

热装式刀柄 SLIMLINE

3° 超长

SHRINK-FIT HOLDER SLIMLINE

MONO 3° Long

BT50
A100

最适合用于卧式、龙门加工中心的
基干刀柄！

比强力刀柄外径细，
用于大型5轴加工中心，避免干涉！

Ideal for base holders for horizontal
and gantry-type machining centers!

Slimmer than milling chucks,
avoiding interference in large
5-axis machining centers!

φ16,20,25,32

壁厚 Thickness

t = 8~11

Max.
325

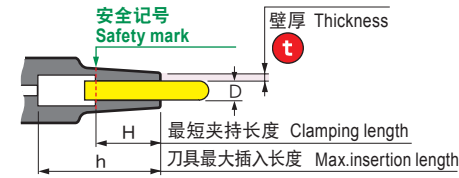
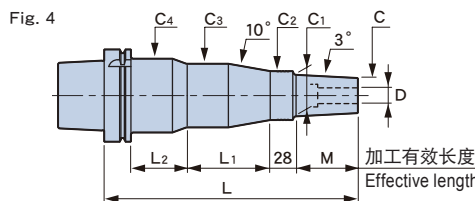
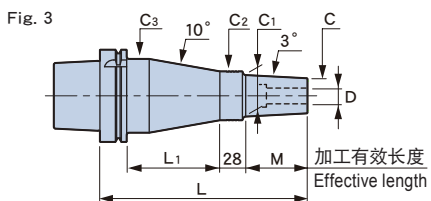
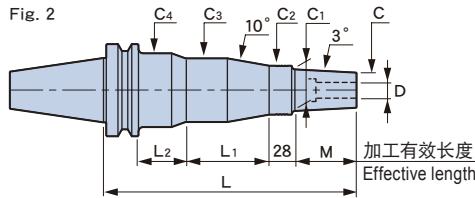
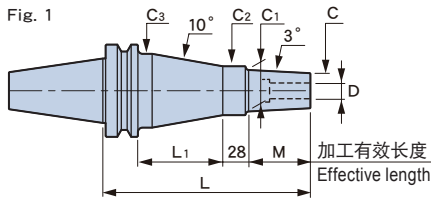
配合可换式螺纹刀具
使用，仅需更换螺纹头
不需要加热刀柄更加
方便！

Insert-type tools re-
duce the shrink-fit pro-
cess by only requiring
insert replacement.



MST corporation

2502

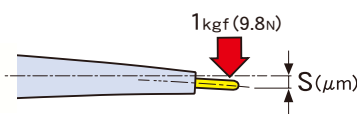


- 标准附属品
 - 冷却液导管(固定式)
- 備考
 - 可对应可动式冷却液导管
- 注意事项
 - 刀具安装…插入刀具时,请务必将刀具插入比安全记号更深的位置
- Std.Access.
 - Coolant duct (fixed type)
- Note
 - Swing type coolant ducts are available upon request.
- Caution
 - Setting cutters…Be sure to insert the tool beyond the safety mark.

型号	Fig.	φD	φC	t	L	M	L1	L2	φC1	φC2	φC3	φC4	H	h	Kg	S									
BT50 BT50-SLRB16-200-M22	1	16	32	8	200	22	112	-	34.3	42	63	-	32	255	5.7	0.6									
					-220-M42	220			42					36.4	275	5.8	0.8								
					-245-M67	245			67					39	300	6.0	1.1								
					-250-M22	250	22	162	34.3					305	6.7	0.8									
					-270-M42	270	42		36.4					325	6.8	1									
					-295-M67	295	67	39	350					7	1.4										
BT50-SLRB20-200-M42	1	20	38	9	200	42	92	-	42.4	53	80	-	40	255	6.2	0.5									
					-225-M67	225			67					45	280	6.4	0.6								
					-250-M42	2	250	42	90					52	42.4	69	80	305	7.4	0.6					
	-275-M67				275		67	45			330	7.6			0.8										
	-300-M42				300		42	130	62		42.4	355		8.6	0.8										
	-325-M67				325		67				45	380		8.8	1										
BT50-SLRB25-200-M42	1	25	45	10	200	42	92	-	49.4	53	80	-	45	255	6.3	0.5									
					-250-M42	250								42	90	52	69	80	305	7.5	0.6				
	-300-M42				300	42	130	62	355		8.7	0.8													
BT50-SLRB32-200-M42	2				32	54	11	200	42		50	42		58.4	63	69	100	50	255	7	0.4				
								-250-M42	250										42	90	52	305	8.3	0.5	
								-300-M42	300		42	130							62			355	9.6	0.7	
A100 A100-SLRB16-200-M22	3	16	32	8				200	22	121	-	34.3	42						63	-	32	167	4.5	0.6	
								-220-M42	220			42										36.4	187	4.6	0.8
								-245-M67	245			67										39	212	4.8	1.1
					-250-M22	250	22	171	34.3	217	5.5	0.8													
					-270-M42	270	42		36.4	237	5.6	1													
					-295-M67	295	67	39	262	5.8	1.4														
A100-SLRB20-200-M42	3	20	38	9	200	42	92	-	42.4	53	80	-	40	167	5	0.5									
					-225-M67	225			67					45	192	5.2	0.6								
					-250-M42	4	250	42	90					61	42.4	69	80	217	6.2	0.6					
	-275-M67				275		67	45			242	6.4			0.8										
	-300-M42				300		42	130	71		42.4	267		7.3	0.8										
	-325-M67				325		67				45	292		7.6	1										
A100-SLRB25-200-M42	3	25	45	10	200	42	101	-	49.4	53	80	-	45	167	5.1	0.5									
					-250-M42	250								42	90	61	69	80	217	6.3	0.6				
	-300-M42				300	42	130	71	267		7.5	0.8													
A100-SLRB32-205-M42	4				32	54	11	205	42		50	56		58.4	63	69	100	50	172	6	0.4				
								-255-M42	255										42	90	66	222	7.3	0.5	
								-305-M42	305		42	130							76			272	8.6	0.7	

S 刚性值

在可交换式刀具前端施加1kgf·m(9.8N)弯曲负荷力时,刀柄和刀具整体的弯曲量数值。
此数值越小,代表刀柄刚性更好,可以更稳定的进行加工。



S The rigidity value

A rigidity value represents the amount of deflection for the entire holder and tool when a bending load of 1kgf (9.8N) is applied to the tip of the tool. The smaller the numerical value is, the higher the rigidity and the more stable machining.

MST corporation 日本恩司迪公司

1738 Kitatahara Ikoma Nara 630-0142 Japan
TEL: 81-743-78-1931 e-mail: info@mst-corp.co.jp
www.mst-corp.co.jp

MST corporation

1738 Kitatahara Ikoma Nara 630-0142 Japan
TEL: 81-743-78-1931 e-mail: info@mst-corp.co.jp
www.mst-corp.co.jp