

切削数据

角度头

90° 型

S55C $\phi 12$ 钻头

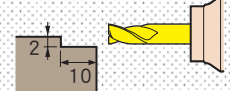
n 670 min⁻¹
Vf 80 mm/min
Vc 25.5 m/min
f 0.12 mm/rev



BT40-HFD12-120

S55C $\phi 10$ 立铣刀 2刃

n 350 min⁻¹
Vf 50 mm/min
Vc 11 m/min
fz 0.07 mm/t

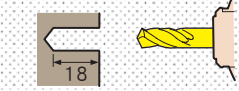


BT40-HFD12-120

迷你型

S50C $\phi 6$ 超硬钻头

n 5000 min⁻¹
Vf 250 mm/min
Vc 94 m/min
f 0.05 mm/rev

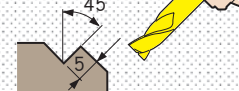


BT30-HFCS6-155

万向型

S50C $\phi 10$ 立铣刀 2刃

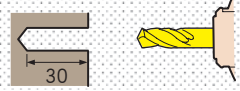
n 900 min⁻¹
Vf 100 mm/min
Vc 28 m/min
fz 0.06 mm/t



BT50-HUA10-150

SUS304 $\phi 10$ 钻头

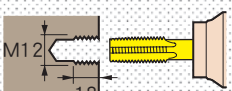
n 314 min⁻¹
Vf 16 mm/min
Vc 9.9 m/min
f 0.05 mm/rev



BT50-HUA10-150

S55C M12 丝锥

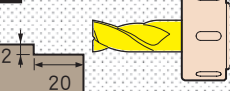
n 184 min⁻¹
Vf 322 mm/min
Vc 7 m/min



BT40-HFT6-120

S50C $\phi 20$ 立铣刀 2刃

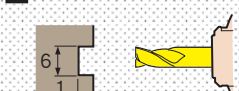
n 158 min⁻¹
Vf 32 mm/min
Vc 10 m/min
fz 0.10 mm/t



BT40-HFA20-135

S50C $\phi 6$ 超硬立铣刀 2刃

n 3500 min⁻¹
Vf 210 mm/min
Vc 66 m/min
fz 0.03 mm/t



BT40-HFCS6-205

S50C M8 丝锥

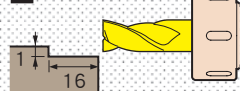
n 250 min⁻¹
Vf 312 mm/min
Vc 6.3 m/min



BT40-HUT4-135

S50C $\phi 16$ 立铣刀 2刃

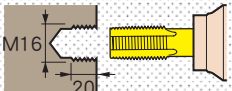
n 140 min⁻¹
Vf 40 mm/min
Vc 7 m/min
fz 0.14 mm/t



BT40-HUA20-135

S50C M16 丝锥

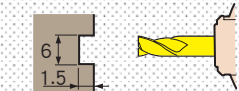
n 60 min⁻¹
Vf 120 mm/min
Vc 3 m/min



BT40-HFT12-135

A7075 $\phi 6$ 超硬立铣刀 2刃

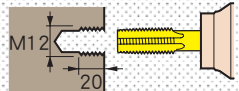
n 5000 min⁻¹
Vf 300 mm/min
Vc 94 m/min
fz 0.03 mm/t



BT30-HFCS6-155

S50C M12 丝锥

n 184 min⁻¹
Vf 322 mm/min
Vc 7 m/min



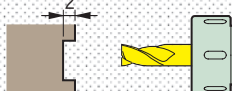
BT40-HUT6-135

标准型

分体型

SUS304 $\phi 10$ 立铣刀 2刃

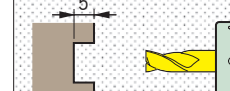
n 640 min⁻¹
Vf 60 mm/min
Vc 20 m/min
fz 0.05 mm/t



BT40-AHB10-195

A2017 $\phi 16$ 立铣刀 2刃

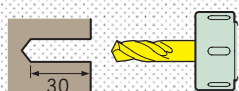
n 1800 min⁻¹
Vf 130 mm/min
Vc 90 m/min
fz 0.04 mm/t



BT50-AHA25-195

S55C $\phi 12$ 钻头 2刃

n 527 min⁻¹
Vf 39 mm/min
Vc 20 m/min
f 0.07 mm/rev



BT40-AHA20-160

万向型

A2017 $\phi 10$ 立铣刀 2刃

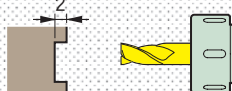
n 2000 min⁻¹
Vf 200 mm/min
Vc 63 m/min
fz 0.07 mm/t



BT50-AHU10-190(45°)

A2017 $\phi 10$ 硬质合金 铣刀 2刃

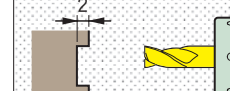
n 4000 min⁻¹
Vf 400 mm/min
Vc 126 m/min
fz 0.05 mm/t



BT40-AHB10-195

SUS304 $\phi 12$ 铣刀 2刃

n 527 min⁻¹
Vf 20 mm/min
Vc 31 m/min
fz 0.06 mm/t



BT40-AHA20-160

FC30 $\phi 12$ 铣刀 2刃

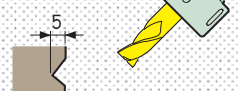
n 816 min⁻¹
Vf 60 mm/min
Vc 31 m/min
fz 0.04 mm/t



BT50-AHD30-195
BT30-CTA20-45

S50C $\phi 20$ 超硬立铣刀 2刃

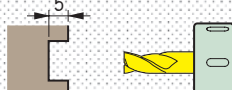
n 350 min⁻¹
Vf 70 mm/min
Vc 22 m/min
fz 0.1 mm/t



BT50-AHU20-200(45°)

S50C $\phi 10$ 立铣刀 2刃

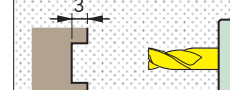
n 640 min⁻¹
Vf 60 mm/min
Vc 20 m/min
fz 0.05 mm/t



BT50-AHB10-210

SUS304 $\phi 16$ 立铣刀 2刃

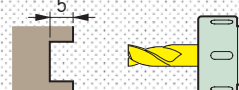
n 570 min⁻¹
Vf 40 mm/min
Vc 29 m/min
fz 0.04 mm/t



BT50-AHA25-195

S50C $\phi 16$ 立铣刀 2刃

n 630 min⁻¹
Vf 80 mm/min
Vc 32 m/min
fz 0.06 mm/t



BT50-AHA25-195