



5 轴控制加工中心用最佳刀柄

热装式刀柄

SLIMLINE MONO CURVE

PAT.P



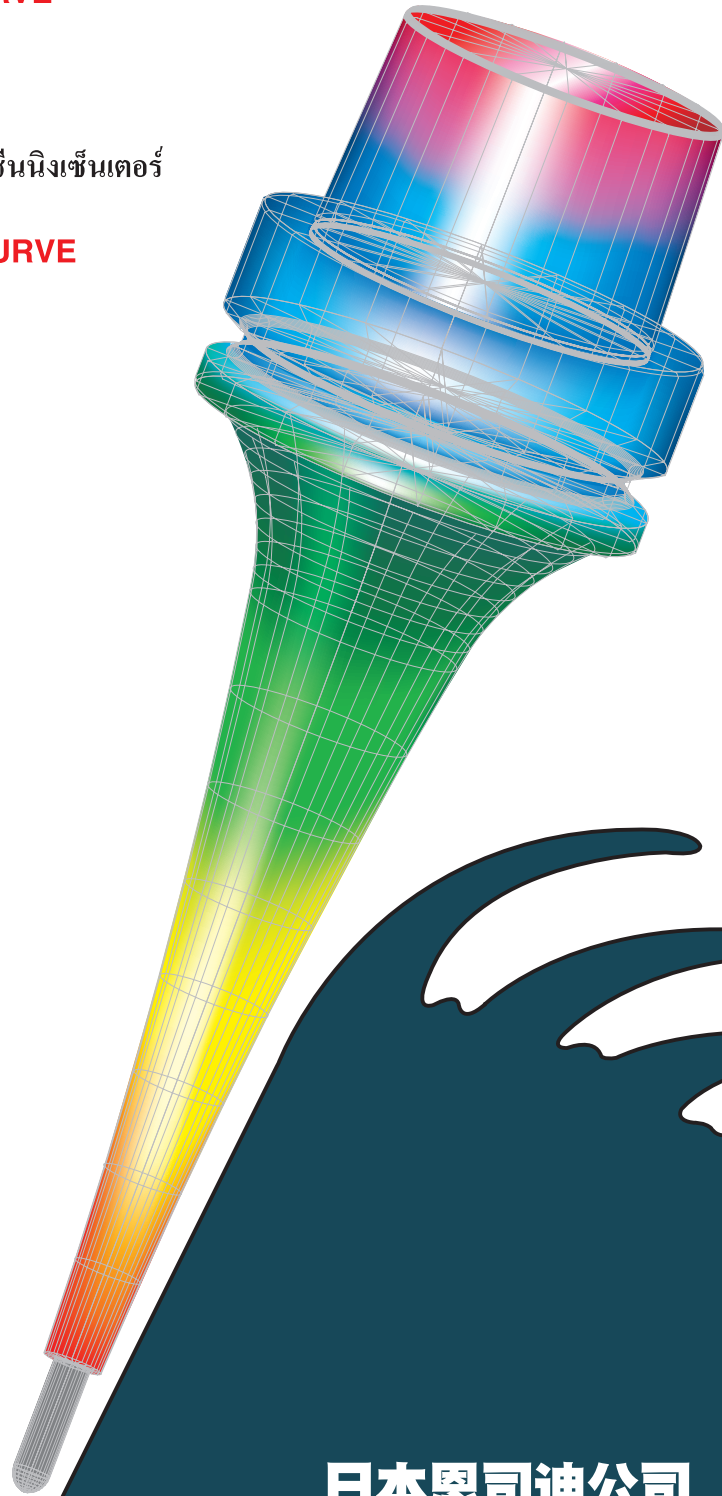
5축 가공센터를 위한 최적의 공구 홀더
열박음 홀더 SLIMLINE MONO **CURVE**



ทูลไฮลเดอร์ที่เหมาะสมสำหรับเครื่องแมชชีนนิ่งเซ็นเตอร์
ระบบ 5 แกน
ชริงฟิต ไฮลเดอร์ SLIMLINE MONO **CURVE**



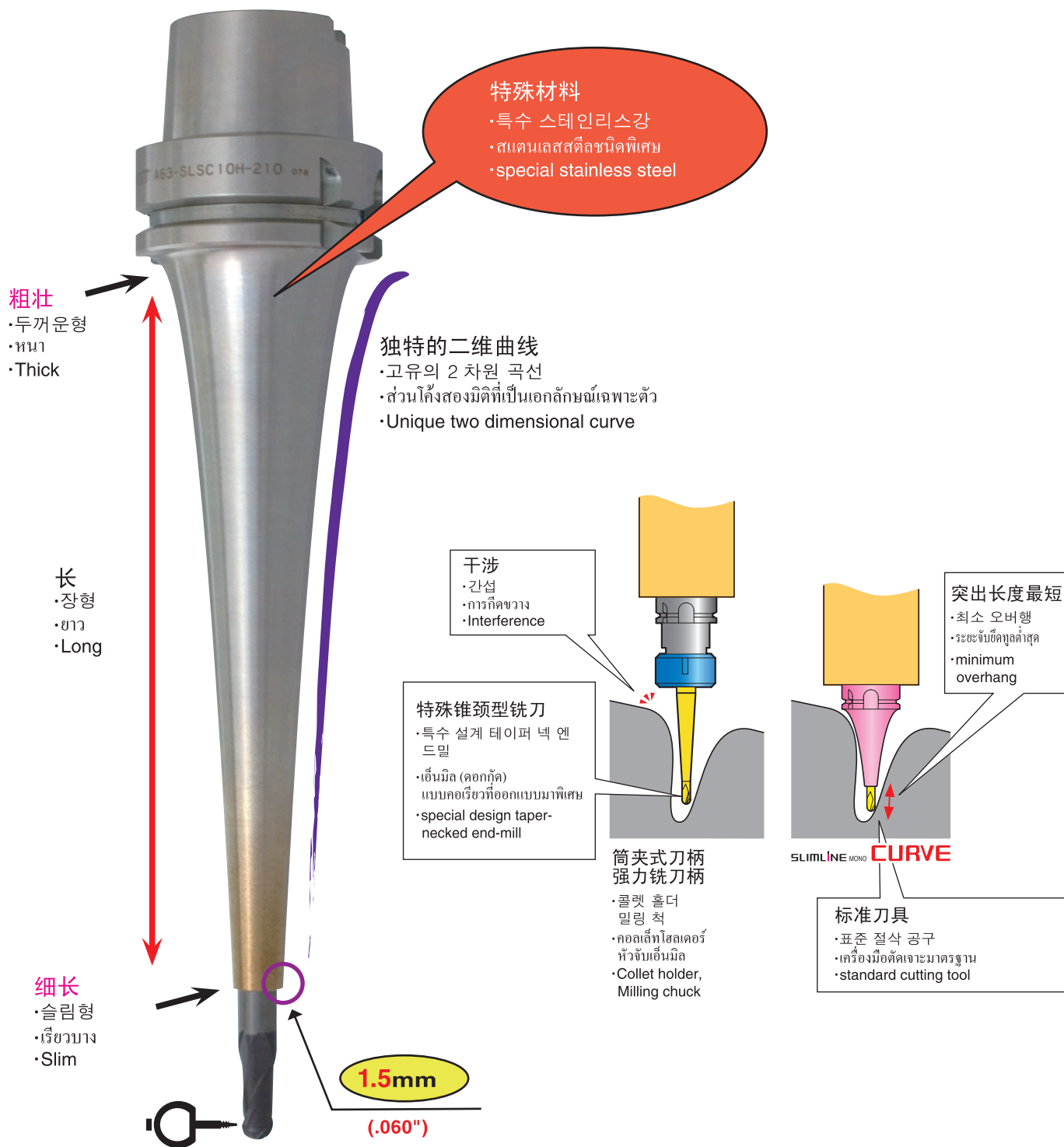
Optimum tool holder for 5 axis
machining center
SHRINK-FIT HOLDER
SLIMLINE MONO **CURVE**



1011CKTE

日本恩司迪公司
MST corporation

MADE IN JAPAN



 **高精度**

3μm
高夹持力
 筒夹式刀柄的（与之相比较）
3倍
高刚性
3倍
 MST的热装式流线型刀柄 [Slimline Curve] 是前端极限细长，根部尽可能粗壮，不仅体长而且具有刚性的刀柄。

 **초정밀 런아웃 정확도**

3μm
강력한 체결력
 콜렛 홀더와 비교
3배
높은 강성
3배
 MST의 최첨단 열박음 공구 홀더 "Slimline" Curve는 매우 얇은 노즈와 고정 베이스의 독특한 설계를 통해 긴 게이지 길이에서도 대단히 높은 강성을 제공합니다.

 **ความร่วมศูนย์ (run-out) ที่เที่ยงตรงอย่างยิ่ง**

3μm
แรงจับยึดที่แข็งแรง
 เมื่อเปรียบเทียบกับคอลเล็ตโฮลเดอร์
3เท่า
ความแข็งแรงสูง
3เท่า
 "Slimline curve" ขริงไฟดูลโฮลเดอร์ที่ทันสมัยที่สุดของ MST ได้รับการออกแบบมาให้มีส่วนหัวเรียวบางและส่วนฐานแข็งแรงเป็นเยี่ยม ด้วยการออกแบบที่เป็นเอกลักษณ์เฉพาะทำให้ โฮลเดอร์รุ่นนี้มีความแข็งแรงเป็นเลิศ แม้จะมีความยาวรวมมากก็ตาม

 **super run-out accuracy**

3μm (.0001")
Strong chucking force
 compared with collet holder
3times
High rigidity
3times
 MST's state of the art shrink fit tool holder "Slimline curve" has remarkable slim nose and rigid base design. It achieves super rigidity even though long gauge length with using this unique design.

5 轴控制加工中心 - 控制轴的构成.

5 축 가공센터 - 축 제어 형식

เครื่องแมชชีนนิ่งเซ็นเตอร์ระบบ 5 แกน - รูปแบบการควบคุมระบบแกน

5-Axis Machining Center - Axis control type.

5 轴控制

- 5 축 제어
- การควบคุมระบบ 5 แกน
- 5 axis control



3 轴直进 (X, Y, Z)

- 3 축 직선 운동
- การเคลื่อนที่แนวตรงระบบ 3 แกน
- 3 axis straight movement



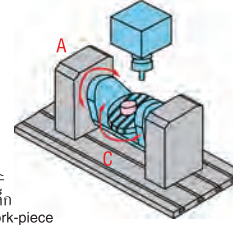
2 轴回转 (A, C)

- 2 축 테이블 포지셔닝
- การวางตำแหน่งโต๊ะงานระบบ 2 แกน
- 2 axis table positioning

工作台 旋转型

- 테이블 틸트 형식
- แบบปรับเอียงโต๊ะงาน
- Table Tilt type

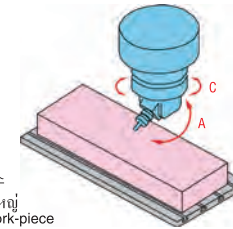
小型工件
· 소형 워크피스
· ชิ้นงานขนาดเล็ก
· Small size work-piece



主轴头 旋转型

- 헤드 틸트 형식
- แบบปรับเอียงหัวสปินเดิล
- Head Tilt type

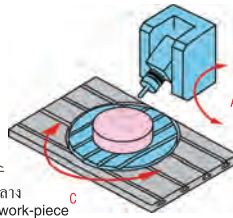
大型工件
· 대형 워크피스
· ชิ้นงานขนาดใหญ่
· Large size work-piece



工作台、主轴混合 旋转型

- 테이블 · 헤드 틸트 형식
- แบบปรับเอียงโต๊ะงาน-หัวสปินเดิล
- Table-Head Tilt type

中型工件
· 중형 워크피스
· ชิ้นงานขนาดกลาง
· Medium size work-piece



加工实例

사례 연구

กรณีศึกษา

Case study

5 轴联动加工

- 동시 5 축 가공
- การทำงานพร้อมกันทั้ง 5 แกน
- Simultaneous 5 axis machining

5 个轴同时运动，加工复杂的三维形状

- 동시 5 축 가공은 복잡한 3D 형상의 워크피스에 적합합니다.
- การทำงานพร้อมกันทั้ง 5 แกน เหมาะสำหรับชิ้นงานที่มีรูปทรงสามมิติที่ซับซ้อน
- Simultaneous 5 axis machining is suitable for complicated 3D geometry work-pieces.



航空零部件

- 항공기 부품
- ชิ้นส่วนอุปกรณ์ทางอากาศยาน
- Aviation components



整体叶盘

- 블리스크
- บลิस्क
- Blisk



医疗器械零部件

- 의료 부품
- ชิ้นส่วนอุปกรณ์ทางการแพทย์
- Medical components



人工骨

- 인공 뼈
- กระดูกเทียม
- Artificial bone



人工关节

- 인공 관절
- ข้อเทียม
- Artificial joint

2+3 轴加工

- 2+3 축 가공
- การทำงานเป็นระบบ 2+3 แกน
- 2+3 axis machining

用回转 2 轴分度，用直线 3 轴进行加工

- 2 축 테이블을 회전 및 틸팅하여 워크피스를 인덱싱하고 스펀들이 3 축 직선 운동으로 작동합니다.
- ในการแบ่งพิกัดชิ้นงานโดยการหมุนและเอียงโต๊ะงานระบบ 2 แกน เพลahmenจะทำงานร่วมกับใช้การเคลื่อนที่แนวตรงระบบ 3 แกน
- Indexing a work piece by rotating and tilting 2 axis table, a spindle works with using 3 axis straight movement.



复杂形状零部件

- 복잡한 형상의 부품
- ชิ้นส่วนที่มีรูปทรงซับซ้อน
- Complicated geometry components



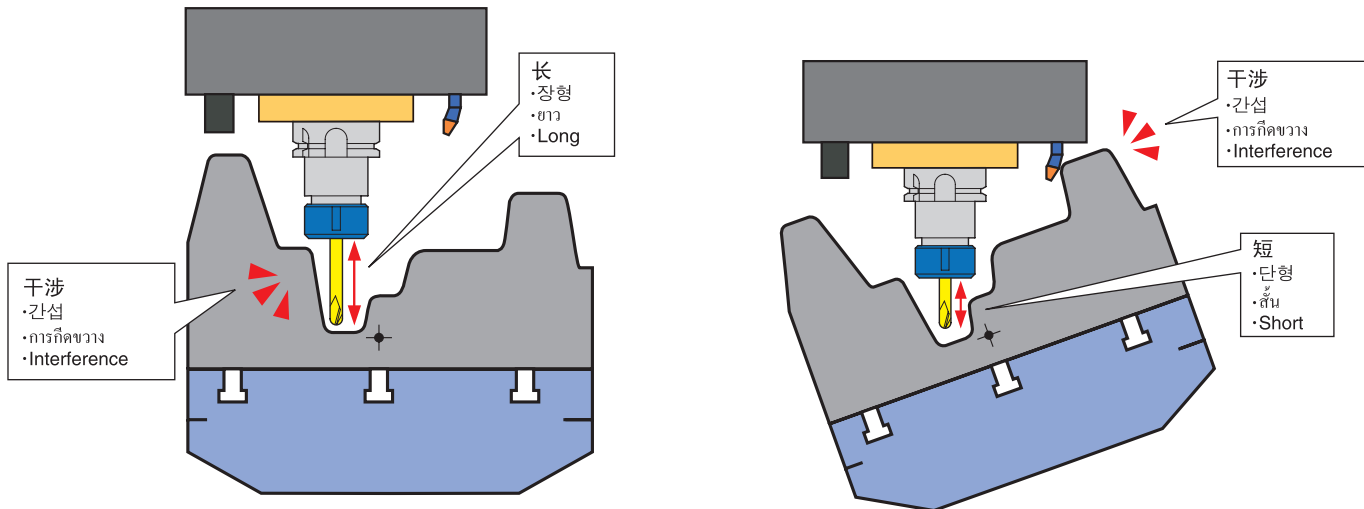
射出成型模具

- 사출 몰드
- แม่พิมพ์ฉีด
- Injection mold



5 轴加工时最佳刀柄形状

- 5 축 가공을 위한 최적의 공구 홀더 설계
- การออกแบบทูลโฮลเดอร์ที่เหมาะสมสำหรับการทำงานระบบ 5 แกน
- The optimum tool holder design for 5 axis machining.



深腔 陡壁

3 轴加工

- 在 3 轴加工深腔且有陡壁的工件时，为了避免和刀柄前端的干涉，刀具的突出量需要放长。

5 轴加工

- 5 轴加工时，工件相对于主轴自由倾斜旋转，刀柄的干涉减少，刀具的突出长度可放短。。
- 但是，主轴头和工件之间会产生干涉。

깊은 구멍 급경사 벽면

3 축 가공

- 깊은 구멍 또는 급경사 벽면을 가공할 경우 3 축 가공의 간섭을 피하기 위해 절삭 공구의 돌출량을 길게 해야 합니다 .

5 축 가공

- 5 축 가공에서는 2 축 테이블을 회전 및 틸팅하여 워크피스를 자유롭게 틸팅할 수 있으므로 공구 홀더의 간섭을 줄이고 커터 돌출을 짧게 할 수 있습니다 .
- 이러한 이점이 있는 반면 , 스피indle 노즈와 워크피스 사이에 간섭이 발생합니다 .

ร่องลึก ผนังชัน

การทำงานในระบบ 3 แกน

- ในการตัดเฉือนชิ้นงานที่มีร่องลึกหรือผนังชันจำเป็นต้องใช้ทูลที่มีความยาวเพิ่มมากขึ้นเพื่อหลีกเลี่ยงสิ่งกีดขวางในการทำงานที่พบในการทำงานระบบ 3 แกน

การทำงานในระบบ 5 แกน

- ในการทำงานระบบ 5 แกนนั่น สิ่งกีดขวางทูลโฮลเดอร์จะน้อยกว่าและระยะจับยึดทูลจะสั้นกว่า เนื่องจากสามารถเอียงชิ้นงานได้อย่างอิสระด้วยการหมุนและการเอียงโต๊ะหมุนระบบ 2 แกน
- แทนที่จะเกิดผลดี แต่กลับทำให้เกิดการกีดขวางระหว่างหัวเพลาหมุนกับชิ้นงาน

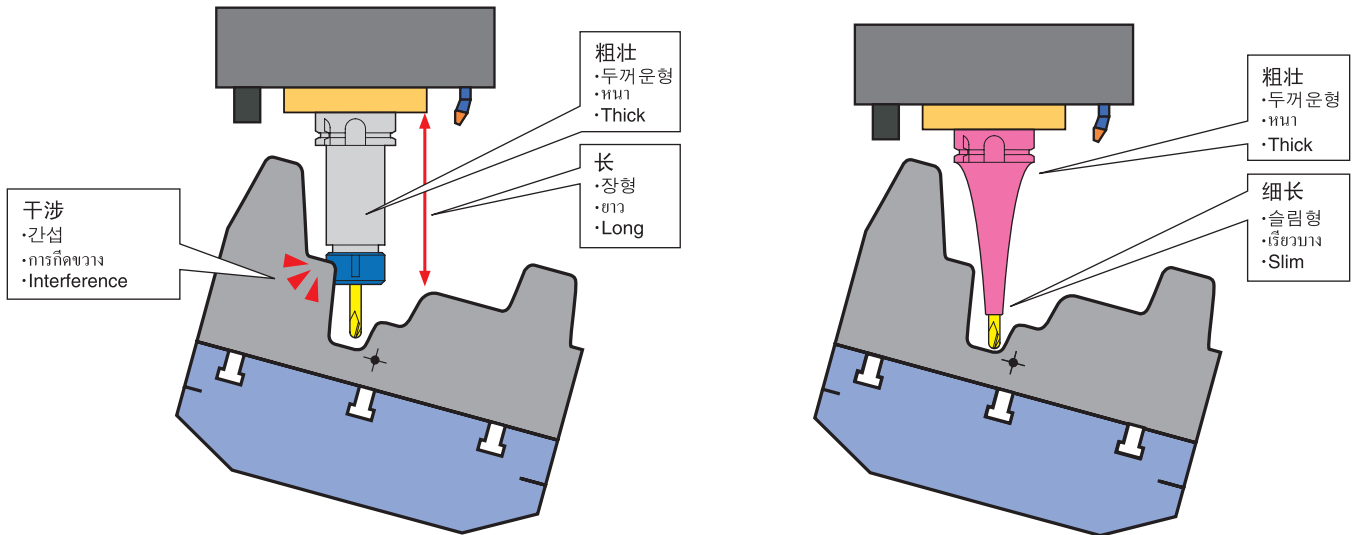
Deep cavity Steep wall

3 axis machining

- Longer cutter projection is required in deep cavity or steep wall machining in order to avoid an interference in 3 axis machining.

5 axis machining

- It becomes less interference of tool holder and cutter projection shorter in 5 axis machining because of freely tilting a work-piece by rotating and tilting 2 axis table.
- Instead of this advantage, it creates an interference between spindle nose and work-piece.



- 为了避免干涉，工具（刀柄 + 刀具）的全长必然会变长。
- 传统的刀柄（筒夹式刀柄、强力铣刀柄）由于前端部体积大，容易对工件产生干涉。

理想的刀柄设计是

- 前端极限的细长，根部尽可能粗壮，不仅体长而且又具有刚性。

- 이와 같은 간섭을 피하기 위해 5 축 가공은 불가피하게 더 긴 공구 셋업 (공구 홀더 + 절삭 공구) 이 필요합니다.
- 일반적으로 사용되는 콜릿 홀더와 밀링 척의 경우 홀더의 노즈가 크고 쉽게 간섭이 발생할 수 있습니다.

최적 공구 홀더 설계

- SLIMLINE 공구 홀더는 매우 얇은 노즈와 슬림한 디자인으로 긴 게이지 길이에서도 탁월한 강성을 제공합니다.

- การทำงานในระบบ 5 แกน จำเป็นต้องใช้ทุลที่ยาวกว่า (โฮลเดอร์+ทุล) เพื่อหลีกเลี่ยงการกีดขวางที่เกิดขึ้น
- ในคอลเล็ตโฮลเดอร์และหัวจับดอกสว่านที่ใช้กันโดยทั่วไป ส่วนหัวของโฮลเดอร์จะใหญ่กว่าและก่อให้เกิดอุปสรรคในการทำงานได้มากกว่า

การออกแบบทุลโฮลเดอร์ที่เหมาะสมที่สุด

- ทุลโฮลเดอร์ซึ่งมีส่วนหัวและรูปแบบเรียวบางเป็นพิเศษนี้ มีความแข็งแรงเป็นพิเศษแม้จะใช้ทุลที่ยาว

- To avoid this interference, 5 axis machining inevitably requires longer tool set-up (Tool holder+cutting tool).
- With commonly used collet holder and milling chucks, the nose of the holder is larger and more likely to interfere.

Optimum tool holder design

- The tool holder which has remarkable slim nose and design achieves super rigidity even though long gauge length.

刚性 (弯曲量)

- 강성 (휨)
- ความแข็งแรง (การโก่งตัว)
- Rigidity (Deflection)

弯曲量计算公式	휨량 계산 공식	สูตรการคำนวณหาค่าการโก่งตัว	Calculating formula of deflection amount
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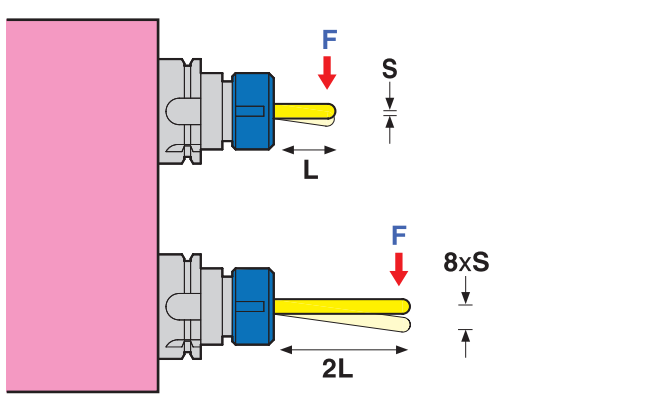
弯曲量和长度的3次方成正比。 | 휨량은 길이의 3승에 비례합니다. | ค่าการโก่งตัวจะเป็นสัดส่วนโดยตรงกับค่าความยาวยกกำลังสาม | Deflection amount is proportional to the cube of length.

$$S = \frac{6.8 \times F \times L^3}{E \times D^4}$$

弯曲量和直径的4次方成反比。 | 휨량은 직경의 4승에 반비례합니다. | ค่าการโก่งตัวจะเป็นสัดส่วนผกผันกับขนาดเส้นผ่านศูนย์กลางยกกำลังสี่ | Deflection amount is inversely proportional to the fourth power of diameter.

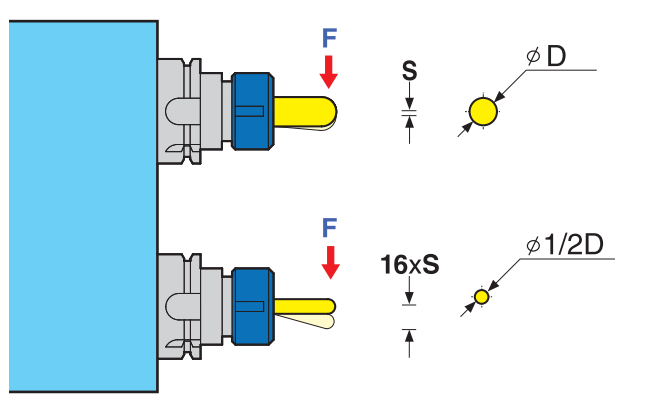
S : 弯曲量	S : 휨량	S : ค่าการโก่งตัว	S : Deflection amount
D : 轴径	D : 샹크 직경	D : เส้นผ่านศูนย์กลางของก้าน	D : Shank Diameter
L : 突出长度	L : 돌출	L : ระยะจับยึด	L : Projection
F : 负荷	F : 부하	F : แรงที่กระทำ	F : Load
E : 杨氏系数	E : 종탄성계수 (Young's module)	E : ค่าโมดูลัสของยัง (Young's module)	E : Young's module

1 8倍弯曲
 ·휨 8 배
 ·การโก่งตัว 8 เท่า
 ·Deflection 8 times



轴径相同，突出长度为2倍时	직경은 같으며, 커터 돌출은 2 배입니다.
เส้นผ่านศูนย์กลางเท่าเดิม ระยะจับยึดเพิ่มเป็น 2 เท่า	Diameter is same, cutter projection is twice.

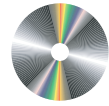
2 16倍弯曲
 ·휨 16 배
 ·การโก่งตัว 16 เท่า
 ·Deflection 16 times



突出长度相同，轴径为2倍时	커터 돌출은 같으며 직경은 절반입니다.
ระยะจับยึดเท่าเดิม เส้นผ่านศูนย์กลางลดลงครึ่งหนึ่ง	Cutter projection is same, diameter is half.

最佳刀柄选择软件

최적 공구 홀더 선정 소프트웨어
ซอฟต์แวร์สำหรับเลือกทูลโฮลเดอร์ที่เหมาะสมที่สุด
Software of selecting optimum tool holder.



自动选定刚性较高的刀柄

只需输入工件以及刀具信息，就可自动选择刚性最高的刀柄。

자동으로 최고 강성의 공구 홀더를 선정해 줍니다.

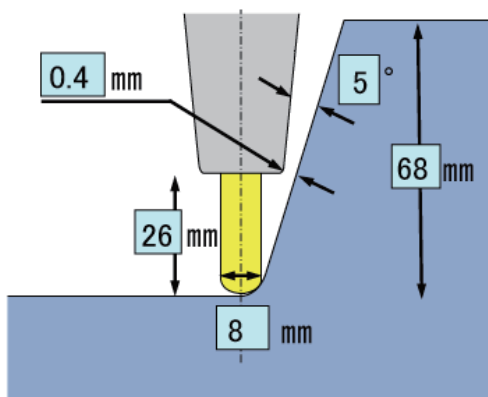
워크피스와 절삭 공구 정보를 입력하면 자동으로 최고 강성의 Slimline 홀더를 선정해 줍니다.

การเลือกทูลโฮลเดอร์ที่มีความแข็งแรงสูงโดยอัตโนมัติ

เมื่อป้อนข้อมูลของชิ้นงานและทูลเข้าไป สลิมไลน์โฮลเดอร์ที่มีความแข็งแรงสูงจะถูกเลือกโดยอัตโนมัติ

Automatic selection of high rigidity tool holder

When input the information of work-piece and cutting tool, the highest rigidity slimline holder is selected automatically.



Priority	Type	Model no.	Collet no.	Deflection amount	L/D	Projection	Angle	Effective depth
1	MONO	BT40-SLSA8-95-M42		3.433	6.2	26.0	5.0	68.3
2	2P	BT40-SLK12-45F	CS12-8-55	3.625	6.3	26.0	5.0	71.1
3	2P	BT40-SLK12-45	CS12-8-55	3.643	6.3	26.0	5.0	71.1
4	MONO	BT40-SLSA8-125-M42		5.316	6.3	26.0	5.0	68.3
5	MONO	BT40-SLSA-8-155-M42	CR12-6-55	5.332	6.4	26.0	5.0	68.3

利用刀柄刀具形状尺寸数据进行刀轨模拟

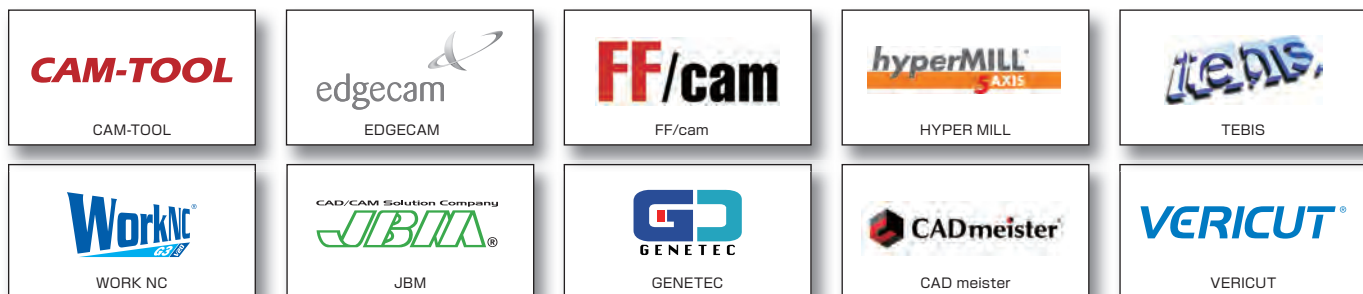
공구 홀더 및 절삭 공구를 사용한 공구 패스 시뮬레이션
การจำลองการทำงานของทูลขณะติดตั้งเข้ากับโฮลเดอร์
Simulation for a tool pass with a tool holder and cutting tool.

下列 CAM 软件，可以搭载热装式刀柄的全部外观形状数据资料。

아래 CAM 시뮬레이터에는 모든 Slimline 형상 데이터가 포함되어 있습니다.

เครื่องจำลองแบบ CAM มีข้อมูลทางเรขาคณิตทั้งหมดของสลิมไลน์

Below CAM simulators have all of Slimline geometry datas.



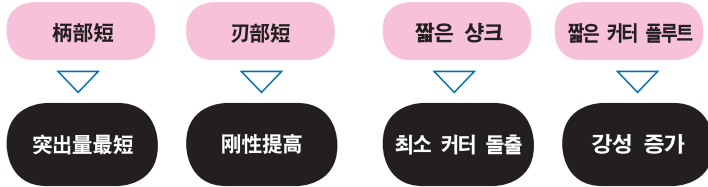
热装专用短尺寸铣刀

열박음 홀더용 짧은 전장 엔드밀

เอ็นมิล (ดอกกัด) ที่มีความยาวรวมสั้นสำหรับชริงฟิต โฮลเดอร์
Short alllover length end-mill for shrink-fit holder.

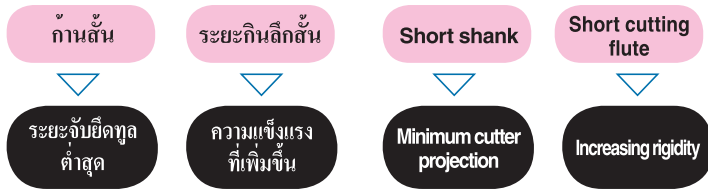
对于热装式刀柄最佳的 [柄部短]、
[刃部短] 的热装专用短尺寸铣刀，
由以下各刀具公司提供。

짧은 커터 샹크와 짧은 절삭 플루트가 있
는 열박음 공구 홀더용 짧은 전장 엔드밀
은 아래 제조업체에서 제공됩니다.



บริษัทผู้ผลิตเอ็นมิล(ดอกกัด)ที่มีความ
ยาวรวมสั้นสำหรับใช้กับชริงฟิตทูล
โฮลเดอร์ที่มีก้านดอกกัดและระยะกิน
ลึกสั้นจะแสดงอยู่ด้านล่าง

The short alllover length end-mill
for shrink-fit holder which has
short cutter shank, short cutting
flute is provided by manufacturers
below.



普通的铣刀

- 표준 엔드밀
- เอ็นมิล (ดอกกัด) มาตรฐาน
- Standard end-mill

热装专用短尺寸铣刀

- 열박음 공구 홀더용 짧은 전장 엔드밀
- เอ็นมิล (ดอกกัด) ที่มีความยาวรวมสั้นสำหรับชริงฟิตทูลโฮลเดอร์
- short alllover length end-mill for shrink-fit tool holder



MST corporation
日本恩司迪公司

U.S. Patent No. 5,311,654 ; U.S. Patent No. 5,582,494

1738 Kita-tahara, ikoma, Nara 630-0142 Japan
TEL : +81 (0)743 78 1931
FAX : +81 (0)743 78 3854
<http://www.mst-corp.co.jp>

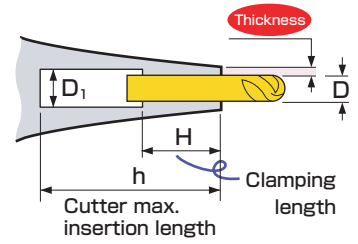
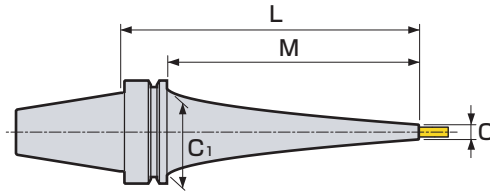
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Dimensions BT30

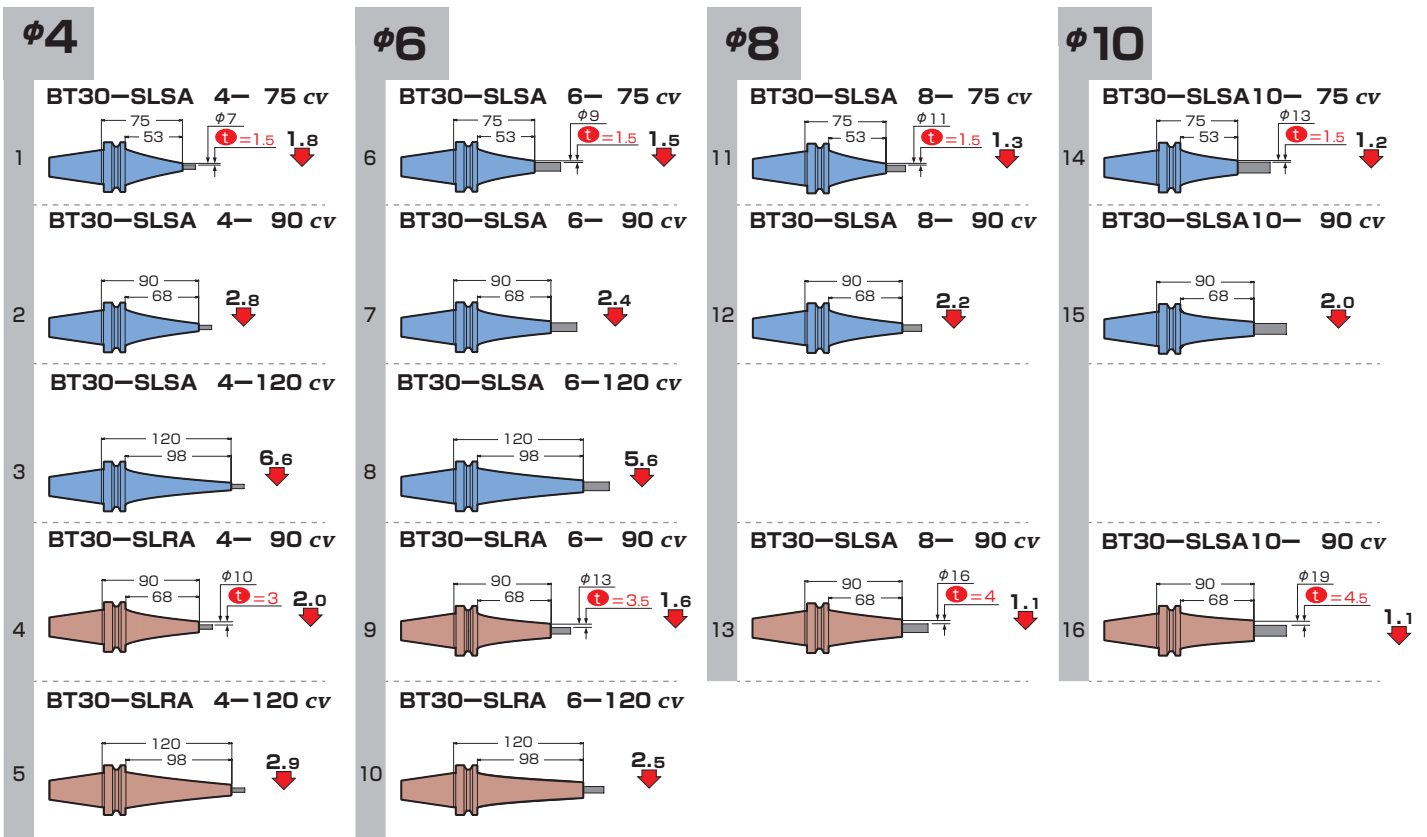
Deflection value
($\mu\text{m}/\text{kgf}$)



BT30 – SLSA10-90 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT30-SLSA 4- 75 cv	4	7	1.5	75	53	34	5	12	99	0.5	1.0	1.8
2	- 90 cv				90	68				114		1.1	2.8
3	-120 cv				120	98				144		1.2	6.6
4	-SLRA 4- 90 cv	4	10	3	90	68	34	5	12	114	0.5	1.0	2.0
5	-120 cv				120	98				144		1.1	2.9
6	-SLSA 6- 75 cv	6	9	1.5	75	53	34	7	18	99	0.5	1.3	1.5
7	- 90 cv				90	68				114		1.0	2.4
8	-120 cv				120	98				144		1.2	5.6
9	-SLRA 6- 90 cv	6	13	3.5	90	68	34	7	18	114	0.5	1.1	1.6
10	-120 cv				120	98				144		1.2	2.5
11	-SLSA 8- 75 cv	8	11	1.5	75	53	34	9	24	99	0.5	1.1	1.3
12	- 90 cv				90	68				114	0.6	1.6	2.2
13	-SLRA 8- 90 cv	8	16	4	90	68	34	9	24	114	0.5	1.2	1.1
14	-SLSA10- 75 cv	10	13	1.5	75	53	34	11	30	99	0.5	1.6	1.2
15	- 90 cv				90	68				114		1.4	2.0
16	-SLRA10- 90 cv	10	19	4.5	90	68	34	11	30	114	0.6	1.5	1.1

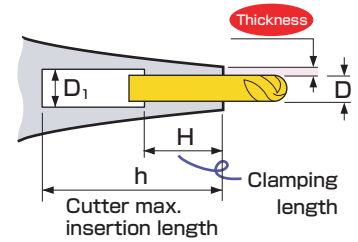
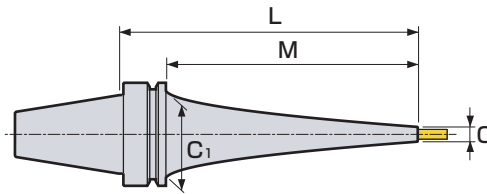


Dimensions BT40

Deflection value
($\mu\text{m/kgf}$)



BT40-SLSA6-150 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT40-SLSA 4- 90 cv	4	7	1.5	90	63	53	5	12	125	1.2	3.3	1.8
2	-120 cv				120	93				155	1.3	3.8	2.7
3	-150 cv				150	123				185	1.5	4.4	4.0
4	-180 cv				180	153				215		4.8	6.6
5	-210 cv				210	183				245	1.6	4.9	11.6
6	-240 cv				240	213				275	1.8	5.8	14.0
7	-SLRA 4-120 cv	4	10	3	120	93	53	5	12	155	1.3	3.9	1.9
8	-150 cv				150	123				185	1.4	4.3	2.9
9	-180 cv				180	153				215	1.5	5.1	4.2
10	-210 cv				210	183				245	1.7	5.7	5.7
11	-SLSA 6- 90 cv	6	9	1.5	90	63	53	7	18	125	1.2	3.3	1.6
12	-120 cv				120	93				155	1.3	3.8	2.3
13	-150 cv				150	123				185	1.5	4.3	3.6
14	-180 cv				180	153				215		4.9	5.7
15	-210 cv				210	183				245	1.7	5.7	7.3
16	-240 cv				240	213				275	1.8	5.9	12.0
17	-SLRA 6- 90 cv	6	13	3.5	90	63	53	7	18	125	1.2	3.3	1.2
18	-120 cv				120	93				155	1.3	4.0	1.7
19	-150 cv				150	123				185	1.5	4.8	2.1
20	-180 cv				180	153				215	1.7	5.6	2.8
21	-210 cv				210	183				245		5.9	4.8
22	-SLFA 6- 90 cv	6	13	3.5	90	63	53	7	18	125	1.2	3.3	1.2
23	-120 cv				120	93				155	1.3	4.0	1.7
24	-150 cv				150	123				185	1.5	4.8	2.1
25	-180 cv				180	153				215	1.7	5.6	2.8
26	-210 cv				210	183				245		5.9	4.8
27	-SLSA 8- 90 cv	8	11	1.5	90	63	53	9	24	125	1.2	3.3	1.4
28	-120 cv				120	93				155	1.3	4.0	2.0
29	-150 cv				150	123				185	1.5	4.8	2.7
30	-180 cv				180	153				215	1.6	4.9	5.0
31	-210 cv				210	183				245	1.7	5.8	6.6
32	-240 cv				240	213				275	1.9	6.7	8.3
33	-SLRA 8- 90 cv	8	16	4	90	63	53	9	24	125	1.2	3.8	0.7
34	-120 cv				120	93				155	1.4	4.2	1.2
35	-150 cv				150	123				185	1.6	4.9	1.8
36	-180 cv				180	153				215	1.7	5.7	2.6
37	-210 cv				210	183				245	1.8	6.5	3.5
38	-SLFA 8- 90 cv	8	16	4	90	63	53	9	24	125	1.2	3.8	0.7
39	-120 cv				120	93				155	1.4	4.2	1.2
40	-150 cv				150	123				185	1.6	4.9	1.8
41	-180 cv				180	153				215	1.7	5.7	2.6
42	-210 cv				210	183				245	1.8	6.5	3.5

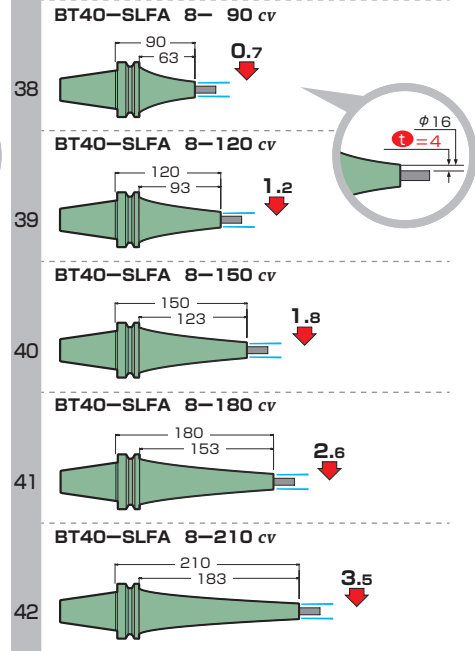
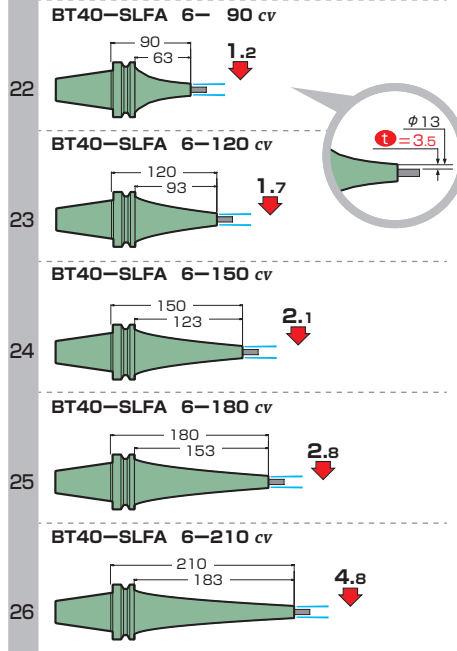
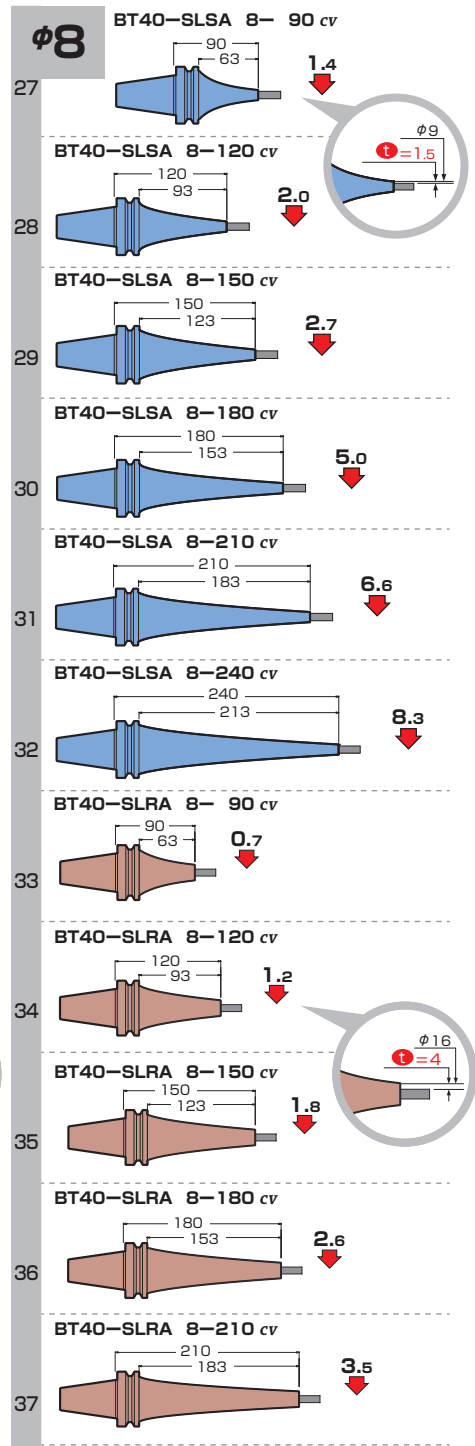
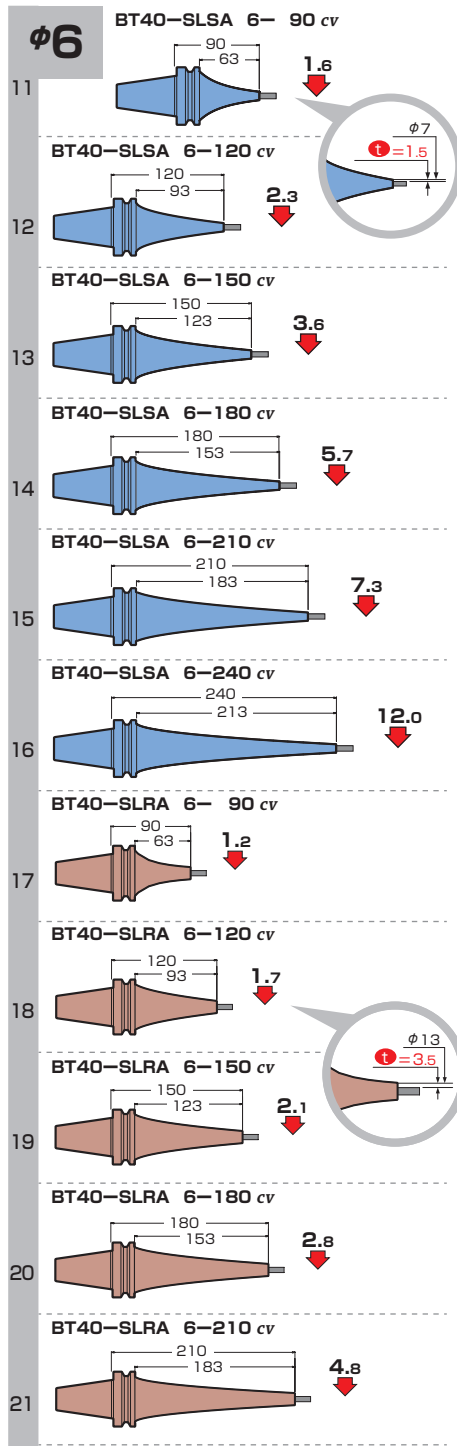
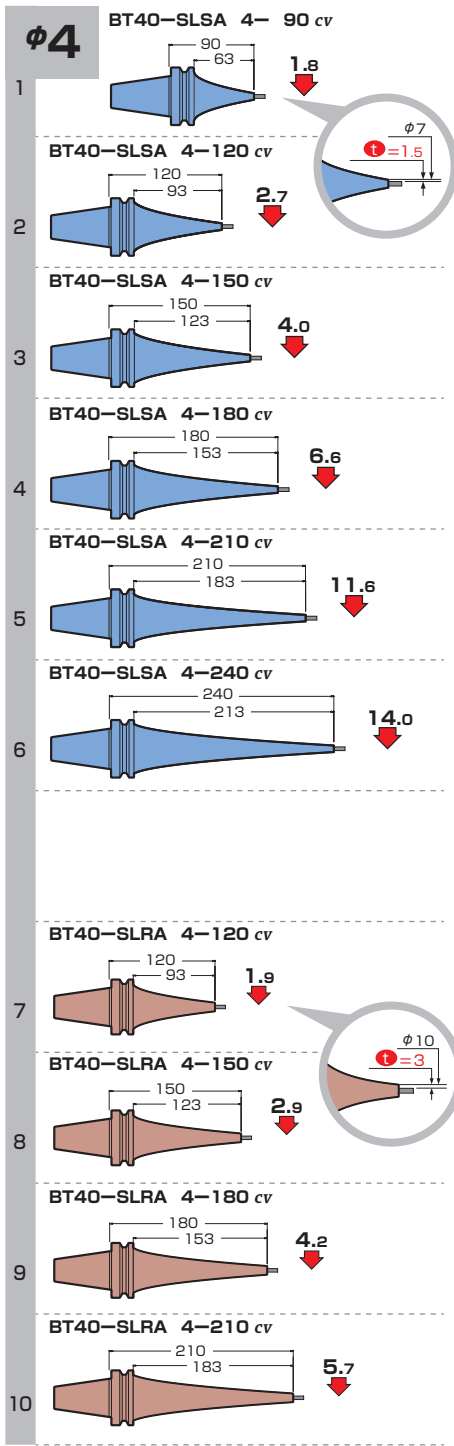
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
43	BT40-SLSA10- 90 cv	10	13	1.5	90	63	53	11	30	125	1.2	3.3	1.8
44	-120 cv				120	93				155	1.5	4.3	1.3
45	-150 cv				150	123				185	1.6	4.9	2.2
46	-180 cv				180	153				215	1.7	5.6	3.4
47	-210 cv				210	183				245		6.0	6.0
48	-240 cv				240	213				275	2.0	7.9	5.8
49	-SLRA10- 90 cv	10	19	4.5	90	63	53	11	30	125	1.3	3.8	0.7
50	-120 cv				120	93				155	1.4	4.6	0.9
51	-150 cv				150	123				185	1.6	5.4	1.4
52	-180 cv				180	153				215	1.8	6.3	2.0
53	-210 cv				210	183				245		7.2	3.1
54	-SLFA10- 90 cv	10	19	4.5	90	63	53	11	30	125	1.3	3.8	0.7
55	-120 cv				120	93				155	1.4	4.6	0.9
56	-150 cv				150	123				185	1.6	5.4	1.4
57	-180 cv				180	153				215	1.8	6.3	2.0
58	-210 cv				210	183				245		7.2	3.1
59	-SLSA12- 90 cv	12	15	1.5	90	63	53	14	30	125	1.3	3.7	1.5
60	-120 cv				120	93		13		155	1.5	4.6	1.2
61	-150 cv				150	123				185		4.9	2.4
62	-180 cv				180	153				215	1.7	5.7	3.3
63	-210 cv				210	183				245	1.9	6.6	4.6
64	-240 cv				240	213				275	2.0	8.0	5.5
65	-SLRA12- 90 cv	12	22	5	90	63	53	14	30	125	1.3	3.9	0.6
66	-120 cv				120	93				155	1.6	5.1	0.7
67	-150 cv				150	123		13		185	1.7	6.0	1.1
68	-180 cv				180	153				215		6.9	1.9
69	-210 cv				210	183				245	1.8	7.7	2.8
70	-SLFA12- 90 cv	12	22	5	90	63	53	14	30	125	1.3	3.9	0.6
71	-120 cv				120	93				155	1.6	5.1	0.7
72	-150 cv				150	123		13		185	1.7	6.0	1.1
73	-180 cv				180	153				215		6.9	1.9
74	-210 cv				210	183				245	1.8	7.7	2.8
75	-SLSB16- 90 cv	16	21	2.5	90	63	53	17	32	100	1.3	4.2	0.6
76	-120 cv				120	93				130	1.5	5.5	0.8
77	-150 cv				150	123				160	1.6	6.2	1.5
78	-180 cv				180	153				190	1.9	7.5	1.9
79	-210 cv				210	183				220	2.0	8.2	3.0
80	-240 cv				240	213				250	2.2	9.5	3.7
81	-SLSB20- 90 cv	20	26	3	90	63	50.5	21	40	100	1.3	4.4	0.5
82	-120 cv				120	93	53			130	1.5	5.8	0.8
83	-150 cv				150	123				160	1.6	6.7	1.3
84	-180 cv				180	153				190	1.9	8.0	1.8
85	-210 cv				210	183				220	2.1	9.4	2.3
86	-240 cv				240	213				250	2.4	10.7	3.0

For Slimline MONO CURVE customers.

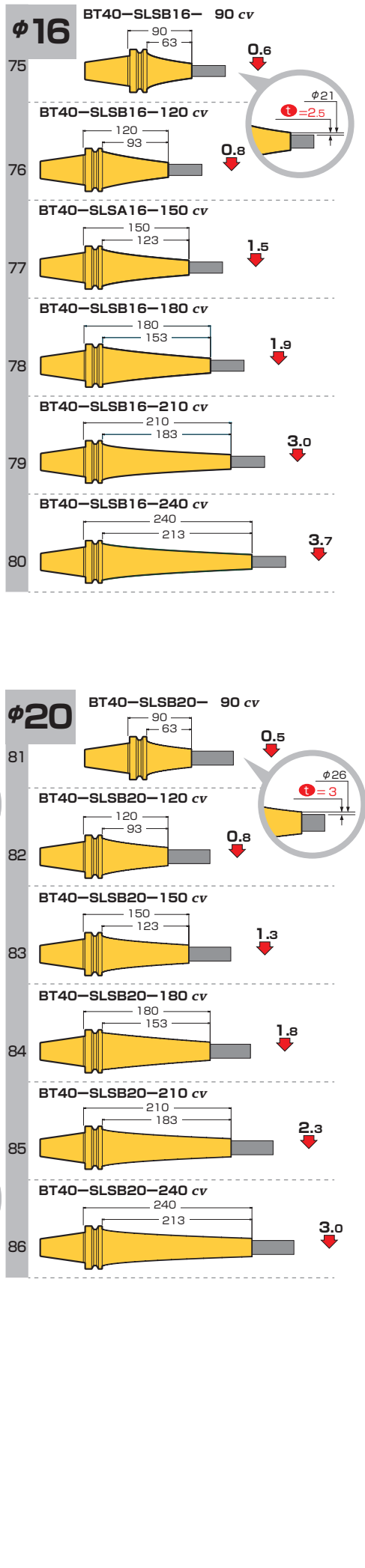
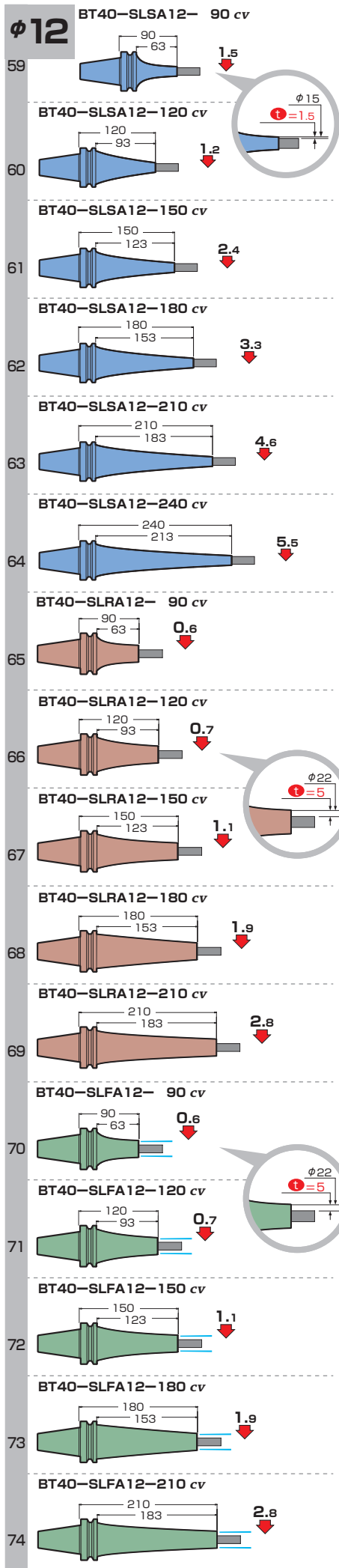
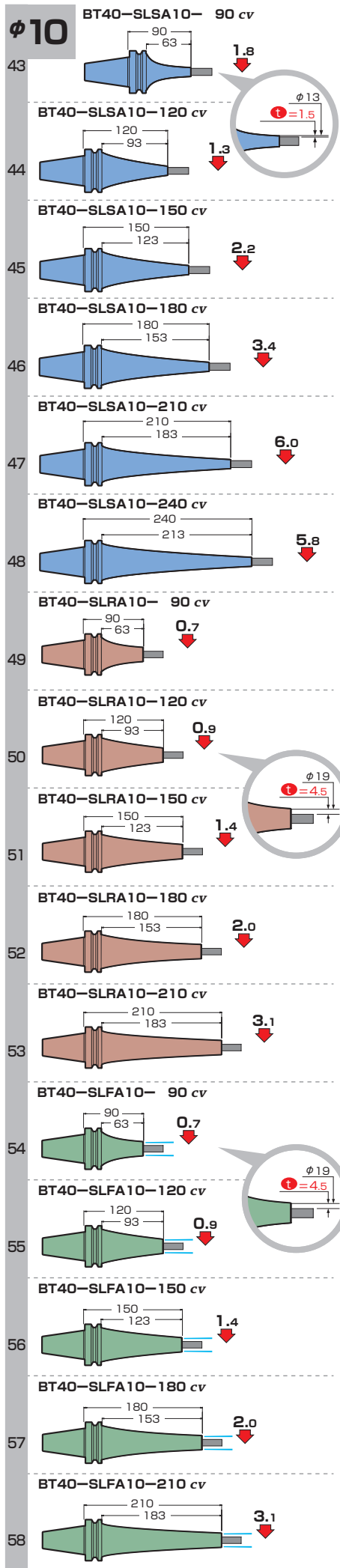
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
BT40

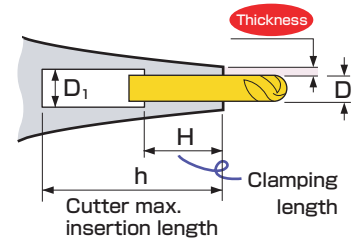
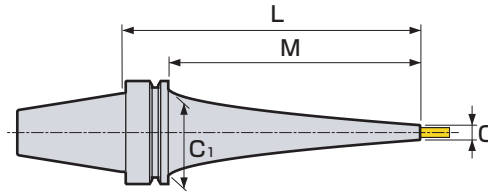


Dimensions BT50




Deflection value
($\mu\text{m}/\text{kgf}$)



BT50-SLSA6-225 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT50-SLSA 4-165 cv	4	7	1.5	165	127	85	5	12	220	5.2	15.4	1.8
2	-195 cv				195	157				250	5.3	15.9	2.6
3	-225 cv				225	187				280	5.5	16.4	3.8
4	-255 cv				255	217				310	5.6	16.9	5.7
5	-285 cv				285	247				340	6.4	19.5	5.9
6	-315 cv				315	277				370	8.3	26.0	7.7
7	-SLSA 6-165 cv	6	9	1.5	165	127	85	7	18	220	5.1	15.1	1.5
8	-195 cv				195	157				250	5.2	15.5	2.4
9	-225 cv				225	187				280	5.7	16.8	2.9
10	-255 cv				255	217				310	5.9	18.4	4.0
11	-285 cv				285	247				340	6.2	19.5	5.2
12	-315 cv				315	277				370	8.4	26.8	6.9
13	-SLSA 8-165 cv	8	11	1.5	165	127	85	9	24	220	4.9	14.7	1.4
14	-195 cv				195	157				250	5.3	16.1	1.9
15	-225 cv				225	187				280	5.8	17.7	2.3
16	-255 cv				255	217				310		17.9	3.7
17	-285 cv				285	247				340	6.0	19.1	4.9
18	-315 cv				315	277				370	8.4	28.0	5.0
19	-SLRA 8-195 cv	8	16	4	195	157	85	9	24	250	5.4	17.3	1.1
20	-225 cv				225	187				280	5.6	18.3	1.5
21	-255 cv				255	217				310	5.8	19.1	2.2
22	-285 cv				285	247				340	5.9	19.9	3.0
23	-SLFA 8-195 cv	8	16	4	195	157	85	9	24	250	5.4	17.3	1.1
24	-225 cv				225	187				280	5.6	18.3	1.5
25	-255 cv				255	217				310	5.8	19.1	2.2
26	-285 cv				285	247				340	5.9	19.9	3.0
27	-SLSA10-165 cv	10	13	1.5	165	127	85	11	30	220	4.9	14.9	1.2
28	-195 cv				195	157				250	5.5	16.9	1.5
29	-225 cv				225	187				280	5.4	16.8	2.4
30	-255 cv				255	217				310	6.1	19.8	2.6
31	-285 cv				285	247				340	6.3	21.2	3.7
32	-315 cv				315	277				370	8.4	28.6	4.6
33	-SLRA10-165 cv	10	19	4.5	165	127	85	11	30	220	5.1	15.9	0.7
34	-195 cv				195	157				250	5.2	16.6	1.1
35	-225 cv				225	187				280	5.9	19.7	1.2
36	-255 cv				255	217				310	6.1	20.3	1.7
37	-285 cv				285	247				340	6.2	21.1	2.4
38	-SLFA10-165 cv	10	19	4.5	165	127	85	11	30	220	5.1	15.9	0.7
39	-195 cv				195	157				250	5.2	16.6	1.1
40	-225 cv				225	187				280	5.9	19.7	1.2
41	-255 cv				255	217				310	6.1	20.3	1.7
42	-285 cv				285	247				340	6.2	21.1	2.4

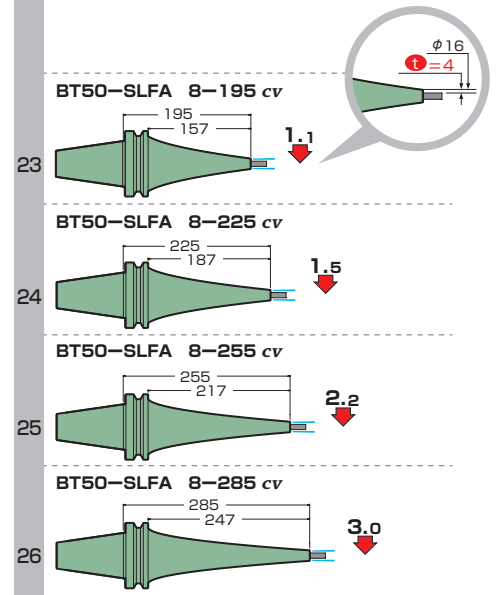
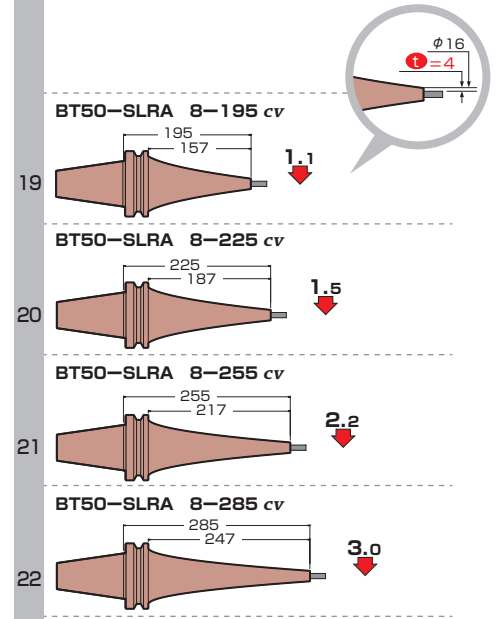
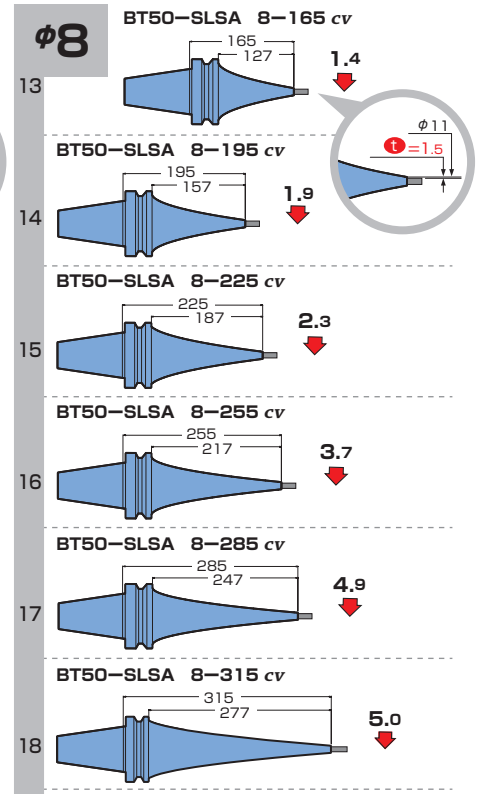
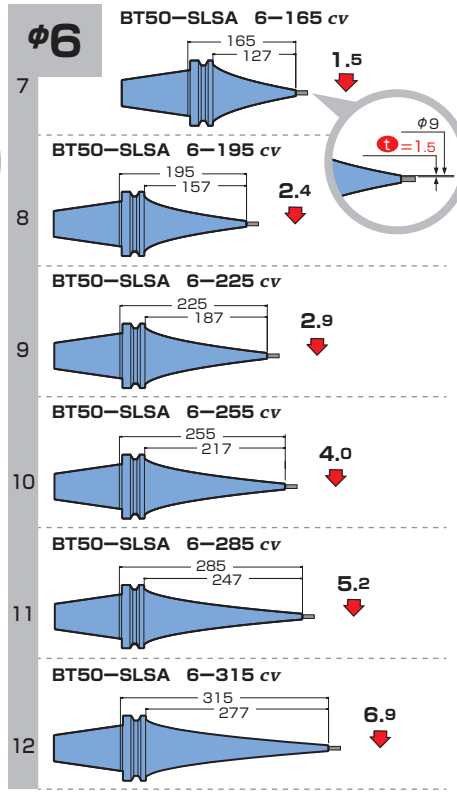
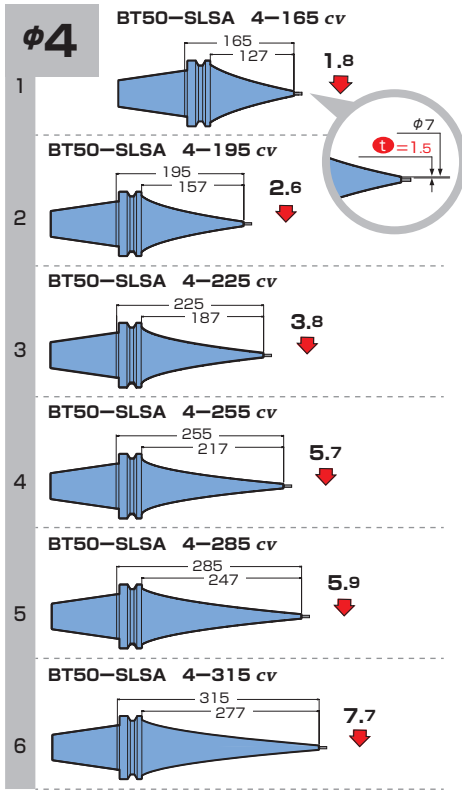
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h			
43	BT50-SLSA12-165 cv	12	15	1.5	165	127	84	13	30	220	4.8	14.6	1.2
44	-195 cv				195	157	85			250	5.6	17.6	
45	-225 cv				225	187				280	5.8	18.5	1.8
46	-255 cv				255	217				310	6.0	19.3	2.6
47	-285 cv				285	247				340	6.2	21.2	3.5
48	-315 cv				315	277				370	8.5	29.2	3.6
49	BT50-SLRA12-165 cv	12	22	5	165	127	85	14	30	220	5.1	16.1	0.7
50	-195 cv				195	157		13		250	5.6	18.0	0.8
51	-225 cv				225	187				280		18.6	1.3
52	-255 cv				255	217				310	5.8	20.7	1.6
53	-285 cv				285	247				340	6.1	22.4	2.1
54	BT50-SLFA12-165 cv				12	22		5		165	127	85	14
55	-195 cv	195	157	13			250		5.6	18.0	0.8		
56	-225 cv	225	187				280			18.6	1.3		
57	-255 cv	255	217				310		5.8	20.7	1.6		
58	-285 cv	285	247				340		6.1	22.4	2.1		
59	-SLSB16-165 cv	16	21	2.5			165		127	85	17		32
60	-195 cv				195	157	250		17.7			1.1	
61	-225 cv				225	187	280	6.3	21.1			1.2	
62	-255 cv				255	217	310	6.1	20.9			2.0	
63	-285 cv				285	247	340	7.0	24.3				
64	-315 cv				315	277	370	8.6	30.9			2.6	
65	-SLSB20-165 cv	20	26	3	165	127	85	21	40	220	5.4	17.4	0.6
66	-195 cv				195	157				250	6.1	20.8	0.7
67	-225 cv				225	187				280	5.8	20.5	1.2
68	-255 cv				255	217				310	6.7	23.9	1.3
69	-285 cv				285	247				340	7.0	25.4	1.7
70	-315 cv				315	277				370	8.9	32.4	2.3

For Slimline MONO CURVE customers.

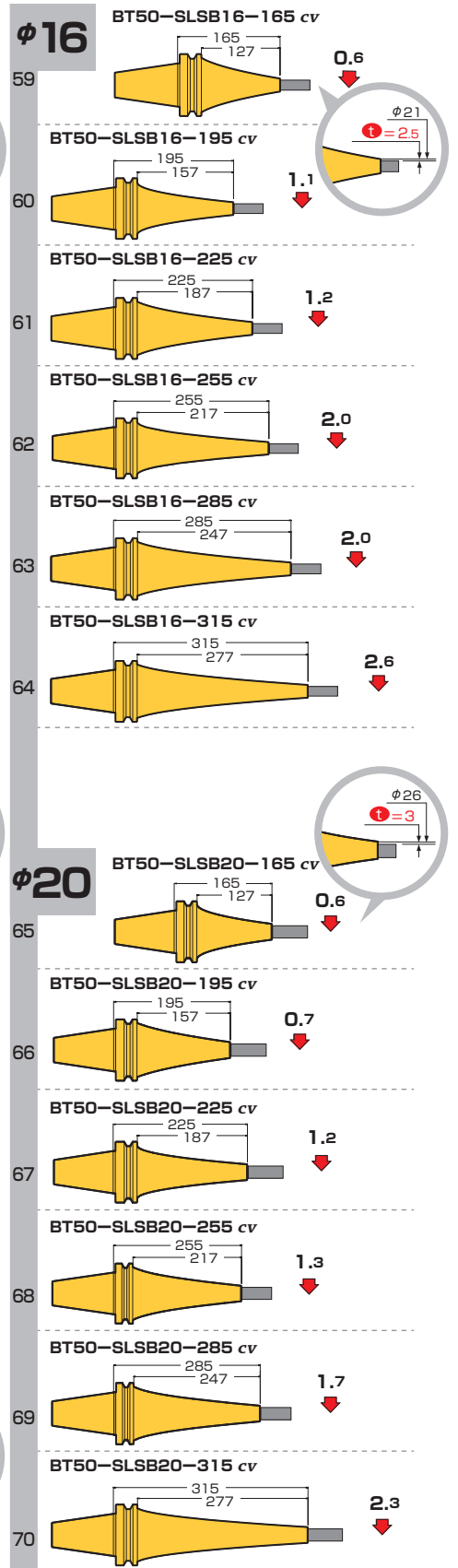
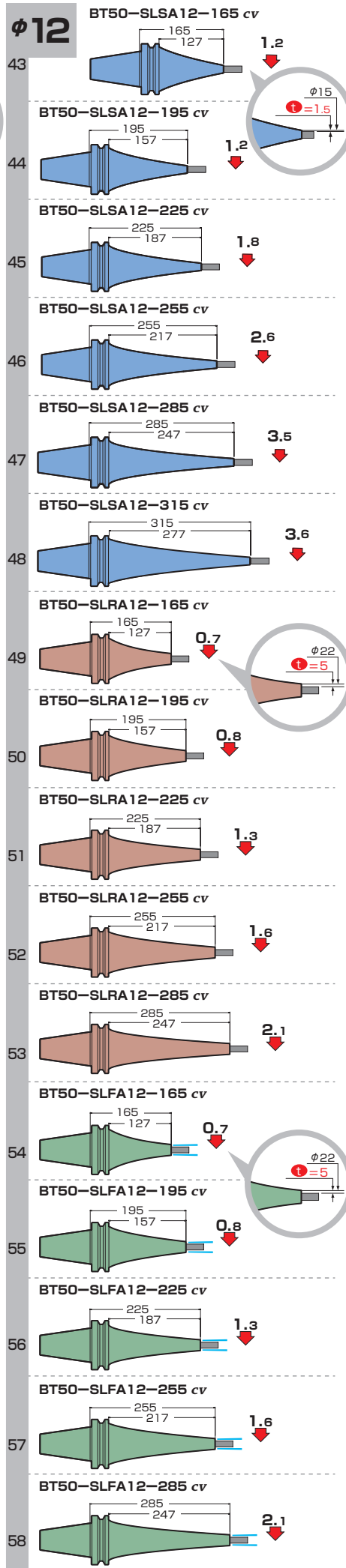
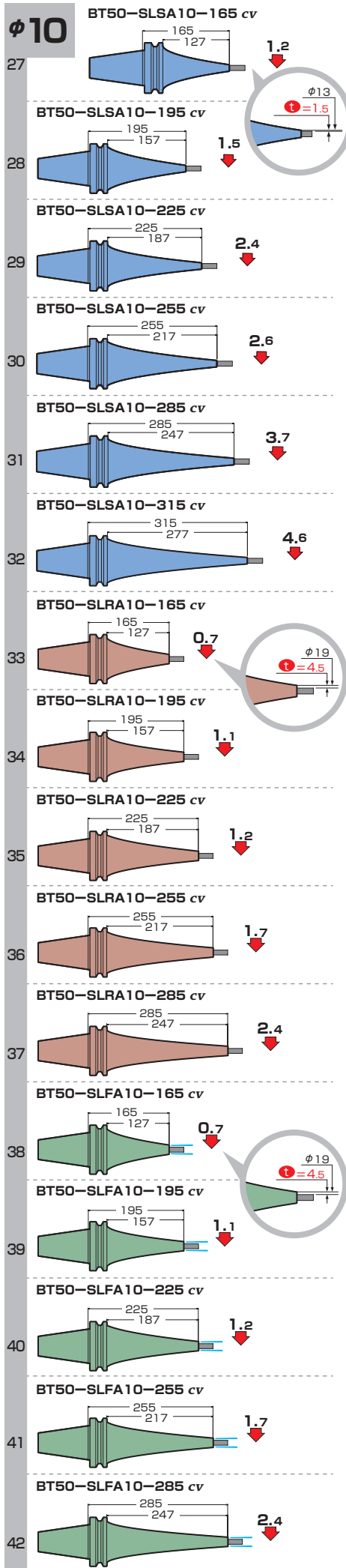
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
BT50

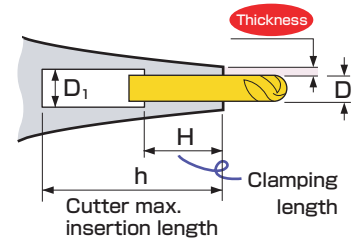
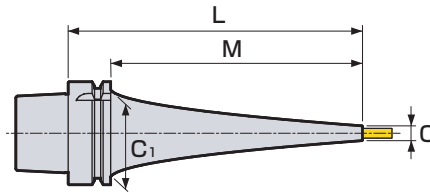


Dimensions
A63




Deflection value
($\mu\text{m}/\text{kgf}$)



A63-SLRA6-150 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S						
1	A63-SLSA 4- 90 cv	4	7	1.5	90	64	53	5	12	65	1.0	9.3	1.8						
2	-120 cv				120	94				95	1.1	10.1	2.7						
3	-150 cv				150	124				125	1.3	11.0	4.0						
4	-180 cv				180	154				154	1.4	11.6	6.6						
5	-210 cv				210	184				185		11.8	11.6						
6	-240 cv				240	214				214	1.6	13.1	14.0						
7	-270 cv				270	244				245	2.0	15.4	11.9						
8	-300 cv				300	274				275	2.1	16.3	15.9						
9	-SLRA 4-120 cv	4	10	3	120	94	53	5	12	95	1.0	8.6	1.9						
10	-150 cv				150	124				125	1.1	9.3	2.9						
11	-180 cv				180	154				155	1.4	10.9	3.3						
12	-210 cv				210	184				185		11.3	5.6						
13	-SLSA 6- 90 cv	6	9	1.5	90	64	53	7	18	65	1.0	9.4	1.6						
14	-120 cv				120	94				95	1.1	10.1	2.3						
15	-150 cv				150	124				125	1.3	11.0	3.6						
16	-180 cv				180	154				154	1.4	11.7	5.7						
17	-210 cv				210	184				184	1.6	13.0	7.3						
18	-240 cv				240	214				214		13.3	12.0						
19	-270 cv				270	244				245	2.1	16.3	8.5						
20	-300 cv				300	274				275	2.3	17.2	11.7						
21	-SLRA 6- 90 cv				6	13				3.5	90	64	53	7	18	65	1.0	8.3	0.8
22	-120 cv										120	94				95	1.1	9.3	1.2
23	-150 cv	150	124	125			1.3	10.1	1.9										
24	-180 cv	180	154	155			1.4	11.1	2.8										
25	-210 cv	210	184	185				11.5	4.8										
26	-SLFA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	8.3	0.8						
27	-120 cv				120	94				95	1.1	9.3	1.2						
28	-150 cv				150	124				125	1.3	10.1	1.9						
29	-180 cv				180	154				155	1.4	11.1	2.8						
30	-210 cv				210	184				185		11.5	4.8						
31	-SLSA 8- 90 cv	8	11	1.5	90	64	53	9	24	65	1.0	9.4	1.4						
32	-120 cv				120	94				94	1.1	10.3	2.0						
33	-150 cv				150	124				124	1.3	11.5	2.7						
34	-180 cv				180	154				155	1.4	11.8	5.0						
35	-210 cv				210	184				184	1.6	13.2	6.6						
36	-240 cv				240	214				214	1.8	14.4	8.3						
37	-270 cv				270	244				244	2.2	17.2	6.9						
38	-300 cv				300	274				274	2.4	18.5	8.9						
39	-SLRA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	8.4	0.7						
40	-120 cv				120	94				95	1.2	9.6	1.0						
41	-150 cv				150	124				125	1.4	10.8	1.4						
42	-180 cv				180	154				155	1.5	12.0	2.0						
43	-210 cv				210	184				185	1.6	12.5	3.5						
44	-SLFA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	8.4	0.7						
45	-120 cv				120	94				95	1.2	9.6	1.0						
46	-150 cv				150	124				125	1.4	10.8	1.4						
47	-180 cv				180	154				155	1.5	12.0	2.0						
48	-210 cv				210	184				185	1.6	12.5	3.5						

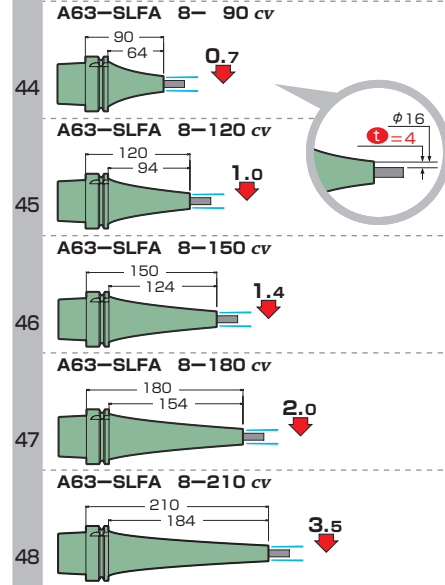
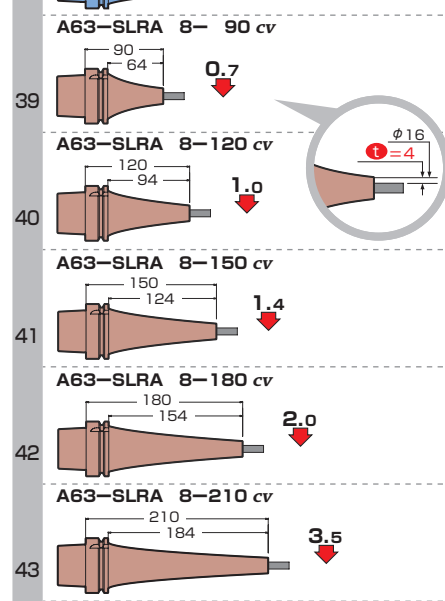
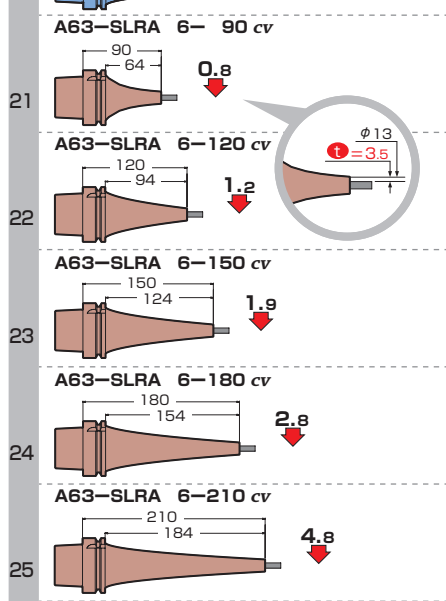
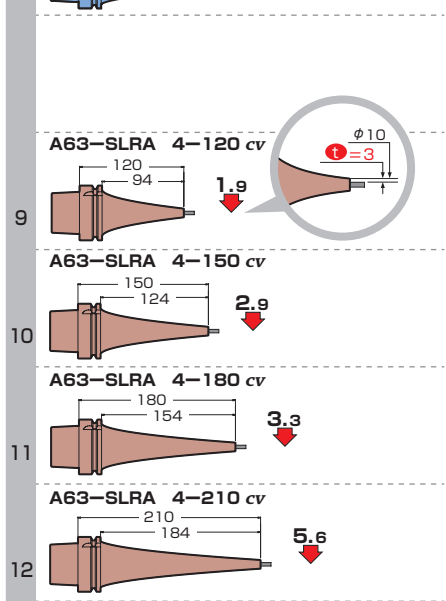
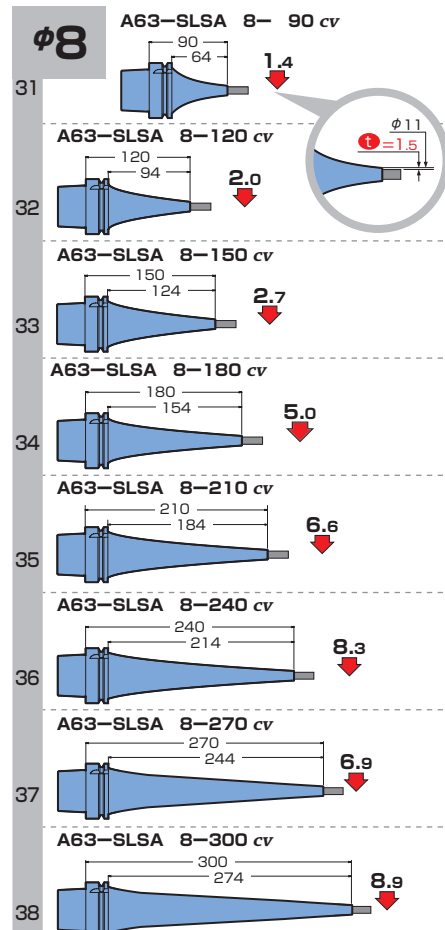
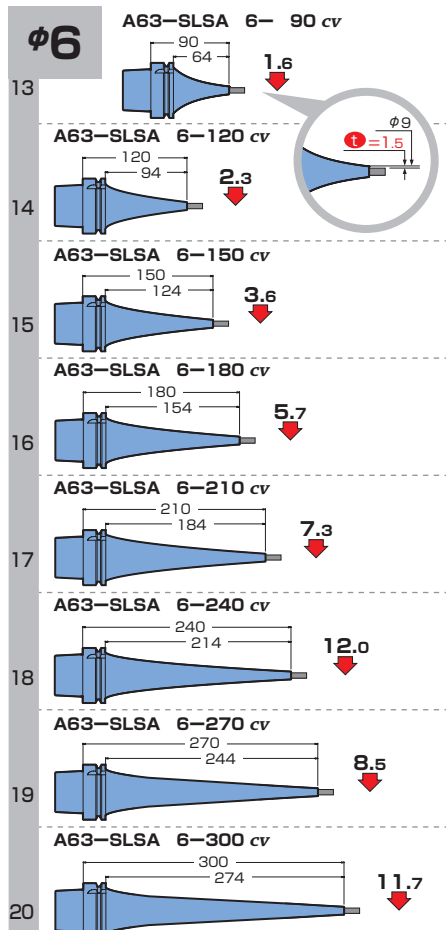
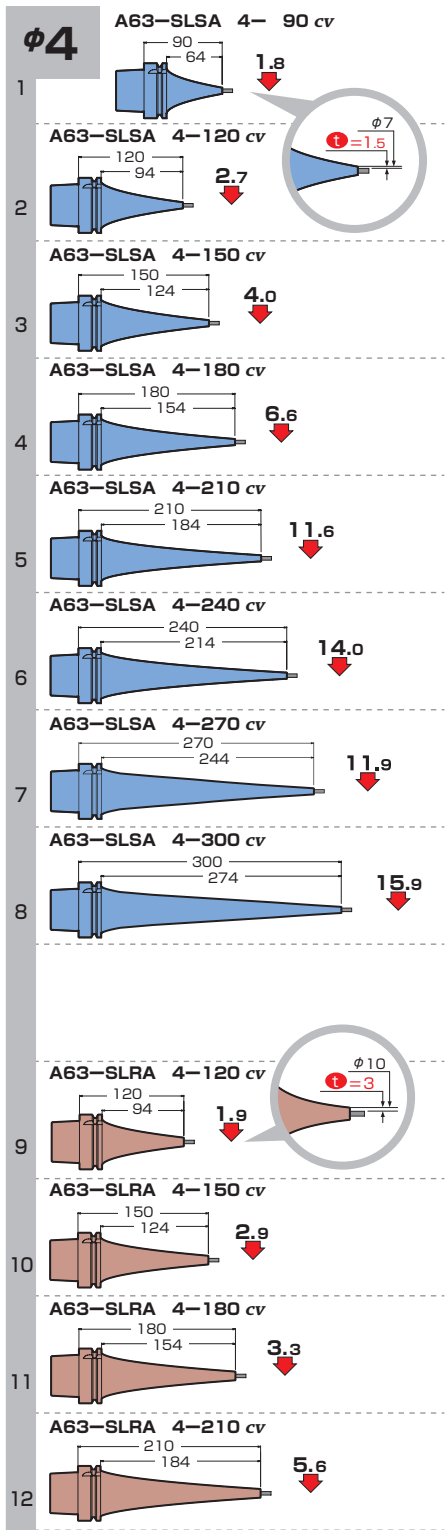
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h				
49	A63-SLSA10- 90 cv	10	13	1.5	90	64	53	11	30	65	1.0	9.4	1.8	
50	-120 cv				120	94				95	1.3	10.9	1.3	
51	-150 cv				150	124				125	1.4	11.8	2.2	
52	-180 cv				180	154				154	1.6	12.9	3.4	
53	-210 cv				210	184				184	2.1	13.3	6.0	
54	-240 cv				240	214				212		16.0	5.8	
55	-270 cv				270	244				244	17.5	6.6		
56	-300 cv				300	274				274	2.3	18.7	8.6	
57	-SLRA10- 90 cv	10	19	4.5	90	64	53	11	30	65	1.0	8.5	0.6	
58	-120 cv				120	94				95	1.2	9.6	0.9	
59	-150 cv				150	124				125	1.3	10.9	1.4	
60	-180 cv				180	154				155	1.5	12.1	2.0	
61	-210 cv				210	184				185	1.6	13.3	3.1	
62	-SLFA10- 90 cv				90	64				53	11	30	65	1.0
63	-120 cv	120	94	95	1.2	9.6	0.9							
64	-150 cv	150	124	125	1.3	10.9	1.4							
65	-180 cv	180	154	155	1.5	12.1	2.0							
66	-210 cv	210	184	185	1.6	13.3	3.1							
67	-SLSA12- 90 cv	12	15	1.5	90	64	53	14	30	64	1.1	9.9	1.5	
68	-120 cv				120	94		13		94	1.3	11.3	1.2	
69	-150 cv				150	124		124		1.4	11.8	2.4		
70	-180 cv				180	154		154		1.6	13.0	3.3		
71	-210 cv				210	184		184		1.8	14.3	4.6		
72	-240 cv				240	214		212		2.1	16.2	5.5		
73	-270 cv				270	244		244		2.3	18.4	5.4		
74	-SLRA12- 90 cv				12	22		5		90	64	53	14	30
75	-120 cv	120	94	94			1.3		10.4	0.7				
76	-150 cv	150	124	13			124		1.5	11.7	1.1			
77	-180 cv	180	154	154			1.8		12.8	1.8				
78	-210 cv	210	184	184			1.6		14.0	2.8				
79	-SLFA12- 90 cv	90	64	53			14		30	64	1.0		8.5	
80	-120 cv	120	94	94	1.3	10.4	0.7							
81	-150 cv	150	124	13	124	1.5	11.7	1.1						
82	-180 cv	180	154	154	1.8	12.8	1.8							
83	-210 cv	210	184	184	1.6	14.0	2.8							
84	-SLSB16- 90 cv	16	21	2.5	90	64	53	17	32	62	1.1	10.5	0.6	
85	-120 cv				120	94				92	1.5	12.4	0.8	
86	-150 cv				150	124				122	1.6	13.5	1.5	
87	-180 cv				180	154				152	1.9	15.4	1.9	
88	-210 cv				210	184				182	2.1	16.5	3.0	
89	-240 cv				240	214				212	2.4	18.4	3.7	
90	-270 cv				270	244				242	2.2	20.3	4.6	
91	-SLSB20- 90 cv				20	26				3	90	64	51	21
92	-120 cv	120	94	53			92	1.5	12.8		0.8			
93	-150 cv	150	124	122			1.7	14.1	1.3					
94	-180 cv	180	154	152			2.0	16.2	1.8					
95	-210 cv	210	184	182			2.4	18.2	2.3					
96	-240 cv	240	214	212			2.7	20.2	3.0					
97	-270 cv	270	244	242			2.5	22.8	3.4					

For Slimline MONO CURVE customers.

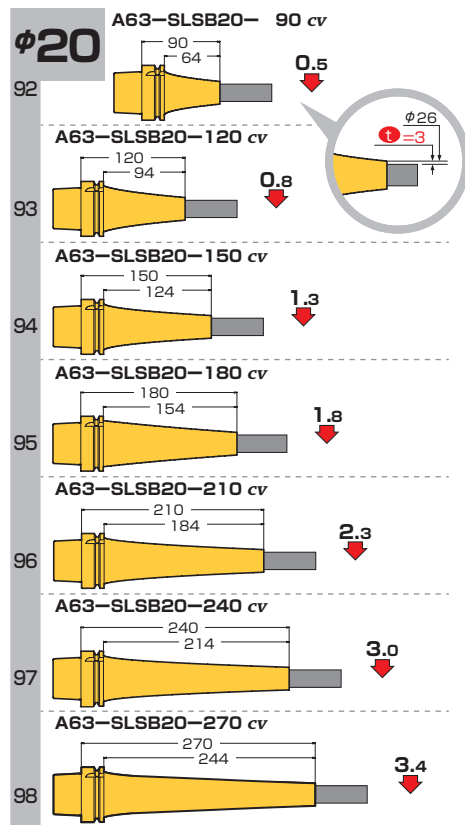
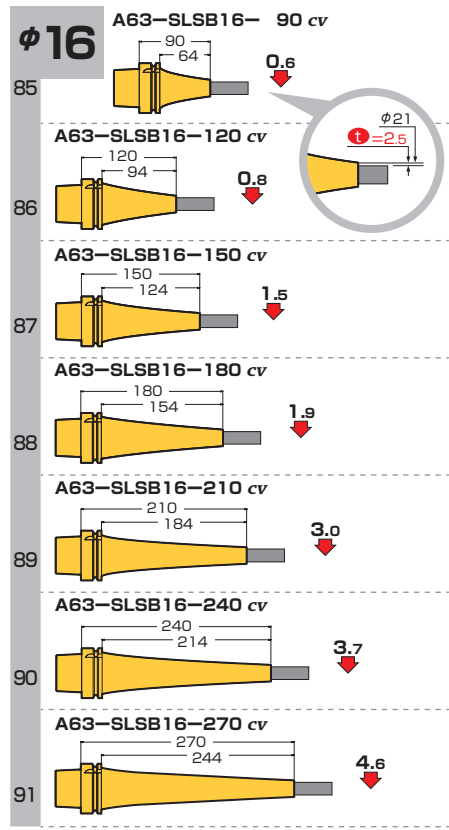
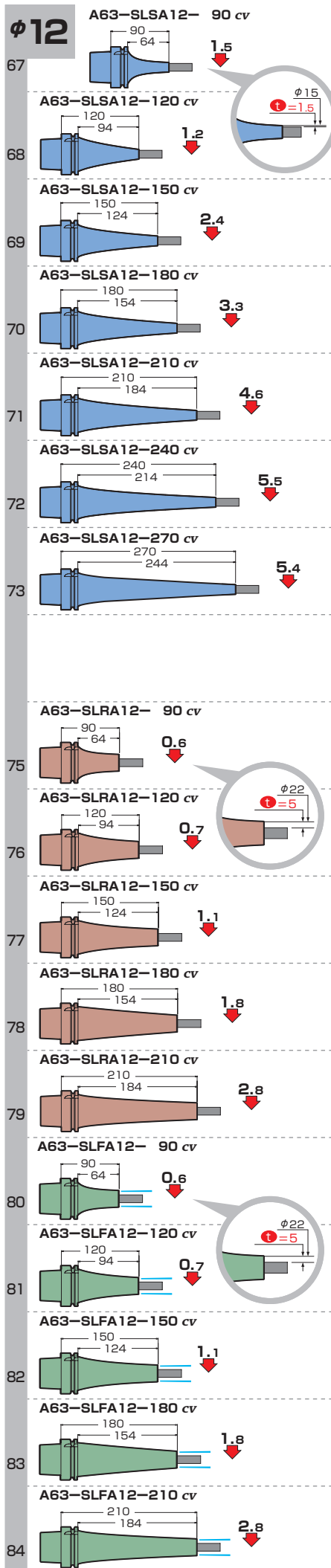
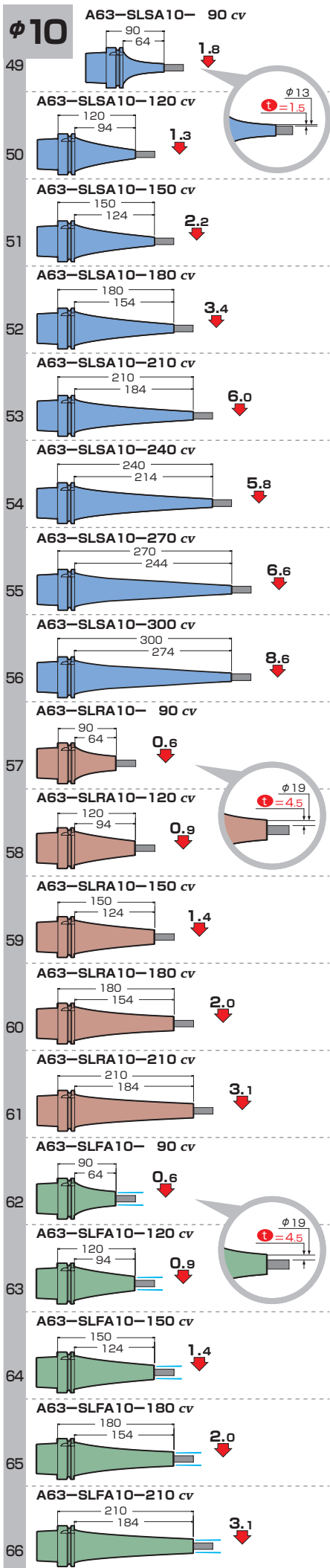
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
A63

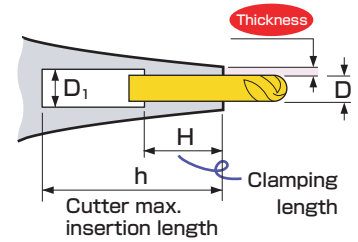
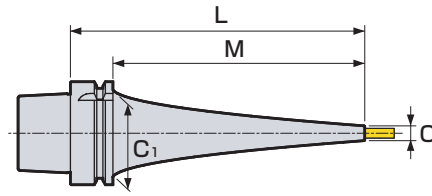


Dimensions A100




Deflection value
($\mu\text{m}/\text{kgf}$)



A100-SLSA16-165 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	A100-SLSA 4-165 cv	4	7	1.5	165	136	85	5	12	133	3.4	29.0	2.5
2	-195 cv				195	166				163	3.7	30.6	3.3
3	-225 cv				225	196				196	4.3	33.0	3.8
4	-255 cv				255	226				226	4.4	34.1	5.6
5	-285 cv				285	256				256	4.6	35.5	7.6
6	-315 cv				315	286				286	4.9	37.1	9.8
7	-345 cv				345	316				316	5.2	38.8	12.4
8	-SLSA 6-165 cv	6	9	1.5	165	136	85	7	18	136	3.3	28.8	2.1
9	-195 cv				195	166				166	4.0	32.0	2.3
10	-225 cv				225	196				196	4.1	32.4	3.6
11	-255 cv				255	226				226	4.8	35.9	3.9
12	-285 cv				285	256				256	5.0	37.4	5.2
13	-315 cv				315	286				286	5.3	38.9	6.8
14	-345 cv				345	316				316	5.6	40.3	8.7
15	-SLSA 8-165 cv	8	11	1.5	165	136	85	9	24	136	3.7	30.7	1.4
16	-195 cv				195	166				166		31.0	2.3
17	-225 cv				225	196				196	4.6	35.3	
18	-255 cv				255	226				226		35.9	3.6
19	-285 cv				285	256				256	4.9	37.4	4.8
20	-315 cv				315	286				286	5.7	41.9	5.0
21	-345 cv				345	316				311	6.1	45.1	6.0
22	-SLRA 8-195 cv	8	16	4	195	166	85	9	24	166	3.7	28.5	1.4
23	-225 cv				225	196				196	4.4	32.3	1.6
24	-255 cv				255	226				226	4.6	33.6	2.2
25	-285 cv				285	256				256	4.8	34.8	3.0
26	-SLFA 8-195 cv	8	16	4	195	166	85	9	24	166	3.7	28.5	1.4
27	-225 cv				225	196				196	4.4	32.3	1.6
28	-255 cv				255	226				226	4.6	33.6	2.2
29	-285 cv				285	256				256	4.8	34.8	3.0
30	-SLSA10-165 cv	10	13	1.5	165	136	85	11	30	136	3.5	29.4	1.4
31	-195 cv				195	166				166	4.3	33.6	1.5
32	-225 cv				225	196				196	4.2	33.4	2.4
33	-255 cv				255	226				226	4.5	34.3	3.5
34	-285 cv				285	256				251	5.1	38.3	3.6
35	-315 cv				315	286				286		39.9	4.8
36	-345 cv				345	316				311	5.9	42.7	5.5
37	-SLRA10-165 cv	10	19	4.5	165	136	85	11	30	136	3.5	27.6	1.0
38	-195 cv				195	166				166	4.0	30.1	1.1
39	-225 cv				225	196				196	4.1	31.1	1.6
40	-255 cv				255	226				226	4.9	35.3	1.7
41	-285 cv				285	256				256	5.0	36.2	2.4
42	-SLFA10-165 cv	10	19	4.5	165	136	85	11	30	136	3.5	27.6	1.0
43	-195 cv				195	166				166	4.0	30.1	1.1
44	-225 cv				225	196				196	4.1	31.1	1.6
45	-255 cv				255	226				226	4.9	35.3	1.7
46	-285 cv				285	256				256	5.0	36.2	2.4

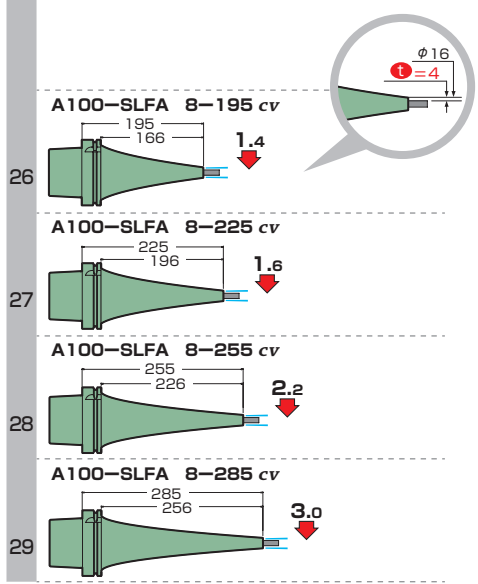
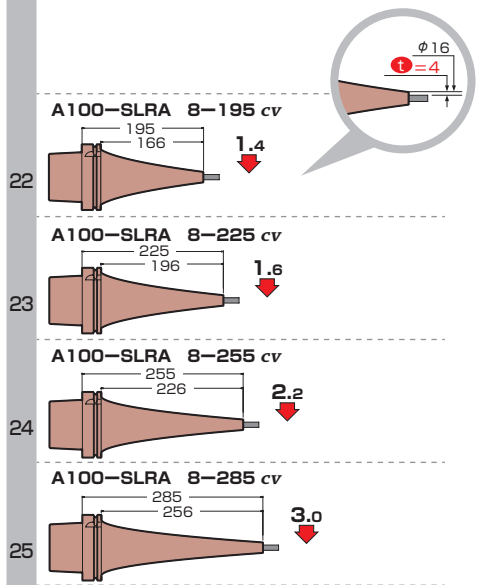
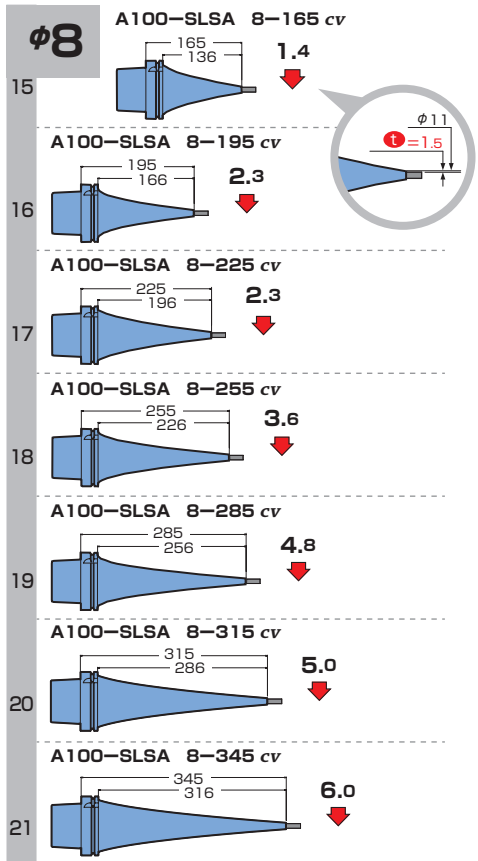
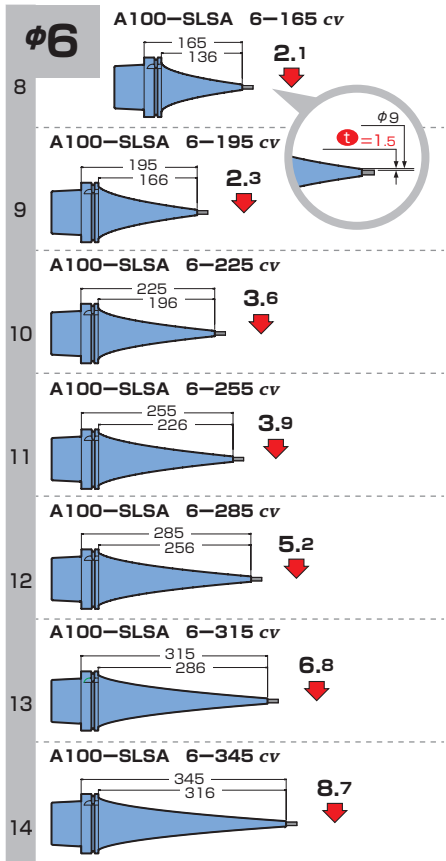
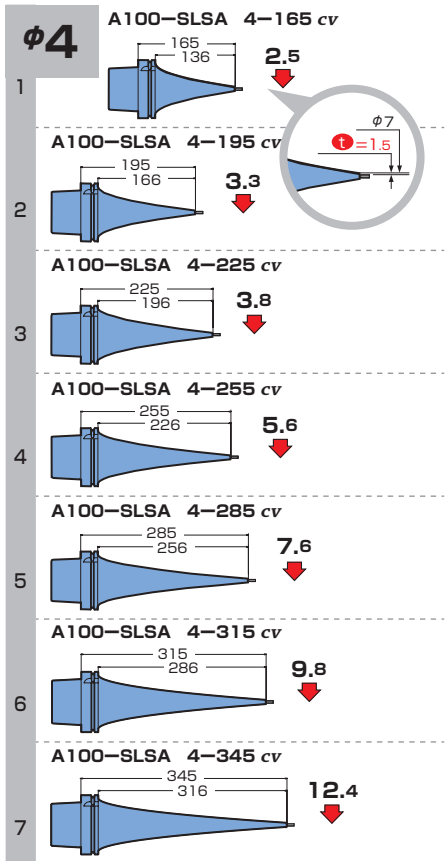
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h			
47	A100-SLSA12-165 cv	12	15	1.5	165	136	85	13	30	133	4.2	34.1	1.2
48	-195 cv				195	166				163	4.1	33.6	
49	-225 cv				225	196				175	4.8	38.3	1.8
50	-255 cv				255	226				190		37.8	2.6
51	-285 cv				285	256				251	5.5	42.5	3.5
52	-315 cv				315	286				281	5.9	44.6	4.3
53	-345 cv				345	316				311	6.2	46.7	5.3
54	-SLRA12-165 cv	12	22	5	165	136	85	13	30	133	3.6	27.9	0.8
55	-195 cv				195	166		14		163	4.4	32.2	
56	-225 cv				225	196		13		159		32.7	1.3
57	-255 cv				255	226		221		4.6	36.1	1.6	
58	-285 cv				285	256		251		5.0	38.5	2.1	
59	-SLFA12-165 cv				12	22		5		165	136	85	13
60	-195 cv	195	166	14			163		4.4	32.2			
61	-225 cv	225	196	13			159			32.7	1.3		
62	-255 cv	255	226	221			4.6		36.1	1.6			
63	-285 cv	285	256	251			5.0		38.5	2.1			
64	-SLSB16-165 cv	16	21	2.5	165	136	85	17	32	131	4.2	34.2	0.6
65	-195 cv				195	166				161	4.0	33.7	1.1
66	-225 cv				225	196				191	4.8	38.4	1.2
67	-255 cv				255	226				221	4.7	38.0	2.0
68	-285 cv				285	256				251	5.5	42.6	
69	-315 cv				315	286				281	5.9	44.8	2.6
70	-345 cv				345	316				311	6.2	46.9	3.3
71	-SLSB20-165 cv	20	26	3	165	136	85	21	40	132	4.0	33.6	0.6
72	-195 cv				195	166				161	4.9	38.1	0.7
73	-225 cv				225	196				191	4.6	37.4	1.2
74	-255 cv				255	226				221	5.5	42.1	1.3
75	-285 cv				285	256				251	5.2	41.2	2.1
76	-315 cv				315	286				281	6.1	46.0	2.3
77	-345 cv				345	316				311	6.4	47.9	2.9

For Slimline MONO CURVE customers.

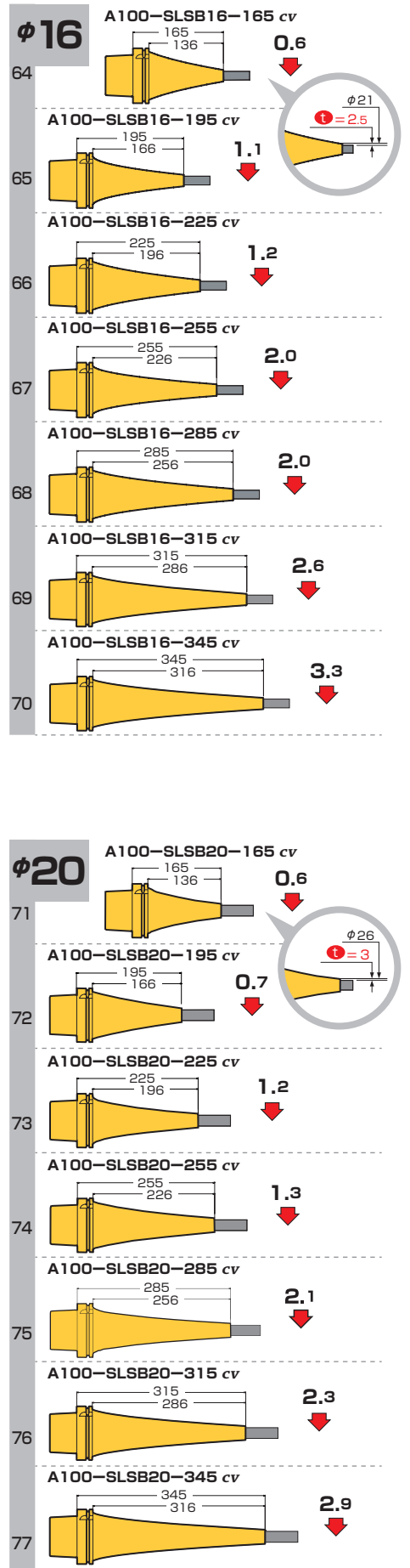
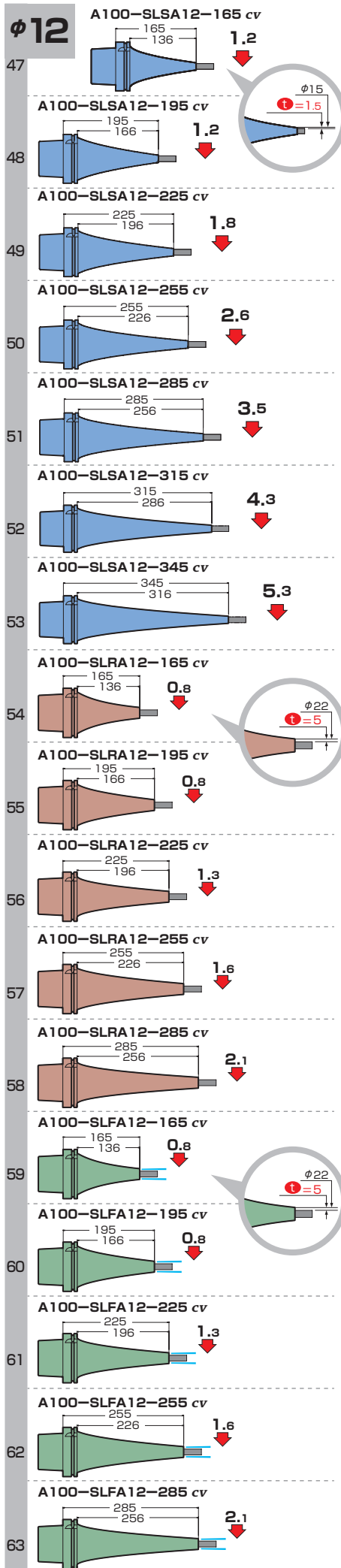
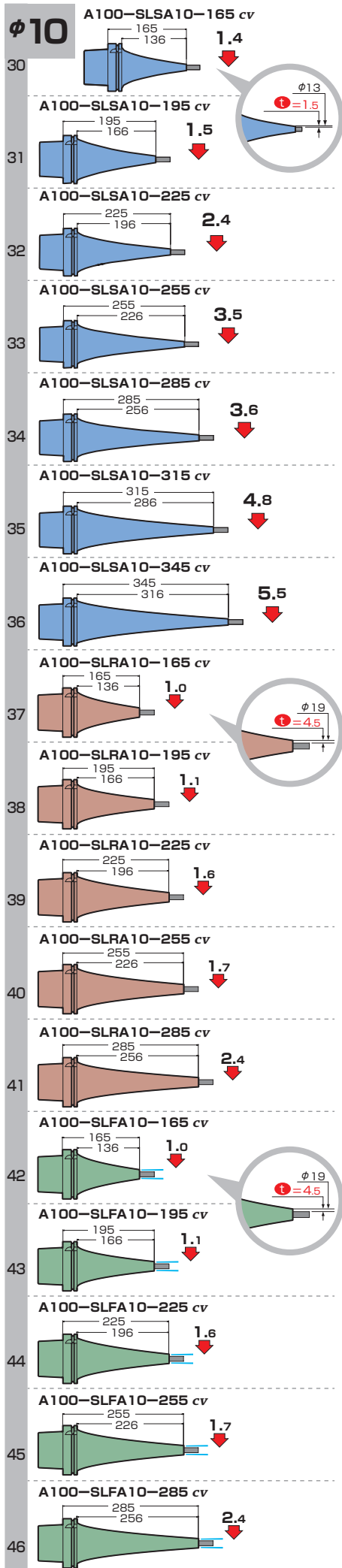
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
A100

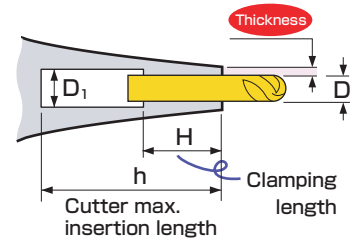
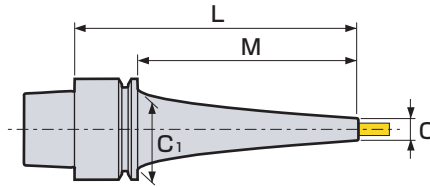


Dimensions
E32

Deflection value
($\mu\text{m}/\text{kgf}$)



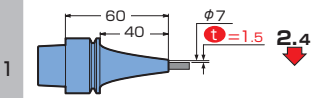
E32-SLSA6-120 cv



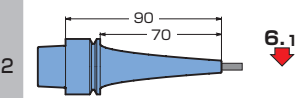
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	E32-SLSA 4- 60 cv	4	7	1.5	60	40	26	5	12	43	0.2	0.6	2.4
2	- 90 cv				90	70				73			0.8
3	-SLSA 6- 60 cv	6	9	1.5	60	40	26	7	18	43	0.2	0.7	1.9
4	- 90 cv				90	70				73			0.9
5	-SLSA 8- 60 cv	8	11	1.5	60	40	26	8.6	24	38	0.2	0.7	1.6
6	- 90 cv				90	70							1.0
7	-SLSA10- 60 cv	10	13	1.5	60	40	26	10.6	30	48	0.2	0.8	1.4
8	- 90 cv				90	70				60			1.1

$\phi 4$

E32-SLSA 4-60 cv

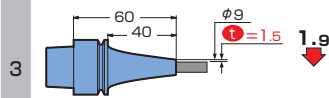


E32-SLSA 4-90 cv

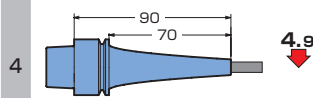


$\phi 6$

E32-SLSA 6-60 cv

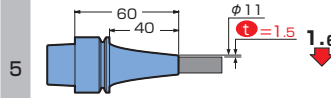


E32-SLSA 6-90 cv

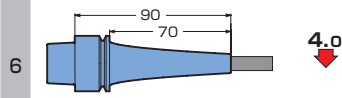


$\phi 8$

E32-SLSA 8-60 cv

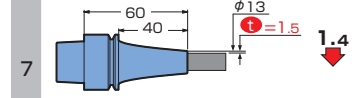


E32-SLSA 8-90 cv

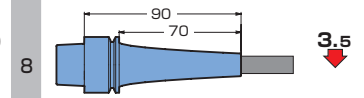


$\phi 10$

E32-SLSA10-60 cv



E32-SLSA10-90 cv



For Slimline MONO CURVE customers.

Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : A63-SLSC6-120

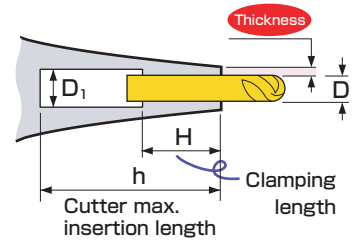
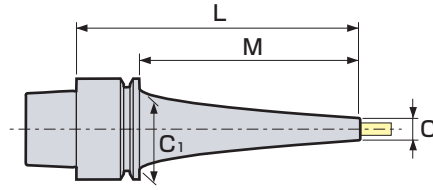
New model no. : A63-SLSA6-120 CV

Dimensions E40

Deflection value
($\mu\text{m/kgf}$)



E40-SLSA8-150 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S			
1	E40-SLSA 4- 90 cv	4	7	1.5	90	70	34	5	12	74	0.3	1.5	2.9			
2	-120 cv				120	100				104				0.4	1.8	6.5
3	-150 cv				150	130				134						
4	-SLRA 4- 90 cv	4	10	3	90	70	34	5	12	81	0.4	1.6	2.0			
5	-120 cv				120	100				111				1.9	4.2	
6	-SLSA 6- 90 cv	6	9	1.5	90	70	34	7	18	74	0.3	1.6	2.5			
7	-120 cv				120	100				104				0.4	1.9	5.6
8	-150 cv				150	130				134						
9	-SLRA 6- 90 cv	6	13	3.5	90	70	34	7	18	74	0.4	1.7	1.7			
10	-120 cv				120	100				104				0.5	2.4	2.6
11	-SLSA 8- 90 cv	8	11	1.5	90	70	34	9	24	74	0.3	1.7	2.2			
12	-120 cv				120	100				104				0.4	2.0	3.4
13	-150 cv				150	130				134						
14	-SLRA 8- 90 cv	8	16	4	90	70	34	9	24	74	0.4	1.8	1.6			
15	-120 cv				120	100				104				0.5	2.5	2.4
16	-SLSA10- 90 cv	10	13	1.5	90	70	34	11	30	74	0.3	1.7	2.0			
17	-120 cv				120	100				104				0.4	2.4	3.2
18	-150 cv				150	130				134						
19	-SLRA10- 90 cv	10	19	4.5	90	70	34	11	30	74	0.4	2.1	1.1			
20	-120 cv				120	100				104				0.5	2.9	2.0

$\phi 4$

E40-SLSA 4- 90 cv $\phi 7$ $t=1.5$ \downarrow 2.9

E40-SLSA 4-120 cv \downarrow 6.5

E40-SLSA 4-150 cv \downarrow 8.6

E40-SLRA 4- 90 cv $\phi 10$ $t=3$ \downarrow 2.7

E40-SLRA 4-120 cv \downarrow 4.2

$\phi 6$

E40-SLSA 6- 90 cv $\phi 9$ $t=1.5$ \downarrow 2.5

E40-SLSA 6-120 cv \downarrow 5.6

E40-SLSA 6-150 cv \downarrow 7.7

E40-SLRA 6- 90 cv $\phi 13$ $t=3.5$ \downarrow 1.7

E40-SLRA 6-120 cv \downarrow 2.6

$\phi 8$

E40-SLSA 8- 90 cv $\phi 11$ $t=1.5$ \downarrow 2.2

E40-SLSA 8-120 cv \downarrow 3.4

E40-SLSA 8-150 cv \downarrow 5.1

E40-SLRA 8- 90 cv $\phi 16$ $t=4$ \downarrow 1.6

E40-SLRA 8-120 cv \downarrow 2.4

$\phi 10$

E40-SLSA10- 90 cv $\phi 13$ $t=1.5$ \downarrow 2.0

E40-SLSA10-120 cv \downarrow 3.2

E40-SLSA10-150 cv \downarrow 5.0

E40-SLRA10- 90 cv $\phi 19$ $t=4.5$ \downarrow 1.1

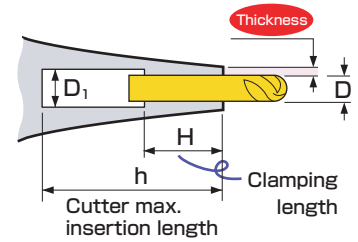
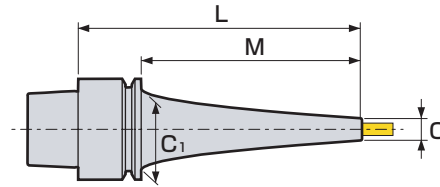
E40-SLRA10-120 cv \downarrow 2.0

Dimensions E50

Deflection value
($\mu\text{m}/\text{kgf}$)



E50-SLSA6-120 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S			
1	E50-SLSA 4- 90 cv	4	7	1.5	90	64	42	5	12	74	0.6	2.2	1.8			
2	-120 cv				120	94				104				2.6	4.2	
3	-150 cv				150	124				134						0.7
4	-180 cv				180	154				164				0.8	3.5	
5	-SLRA 4-120 cv	4	10	3	120	94	42	5	12	104	0.7	2.8	2.7			
6	-150 cv				150	124				134				0.8	3.4	4.1
7	-SLSA 6- 90 cv	6	9	1.5	90	64	42	7	18	74	0.6	2.3	1.6			
8	-120 cv				120	94				104				2.7	3.5	
9	-150 cv				150	124				134						0.7
10	-180 cv				180	154				164				0.9	4.2	
11	-SLRA 6-120 cv	6	13	3.5	120	94	42	7	18	104	0.8	3.3	1.8			
12	-150 cv				150	124				132				0.9	4.0	2.7
13	-SLSA 8- 90 cv	8	11	1.5	90	64	42	9	24	74	0.6	2.5	1.4			
14	-120 cv				120	94				104				0.7	3.2	2.2
15	-150 cv				150	124				134						
16	-180 cv				180	154				164				0.8	4.2	7.1
17	-SLRA 8-120 cv	8	16	4	120	94	42	9	24	102	0.8	3.8	1.3			
18	-150 cv				150	124				132				0.9	4.0	2.7
19	-SLSA10- 90 cv	10	13	1.5	90	64	42	11	30	74	0.6	2.5	1.3			
20	-120 cv				120	94				104				0.7	3.3	2.1
21	-150 cv				150	124				134						
22	-180 cv				180	154				164				4.3	6.9	
23	-SLRA10-150 cv	10	19	4.5	150	124	42	11	30	132	0.9	4.4	2.2			

For Slimline MONO CURVE customers.

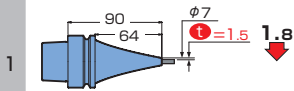
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

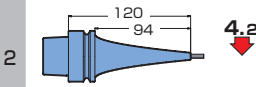
New model no. : **A63-SLSA6-120 CV**

φ4

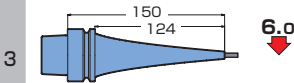
E50-SLSA 4- 90 cv



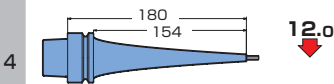
E50-SLSA 4-120 cv



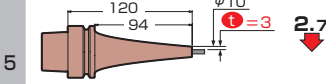
E50-SLSA 4-150 cv



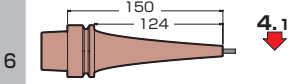
E50-SLSA 4-180 cv



E50-SLRA 4-120 cv

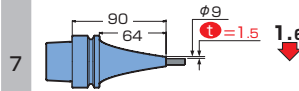


E50-SLRA 4-150 cv

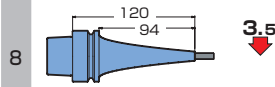


φ6

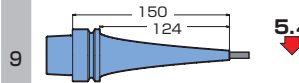
E50-SLSA 6- 90 cv



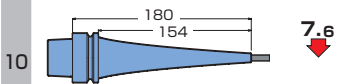
E50-SLSA 6-120 cv



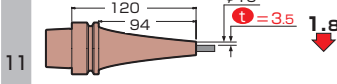
E50-SLSA 6-150 cv



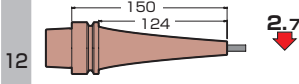
E50-SLSA 6-180 cv



E50-SLRA 6-120 cv

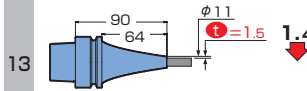


E50-SLRA 6-150 cv

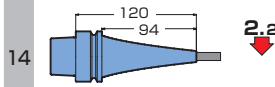


φ8

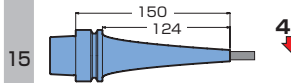
E50-SLSA 8- 90 cv



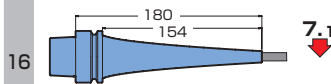
E50-SLSA 8-120 cv



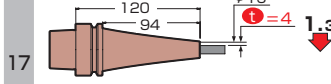
E50-SLSA 8-150 cv



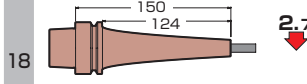
E50-SLSA 8-180 cv



E50-SLRA 8-120 cv

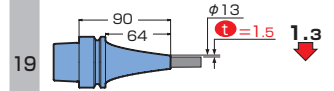


E50-SLRA 8-150 cv

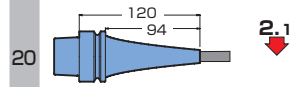


φ10

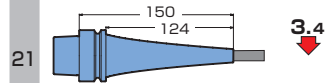
E50-SLSA10- 90 cv



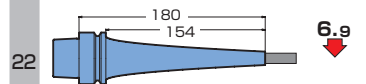
E50-SLSA10-120 cv



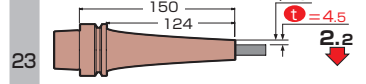
E50-SLSA10-150 cv



E50-SLSA10-180 cv



E50-SLRA10-150 cv

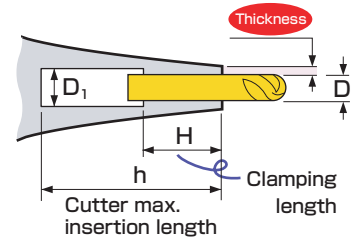
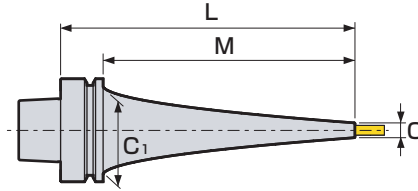


Dimensions F63

Deflection value
($\mu\text{m/kgf}$)



F63-SLSA6-90 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S			
1	F63-SLSA 4- 90 cv	4	7	1.5	90	64	53	5	12	65	0.9	2.7	1.8			
2	-120 cv				120	94				95				1.0	3.6	2.7
3	-150 cv				150	124				125				1.2	4.4	4.0
4	-180 cv				180	154				154				1.3	5.0	6.6
5	-210 cv				210	184				185					5.3	11.6
6	-240 cv				240	214				214				1.6	6.5	14.0
7	-270 cv				270	244				245				1.9	8.8	11.9
8	-300 cv				300	274				275				2.0	9.7	15.9
9	-SLRA 4-120 cv	4	10	3	120	94	53	5	12	95	1.0	3.6	1.9			
10	-150 cv				150	124				125				1.1	4.4	2.9
11	-180 cv				180	154				155				1.4	6.0	3.3
12	-210 cv				210	184				185				1.5	6.2	5.6
13	-SLSA 6- 90 cv	6	9	1.5	90	64	53	7	18	65	0.9	2.8	1.6			
14	-120 cv				120	94				95				1.0	3.6	2.3
15	-150 cv				150	124				125				1.2	4.4	3.6
16	-180 cv				180	154				154				1.3	5.2	5.7
17	-210 cv				210	184				184				1.5	6.4	7.3
18	-240 cv				240	214				214				1.6	6.7	12.0
19	-270 cv				270	244				245				2.0	9.7	8.5
20	-300 cv				300	274				275				2.2	10.6	11.7
21	-SLRA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	3.4	0.8			
22	-120 cv				120	94				95				1.2	4.3	1.2
23	-150 cv				150	124				125				1.3	5.2	1.9
24	-180 cv				180	154				155				1.4	6.1	2.8
25	-210 cv				210	184				185				1.5	6.6	4.8
26	-SLFA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	3.4	0.8			
27	-120 cv				120	94				95				1.2	4.3	1.2
28	-150 cv				150	124				125				1.3	5.2	1.9
29	-180 cv				180	154				155				1.4	6.1	2.8
30	-210 cv				210	184				185				1.5	6.6	4.8
31	-SLSA 8- 90 cv	8	11	1.5	90	64	53	9	24	65	0.9	2.9	1.4			
32	-120 cv				120	94				94				1.1	3.8	2.0
33	-150 cv				150	124				124				1.3	5.0	2.7
34	-180 cv				180	154				155					5.2	5.0
35	-210 cv				210	184				184				1.5	6.6	6.6
36	-240 cv				240	214				214				1.8	7.8	8.3
37	-270 cv				270	244				244				2.1	10.7	6.9
38	-300 cv				300	274				274				2.3	11.9	8.9
39	-SLRA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	3.4	0.7			
40	-120 cv				120	94				95				1.2	4.6	1.0
41	-150 cv				150	124				125				1.4	5.9	1.4
42	-180 cv				180	154				155				1.6	7.0	2.0
43	-210 cv				210	184				185					7.6	3.5
44	-SLFA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	3.4	0.7			
45	-120 cv				120	94				95				1.2	4.6	1.0
46	-150 cv				150	124				125				1.4	5.9	1.4
47	-180 cv				180	154				155				1.6	7.0	2.0
48	-210 cv				210	184				185					7.6	3.5

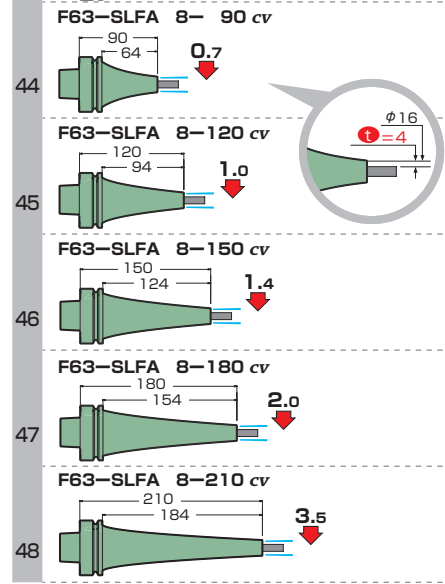
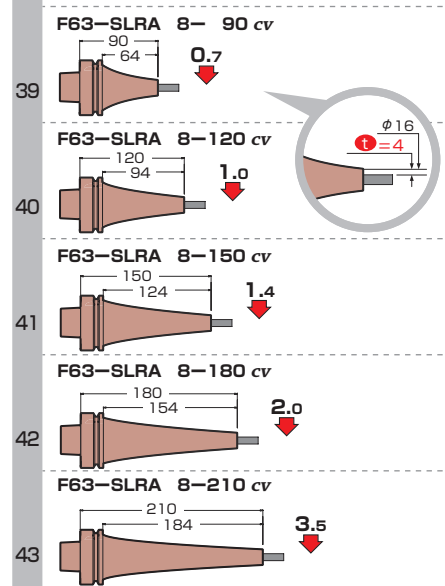
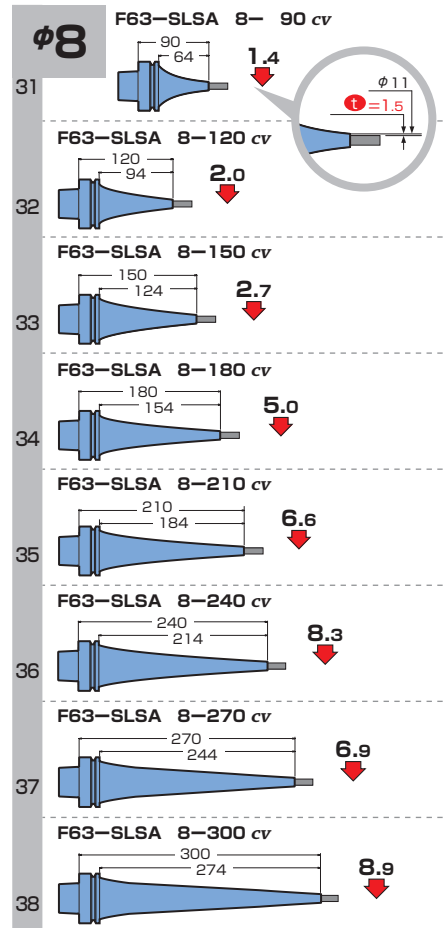
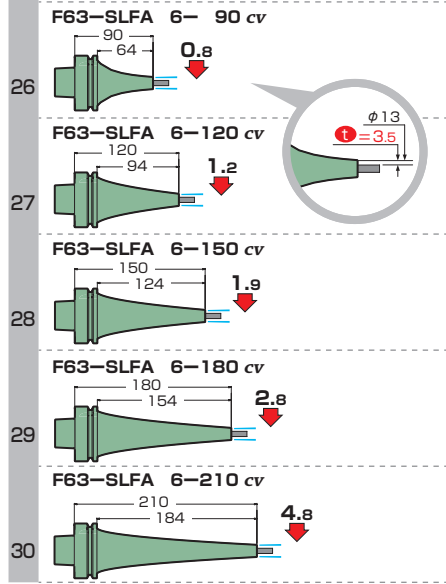
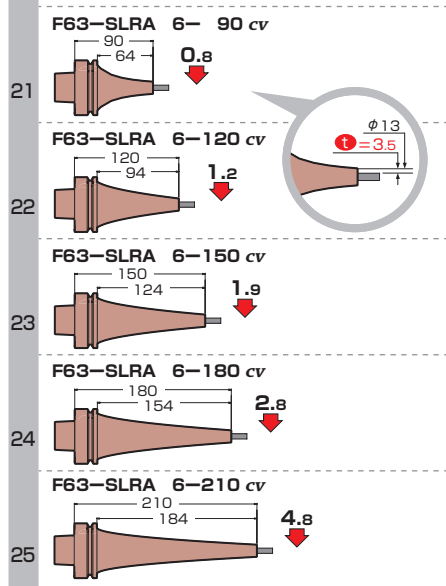
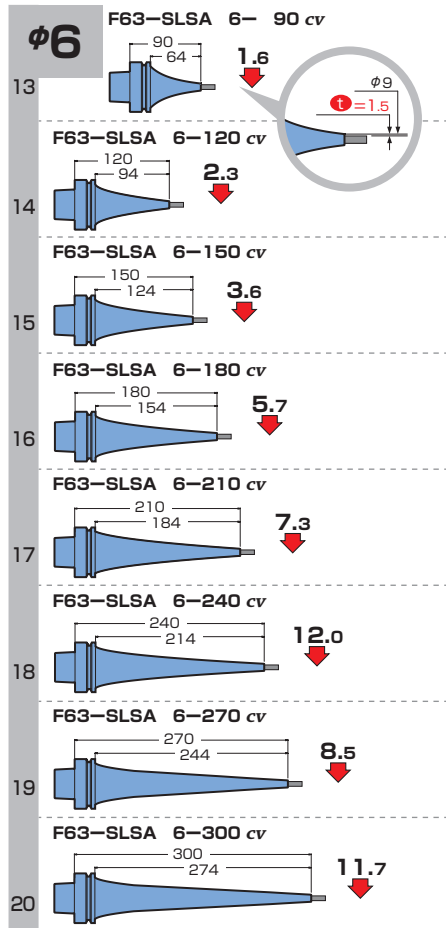
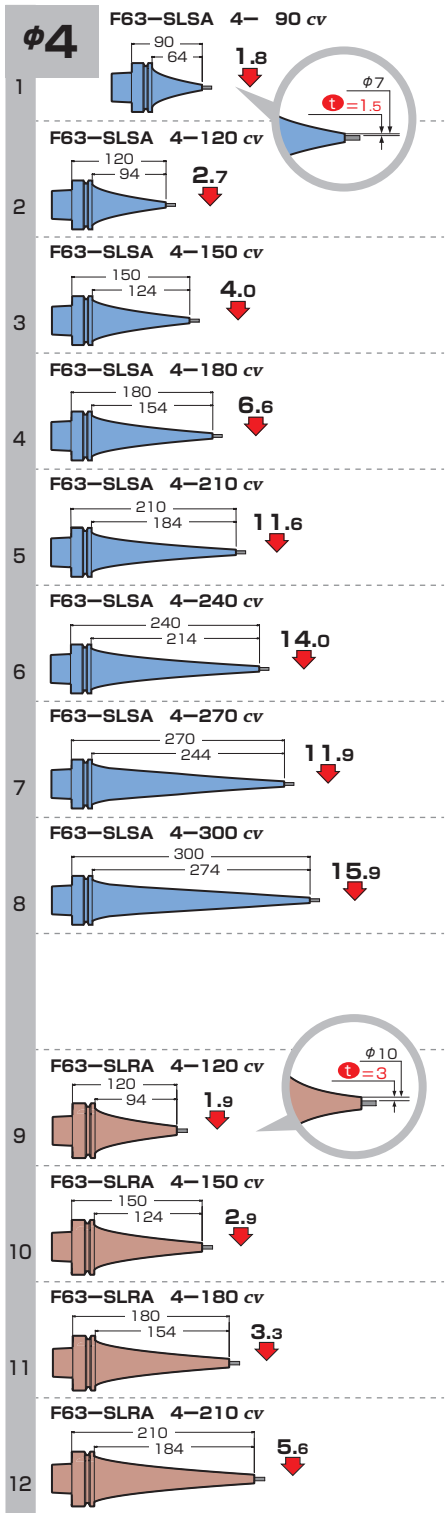
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
49	F63-SLSA10- 90 cv	10	13	1.5	90	64	53	11	30	65	0.9	2.9	1.8
50	-120 cv				120	94				95	1.2	4.4	1.3
51	-150 cv				150	124				125	1.3	5.2	2.2
52	-180 cv				180	154				154	1.5	6.3	3.4
53	-210 cv				210	184				184	1.6	6.8	6.0
54	-240 cv				240	214				212	2.0	9.4	5.8
55	-270 cv				270	244				244	2.1	10.9	6.6
56	-300 cv				300	274				274	2.3	12.2	8.5
57	-SLRA10- 90 cv	10	19	4.5	90	64	53	11	30	65	1.0	3.5	0.6
58	-120 cv				120	94				95	1.2	4.6	0.9
59	-150 cv				150	124				125	1.4	5.8	1.4
60	-180 cv				180	154				155	1.6	7.2	2.0
61	-210 cv				210	184				185		8.0	3.1
62	-SLFA10- 90 cv				10	19				4.5	90	64	53
63	-120 cv	120	94	95			1.2	4.6	0.9				
64	-150 cv	150	124	125			1.4	5.8	1.4				
65	-180 cv	180	154	155			1.6	7.2	2.0				
66	-210 cv	210	184	185				8.0	3.1				
67	-SLSA12- 90 cv	12	15	1.5			90	64	53		14	30	
68	-120 cv				120	94	94	1.2		4.7	1.2		
69	-150 cv				150	124	124	1.3		5.2	2.4		
70	-180 cv				180	154	154	1.5		6.5	3.3		
71	-210 cv				210	184	184	1.7		7.7	4.6		
72	-240 cv				240	214	212	2.0		9.6	5.5		
73	-270 cv				270	244	244	2.2		11.8	5.4		
74	-SLRA12- 90 cv				12	22	5	90		64	53		14
75	-120 cv	120	94	94				1.3	5.5	0.7			
76	-150 cv	150	124	124				1.5	6.7	1.1			
77	-180 cv	180	154	154				1.6	7.5	1.8			
78	-210 cv	210	184	184				1.7	8.5	2.8			
79	-SLFA12- 90 cv	12	22	5				90	64	53		14	30
80	-120 cv				120	94	94	1.3	5.5		0.7		
81	-150 cv				150	124	124	1.5	6.7		1.1		
82	-180 cv				180	154	154	1.6	7.5		1.8		
83	-210 cv				210	184	184	1.7	8.5		2.8		
84	-SLSB16- 90 cv				16	21	2.5	90	64		53	17	
85	-120 cv	120	94	92				1.4	5.8	0.8			
86	-150 cv	150	124	122				1.5	6.9	1.5			
87	-180 cv	180	154	152				1.9	8.8	1.9			
88	-210 cv	210	184	182				2.0	9.9	3.0			
89	-240 cv	240	214	212				2.3	11.8	3.7			
90	-270 cv	270	244	242				2.2	13.7	4.6			
91	-SLSB20- 90 cv	20	26	3				90	64	53			21
92	-120 cv				120	94	92	1.4	6.2		0.8		
93	-150 cv				150	124	122	1.6	7.6		1.3		
94	-180 cv				180	154	152	2.0	9.6		1.8		
95	-210 cv				210	184	182	2.3	11.6		2.3		
96	-240 cv				240	214	212	2.6	13.7		3.0		
97	-270 cv				270	244	242	2.4	16.3		3.4		

For Slimline MONO CURVE customers.

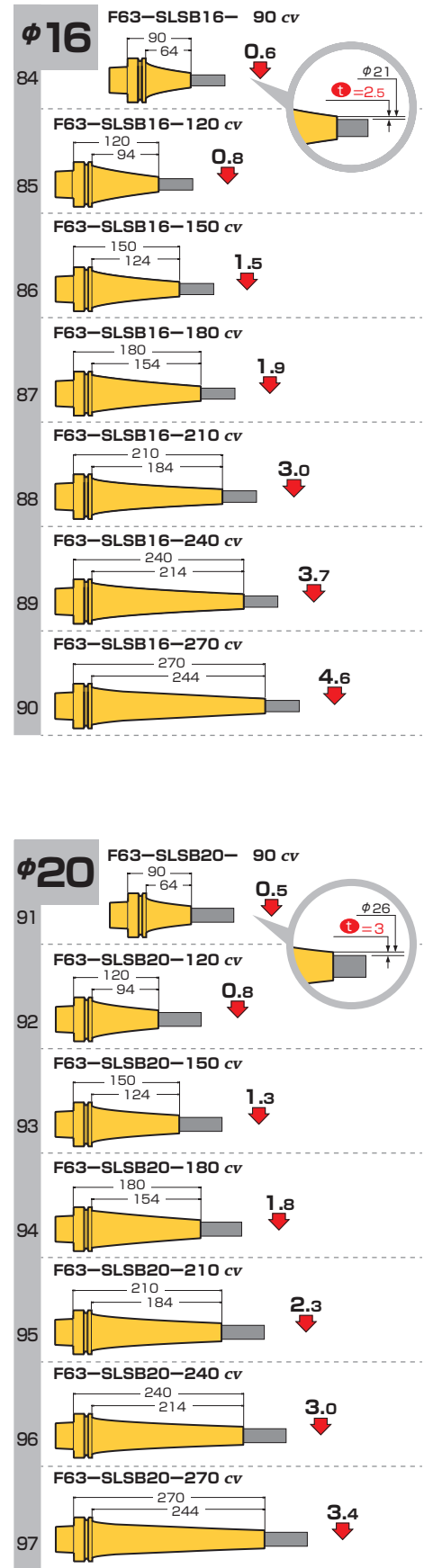
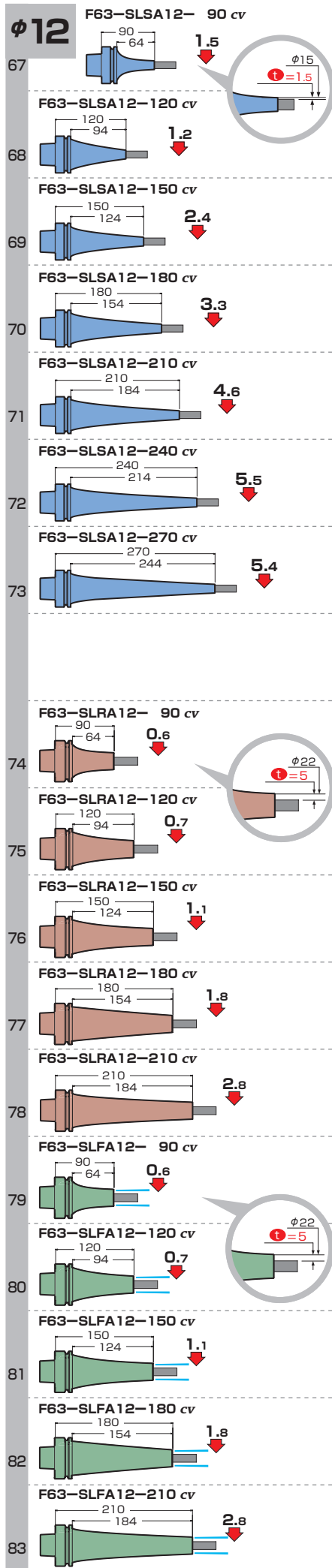
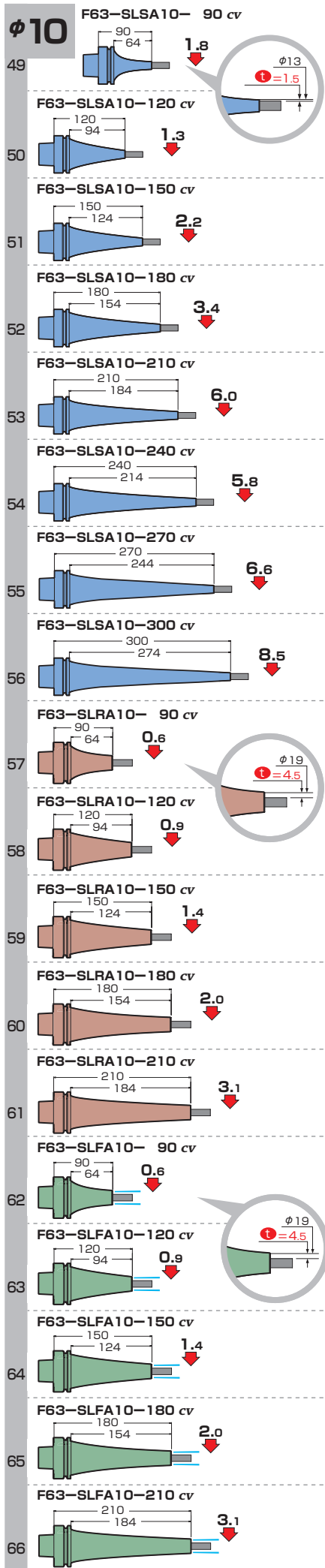
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
F63

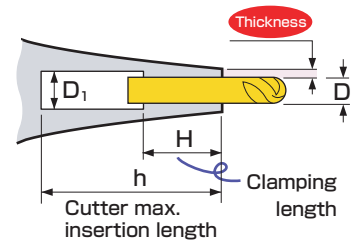
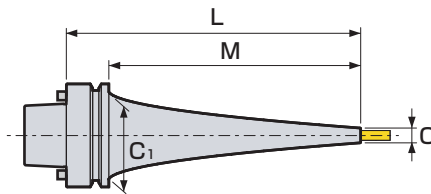


Dimensions
F80PD
For Makino

Deflection value
($\mu\text{m}/\text{kgf}$)

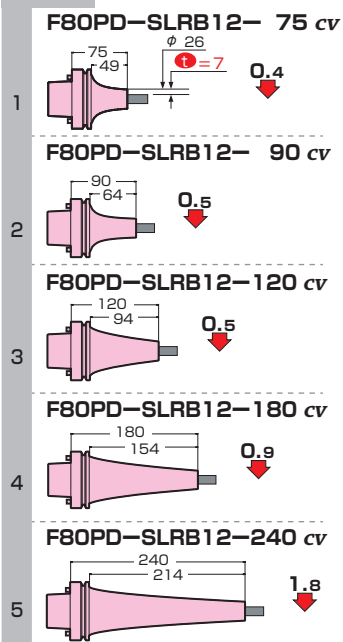


F80PD-SLRB16-75 cv

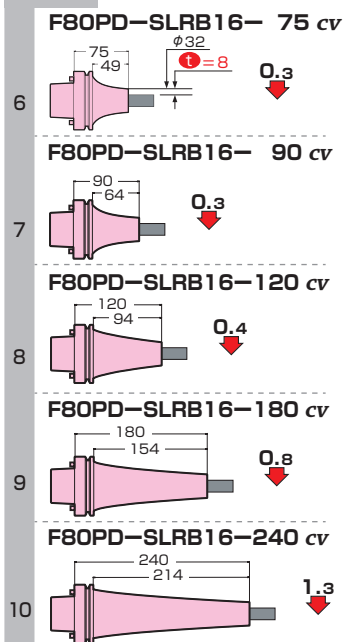


Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	F80PD-SLRB12- 75 cv	12	26	7	75	49	67	13	30	48	1.4	4.8	0.4
2	- 90 cv				90	64				63			
3	-120 cv				120	94				93			
4	-180 cv				180	154				153			
5	-240 cv				240	214				213			
6	F80PD-SLRB16- 75 cv	16	32	8	75	49	67	17	32	48	1.5	5.4	0.3
7	- 90 cv				90	64				63			
8	-120 cv				120	94				93			
9	-180 cv				180	154				153			
10	-240 cv				240	214				213			
11	F80PD-SLRB20- 75 cv	20	38	9	75	49	67	21	40	48	1.5	5.8	0.3
12	- 90 cv				90	64				63			
13	-120 cv				120	94				93			
14	-180 cv				180	154				153			
15	-240 cv				240	214				213			
16	F80PD-SLRB25- 75 cv	25	45	10	75	49	67	26	42	48	1.6	6.6	0.2
17	- 90 cv				90	64			63	45			
18	-120 cv				120	94			93	45			
19	-180 cv				180	154			153	45			
20	-240 cv				240	214			213	45			

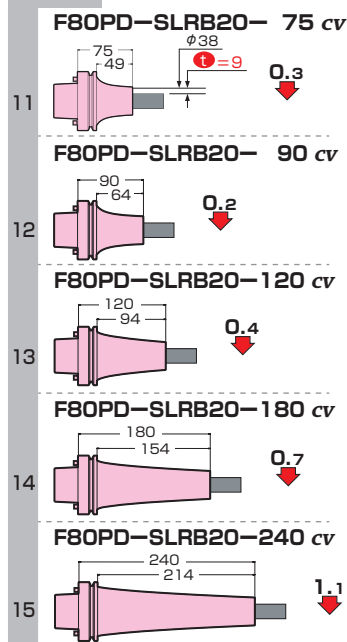
$\phi 12$



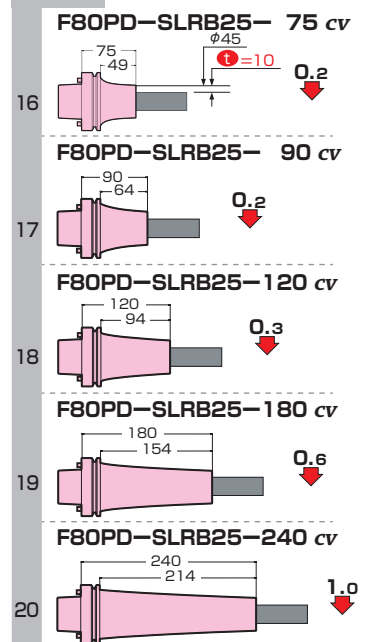
$\phi 16$



$\phi 20$



$\phi 25$



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