φ 8

15TR3-SLRA8-35



φ 10

15TR3-SLRA10-35



S20T

S20TR2-SLRA8-35

MONO 3°

Rigidity value
(μm/kgf)

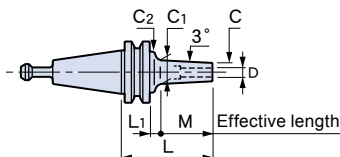
⊙ P.258

Imbalance
value(g·mm)

⊙ P.261

SUGINO

Xion-II-5AX
NSV9
V9

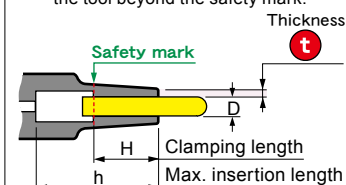


Compatibility table
for HRD-01S

[○] Available [×] Not available

Caution

- Setting cutters...Be sure to insert the tool beyond the safety mark.

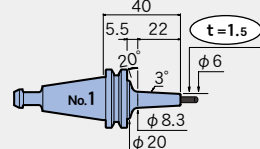


CODE	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg	N	S	Scale model
S20TR2-SLSA 3-40	3	6	1.5	40	22	5.5	8.3	20	9	46	0.1	0.4	4.6	○ 1
-60				60	42		10.4			66			9.2	○ 2
S20TR2-SLSA3.175-40	3.175	6.175	1.5	40	22	5.5	8.5	20	9	46	0.1	0.4	4.4	○ 3
-60				60	42		10.6			66			8.8	○ 4
S20TR2-SLSA 4-40	4	7	1.5	40	22	5.5	9.3	20	12	46	0.1	0.4	3.6	○ 5
-60				60	42		11.4			66			7.2	○ 6
S20TR2-SLSA 5-40	5	8	1.5	40	22	5.5	10.3	20	15	46	0.1	0.4	2.8	○ 7
-60				60	42		12.4			66		0.5	5.8	○ 8
S20TR2-SLSA 6-60	6	9	1.5	60	42	5.5	13.4	20	18	66	0.1	0.5	4.7	○ 9
-SLRA 6-35		12	3	35	19.6	2.9	14.1	—		46		0.3	1.1	○ 10
S20TR2-SLRA 8-35	8	14	3	35	19.6	2.9	16.1	—	20	51	0.1	0.4	0.9	× 11
S20TR2-SLRA10-35	10	16	3	35	19.6	2.9	18.1	—	20	51	0.1	0.5	0.8	× 12
S20TR2-SLRA12-45	12	20	4	45	32.5	—	23.4	—	30	51	0.2	0.6	0.8	× 13

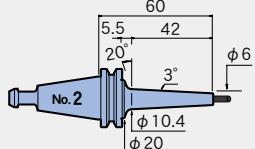
S=1:4

φ3

S20TR2-SLSA3-40

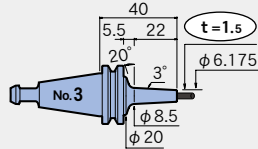


S20TR2-SLSA3-60

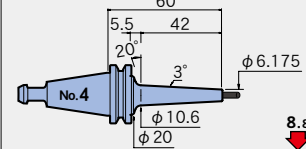


φ3.175

S20TR2-SLSA3.175-40

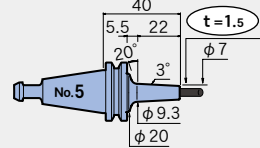


S20TR2-SLSA3.175-60

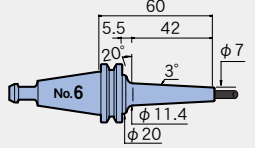


φ4

S20TR2-SLSA4-40

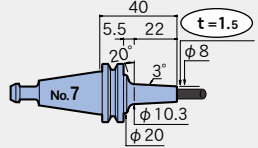


S20TR2-SLSA4-60

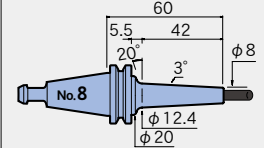


φ5

S20TR2-SLSA5-40

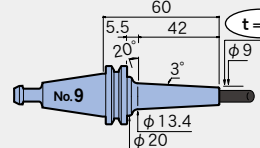


S20TR2-SLSA5-60

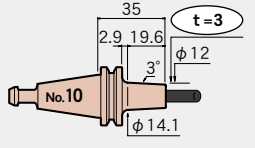


φ6

S20TR2-SLSA6-60

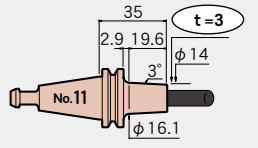


S20TR2-SLRA6-35



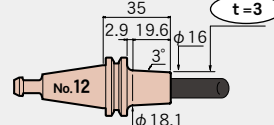
φ8

S20TR2-SLRA8-35



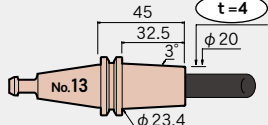
φ10

S20TR2-SLRA10-35



φ12

S20TR2-SLRA12-45



RS20

RS20-SLSA3.175-35

MONO 3°

Rigidity value
($\mu\text{m/kgf}$)

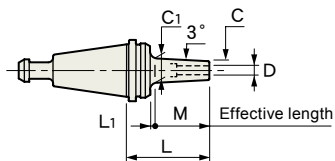
Ⓐ P.258

Imbalance
value(g·mm) **N**

Ⓐ P.261

ROKU-ROKU

MEGA

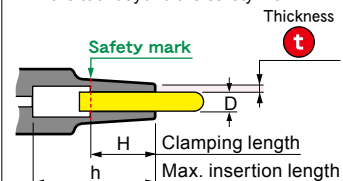


Compatibility table
for HRD-01S

[○] Available [×] Not available

Caution

Setting cutters...Be sure to insert
the tool beyond the safety mark.

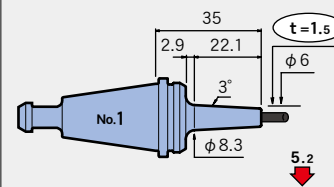


Thickness

CODE	ϕD	ϕC	t	L	M	L ₁	ϕC_1	H	h	Kg	N	S	Scale model
RS20-SLSA 3-35	3	6	1.5	35	22.1	2.9	8.3	9	46	0.1	0.2	5.2	○ 1
-SLSA 3.175-35	3.175	6.175	1.5	35	22.1	2.9	8.5	9	46	0.1	0.2	4.9	○ 2
-SLSA 4-35	4	7	1.5	35	22.1	2.9	9.3	12	46	0.1	0.2	4	○ 3
-SLSA 5-35	5	8	1.5	35	22.1	2.9	10.3	15	46	0.1	0.2	3.2	○ 4
-SLRA 6-30	6	12	3	30	17.1	2.9	13.8	18	46	0.1	0.2	1.1	× 5
-SLRA 8-30	8	14	3	30	17.2	2.8	15.8	20	51	0.1	0.3	0.9	× 6
-SLRA10-30	10	16	3	30	17.6	2.4	17.9	20	51	0.1	0.4	0.7	× 7

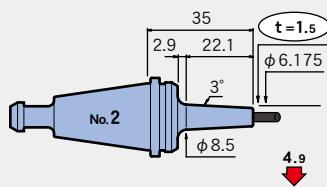
φ 3

RS20-SLSA3-35



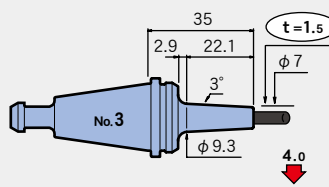
φ 3.175

RS20-SLSA3.175-35



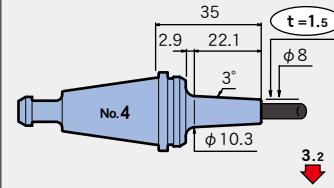
φ 4

RS20-SLSA4-35



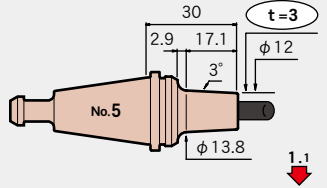
φ 5

RS20-SLSA5-35



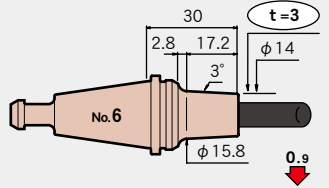
φ 6

RS20-SLRA6-30



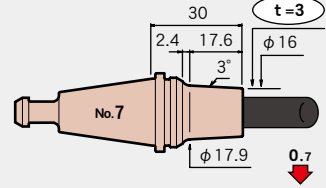
φ 8

RS20-SLRA8-30



φ 10

RS20-SLRA10-30



CT50

CT50-SLSA1/4-225 cv

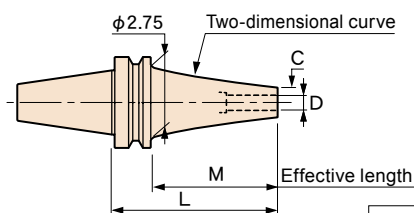
MONO CURVE

Rigidity value
($\mu\text{m/kgf}$)

→ P.258

Imbalance
value(g·mm)

(N)
→ P.261



Compatibility table
for HRD-01S

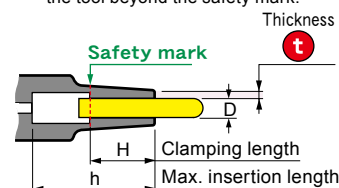
[○] Available [×] Not available
[▲] Usable by raising the
heating unit.→P.257

■ **Option**

- Retention knob

■ **Caution**

- Retention knob...Use a retention knob with hole, or remove the retention knob and heat it.
- Setting cutters...Be sure to insert the tool beyond the safety mark.



CV : Curve

Thickness

CODE	ϕD	ϕC	t	L	M	H	h	lbs	(N)	S	Scale model
CT50-SLSA3/16-165 CV	3/16	.31	.06	6.50	5.12	.59	8.66	8.4	13.7	2.6	○ 1
-195 CV				7.68	6.30		9.84	8.7	14.7	4	2
-225 CV				8.86	7.48		11.02	9.1	15.7	5.9	3
-255 CV				10.04	8.66		12.20	9.4	17.4	8.2	4
-285 CV				11.22	9.84		13.39	10.0	18.9	10.5	5
-315 CV				12.40	11.02		14.57	10.5	20.5	13.3	6
CT50-SLSA1/4 -165 CV	1/4	.37	.06	6.50	5.12	.71	8.66	8.5	13.1	2.4	○ 7
-195 CV				7.68	6.30		9.84	9.6	16	2.5	8
-225 CV				8.86	7.48		11.02	10.0	16.9	3.9	9
-255 CV				10.04	8.66		12.20		19.2	5.6	▲ 10
-285 CV				11.22	9.84		13.39	10.5	20.8	7.4	11
-315 CV				12.40	11.02		14.57	11.1	22.4	9.5	12
CT50-SLSA5/16-165 CV	5/16	.49	.06	6.50	5.12	.94	8.66	9.0	15.2	1.5	○ 13
-195 CV				7.68	6.30		9.84	9.3	16.2	2.4	14
-225 CV				8.86	7.48		11.02	9.4	17.5	3.9	15
-255 CV				10.04	8.66		12.20	9.9	19.1	5.2	▲ 16
-285 CV				11.22	9.84		13.39	10.8	21.6	6	17
-315 CV				12.40	11.02		14.57	11.7	23.9	7.1	18
-SLRA5/16-195 CV	5/16	.63	.16	7.68	6.30	.94	9.84	9.6	17	1.5	○ 19
-225 CV				8.86	7.48		11.02	10.8	19.9	1.6	20
-255 CV				10.04	8.66		12.20	10.9	20.4	2.6	▲ 21
-285 CV				11.22	9.84		13.39	11.6	23.5	3.2	22
-SLFA5/16-195 CV	5/16	.63	.16	7.68	6.30	.94	9.84	9.6	17	1.5	○ 23
-225 CV				8.86	7.48		11.02	10.8	19.9	1.6	24
-255 CV				10.04	8.66		12.20	10.9	20.4	2.6	▲ 25
-285 CV				11.22	9.84		13.39	11.6	23.5	3.2	26
CT50-SLSA3/8 -165 CV	3/8	.49	.06	6.50	5.12	1.18	8.66	8.9	14.9	1.5	○ 27
-195 CV				7.68	6.30		9.84	9.1	15.8	2.4	28
-225 CV				8.86	7.48		11.02	9.3	16.7	3.8	▲ 29
-255 CV				10.04	8.66		12.20	9.8	19.3	5	30
-285 CV				11.22	9.84		13.39	11.0	22.5	5.2	31
-315 CV				12.40	11.02		14.57	11.5	24.4	6.9	32



Feature		CODE	φD	φC	t	L	M	H	h	lbs	N	S		Scale model
Shrink-fit Heater		CT50-SLRA3/8-165 CV	3/8	.73	.18	6.50	5.12	1.18	8.66	8.8	15.4	1	×	33
		-195 CV				7.68	6.30		9.84	9.2	16.9	1.5	○	34
		-225 CV				8.86	7.48		11.02	10.1	18.5	1.9	▲	35
		-255 CV				10.04	8.66		12.20		20.1	3		36
		-285 CV				11.22	9.84		13.39	11.3	23.3	3.3		37
MONO 3° MONO CURVE		-SLFA3/8-165 CV	3/8	.73	.18	6.50	5.12	1.18	8.66	8.8	15.4	1	×	38
		-195 CV				7.68	6.30		9.84	9.2	16.9	1.5	○	39
		-225 CV				8.86	7.48		11.02	10.1	18.5	1.9	▲	40
		-255 CV				10.04	8.66		12.20		20.1	3		41
		-285 CV				11.22	9.84		13.39	11.3	23.3	3.3		42
MONO Series		CT50-SLSA1/2-165 CV	1/2	.62	.06	6.50	5.12	1.18	8.66	8.9	15.8	1.2	○	43
		-195 CV				7.68	6.30		9.84	9.3	17.5	1.9		44
		-225 CV				8.86	7.48		11.02	9.8	19.1	2.7		45
		-255 CV				10.04	8.66		12.20	10.3	20.8	3.8	▲	46
		-285 CV				11.22	9.84		13.39	10.7	26.5	4.7		47
		-315 CV				12.40	11.02		14.57	11.4	28.8	5.2		48
		-SLRA1/2-165 CV				1/2	.89		.20	6.50	5.12	1.18	8.66	9.2
-195 CV	7.68	6.30	9.84	9.5	17.8			1.3			50			
-225 CV	8.86	7.48	11.02	10.7	21			1.4		○	51			
-255 CV	10.04	8.66	12.20	11.0	22.4			2.1		▲	52			
-285 CV	11.22	9.84	13.39	11.9	29.6			2.3			53			
2PIECE type		-SLFA1/2-165 CV	1/2	.89	.20	6.50	5.12	1.18	8.66	9.2	16.4	0.8	×	54
		-195 CV				7.68	6.30		9.84	9.5	17.8	1.3		55
		-225 CV				8.86	7.48		11.02	10.7	21	1.4	○	56
		-255 CV				10.04	8.66		12.20	11.0	22.4	2.1	▲	57
		-285 CV				11.22	9.84		13.39	11.9	29.6	2.3		58
UNO		CT50-SLSB5/8-165 CV	5/8	.82	.10	6.50	5.12	1.26	8.66	8.6	17.5	1.1		59
		-195 CV				7.68	6.30		9.84	9.3	20.2	1.5		60
		-225 CV				8.86	7.48		11.02	9.9	22.9	2		61
		-255 CV				10.04	8.66		12.20	10.1	24.3	3.1		62
		-285 CV				11.22	9.84		13.39	10.7	27	3.9		63
		-315 CV				12.40	11.02		14.57	11.4	29.7	4.8		64
HYPER VERSION		CT50-SLSB3/4-165 CV	3/4	.99	.12	6.50	5.12	1.50	8.66	9.1	19	0.8		65
		-195 CV				7.68	6.30		9.84	9.7	21.9	1.2		66
		-225 CV				8.86	7.48		11.02	9.8	23.9	1.8		67
		-255 CV				10.04	8.66		12.20	10.4	26.8	2.5		68
		-285 CV				11.22	9.84		13.39	11.1	29.7	3.2		69
		-315 CV				12.40	11.02		14.57	11.7	32.6	4.1		70
STRAIGHT arbor														
OTHERS														
PERIPHERALS														
Technical data														