

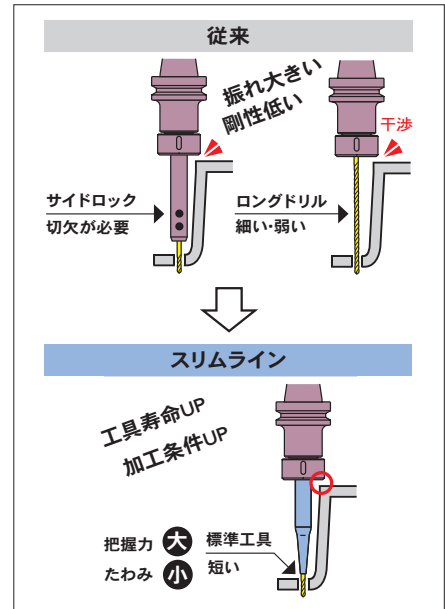
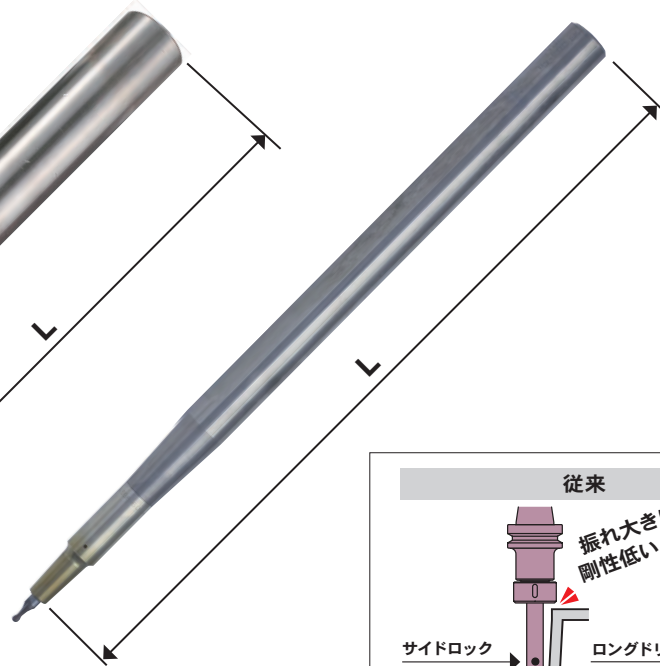
# ストレートアーバ



鋼シャンク

超硬シャンク

より細く より長く より強く



**ST10 C - SL SA 3 - 110 - M42**

超硬  
シャンク

スリムライン

φD

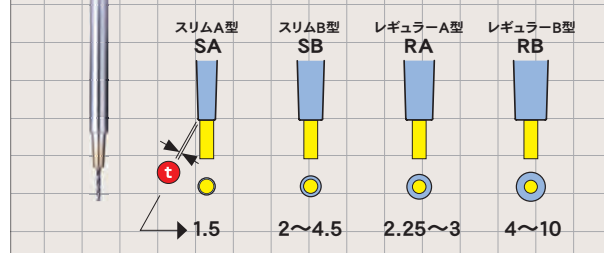
L

加工有効長

- 10
- 12
- 16
- 20
- 25
- 32
- 42

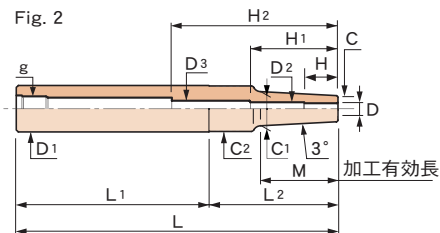
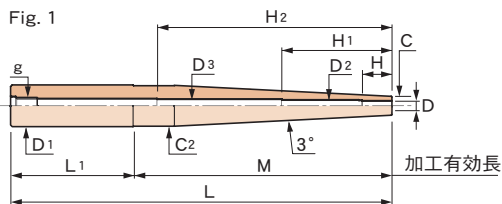
先端形状

肉厚 t ... 4種類



標準タイプ

ST25-SLSA10-255

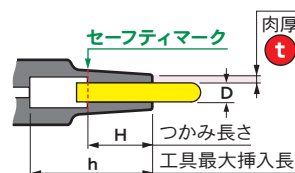


ヒートロボ電磁 (HRD-01S)対応表


[○] 対応可 [×] 対応不可  
 [▲] 焼ばめ装置をかさ上げて使用可能 →P.105

■注意事項

- 工具のセッティング・・・工具はセーフティマークの奥まで挿入しセットしてください。



| コード                   | Fig. | φD    | φC    | t    | L   | M   | D1 | H  | L1  | L2  | φC1  | φC2  | g   | h   | Kg   | φD2 | φD3  | H1   | H2    |   |
|-----------------------|------|-------|-------|------|-----|-----|----|----|-----|-----|------|------|-----|-----|------|-----|------|------|-------|---|
| ST10-SLSA3- 80-M 35   | 1    | 3     | 6     | 1.5  | 80  | 35  | 10 | 9  | 45  | -   | -    | 9.3  | M 6 | 64  | 0.03 | 4   | -    | 49.6 | -     | ○ |
| ST16-SLRA3- 90-M 22   | 2    |       | 7.5   | 2.25 | 90  | 22  | 16 |    | 60  | 30  | 9.8  | 15.5 | M10 | 62  | 0.09 |     |      | 33.7 |       | ○ |
| -SLSA3-115-M 42       |      |       | 6     | 1.5  | 115 | 42  |    |    |     | 55  | 10.4 |      |     | 87  | 0.1  |     |      | 53.7 |       | ○ |
| -SLRA3-115-M 42       |      |       | 7.5   | 2.25 |     |     |    |    | 65  | 50  | 11.9 |      |     |     |      |     |      |      |       | ○ |
| -SLSA3-140-M 67       |      |       | 6     | 1.5  | 140 | 67  |    |    | 60  | 80  | 13   |      |     | 112 |      | 6   | 54.4 | 84.3 |       | ○ |
| -SLRA3-140-M 67       |      |       | 7.5   | 2.25 |     |     |    |    | 65  | 75  | 14.5 |      |     |     |      |     |      |      |       | ○ |
| ST20-SLRA3-175-M 97   |      |       |       |      | 175 | 97  | 20 |    | 70  | 105 | 17.7 | 19.5 |     | 147 |      |     |      | 53.4 | 109.3 | ○ |
| -SLSA3-200-M 97       |      |       | 6     | 1.5  | 200 |     |    |    | 90  | 110 | 16.2 |      |     | 172 | 0.3  |     |      | 54.4 | 104.3 | ○ |
| ST25-SLSA3-245-M 97   |      |       |       |      | 245 |     | 25 |    | 120 | 125 |      | 24.5 |     | 217 | 0.6  |     | 5    | 49.7 | 105.3 | ○ |
| -SLRA3-245-M 97       |      |       | 7.5   | 2.25 |     |     |    |    |     |     | 17.7 |      |     |     |      |     |      | 47.5 | 99.5  | ○ |
| -SLSA3-315-M195       | 1    |       | 6     | 1.5  | 315 | 195 |    |    |     | -   | -    |      |     | 287 |      |     |      | 49.7 | 112.1 | ○ |
| -SLRA3-315-M 67       | 2    |       | 7.5   | 2.25 |     | 67  |    |    | 220 | 95  | 14.5 |      |     |     | 0.9  |     |      |      | 75.3  | ○ |
| ST10-SLSA3.175-80-M35 | 1    | 3.175 | 6.175 | 1.5  | 80  | 35  | 10 | 10 | 45  | -   | -    | 9.3  | M 6 | 64  | 0.03 | 4   | -    | 49.6 | -     | ○ |
| ST10-SLSA4- 80-M 35   | 1    | 4     | 7     | 1.5  | 80  | 35  | 10 | 12 | 45  | -   | -    | 9.5  | M 6 | 64  | 0.03 | 5   | -    | 50   | -     | ○ |
| ST16-SLRA4- 90-M 22   | 2    |       | 10    | 3    | 90  | 22  | 16 |    | 60  | 30  | 12.3 | 15.5 | M10 | 62  | 0.09 |     |      | 34   |       | ○ |
| -SLSA4-115-M 42       |      |       | 7     | 1.5  | 115 | 42  |    |    |     | 55  | 11.4 |      |     | 87  | 0.1  |     |      | 64   |       | ○ |
| -SLRA4-115-M 42       |      |       | 10    | 3    |     |     |    |    | 65  | 50  | 14.4 |      |     |     |      |     |      | 54   |       | ○ |
| -140-M 60             | 1    |       |       |      | 140 | 60  |    |    | 80  | -   | -    |      |     | 112 |      |     |      | 64   |       | ○ |
| ST16-SLSA4-140-M 67   | 2    |       | 7     | 1.5  |     | 67  |    |    | 60  | 80  | 14   |      |     |     |      | 6   | 64.7 | 84.3 |       | ○ |
| ST20-SLRA4-175-M 95   | 1    |       | 10    | 3    | 175 | 95  | 20 |    | 80  | -   | -    | 19.5 |     | 147 | 0.3  |     |      | 53.7 | 99.3  | ○ |
| -SLSA4-200-M 97       | 2    |       | 7     | 1.5  | 200 | 97  |    |    | 90  | 110 | 17.2 |      |     | 172 |      |     | 7    | 39.4 | 104.5 | ○ |
| ST25-SLSA4-245-M 97   |      |       |       |      | 245 |     | 25 |    | 120 | 125 |      | 24.5 |     | 217 | 0.6  |     | 6    | 49.7 | 105.6 | ○ |
| -SLRA4-245-M 97       |      |       | 10    | 3    |     |     |    |    |     |     | 20.2 |      |     |     |      |     |      | 50.5 | 100.5 | ○ |
| -315-M 67             |      |       |       |      | 315 | 67  |    |    | 220 | 95  | 17   |      |     | 287 | 0.9  |     |      |      | 70.5  | ○ |
| -SLSA4-315-M195       | 1    |       | 7     | 1.5  |     | 195 |    |    | 120 | -   | -    |      |     |     | 0.7  |     |      | 49.7 | 112.4 | ○ |
| ST10-SLSA5- 80-M 35   | 1    | 5     | 8     | 1.5  | 80  | 35  | 10 | 15 | 45  | -   | -    | 9.5  | M 6 | 70  | 0.03 | -   | -    | -    | -     | ○ |
| ST20-SLSA5-200-M110   |      |       |       |      | 200 | 110 | 20 |    | 90  |     |      | 19.2 | M10 | 182 | 0.3  | 6   |      | 69.3 |       | ○ |
| ST25-SLSA5-290-M 97   | 2    |       |       |      | 290 | 97  | 25 |    | 180 | 110 | 18.2 | 24.5 |     | 272 | 0.8  |     | 7    | 69.7 | 114.5 | ○ |

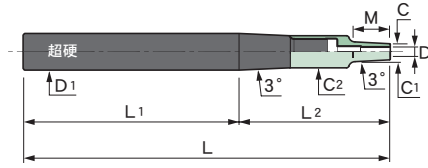
| コード                  | Fig. | φD | φC  | t   | L   | M   | D1  | H   | L1   | L2  | φC1  | φC2  | g    | h   |  | φD2  | φD3 | H1    | H2    |   |  |  |
|----------------------|------|----|-----|-----|-----|-----|-----|-----|------|-----|------|------|------|-----|-------------------------------------------------------------------------------------|------|-----|-------|-------|---|--|--|
| ST12-SLSA 6- 80-M 35 | 1    | 6  | 9   | 1.5 | 80  | 35  | 12  | 18  | 45   | —   | —    | 11.5 | M 8  | 52  | 0.04                                                                                | —    | —   | —     | —     | ○ |  |  |
| ST16-SLSA 6-115-M 42 | 2    |    |     |     | 115 | 42  | 16  |     | 60   | 55  | 13.4 | 15.5 | M10  | 87  | 0.1                                                                                 | 7    |     |       | 84.5  |   |  |  |
| -SLSB 6-115-M 42     |      |    | 10  | 2   |     |     |     |     | 65   | 50  | 14.4 |      |      |     |                                                                                     |      |     |       | 54.5  |   |  |  |
| ST20-SLRB 6-120-M 42 |      |    | 14  | 4   | 120 |     | 20  |     | 70   |     | 18.4 | 19.5 |      |     |                                                                                     | 92   | 0.2 |       |       |   |  |  |
| ST16-SLSB 6-140-M 60 | 1    |    | 10  | 2   | 140 | 60  | 16  |     | 80   | —   | —    | 15.5 |      | 112 | 0.1                                                                                 |      |     | 64.5  |       |   |  |  |
| -SLSA 6-140-M 70     |      | 9  | 1.5 |     | 70  |     | 70  |     |      |     |      |      |      |     |                                                                                     |      |     | 74.5  |       |   |  |  |
| ST20-SLSA 6-175-M105 |      |    |     |     | 175 | 105 | 20  |     |      |     |      | 19.5 |      | 147 | 0.3                                                                                 |      |     | 109.5 |       |   |  |  |
| -SLSB 6-175-M 95     |      | 10 | 2   |     | 95  |     | 80  |     |      |     |      |      |      |     |                                                                                     |      |     | 99.5  |       |   |  |  |
| -SLRB 6-175-M 60     |      | 14 | 4   |     | 60  |     | 115 |     |      |     |      |      |      |     |                                                                                     |      |     | 64.5  |       |   |  |  |
| ST25-SLSB 6-205-M127 | 2    |    | 10  | 2   | 205 | 127 | 25  |     | 70   | 135 | 23.3 | 24.5 |      | 177 | 0.5                                                                                 |      |     | 104.5 |       |   |  |  |
| -SLSA 6-230-M 97     |      | 9  | 1.5 | 230 | 97  |     | 120 | 110 | 19.2 |     |      |      |      | 202 |                                                                                     |      |     | 94.5  |       |   |  |  |
| -SLRB 6-240-M 42     |      | 14 | 4   | 240 | 42  |     | 170 | 70  | 18.4 |     |      |      |      | 212 | 0.7                                                                                 |      | 11  | 50.8  | 160   |   |  |  |
| ST32-SLSB 6-255-M157 |      |    | 10  | 2   | 255 | 157 | 32  |     | 70   | 185 | 26.5 | 31.5 | M16  | 227 | 0.8                                                                                 |      | 8   | 49.7  | 107.4 |   |  |  |
| ST25-SLSA 6-305-M185 | 1    |    | 9   | 1.5 | 305 | 185 | 25  |     | 120  | —   | —    | 24.5 | M10  | 277 |                                                                                     |      |     | 91.7  | 166.1 |   |  |  |
| ST32-SLRB 6-345-M 67 | 2    |    | 14  | 4   | 345 | 67  | 32  |     | 250  | 95  | 21   | 31.5 | M16  | 317 | 1.6                                                                                 |      |     | 50.5  | 73.5  |   |  |  |
| -SLSB 6-375-M157     |      | 10 | 2   | 375 | 157 |     | 190 | 185 | 26.5 |     |      |      |      | 347 | 1.4                                                                                 |      |     | 49.7  | 107.4 |   |  |  |
| ST25-SLSA 7-230-M 97 | 2    | 7  | 10  | 1.5 | 230 | 97  | 25  | 20  | 120  | 110 | 20.2 | 24.5 | M10  | 212 | 0.5                                                                                 | 8    | —   | 69.8  | —     | ○ |  |  |
| -320-M 97            |      |    |     |     | 320 |     |     |     | 210  |     |      |      |      |     | 302                                                                                 | 0.9  | 7.5 | —     | 44.7  |   |  |  |
| ST20-SLRB 8-100-M 30 | 1    | 8  | 18  | 5   | 100 | 30  | 20  | 24  | 70   | —   | —    | 19.5 | M10  | 72  | 0.2                                                                                 | —    | —   | —     | —     | ○ |  |  |
| ST16-SLSA 8-115-M 50 |      |    | 11  | 1.5 | 115 | 50  | 16  |     | 65   |     |      | 15.5 |      |     | 87                                                                                  | 0.1  |     |       |       |   |  |  |
| ST20-SLSB 8-145-M 70 |      |    | 13  | 2.5 | 145 | 70  | 20  |     | 75   |     |      | 19.5 |      |     | 117                                                                                 | 0.2  |     |       |       |   |  |  |
| ST25-SLRB 8-160-M 42 | 2    |    | 18  | 5   | 160 | 42  | 25  |     | 110  | 50  | 22.4 | 24.5 |      | 132 | 0.5                                                                                 |      |     |       |       |   |  |  |
| ST20-SLSA 8-175-M 85 | 1    |    | 11  | 1.5 | 175 | 85  | 20  |     | 90   | —   | —    | 19.5 |      | 147 | 0.3                                                                                 |      |     |       |       |   |  |  |
| ST25-SLSB 8-175-M 97 | 2    |    | 13  | 2.5 |     | 97  | 25  |     | 70   | 105 | 23.2 | 24.5 |      |     | 0.4                                                                                 |      |     |       |       |   |  |  |
| -SLRB 8-210-M 90     | 1    |    | 18  | 5   | 210 | 90  |     |     | 120  | —   | —    |      |      | 182 | 0.6                                                                                 | 9    | 11  | 71.4  | 150   |   |  |  |
| -SLSA 8-230-M 97     | 2    |    | 11  | 1.5 | 230 | 97  |     |     |      | 110 | 21.2 |      |      | 202 |                                                                                     | —    | —   | —     | —     |   |  |  |
| -SLSB 8-260-M140     | 1    |    | 13  | 2.5 | 260 | 140 |     |     |      | —   | —    |      |      | 232 | 0.7                                                                                 | 9    | 11  | 121.4 | 200   |   |  |  |
| -SLSA 8-280-M160     |      |    | 11  | 1.5 | 280 | 160 |     |     |      |     |      |      |      | 252 |                                                                                     |      |     | 141.4 | 220   |   |  |  |
| ST32-SLRB 8-285-M 67 | 2    |    | 18  | 5   | 285 | 67  | 32  |     | 190  | 95  | 25   | 31.5 | M16  | 257 | 1.3                                                                                 |      | 14  | 75.8  | 185   |   |  |  |
| -SLSB 8-375-M157     |      |    | 13  | 2.5 | 375 | 157 |     |     |      | 185 | 29.5 |      |      | 347 | 1.5                                                                                 |      | 12  | 94.1  | 166.4 |   |  |  |
| ST25-SLSA 9-230-M 97 | 2    | 9  | 12  | 1.5 | 230 | 97  | 25  | 30  | 120  | 110 | 22.2 | 24.5 | M10  | 60  | 0.6                                                                                 | 9.6  | —   | 61    | —     | ○ |  |  |
| -320-M 97            |      |    |     |     | 320 |     |     |     | 210  |     |      |      |      |     |                                                                                     | 0.9  |     |       |       |   |  |  |
| ST25-SLRB10-120-M 35 | 1    | 10 | 22  | 6   | 120 | 35  | 25  | 30  | 85   | —   | —    | 24.5 | M10  | 60  | 0.4                                                                                 | 10.6 | —   | 61    | —     | ○ |  |  |
| ST20-SLSB10-120-M 50 |      |    | 16  | 3   |     | 50  | 20  |     | 70   |     |      | 19.5 |      |     |                                                                                     | 0.2  |     |       |       |   |  |  |
| ST25-SLSB10-145-M 67 | 2    |    |     |     |     | 145 | 67  |     | 25   |     | 75   | 23   | 24.5 |     |                                                                                     | 0.4  |     |       |       |   |  |  |
| ST20-SLSA10-145-M 70 | 1    |    | 13  | 1.5 |     | 70  | 20  |     | 75   | —   | —    | 19.5 |      |     | 0.2                                                                                 |      |     |       |       |   |  |  |
| ST25-SLSB10-175-M105 |      |    | 16  | 3   | 175 | 105 | 25  |     | 70   |     |      | 24.5 |      | 154 | 0.5                                                                                 | 11   |     | 155   |       |   |  |  |
| -SLRB10-210-M 90     |      |    | 22  | 6   | 210 | 90  |     |     | 120  |     |      |      |      | 149 | 0.7                                                                                 |      |     | 150   |       |   |  |  |
| ST32-SLSB10-240-M170 |      |    | 16  | 3   | 240 | 170 | 32  |     | 70   |     |      | 31.5 | M16  | 212 | 0.9                                                                                 |      | 14  | 151.1 | 200   |   |  |  |
| ST25-SLSA10-255-M135 |      |    | 13  | 1.5 | 255 | 135 | 25  |     | 120  |     |      | 24.5 | M10  | 194 | 0.7                                                                                 |      | —   | 195   | —     |   |  |  |
| -SLSB10-275-M105     |      |    | 16  | 3   | 275 | 105 |     |     | 170  |     |      |      |      | 0.8 |                                                                                     |      |     |       |       |   |  |  |
| ST32-SLRB10-285-M 67 | 2    |    | 22  | 6   | 285 | 67  | 32  |     | 190  | 95  | 29   | 31.5 | M16  | 257 | 1.4                                                                                 |      | 14  | 76.1  | 185   |   |  |  |
| -SLSA10-340-M210     | 1    |    | 13  | 1.5 | 340 | 210 |     |     | 130  | —   | —    |      |      | 312 | 1.3                                                                                 |      |     | 191.1 | 270   |   |  |  |
| -SLSB10-360-M170     |      |    | 16  | 3   | 360 | 170 |     |     | 190  |     |      |      |      | 332 | 1.5                                                                                 |      |     | 151.1 | 260   |   |  |  |
| ST42-SLSB10-445-M157 | 2    |    |     |     | 445 | 157 | 42  |     | 260  | 185 | 32.5 | 41.5 | M24  | 417 | 2.7                                                                                 |      |     | 97.1  | 165   | × |  |  |
| ST25-SLSA11-230-M110 | 1    | 11 | 14  | 1.5 | 230 | 110 | 25  | 30  | 120  | —   | —    | 24.5 | M10  | 60  | 0.6                                                                                 | 11.6 | —   | 61    | —     | ○ |  |  |
| -320-M110            |      |    |     |     | 320 |     |     |     | 210  |     |      |      |      |     |                                                                                     | 0.9  |     |       |       |   |  |  |

特長  
 焼ばめ装置  
 モノ3  
 モノカーブ  
 モノシリーズ  
 2ピースタイプ  
 UNO  
 ハイパー  
 パーツ  
 Z  
 ストレート  
 アーバ  
 関連商品  
 周辺機器  
 技術資料

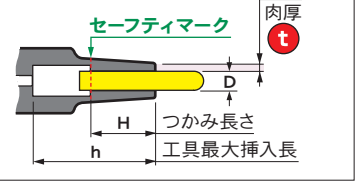
| コード                  | Fig. | φD | φC | t   | L   | M   | D1 | H  | L1  | L2  | φC1  | φC2  | g   | h   | Kg  | φD2  | φD3  | H1    | H2    |   |
|----------------------|------|----|----|-----|-----|-----|----|----|-----|-----|------|------|-----|-----|-----|------|------|-------|-------|---|
| ST25-SLSB12-120-M 42 | 2    | 12 | 19 | 3.5 | 120 | 42  | 25 | 30 | 70  | 50  | 23.4 | 24.5 | M10 | 60  | 0.3 | 12.6 | -    | 61    | -     | ○ |
| ST20-SLSA12-120-M 50 | 1    |    | 15 | 1.5 |     | 50  | 20 |    |     | -   | -    | 19.5 |     |     | 0.2 |      |      |       |       | ○ |
| ST32-SLRB12-140-M 60 |      |    | 26 | 7   | 140 | 60  | 32 |    | 80  |     |      | 31.5 | M16 | 112 | 0.7 | 13   |      | 109.5 |       | × |
| ST25-SLSB12-150-M 80 |      |    | 19 | 3.5 | 150 | 80  | 25 |    | 70  |     |      | 24.5 | M10 | 60  | 0.4 |      | 11   | 61    | 130   | ○ |
| ST32-SLSB12-220-M150 |      |    |    |     | 220 | 150 | 32 |    |     |     |      | 31.5 | M16 | 192 | 0.9 |      | 14   | 131.7 | 180   |   |
| ST25-SLSA12-230-M110 |      |    | 15 | 1.5 | 230 | 110 | 25 |    | 120 |     |      | 24.5 | M10 | 60  | 0.6 | 12.6 | 11   | 61    | -     |   |
| -SLSB12-250-M 80     |      |    | 19 | 3.5 | 250 | 80  |    |    | 170 |     |      |      |     | 0.8 | 13  |      |      | 170   |       |   |
| ST32-SLRB12-260-M 70 |      |    | 26 | 7   | 260 | 70  | 32 |    | 190 |     |      | 31.5 | M16 | 232 | 1.3 |      | 14   | 51.7  | 160   | × |
| -SLSA12-315-M185     |      |    | 15 | 1.5 | 315 | 185 |    |    | 130 |     |      |      |     | 287 | 1.2 |      |      | 166.7 | 245   | ○ |
| -SLSB12-340-M150     |      |    | 19 | 3.5 | 340 | 150 |    |    | 190 |     |      |      |     | 312 | 1.5 |      |      | 131.7 | 240   |   |
| ST42-SLSB12-445-M157 | 2    |    |    |     | 445 | 157 | 42 |    | 260 | 185 | 35.5 | 41.5 | M24 | 417 | 2.8 | 12.6 |      | 59.5  | 162.5 | × |
| ST32-SLRB16-175-M 45 | 1    | 16 | 32 | 8   | 175 | 45  | 32 | 32 | 130 | -   | -    | -    | M16 | 80  | 0.8 | 16.6 | -    | 81    | -     |   |
| ST25-SLSB16-175-M 50 |      |    | 24 | 4   |     | 50  | 25 |    | 125 |     |      |      | M10 |     | 0.5 |      |      |       |       |   |
| ST32-SLSB16-290-M100 |      |    |    |     | 290 | 100 | 32 |    | 190 |     |      | 31.5 | M16 |     | 1.4 | 17   | 14   |       | 190   |   |
| ST42-SLRB16-355-M 67 | 2    |    | 32 | 8   | 355 | 67  | 42 |    | 260 | 95  | 39   | 41.5 | M24 | 327 | 2.7 |      | 21   | 73.5  | -     |   |
| -SLSB16-445-M157     | 1    |    | 24 | 4   | 445 | 157 |    |    |     | -   | 40.5 |      |     | 417 | 3   |      |      | 165.8 | 424.5 |   |
| ST42-SLRB20-170-M 70 | 1    | 20 | 38 | 9   | 170 | 70  | 42 | 40 | 100 | -   | -    | 41.5 | M24 | 142 | 1.3 | 21   | 21   | 109.5 | 154   |   |
| ST32-SLSB20-175-M 50 |      |    | 29 | 4.5 | 175 | 50  | 32 |    | 125 |     |      | 31.5 | M16 | 80  | 0.8 |      |      | 81    | -     |   |
| ST42-SLSB20-255-M155 |      |    |    |     | 255 | 155 | 42 |    | 100 |     |      | 41.5 | M24 | 227 | 1.7 |      | 22   | 194.5 |       |   |
| -SLRB20-330-M 70     |      |    | 38 | 9   | 330 | 70  |    |    | 260 |     |      |      |     | 302 | 2.6 |      | 22.6 | 189.5 | 314   |   |
| -SLSB20-415-M155     |      |    | 29 | 4.5 | 415 | 155 |    |    |     |     |      |      |     | 387 | 2.9 | 21.6 | 22   | 69.5  | 135   |   |
| ST42-SLRB25-170-M 42 | 2    | 25 | 45 | 10  | 170 | 42  | 42 | 45 | 100 | 70  | 49.6 | 53   | M24 | 120 | 1.5 | 26   | 22.6 | 121   | 154   |   |
| -250-M 42            |      |    |    |     | 250 |     |    |    | 180 |     | 49.4 | 50   |     | 80  | 2.1 | 25.6 | 22   | 81    | -     |   |



超硬タイプ



■注意事項  
●工具のセッティング…工具はセーフティマークの奥まで挿入しセットしてください。



肉厚

| コード              | φD | φC | t   | L   | M    | D1 | H  | L1  | L2  | φC1  | φC2 | h  | Kg  | φD2 | φD3 | H1  |      |     |    |     |    |
|------------------|----|----|-----|-----|------|----|----|-----|-----|------|-----|----|-----|-----|-----|-----|------|-----|----|-----|----|
| ST10C-SLSA 3-160 | 3  | 6  | 1.5 | 160 | 12   | 10 | 9  | 120 | 40  | 7.3  | 10  | 19 | 0.2 | 4   | -   | 17  |      |     |    |     |    |
| ST16C-SLSA 3-280 |    |    |     | 280 |      | 16 |    | 182 | 98  |      |     |    |     |     |     |     | 0.7  |     |    |     |    |
| ST10C-SLSA 4-160 | 4  | 7  | 1.5 | 160 | 12   | 10 | 12 | 120 | 40  | 8.3  | 10  | 19 | 0.2 | 5   | -   | 17  |      |     |    |     |    |
| ST16C-SLSA 4-280 |    |    |     | 280 |      | 16 |    | 182 | 98  |      |     |    |     |     |     |     | 0.7  |     |    |     |    |
| ST12C-SLSB 6-175 | 6  | 10 | 2   | 175 | 19.1 | 12 | 18 | 125 | 50  | -    | 12  | 27 | 0.3 | 7   | -   | 25  |      |     |    |     |    |
| ST16C-SLSB 6-225 |    |    |     | 225 | 22   |    |    | 16  | 165 |      |     |    |     |     |     | 60  | 12.3 | 16  | 32 | 0.6 | 28 |
| ST20C-SLSB 6-320 |    |    |     | 320 | 20   |    |    | 20  | 221 |      |     |    |     |     |     | 99  | -    | 20  | 38 | 1.3 | 8  |
| ST25C-SLSB 6-360 |    |    |     | 360 |      |    |    |     | 25  |      |     |    |     |     |     | 242 |      |     |    | 118 |    |
| ST16C-SLSB 8-225 | 8  | 13 | 2.5 | 225 | 22   | 16 | 24 | 165 | 60  | 15.3 | 16  | 32 | 0.6 | 9   | -   | 28  |      |     |    |     |    |
| ST20C-SLSB 8-270 |    |    |     | 270 |      | 20 |    | 200 | 70  |      |     |    |     |     |     | 20  | 38   | 1.1 | 33 |     |    |
| ST25C-SLSB 8-360 |    |    |     | 360 |      | 25 |    | 242 | 118 |      |     |    |     |     |     | 2.2 | 33   |     |    |     |    |
| ST20C-SLSB10-270 | 10 | 16 | 3   | 270 | 22   | 20 | 30 | 200 | 70  | 18.3 | 20  | 38 | 1.1 | 11  | -   | 33  |      |     |    |     |    |
| ST25C-SLSB10-360 |    |    |     | 360 |      | 25 |    | 242 | 118 |      |     |    |     |     |     |     | 2.2  |     |    |     |    |

超硬ストレートアーバ部品コード表

| 組合せコード           | 超硬シャンクコード      | ヘッドコード            |
|------------------|----------------|-------------------|
| ST10C-SLSA 3-160 | ST10C- 7 -120  | SH 7 -SLSA 3-40   |
| -SLSA 4-160      |                | -SLSA 4-40        |
| ST12C-SLSB 6-175 | ST12C- 9 -125  | SH 9 -SLSB 6-50   |
| ST16C-SLSA 3-280 | ST16C- 7 -240  | SH 7 -SLSA 3-40   |
| -SLSA 4-280      |                | -SLSA 4-40        |
| -SLSB 6-225      | -12.5-165      | SH12.5 -SLSB 6-60 |
| -SLSB 8-225      |                | SH12.5 -SLSB 8-60 |
| ST20C-SLSB 6-320 | ST20C-12.5-260 | SH12.5 -SLSB 6-60 |
| -SLSB 8-270      | -16 -200       | SH16 -SLSB 8-70   |
| -SLSB10-270      |                | SH16 -SLSB10-70   |
| ST25C-SLSB 6-360 | ST25C-16 -290  | SH16 -SLSB 6-70   |
| -SLSB 8-360      |                | -SLSB 8-70        |
| -SLSB10-360      |                | -SLSB10-70        |



特長  
焼ばめ装置  
モノ 3°  
モノカーブ  
モノシリーズ  
2ピースタイプ  
UNO  
ハイパー  
バージョン  
Z  
ストレート  
アーバ  
関連商品  
周辺機器  
技術資料