

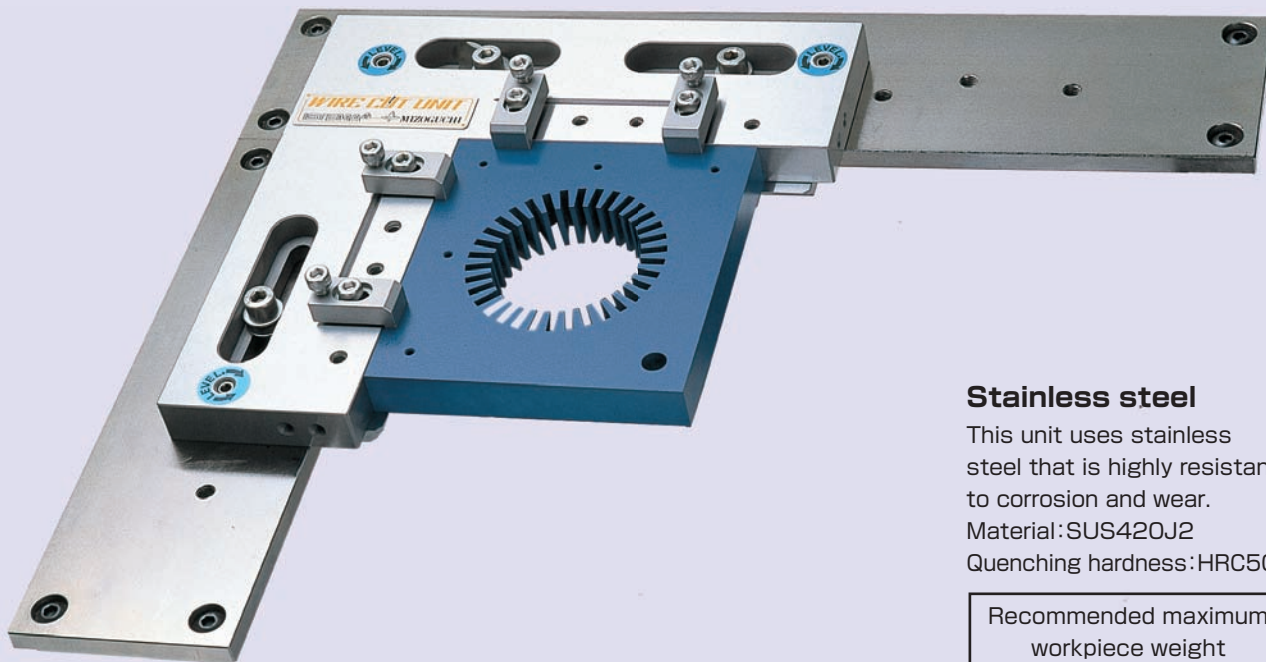
WIRE CUT UNIT

ELECTRIC DISCHARGE MACHINING

The independent fine-tuning capability allows you to level the upper surface of the workpiece.

You can attach a workpiece using either the clamp-on or side-clamp system.

A workpiece having a reference surface can be accurately (horizontally or in parallel) attached by merely affixing it to the basic plate or the extension plate.



Stainless steel

This unit uses stainless steel that is highly resistant to corrosion and wear.

Material: SUS420J2

Quenching hardness: HRC50°

Recommended maximum workpiece weight
15kg

Recommended maximum workpiece dimensions
160mm×160mm×t

Wire cut unit Aset



WCU-A

Wire cut unit Bset



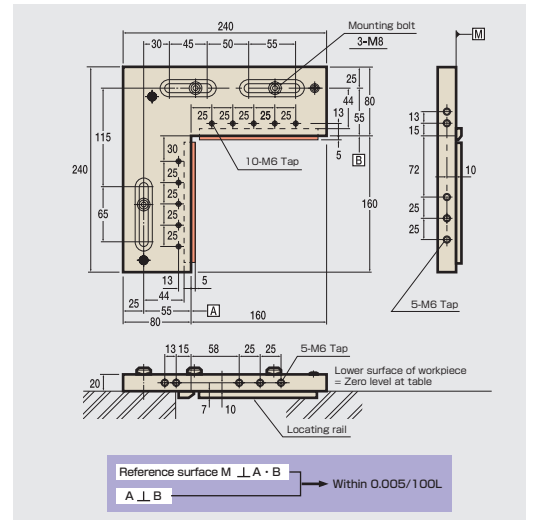
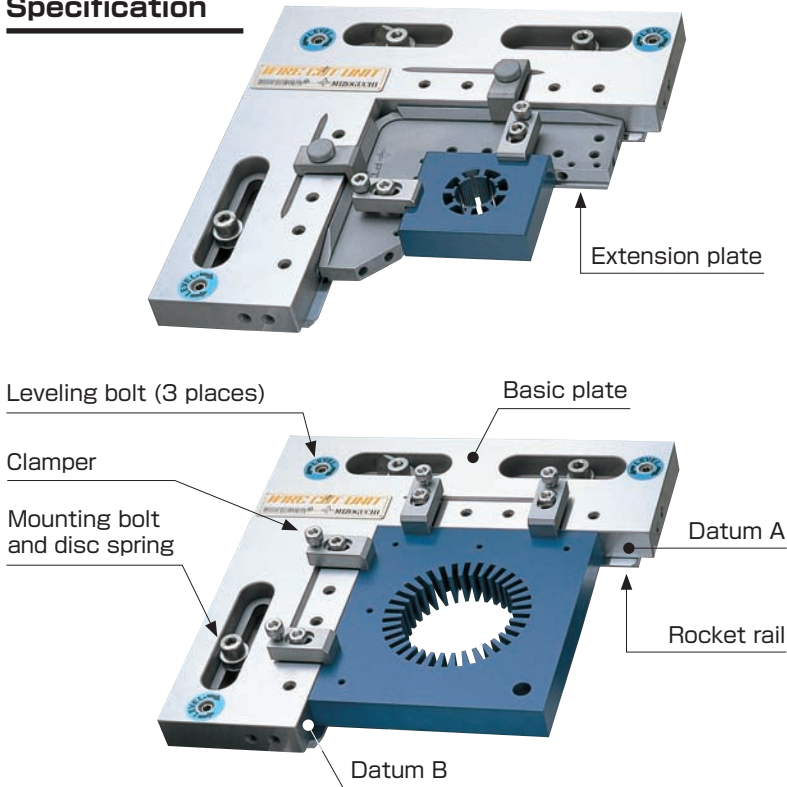
WCU-B

Contents of set

Description	Basic plate	Extension plate (Plate only)		Clamper			Grip
		PTE-001	PTE-002	CLP-101	CLP-102	CLP-201	
WCU-A	1 pc.	1 pc.	—	4 pcs.	4 pcs.	1 pc.	2 pcs.
-B			1 pc.	6 pcs.	6 pcs.	2 pcs.	
-C		2 pcs.	2 pcs.	10 pcs.	10 pcs.	3 pcs.	

Specification

Maximum dimensions of workpiece	160×160mm
Maximum weight of workpiece	15kg
Weight of main body	4.3kg
Material	SUS420J2



Examples of typical uses



Large clamped workpiece

Rectangular, laterally clamped workpiece

Small, round, laterally clamped workpiece (with extension plate)

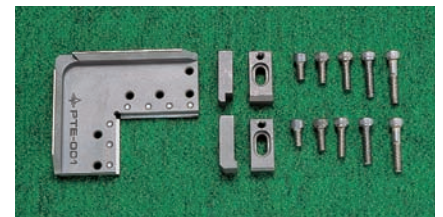
Wire cut unit Cset



Additional Options

Extension plate

PTE – 001



PTE – 002



Adjusting bolt	Stud bolt	Cap bolt	Set screw	Nut and washer	Allen wrench
AJB-M6-L L=30,50,80	STB-M6-L L=40,50,70,90	M6×L	M6×30	M6	—
1 ea.	1 ea.	L=16,20,25,30,35 L=40,50	4 ea. 2 ea.	1 pc.	2 ea.
2 ea.	2 ea.	L=16,20,25,30,35 L=40,50	6 ea. 4 ea.	2 pcs.	4 ea.
3 ea.	3 ea.	L=16,20,25,30,35 L=40,50	10 ea. 6 ea.	3 pcs.	6 ea.