



Optimum tool holder for **5 axis** machining center
SHRINK-FIT HOLDER
SLIMLINE MONO **CURVE**



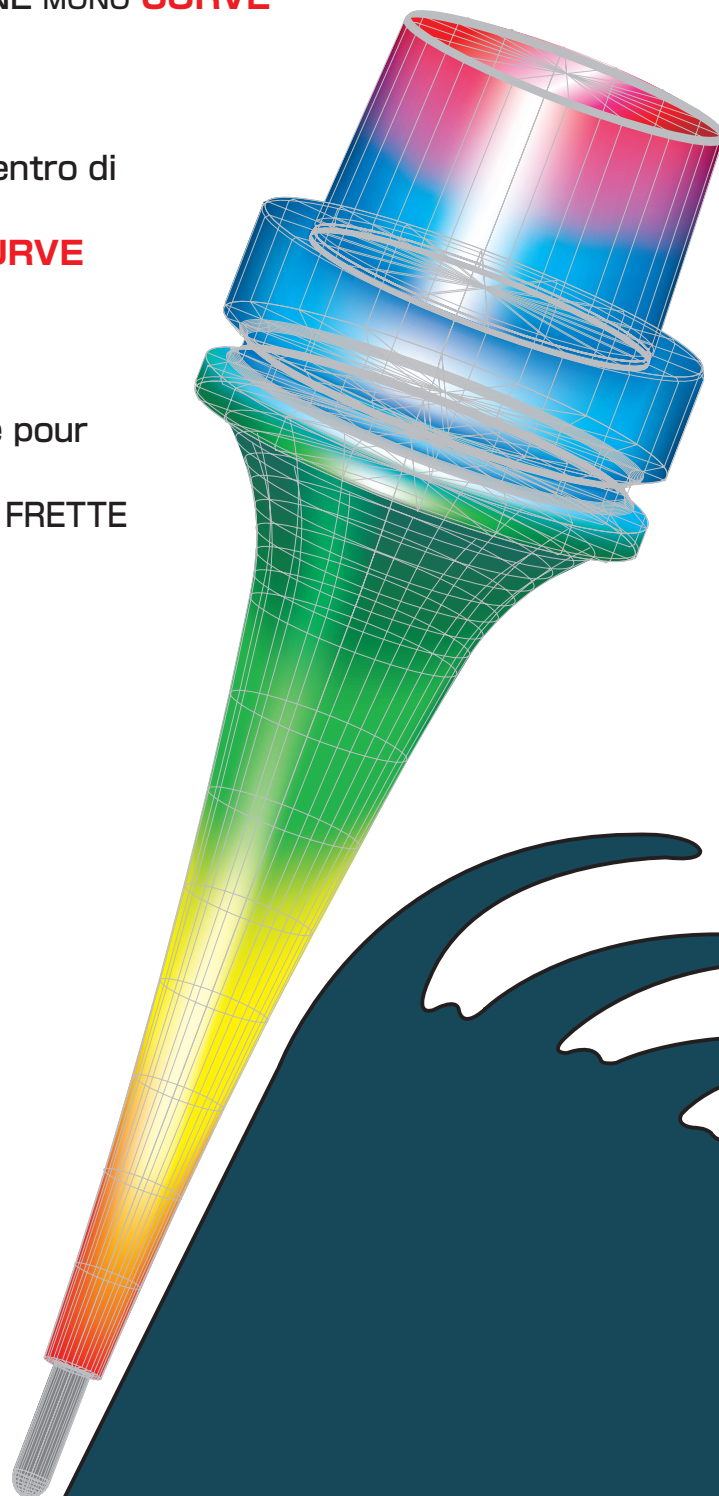
Der optimale Werkzeughalter für 5-Achsen-Bearbeitungszentren
SCHRUMPFHALTER SLIMLINE MONO **CURVE**



Portautensile ottimale per centro di
lavoro a 5 assi supporto
shrink-fit SLIMLINE MONO **CURVE**



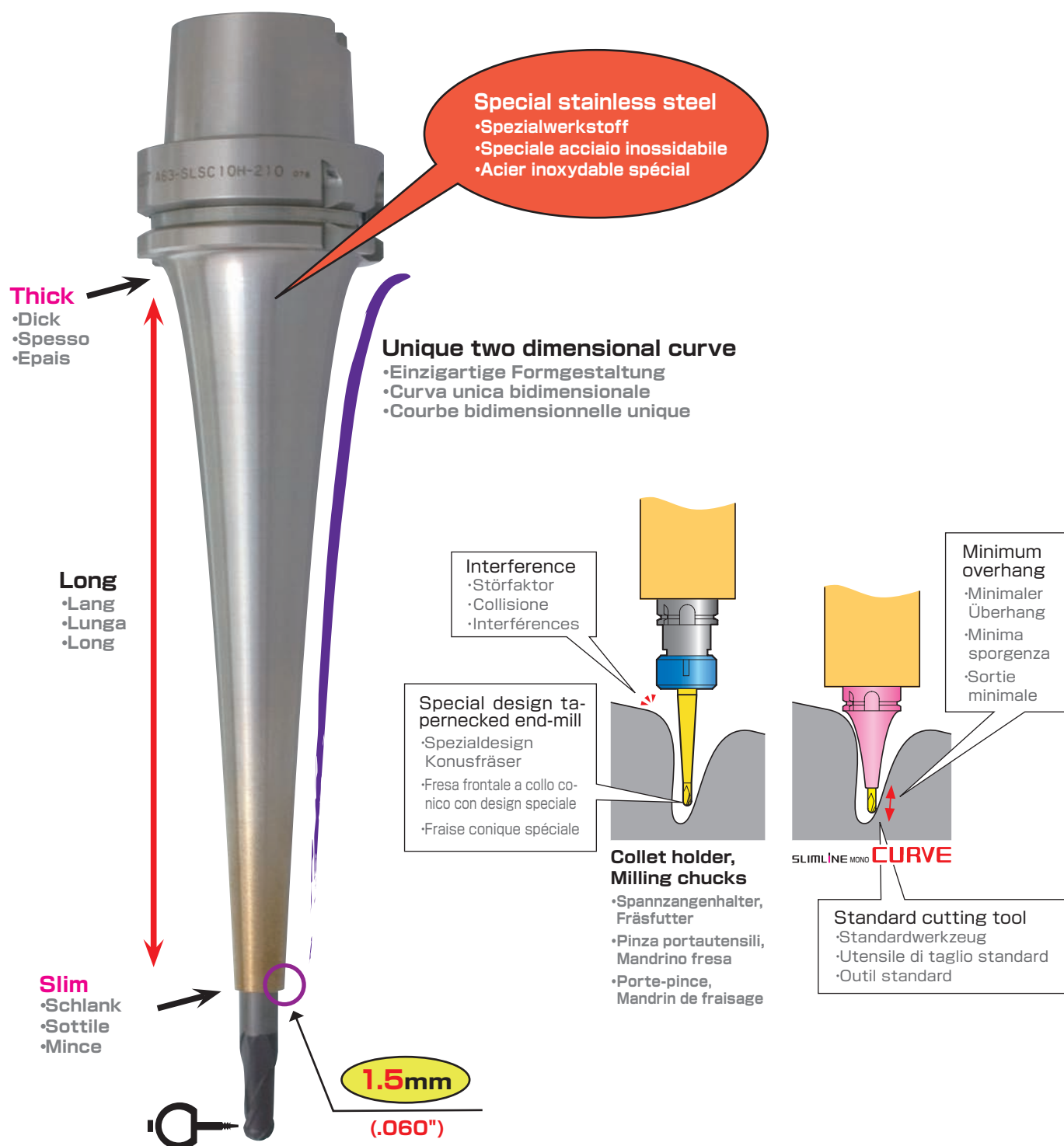
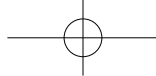
Mandrin de frettage optimisé pour
centre d'usinage 5 axes
PORTE-OUTIL A AJUSTEMENT FRETTE
SLIMLINE MONO **CURVE**



0909

MST corporation

MADE IN JAPAN



Super run-out accuracy

3 μ m (.0001")

Strong chucking force
compared with collet holder

3times

High rigidity

3times

MST's state of the art shrink fit tool holder "Slimline curve" has remarkable slim nose and rigid base design, it achieves super rigidity even long gauge length using this unique design.



Höchste Rundlaufgenauigkeit

3 μ m

Höchste Spannkraft
Verglichen mit Spannzangenhalter
3-fach

Hohe Steifigkeit

3-fach

Der nach dem neuesten Stand der Technik entwickelte Schrumpfhalter „Slimline Curve“ besitzt einen aussergewöhnlich schlanken Ansatz und stabiles Basisdesign. Dank diesem speziellen Design wird höchste Steifigkeit selbst bei grossen Zuglängen erreicht.



Elevata precisione

3 μ m

Sicura forza di serraggio
In confronto al portapinza
3Volte

Elevata precisione

3Volte

Il portautensile "Slimline curve" MST shrink-fit, conforme allo stato attuale della tecnica, ha una punta notevolmente sottile e un design rigido di base. Esso raggiunge una rigidità eccezionale anche se la lunghezza di sezione è grande con l'utilizzo di questo design unico.



Très grande précision de faux-rond

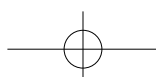
3 μ m

Grande force de serrage
Comparé à un porte-pince
3fois

Haute rigidité

3fois

Le mandrin de frettage dernier cri de MST «Courbe Slimline» a un nez remarquablement mince et une base très large. Il conserve une très grande rigidité même avec une jauge de grande longueur grâce à sa conception unique.



5 axis machining center - Axis control type.

 **5-Achsen-Bearbeitungszentrum - Achsensteuerungstyp.**

 **Centri di lavoro a 5 assi - Tipo di controllo assi.**

 **Centres d'usinage 5 axes - Type de commande d'axe.**

5 axis control

- 5-Achsen-Steuerung
- Controllo a 5 assi
- Commande 5 axes



3 axis straight movement (X,Y,Z)

- 3-Achsen-Linearbewegung
- Movimento dritto a 3 assi
- Déplacement droit 3 axes



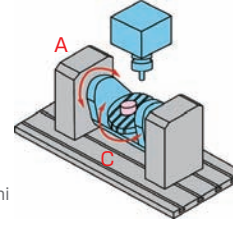
2 axis Table positioning (A,C)

- 2-Achsen-Tischpositionierung
- Posizionamento tavola a 2 assi
- Positionnement de la table 2 axes

Table Tilt type

- Dreh-/Kipptisch-Ausführung
- Tipo con ribaltamento tavola
- Modèle avec diviseur inclinable

Small size work-piece
 • Kleines Werkstück
 • Pezzo di piccole dimensioni
 • Pièce de petite taille



Head Tilt type

- Gabelkopf -Ausführung
- Tipo con ribaltamento testa
- Modèle avec tête inclinable

Large size work-piece
 • Grosses Werkstück
 • Pezzo di grandi dimensioni
 • Pièce de grande taille

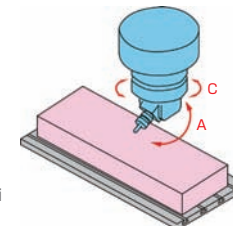
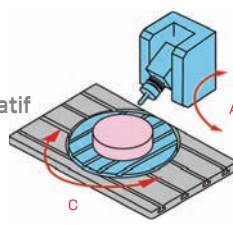


Table • Head Tilt type

- Drehtisch/Schwenkkopf Ausführung
- Tipo con ribaltamento tavola-testa
- Modèle avec tête orientable et plateau rotatif

Medium size work-piece
 • Mittelmässiges Werkstück
 • Pezzo di medie dimensioni
 • Pièce de taille moyenne



Case study

 **Fallstudie**

 **Studio analitico**

 **Cas pratique**

Simultaneous 5 axis machining

- Simultane 5-Achsen-Bearbeitung
- 5 assi simultanei
- Usinage simultané 5 axes

Simultaneous 5 axis machining is suitable for complicated 3D geometry work-pieces.

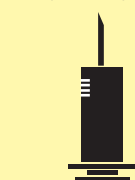
- Simultane 5-Achsen-Bearbeitung ist geeignet für Werkstücke mit komplizierten geometrischen 3D-Formen.
- La lavorazione a 5 assi simultanei è adatta per pezzi tridimensionali dalla geometria complessa.
- L'usinage simultané 5 axes est adapté aux pièces géométriques 3D compliquées.



Aviation components
 • Luftfahrtkomponenten
 • Componenti dell' aviazione
 • Composants pour l' aviation



Blisk
 • Propeller / Turbine
 • Blisk
 • Turbine



Medical components
 • Medizinaurüstung
 • Componenti medici
 • Composants médicaux



Artificial bone
 • künstliche Hüftgelenke
 • Osso artificiale
 • Os artificiel



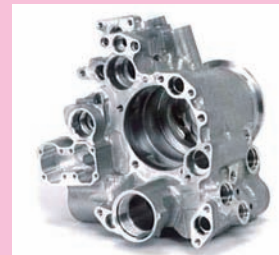
Artificial joint
 • Hüftprothesen
 • Giunto artificiale
 • Prothèse orthopédique

2 + 3 axis machining

- 2 + 3-Achsen-Bearbeitung
- Lavorazione a 2+3 assi
- Usinage 2+3 axes

Indexing a work piece by rotating and tilting 2 axis table, a spindle works with using 3 axis straight movement.

- Bei Anwendungen mit einem Dreh-Kipptisch arbeitet die Frässpindel in linearen 3-Achs-Bewegungen.
- Indessaggio di un pezzo mediante rotazione e ribaltamento della tavola a 2 assi, un mandrino lavora con la movimentazione dritta di 3 assi.
- Indexage d'une pièce en tournant et en inclinant la table 2 axes, la broche fonctionne lors du déplacement droit 3 axes.



Complicated geometry components
 • komplizierte geometrische Formen
 • Componenti dalla geometria complessa
 • Pièces avec géométries compliquées



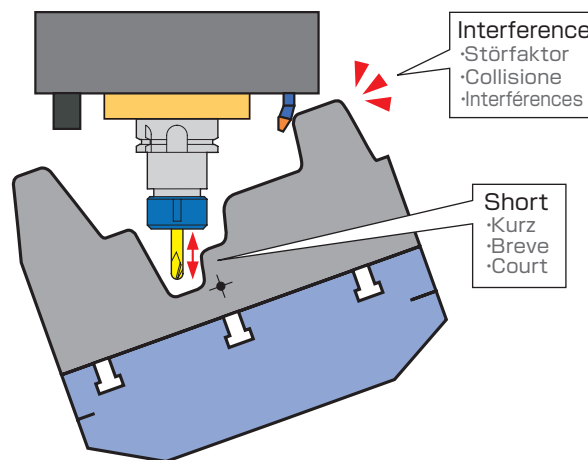
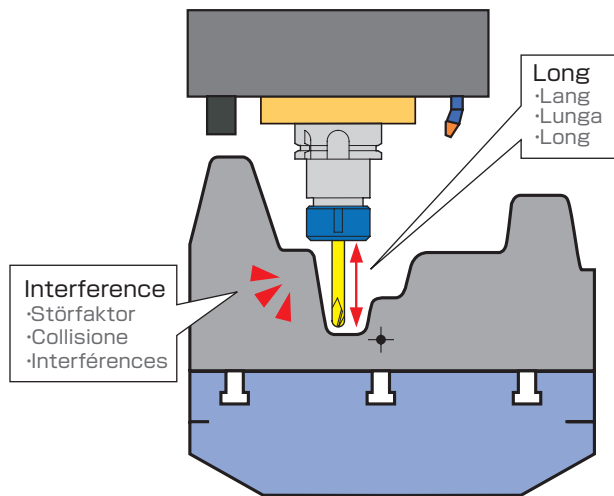
Injection mold
 • Spritzgiessform
 • Filleria ad iniezione
 • Moule d' injection

The optimum tool holder design for 5 axis machining.

 **Der perfekte Halter für 5-Achsen-Anwendungen.**

 **Design ottimale del portautensile per la lavorazione a 5 assi.**

 **Conception de porte-outil optimale pour l'usinage 5 axes.**



Deep cavity • Steep wall

3 axis machining

- Longer cutter projection is required in deep cavity or steep wall machining in order to avoid an interference in 3 axis machining..

5 axis machining

- It becomes less interference of tool holder and cutter projection shorter in 5 axis machining because of freely tilting a work-piece by rotating and tilting 2 axis table.
- Instead of this advantage, it creates an interference between spindle nose and work-piece.

Tiefenbearbeitung ohne Ausformschräge

3-Achsen-Bearbeitung

- Bei Tiefenbearbeitungen ohne grössere Ausformschräge sind lange Werkzeugauskragungen nötig, um Kollisionen während der 3-Achsen-Bearbeitung zu vermeiden.

5-Achsen-Bearbeitung

- Bei 5-Achsen-Bearbeitungen wird eine kürzere Werkzeugauskragung ermöglicht, da die Werkstücke frei bewegbar sind.....
- Jedoch entsteht ein Störfaktor zwischen Spindel-nase und Werkstück.

Parete ripida a cavità profonda

Lavorazione a 3 assi

- Nella lavorazione di pareti ripide o a cavità profonda è richiesta una sporgenza di taglio più lunga onde evitare interferenze nella lavorazione a 3 assi.

Lavorazione a 5 assi

- Il rischio di collisione del portautensile diventa minore e la sporgenza dell' utensile più corta nella lavorazione a 5 assi a causa del ribaltamento libero di un pezzo mediante rotazione e ribaltamento del tavolo a 2 assi.
- Invece di questo vantaggio, si crea una collisione tra la punta del mandrino e il pezzo.

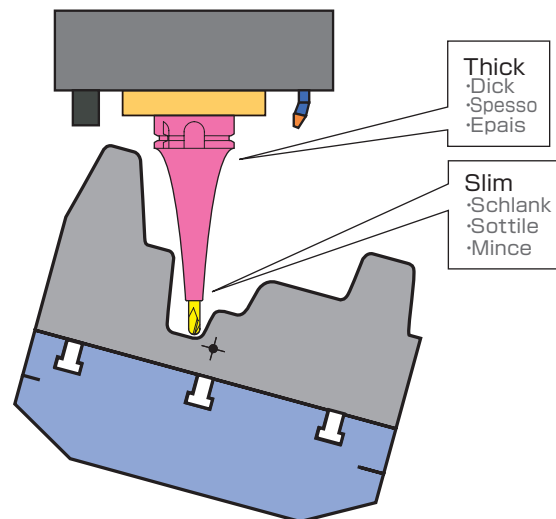
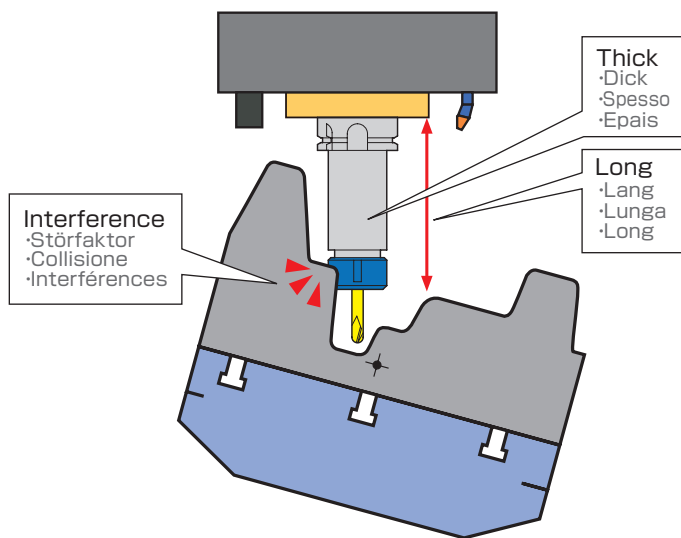
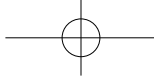
Cavité profonde Paroi raide

Usinage 3 axes

- Une sortie d' outil de coupe plus longue est nécessaire lors de l' usinage de cavité profonde ou de paroi raide pour éviter une interférence lors de l' usinage 3 axes

Usinage 5 axes

- L' interférence du porte-outil diminue et la sortie de l' outil est plus courte lors de l' usinage 5 axes du fait de l' inclinaison libre d' une pièce en tournant et en inclinant la table 2 axes.
- Au lieu de cet avantage, une interférence est générée entre le nez de broche et la pièce.



- To avoid this interference, 5 axis machining inevitably requires longer tool set-up (Tool holder + cutting tool).
- With commonly used collet holder and milling chucks, the nose of the holder is larger and more likely to interfere.

Optimum tool holder design

- The tool holder which has remarkable slim nose and rigid base design achieves super rigidity even long gauge length.

- Zur Kollisionsvermeidung benötigen 5-Achsenbearbeitungen zwangsläufig längere Einrichtungen (Halter + Schneidwerkzeug).
- Bei normalen Spannzangenhaltern und Fräserfuttern ist die Spannmutter grösser und daher ein wahrscheinlicher Störfaktor.

Optimales Halterdesign

- Der ideale Halter mit bemerkenswert schlankem Ansatz und stabilem Basisdesign erreicht höchste Steifigkeit trotz grosser Zuglänge.

- Per evitare questa collisione, la lavorazione a 5 assi richiede inevitabilmente una regolazione più lunga dell' utensile (portautensile+utensile di taglio).
- Con i comuni portapinza e gli autocentranti di fresatura, la punta del supporto è più grande e più facile che vada in collisione.

Design ottimale del portautensile

- Il portautensile, dotato di una punta e un design notevolmente piccoli, raggiunge una rigidità eccezionale anche se la lunghezza di sezione è grande.

- Pour éviter cette interférence, l' usinage 5 axes requiert inévitablement un réglage d' outil plus long (porte-outil + outil d' usinage).
- Le diamètre en bout des porte-pince ou des mandrins de fraisage utilisés est plus grand et a plus de chances d'interférer.

Conception de porte-outil optimale

- Le mandrin de fretage à bout mince de conception unique conserve une très grande rigidité même avec une jauge de grande longueur.

🇬🇧 **Rigidity(Deflection)**

🇩🇪 **Steifigkeit (Durchbiegung)**

🇮🇹 **Elevata rigidità (Flessione)**

🇫🇷 **Rigidité (déflexion)**



Calculating formula of de-
flection amount



Durchbiegungsgrad-Kalku-
lationsschema



Formula di calcolo della
quantità di flessioni



Formule pour le calcul de la
valeur de déflexion

Deflection amount is
proportional to the cube
of length.

Durchbiegungsgrad steigt
proportional zum Längen-
kubus.

La quantità di flessioni
è proporzionale al cubo
della lunghezza.

La valeur de déflexion
est proportionnelle au
cube de longueur.

$$S = \frac{6.8 \times F \times L^3}{E \times D^4}$$

Deflection amount is in-
versely proportional to the
fourth power of diameter.

Durchbiegungsgrad ist um-
gekehrt proportional zum bi-
quadratischen Durchmesser.

La quantità di flessioni è in-
versamente proporzionale alla
quarta potenza del diametro.

La valeur de déflexion est inver-
sement proportionnelle à la qua-
trième puissance du diamètre.

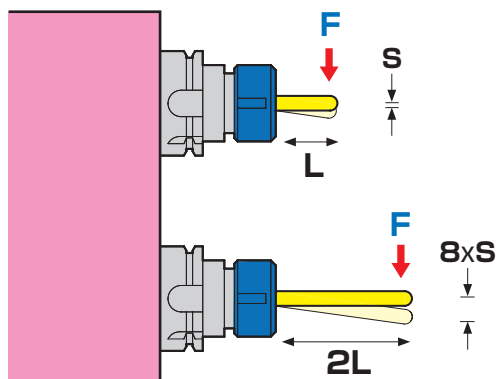
S : Deflection amount
D : Shank diameter
L : Projection
F : Load
E : Young's module

S : Durchbiegungsgrad
D : Schaftdurchmesser
L : Überhang
F : Lastdruck
E : Modul Young

S : Quantità di deflessione
D : Diametro albero
L : Lunghezza della sporgenza
F : Carico
E : Modulo di Young

S : valeur de déflexion
D : diamètre de queue
L : Sortie
F : Force
E : module de Young

1 Deflection **8** times
•8-fache Durchbiegung
•Flessioni moltiplicate per **8**
•Déflexion **8** fois



Diameter is same, cutter
projection is twice.



Gleicher Durchmesser,
2-facher Überhang.

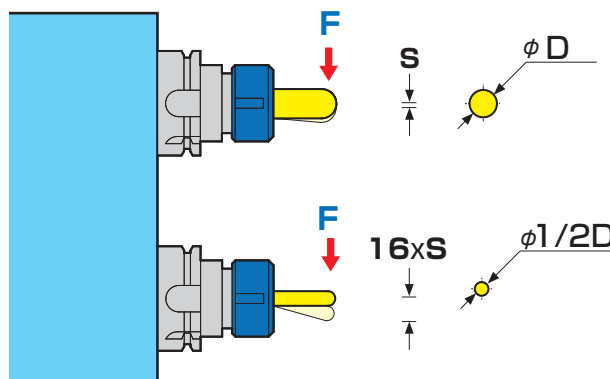


Il diametro è uguale, la
sporgenza dell' utensile
è doppia.



Le diamètre est iden-
tique, la sortie de l' outil
est multipliée par 2

2 Deflection **16** times
•16-fache Durchbiegung
•Flessioni moltiplicate per **16**
•Déflexion **16** fois



Cutter projection is
same, diameter is half.



Gleicher Überhang,
halber Durchmesser.



La sporgenza dell'
utensile è uguale, il dia-
metro è la metà.



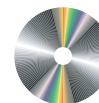
La sortie de l' outil est
identique , le diamètre
est deux fois plus petit.

Software of selecting optimum tool holder.

 **Software zur Ermittlung des optimalen Halters.**

 **Software di selezione portautensile ottimale.**

 **Logiciel de sélection du porte-outil optimal.**



Automatic selection of high rigidity tool holder

When input the information of work-piece and cutting tool, the highest rigidity slimline holder is selected automatically.

Automatische Selektion eines Halters mit hoher Steifigkeit

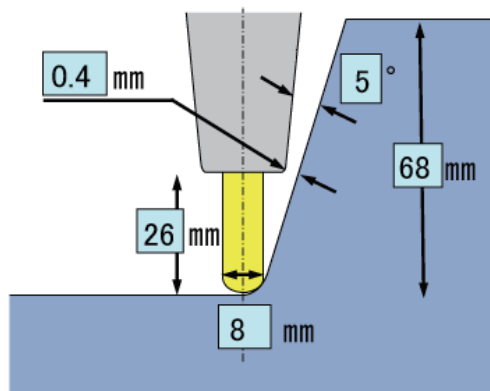
Nach Detaileingabe des Werkstückes und Schneidwerkzeuges wird automatisch der Slimline-Halter mit der grössten Steifigkeit ausgewählt.

Selezione automatica del portautensile ad alta rigidità

Quando si inseriscono le informazioni su pezzo e utensile di taglio, viene selezionato automaticamente il supporto sottile con la massima rigidità.

Sélection automatique du porte-outil ultra rigide

Une fois entrée l'information de la pièce et de l'outil d'usinage, le logiciel sélectionne automatiquement le porte-outil Slimline le plus rigide.



Priority	Type	Model no.	Collet no.	Deflection amount	L/D	Projection	Angle	Effective depth
1	MOND	BT40-SLSA8-95-M42		3.433	6.2	26.0	5.0	68.3
2	2P	BT40-SLK12-45F	CS12-8-55	3.625	6.3	26.0	5.0	71.1
3	2P	BT40-SLK12-45	CS12-8-55	3.643	6.3	26.0	5.0	71.1
4	MOND	BT40-SLSA8-125-M42		5.316	6.3	26.0	5.0	68.3
5	MOND	BT40-SLSA-8-155-M42	CR12-6-55	5.332	6.4	26.0	5.0	68.3

Simulation for a tool pass with a tool holder and cutting tool.

 **Simulation eines Werkzeugarbeitsgang mit Halter und Fräswerkzeug.**

 **Simulazione di passata con portautensile e utensile di taglio.**

 **Simulation pour un passage d'outil avec un porte-outil et un outil d'usinage.**

 Below CAM simulators have all of slimline geometry datas.

 Alle unten angegebenen CAM-Simulatoren sind mit sämtlichen geometrischen Slimline-Daten ausgestattet.

 I simulatori sotto CAM presentano tutti i dati geometrici di Slimline.

 Les simulateurs FAO ci-dessous ont toutes les données géométriques Slimline.



Short allover length end-mill for shrink-fit holder.

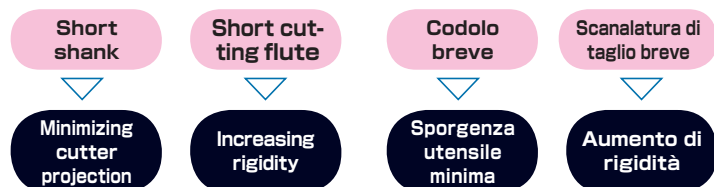
 **Fräser mit kurzer Gesamtlänge für Schrumpfhalter.**

 **Fresa frontale a lunghezza breve integrale per supporto shrink-fit.**

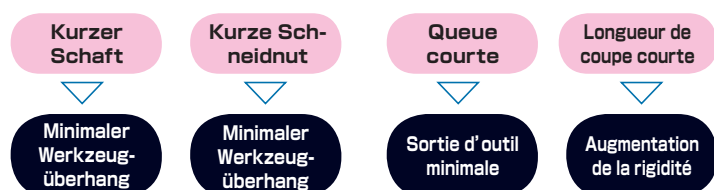
 **Fraise à queue courte pour le porte-outil à frotter.**



The short allover length end-mill for shrink-fit tool holder which has short cutter shank, short cutting flute is provided by manufacturers below.



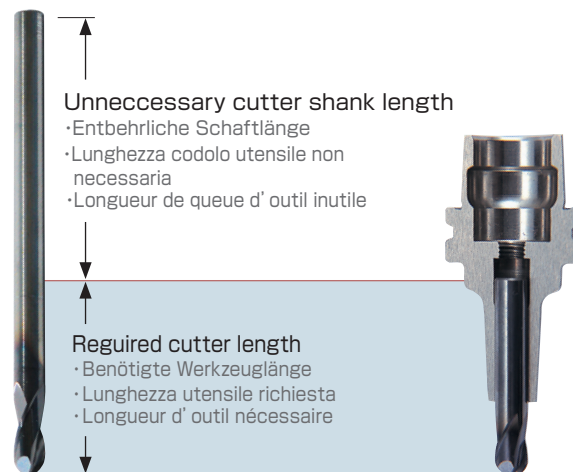
Fräser mit kurzer Gesamtlänge für Schrumpfhalter und kurzer Schneidnut sind von den untenangegebenen Herstellern lieferbar.



Fresa frontale a lunghezza breve integrale per supporto shrink-fit con codolo di taglio breve, la scanalatura di taglio breve è offerta dai produttori in basso.



Les fabricants ci-dessous proposent des fraise à queue courte pour les porte-outil à frotter.



Standard end-mill
 • Standardfräser
 • Fresa frontale standard
 • Fraise à queue standard

Short allover length end-mill for shrink-fit tool holder
 • Fräser mit kurzer Gesamtlänge für Schrumpfaufnahme
 • Fresa frontale a lunghezza breve integrale per portautensile shrink-fit
 • Fraise à queue de longueur totale courte pour le porte-outil à ajustement fretté



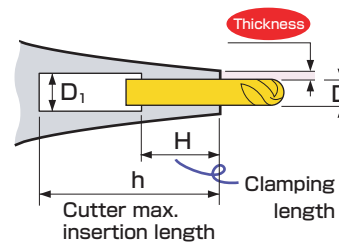
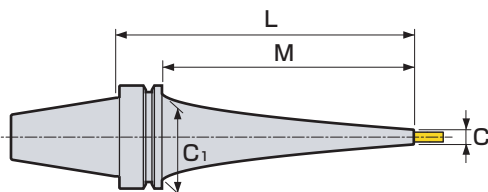
Dimensions BT30

Deflection value
($\mu\text{m/kgf}$)

S



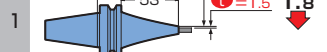
BT30 — SLSA10-90 cv



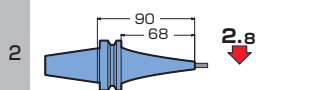
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT30—SLSA 4— 75 cv	4	7	1.5	75	53	34	5	12	99	0.5	1.0	1.8
2	— 90 cv				90	68				114		1.1	2.8
3	—120 cv				120	98				144		1.2	6.6
4	—SLRA 4— 90 cv	4	10	3	90	68	34	5	12	114	0.5	1.0	2.0
5	—120 cv				120	98				144		1.1	2.9
6	—SLSA 6— 75 cv	6	9	1.5	75	53	34	7	18	99	0.5	1.3	1.5
7	— 90 cv				90	68				114		1.0	2.4
8	—120 cv				120	98				144		1.2	5.6
9	—SLRA 6— 90 cv	6	13	3.5	90	68	34	7	18	114	0.5	1.1	1.6
10	—120 cv				120	98				144		1.2	2.5
11	—SLSA 8— 75 cv	8	11	1.5	75	53	34	9	24	99	0.5	1.1	1.3
12	— 90 cv				90	68				114	0.6	1.6	2.2
13	—SLRA 8— 90 cv	8	16	4	90	68	34	9	24	114	0.5	1.2	1.1
14	—SLSA10— 75 cv	10	13	1.5	75	53	34	11	30	99	0.5	1.6	1.2
15	— 90 cv				90	68				114		1.4	2.0
16	—SLRA10— 90 cv	10	19	4.5	90	68	34	11	30	114	0.6	1.5	1.1

$\phi 4$

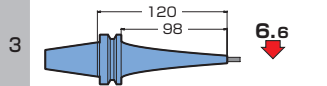
BT30—SLSA 4— 75 cv



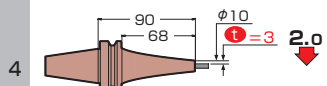
BT30—SLSA 4— 90 cv



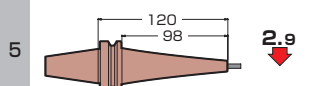
BT30—SLSA 4—120 cv



BT30—SLRA 4— 90 cv

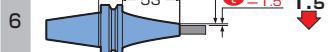


BT30—SLRA 4—120 cv

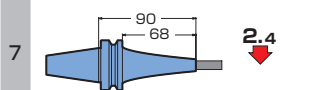


$\phi 6$

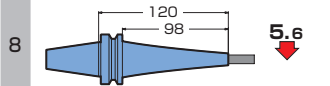
BT30—SLSA 6— 75 cv



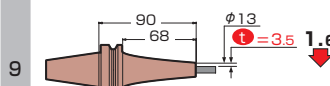
BT30—SLSA 6— 90 cv



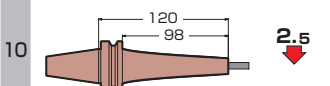
BT30—SLSA 6—120 cv



BT30—SLRA 6— 90 cv

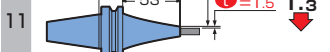


BT30—SLRA 6—120 cv

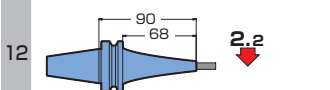


$\phi 8$

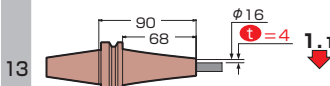
BT30—SLSA 8— 75 cv



BT30—SLSA 8— 90 cv

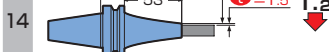


BT30—SLSA 8— 90 cv

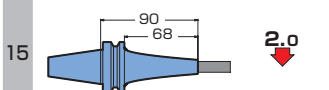


$\phi 10$

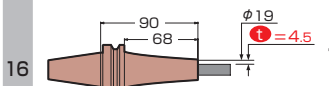
BT30—SLSA10— 75 cv



BT30—SLSA10— 90 cv



BT30—SLSA10— 90 cv

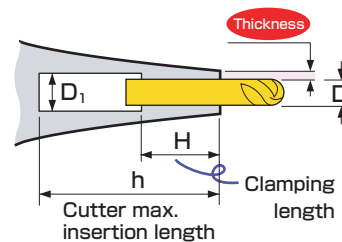
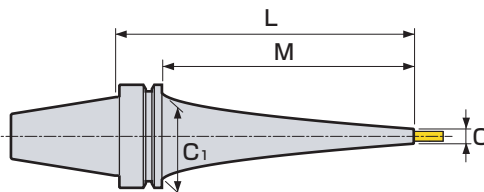


Dimensions BT40

Deflection value
($\mu\text{m/kgf}$)



BT40-SLSA6-150 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT40-SLSA 4- 90 cv	4	7	1.5	90	63	53	5	12	125	1.2	3.3	1.8
2	-120 cv				120	93				155	1.3	3.8	2.7
3	-150 cv				150	123				185	1.5	4.4	4.0
4	-180 cv				180	153				215		4.8	6.6
5	-210 cv				210	183				245	1.6	4.9	11.6
6	-240 cv				240	213				275	1.8	5.8	14.0
7	-SLRA 4-120 cv	4	10	3	120	93	53	5	12	155	1.3	3.9	1.9
8	-150 cv				150	123				185	1.4	4.3	2.9
9	-180 cv				180	153				215	1.5	5.1	4.2
10	-210 cv				210	183				245	1.7	5.7	5.7
11	-SLSA 6- 90 cv	6	9	1.5	90	63	53	7	18	125	1.2	3.3	1.6
12	-120 cv				120	93				155	1.3	3.8	2.3
13	-150 cv				150	123				185	1.5	4.3	3.6
14	-180 cv				180	153				215		4.9	5.7
15	-210 cv				210	183				245	1.7	5.7	7.3
16	-240 cv				240	213				275	1.8	5.9	12.0
17	-SLRA 6- 90 cv	6	13	3.5	90	63	53	7	18	125	1.2	3.3	1.2
18	-120 cv				120	93				155	1.3	4.0	1.7
19	-150 cv				150	123				185	1.5	4.8	2.1
20	-180 cv				180	153				215	1.7	5.6	2.8
21	-210 cv				210	183				245		5.9	4.8
22	-SLFA 6- 90 cv	6	13	3.5	90	63	53	7	18	125	1.2	3.3	1.2
23	-120 cv				120	93				155	1.3	4.0	1.7
24	-150 cv				150	123				185	1.5	4.8	2.1
25	-180 cv				180	153				215	1.7	5.6	2.8
26	-210 cv				210	183				245		5.9	4.8
27	-SLSA 8- 90 cv	8	11	1.5	90	63	53	9	24	125	1.2	3.3	1.4
28	-120 cv				120	93				155	1.3	4.0	2.0
29	-150 cv				150	123				185	1.5	4.8	2.7
30	-180 cv				180	153				215	1.6	4.9	5.0
31	-210 cv				210	183				245	1.7	5.8	6.6
32	-240 cv				240	213				275	1.9	6.7	8.3
33	-SLRA 8- 90 cv	8	16	4	90	63	53	9	24	125	1.2	3.8	0.7
34	-120 cv				120	93				155	1.4	4.2	1.2
35	-150 cv				150	123				185	1.6	4.9	1.8
36	-180 cv				180	153				215	1.7	5.7	2.6
37	-210 cv				210	183				245	1.8	6.5	3.5
38	-SLFA 8- 90 cv	8	16	4	90	63	53	9	24	125	1.2	3.8	0.7
39	-120 cv				120	93				155	1.4	4.2	1.2
40	-150 cv				150	123				185	1.6	4.9	1.8
41	-180 cv				180	153				215	1.7	5.7	2.6
42	-210 cv				210	183				245	1.8	6.5	3.5

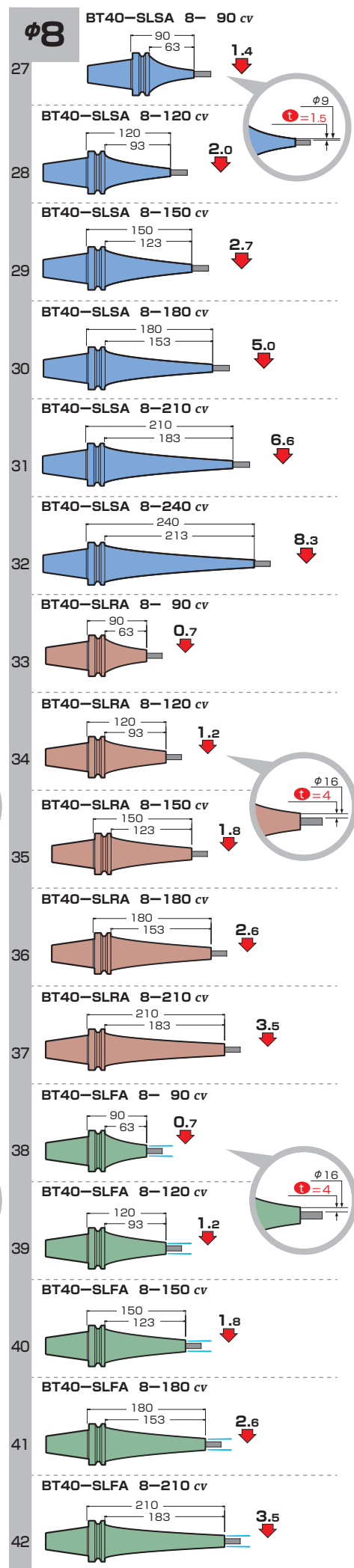
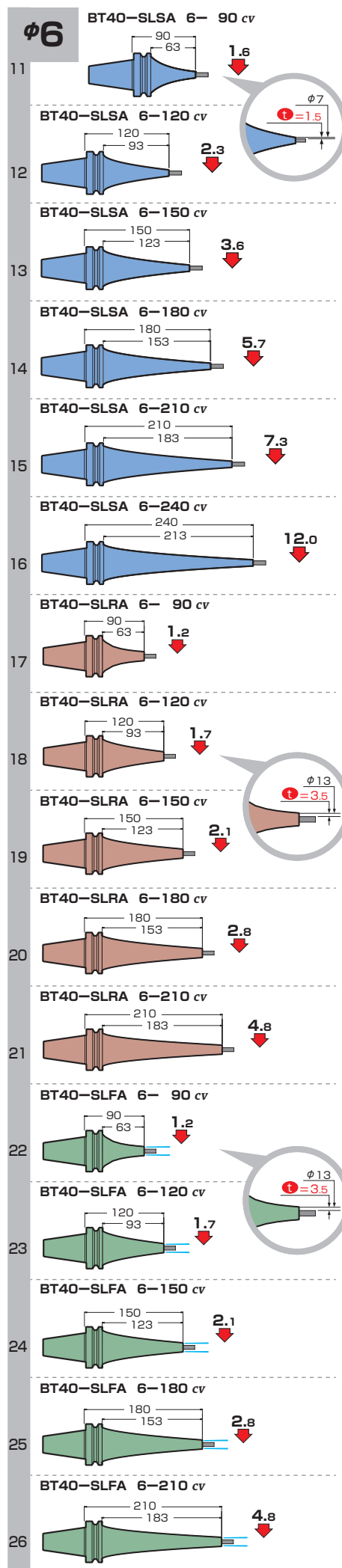
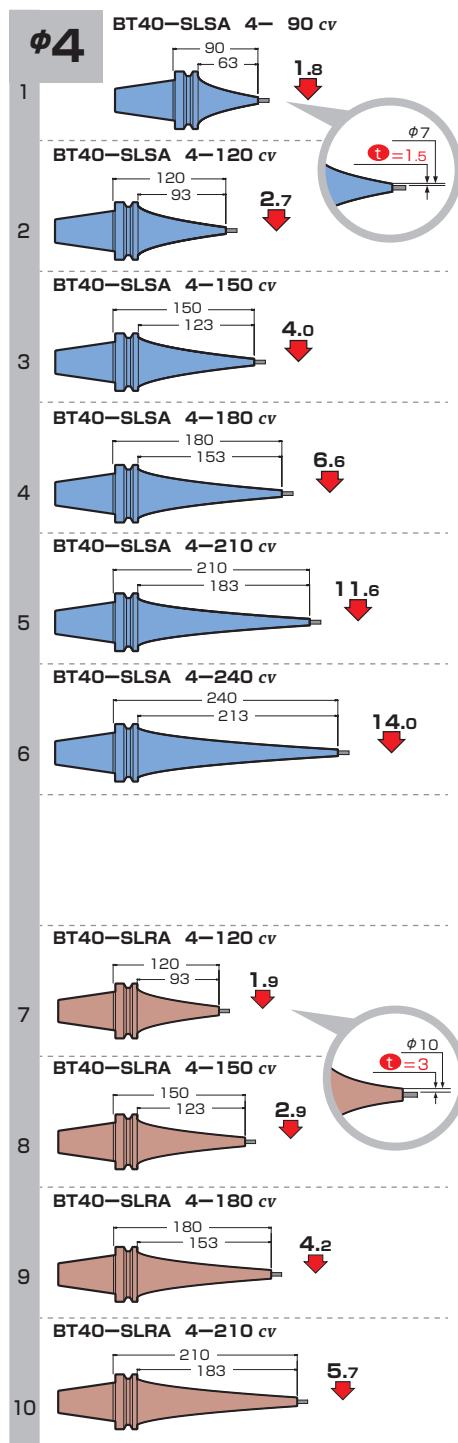
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
43	BT40-SLSA10- 90 cv	10	13	1.5	90	63	53	11	30	125	1.2	3.3	1.8
44	-120 cv				120	93				155	1.5	4.3	1.3
45	-150 cv				150	123				185	1.6	4.9	2.2
46	-180 cv				180	153				215	1.7	5.6	3.4
47	-210 cv				210	183				245		6.0	6.0
48	-240 cv				240	213				275	2.0	7.9	5.8
49	-SLRA10- 90 cv	10	19	4.5	90	63	53	11	30	125	1.3	3.8	0.7
50	-120 cv				120	93				155	1.4	4.6	0.9
51	-150 cv				150	123				185	1.6	5.4	1.4
52	-180 cv				180	153				215	1.8	6.3	2.0
53	-210 cv				210	183				245		7.2	3.1
54	-SLFA10- 90 cv				90	63				125	1.3	3.8	0.7
55	-120 cv	10	19	4.5	120	93	53	11	30	155	1.4	4.6	0.9
56	-150 cv				150	123				185	1.6	5.4	1.4
57	-180 cv				180	153				215	1.8	6.3	2.0
58	-210 cv				210	183				245		7.2	3.1
59	-SLSA12- 90 cv	12	15	1.5	90	63	53	14	30	125	1.3	3.7	1.5
60	-120 cv				120	93		13		155	1.5	4.6	1.2
61	-150 cv				150	123				185		4.9	2.4
62	-180 cv				180	153				215	1.7	5.7	3.3
63	-210 cv				210	183				245	1.9	6.6	4.6
64	-240 cv				240	213				275	2.0	8.0	5.5
65	-SLRA12- 90 cv	12	22	5	90	63	53	14	30	125	1.3	3.9	0.6
66	-120 cv				120	93				155	1.6	5.1	0.7
67	-150 cv				150	123		13		185	1.7	6.0	1.1
68	-180 cv				180	153				215		6.9	1.9
69	-210 cv				210	183				245	1.8	7.7	2.8
70	-SLFA12- 90 cv				90	63		14	30	125	1.3	3.9	0.6
71	-120 cv	12	22	5	120	93	53			155	1.6	5.1	0.7
72	-150 cv				150	123		13		185	1.7	6.0	1.1
73	-180 cv				180	153				215		6.9	1.9
74	-210 cv				210	183				245	1.8	7.7	2.8
75	-SLSB16- 90 cv	16	21	2.5	90	63	53	17	32	100	1.3	4.2	0.6
76	-120 cv				120	93				130	1.5	5.5	0.8
77	-150 cv				150	123				160	1.6	6.2	1.5
78	-180 cv				180	153				190	1.9	7.5	1.9
79	-210 cv				210	183				220	2.0	8.2	3.0
80	-240 cv				240	213				250	2.2	9.5	3.7
81	-SLSB20- 90 cv	20	26	3	90	63	50.5	21	40	100	1.3	4.4	0.5
82	-120 cv				120	93	53			130	1.5	5.8	0.8
83	-150 cv				150	123				160	1.6	6.7	1.3
84	-180 cv				180	153				190	1.9	8.0	1.8
85	-210 cv				210	183				220	2.1	9.4	2.3
86	-240 cv				240	213				250	2.4	10.7	3.0

For Slimline MONO CURVE customers.

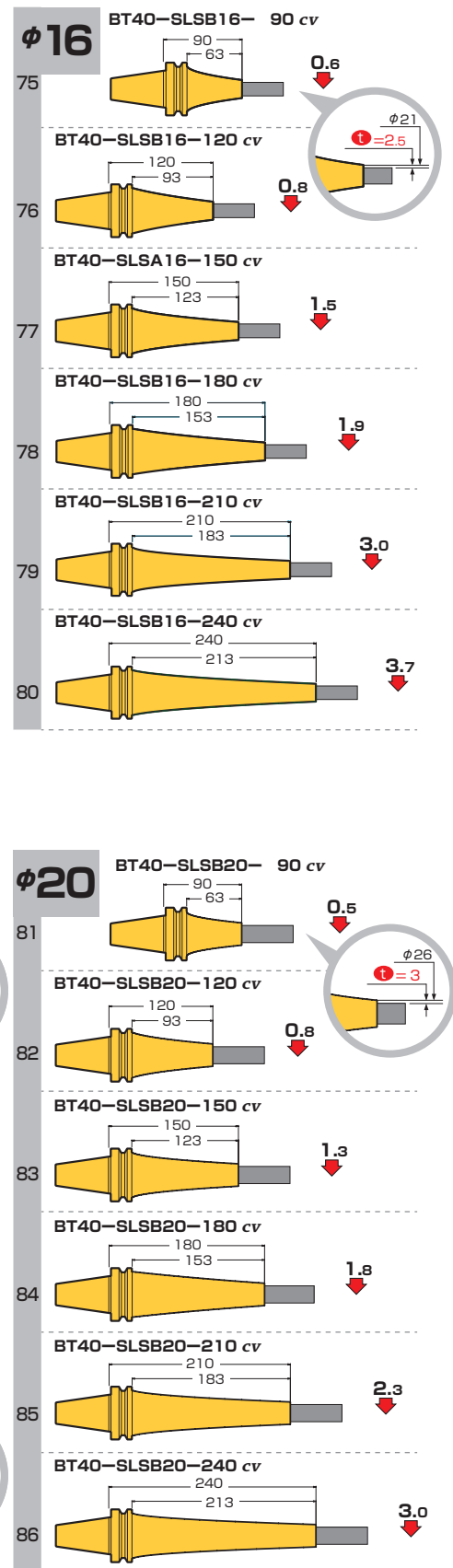
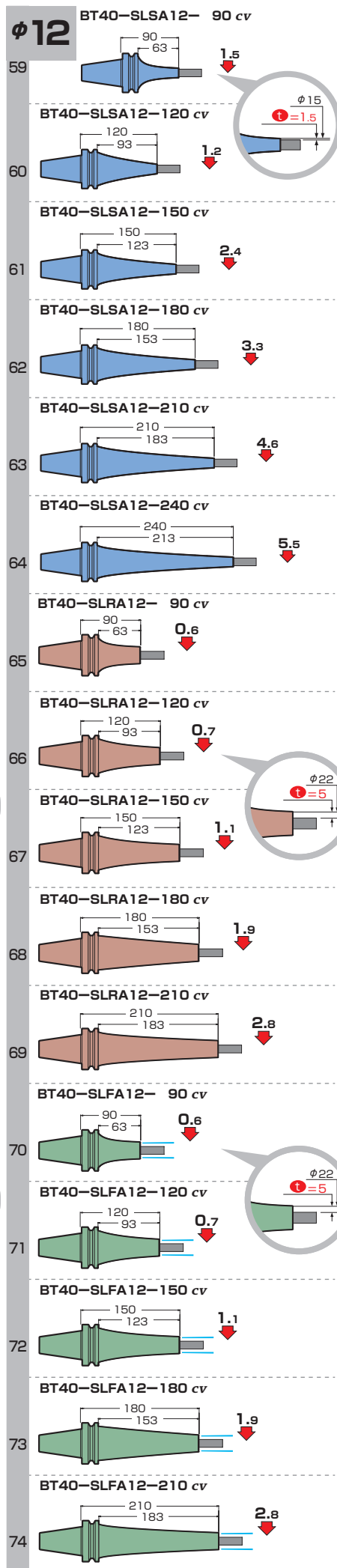
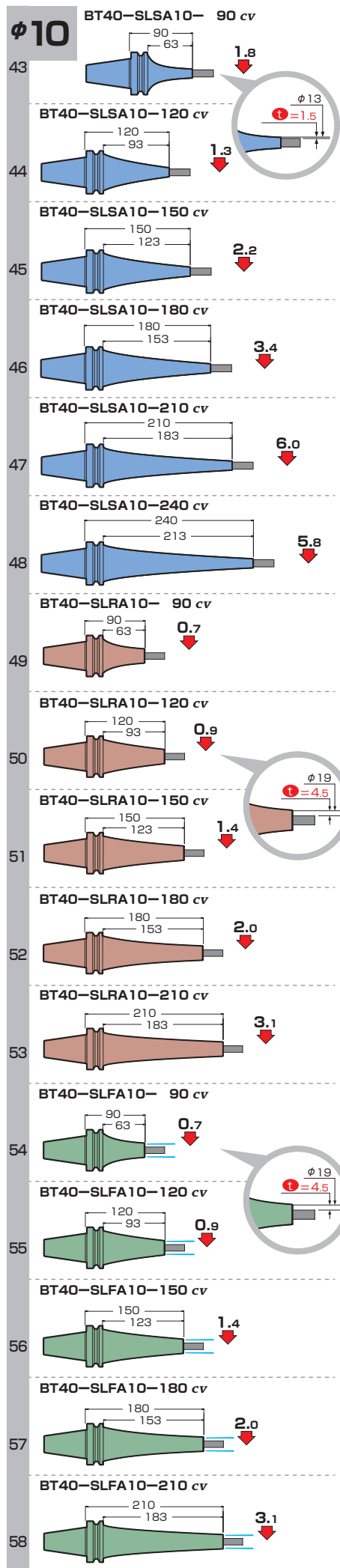
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 cv**



Scale model
BT40

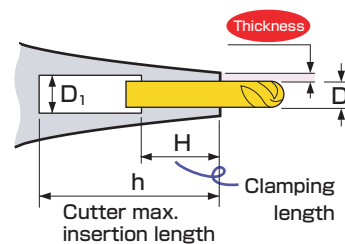
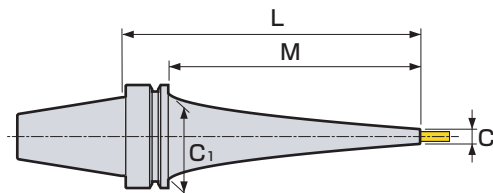


Dimensions BT50

Deflection value
($\mu\text{m/kgf}$)



BT50-SLSA6-225 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	BT50-SLSA 4-165 cv	4	7	1.5	165	127	85	5	12	220	5.2	15.4	1.8
2	-195 cv				195	157				250	5.3	15.9	2.6
3	-225 cv				225	187				280	5.5	16.4	3.8
4	-255 cv				255	217				310	5.6	16.9	5.7
5	-285 cv				285	247				340	6.4	19.5	5.9
6	-315 cv				315	277				370	8.3	26.0	7.7
7	-SLSA 6-165 cv	6	9	1.5	165	127	85	7	18	220	5.1	15.1	1.5
8	-195 cv				195	157				250	5.2	15.5	2.4
9	-225 cv				225	187				280	5.7	16.8	2.9
10	-255 cv				255	217				310	5.9	18.4	4.0
11	-285 cv				285	247				340	6.2	19.5	5.2
12	-315 cv				315	277				370	8.4	26.8	6.9
13	-SLSA 8-165 cv	8	11	1.5	165	127	85	9	24	220	4.9	14.7	1.4
14	-195 cv				195	157				250	5.3	16.1	1.9
15	-225 cv				225	187				280	5.8	17.7	2.3
16	-255 cv				255	217				310		17.9	3.7
17	-285 cv				285	247				340	6.0	19.1	4.9
18	-315 cv				315	277				370	8.4	28.0	5.0
19	-SLRA 8-195 cv	8	16	4	195	157	85	9	24	250	5.4	17.3	1.1
20	-225 cv				225	187				280	5.6	18.3	1.5
21	-255 cv				255	217				310	5.8	19.1	2.2
22	-285 cv				285	247				340	5.9	19.9	3.0
23	-SLFA 8-195 cv	8	16	4	195	157	85	9	24	250	5.4	17.3	1.1
24	-225 cv				225	187				280	5.6	18.3	1.5
25	-255 cv				255	217				310	5.8	19.1	2.2
26	-285 cv				285	247				340	5.9	19.9	3.0
27	-SLSA10-165 cv	10	13	1.5	165	127	85	11	30	220	4.9	14.9	1.2
28	-195 cv				195	157				250	5.5	16.9	1.5
29	-225 cv				225	187				280	5.4	16.8	2.4
30	-255 cv				255	217				310	6.1	19.8	2.6
31	-285 cv				285	247				340	6.3	21.2	3.7
32	-315 cv				315	277				370	8.4	28.6	4.6
33	-SLRA10-165 cv	10	19	4.5	165	127	85	11	30	220	5.1	15.9	0.7
34	-195 cv				195	157				250	5.2	16.6	1.1
35	-225 cv				225	187				280	5.9	19.7	1.2
36	-255 cv				255	217				310	6.1	20.3	1.7
37	-285 cv				285	247				340	6.2	21.1	2.4
38	-SLFA10-165 cv	10	19	4.5	165	127	85	11	30	220	5.1	15.9	0.7
39	-195 cv				195	157				250	5.2	16.6	1.1
40	-225 cv				225	187				280	5.9	19.7	1.2
41	-255 cv				255	217				310	6.1	20.3	1.7
42	-285 cv				285	247				340	6.2	21.1	2.4

Scale model	CODE	ϕ D	ϕ C	Thick- ness	L	M	ϕ C ₁	ϕ D ₁	H	h			
43	BT50—SLSA12—165 cv	12	15	1.5	165	127	84	13	30	220	4.8	14.6	1.2
44	—195 cv				195	157	85			250	5.6	17.6	
45	—225 cv				225	187				280	5.8	18.5	1.8
46	—255 cv				255	217				310	6.0	19.3	2.6
47	—285 cv				285	247				340	6.2	21.2	3.5
48	—315 cv				315	277				370	8.5	29.2	3.6
49	BT50—SLRA12—165 cv	12	22	5	165	127	85	14	30	220	5.1	16.1	0.7
50	—195 cv				195	157		13		250	5.6	18.0	0.8
51	—225 cv				225	187				280		18.6	1.3
52	—255 cv				255	217				310	5.8	20.7	1.6
53	—285 cv				285	247				340	6.1	22.4	2.1
54	BT50—SLFA12—165 cv	12	22	5	165	127	85	14	30	220	5.1	16.1	0.7
55	—195 cv				195	157		13		250	5.6	18.0	0.8
56	—225 cv				225	187				280		18.6	1.3
57	—255 cv				255	217				310	5.8	20.7	1.6
58	—285 cv				285	247				340	6.1	22.4	2.1
59	—SLSB16—165 cv	16	21	2.5	165	127	85	17	32	220	5.4	17.8	0.6
60	—195 cv				195	157				250		17.7	1.1
61	—225 cv				225	187				280	6.3	21.1	1.2
62	—255 cv				255	217				310	6.1	20.9	2.0
63	—285 cv				285	247				340	7.0	24.3	
64	—315 cv				315	277				370	8.6	30.9	2.6
65	—SLSB20—165 cv	20	26	3	165	127	85	21	40	220	5.4	17.4	0.6
66	—195 cv				195	157				250	6.1	20.8	0.7
67	—225 cv				225	187				280	5.8	20.5	1.2
68	—255 cv				255	217				310	6.7	23.9	1.3
69	—285 cv				285	247				340	7.0	25.4	1.7
70	—315 cv				315	277				370	8.9	32.4	2.3

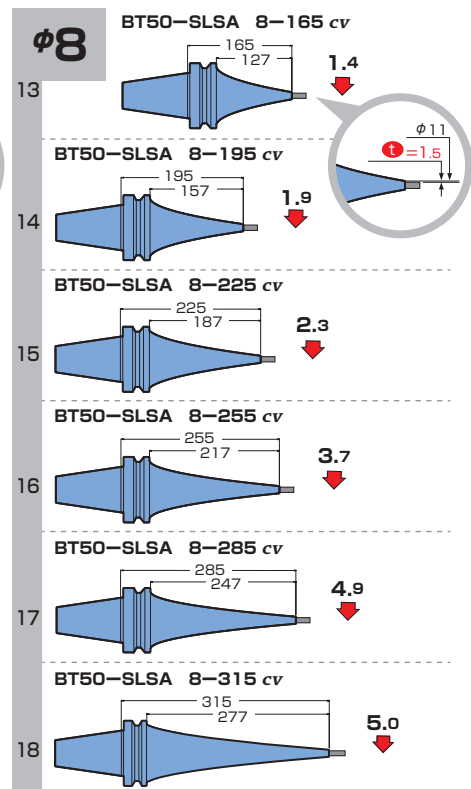
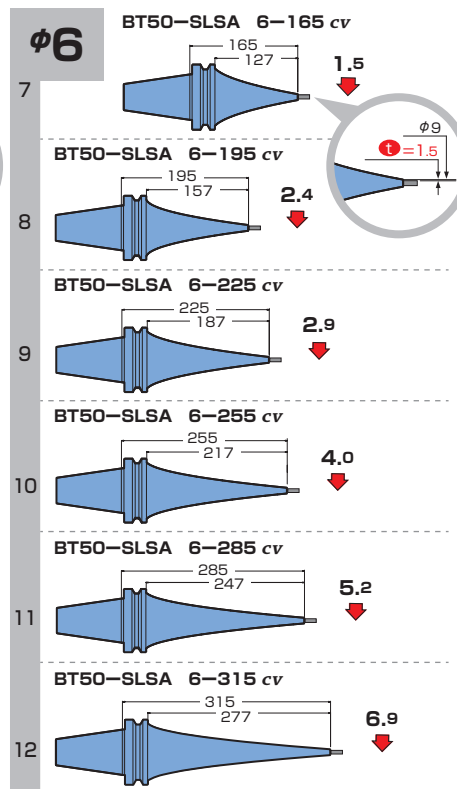
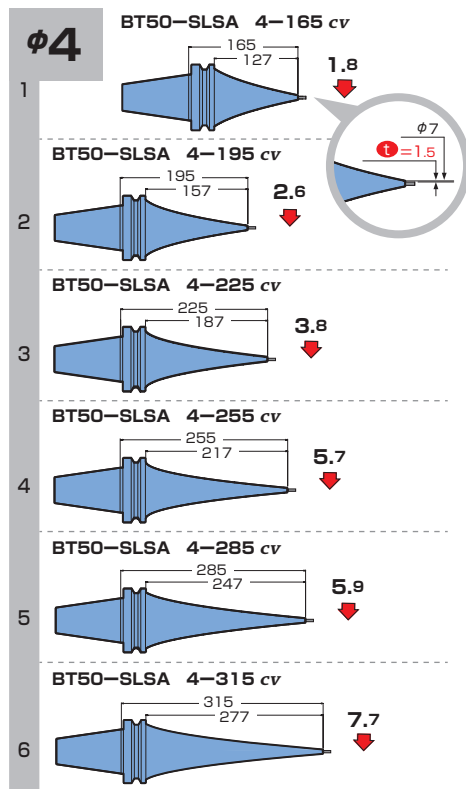
For Slimline MONO CURVE customers.

Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

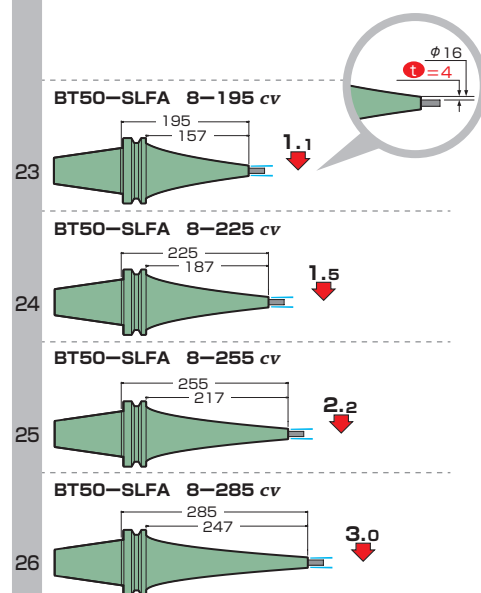
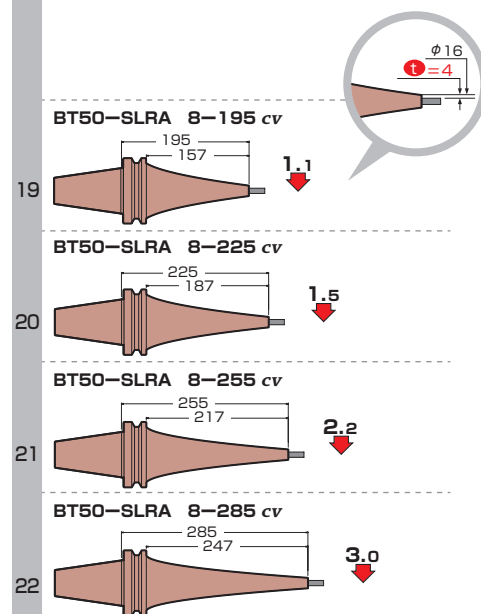
Example; Previous model no. : **A63-SLSC6-120**

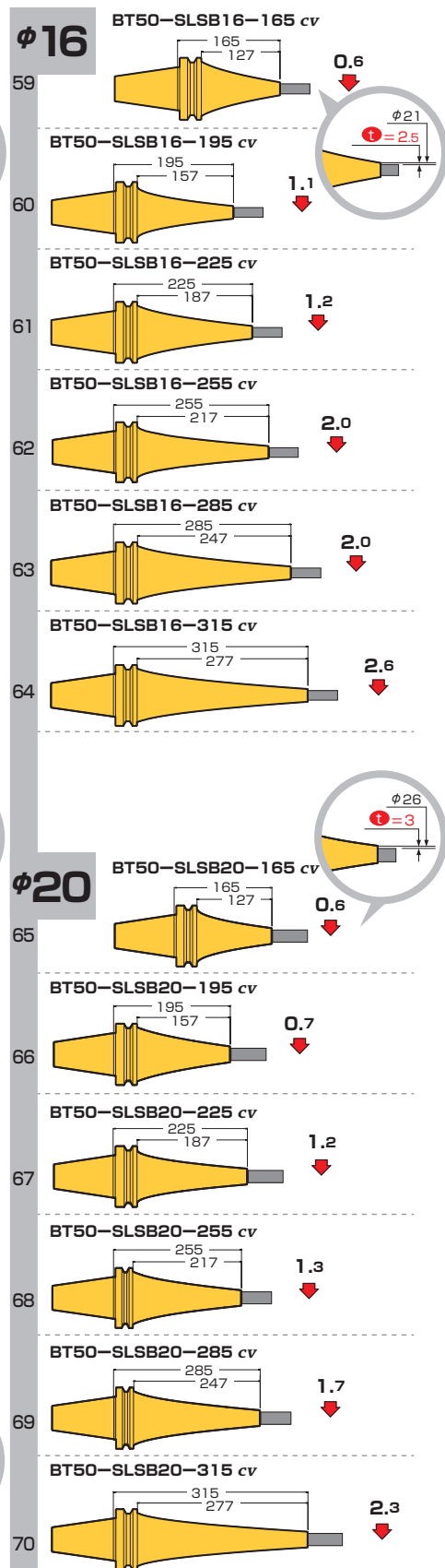
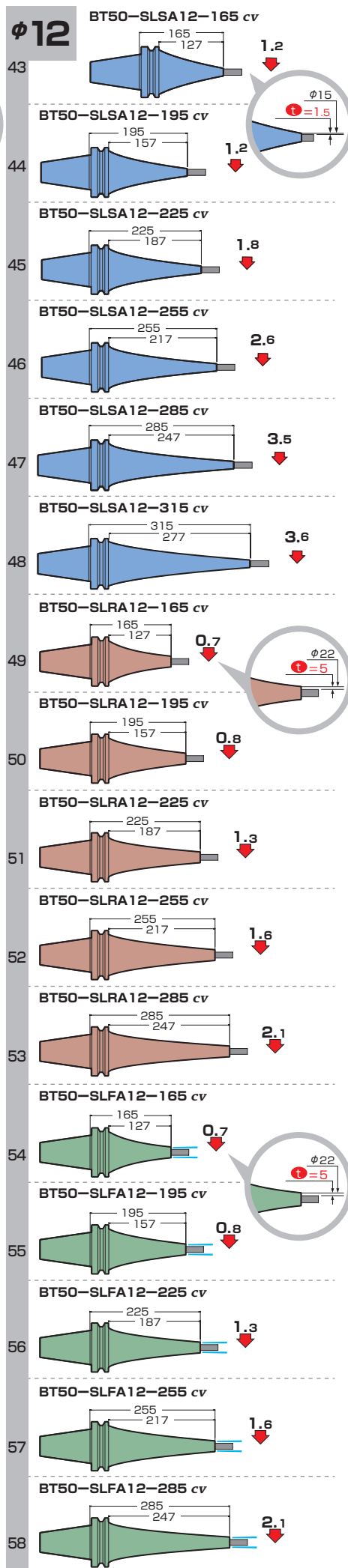
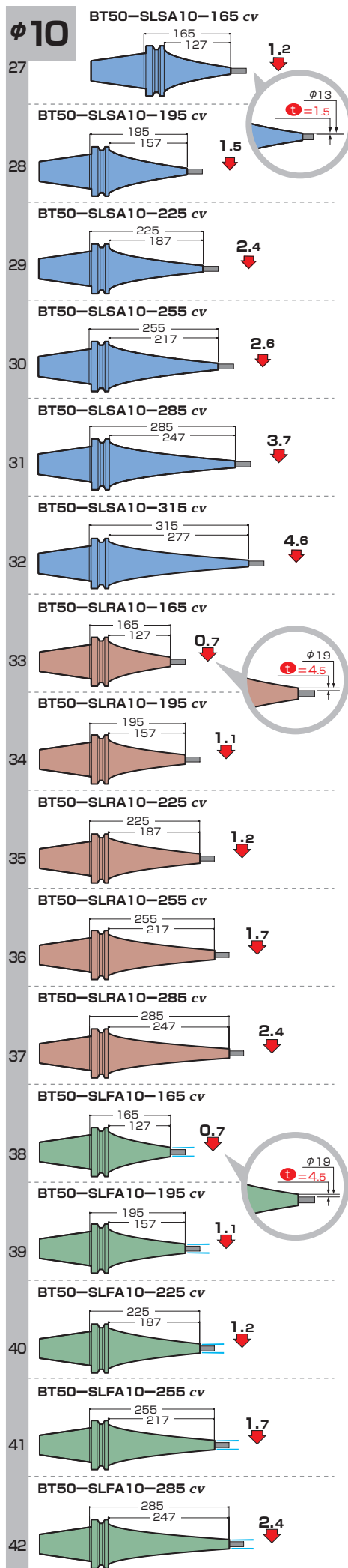


New model no. : **A63-SLSA6-120 CV**



Scale model
BT50



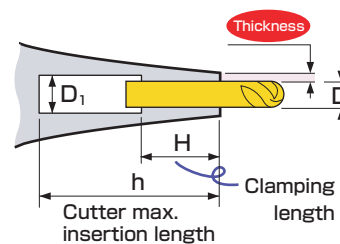
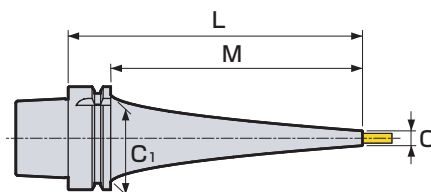


Dimensions A63

Deflection value
($\mu\text{m/kgf}$)



A63-SLRA6-150 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	A63-SLSA 4- 90 cv	4	7	1.5	90	64	53	5	12	65	1.0	9.3	1.8
2	-120 cv				120	94				95	1.1	10.1	2.7
3	-150 cv				150	124				125	1.3	11.0	4.0
4	-180 cv				180	154				154	1.4	11.6	6.6
5	-210 cv				210	184				185		11.8	11.6
6	-240 cv				240	214				214	1.6	13.1	14.0
7	-270 cv				270	244				245	2.0	15.4	11.9
8	-300 cv				300	274				275	2.1	16.3	15.9
9	-SLRA 4-120 cv	4	10	3	120	94	53	5	12	95	1.0	8.6	1.9
10	-150 cv				150	124				125	1.1	9.3	2.9
11	-180 cv				180	154				155	1.4	10.9	3.3
12	-210 cv				210	184				185		11.3	5.6
13	-SLSA 6- 90 cv	6	9	1.5	90	64	53	7	18	65	1.0	9.4	1.6
14	-120 cv				120	94				95	1.1	10.1	2.3
15	-150 cv				150	124				125	1.3	11.0	3.6
16	-180 cv				180	154				154	1.4	11.7	5.7
17	-210 cv				210	184				184	1.6	13.0	7.3
18	-240 cv				240	214				214		13.3	12.0
19	-270 cv				270	244				245	2.1	16.3	8.5
20	-300 cv				300	274				275	2.3	17.2	11.7
21	-SLRA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	8.3	0.8
22	-120 cv				120	94				95	1.1	9.3	1.2
23	-150 cv				150	124				125	1.3	10.1	1.9
24	-180 cv				180	154				155	1.4	11.1	2.8
25	-210 cv				210	184				185		11.5	4.8
26	-SLFA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	8.3	0.8
27	-120 cv				120	94				95	1.1	9.3	1.2
28	-150 cv				150	124				125	1.3	10.1	1.9
29	-180 cv				180	154				155	1.4	11.1	2.8
30	-210 cv				210	184				185		11.5	4.8
31	-SLSA 8- 90 cv	8	11	1.5	90	64	53	9	24	65	1.0	9.4	1.4
32	-120 cv				120	94				94	1.1	10.3	2.0
33	-150 cv				150	124				124	1.3	11.5	2.7
34	-180 cv				180	154				155	1.4	11.8	5.0
35	-210 cv				210	184				184	1.6	13.2	6.6
36	-240 cv				240	214				214	1.8	14.4	8.3
37	-270 cv				270	244				244	2.2	17.2	6.9
38	-300 cv				300	274				274	2.4	18.5	8.9
39	-SLRA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	8.4	0.7
40	-120 cv				120	94				95	1.2	9.6	1.0
41	-150 cv				150	124				125	1.4	10.8	1.4
42	-180 cv				180	154				155	1.5	12.0	2.0
43	-210 cv				210	184				185	1.6	12.5	3.5
44	-SLFA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	8.4	0.7
45	-120 cv				120	94				95	1.2	9.6	1.0
46	-150 cv				150	124				125	1.4	10.8	1.4
47	-180 cv				180	154				155	1.5	12.0	2.0
48	-210 cv				210	184				185	1.6	12.5	3.5

Scale model	CODE	ϕD	ϕC	Thick- ness	L	M	ϕC ₁	ϕD ₁	H	h			
49	A63—SLSA10— 90 cv	10	13	1.5	90	64	53	11	30	65	1.0	9.4	1.8
50	—120 cv				120	94				95	1.3	10.9	1.3
51	—150 cv				150	124				125	1.4	11.8	2.2
52	—180 cv				180	154				154	1.6	12.9	3.4
53	—210 cv				210	184				184	2.1	13.3	6.0
54	—240 cv				240	214				212		16.0	5.8
55	—270 cv				270	244				244		17.5	6.6
56	—300 cv				300	274				274	2.3	18.7	8.6
57	—SLRA10— 90 cv	10	19	4.5	90	64	53	11	30	65	1.0	8.5	0.6
58	—120 cv				120	94				95	1.2	9.6	0.9
59	—150 cv				150	124				125	1.3	10.9	1.4
60	—180 cv				180	154				155	1.5	12.1	2.0
61	—210 cv				210	184				185	1.6	13.3	3.1
62	—SLFA10— 90 cv				10	19				4.5	90	64	53
63	—120 cv	120	94	95			1.2	9.6	0.9				
64	—150 cv	150	124	125			1.3	10.9	1.4				
65	—180 cv	180	154	155			1.5	12.1	2.0				
66	—210 cv	210	184	185			1.6	13.3	3.1				
67	—SLSA12— 90 cv	12	15	1.5			90	64	53		14	30	
68	—120 cv				120	94	13	94		1.3	11.3		1.2
69	—150 cv				150	124	13	124		1.4	11.8		2.4
70	—180 cv				180	154		154		1.6	13.0		3.3
71	—210 cv				210	184		184		1.8	14.3		4.6
72	—240 cv				240	214		212		2.1	16.2		5.5
73	—270 cv				270	244		244		2.3	18.4		5.4
74	—SLRA12— 90 cv				12	22	5	90		64	53	14	30
75	—120 cv	120	94	13				94	1.3	10.4		0.7	
76	—150 cv	150	124					124	1.5	11.7		1.1	
77	—180 cv	180	154						154	1.6		12.8	
78	—210 cv	210	184					184	1.6			14.0	
79	—SLFA12— 90 cv	12	22	5				90	64	53		14	30
80	—120 cv				120	94	13	94	1.3		10.4	0.7	
81	—150 cv				150	124		124	1.5		11.7	1.1	
82	—180 cv				180	154			154		1.6	12.8	
83	—210 cv				210	184		184	1.6			14.0	
84	—SLSB16— 90 cv				16	21	2.5	90	64		53	17	32
85	—120 cv	120	94	92				1.5	12.4	0.8			
86	—150 cv	150	124	122				1.6	13.5	1.5			
87	—180 cv	180	154	152				1.9	15.4	1.9			
88	—210 cv	210	184	182				2.1	16.5	3.0			
89	—240 cv	240	214	212				2.4	18.4	3.7			
90	—270 cv	270	244	242				2.2	20.3	4.6			
91	—SLSB20— 90 cv	20	26	3				90	64	51			
92	—120 cv				120	94	53	92	1.5	12.8	0.8		
93	—150 cv				150	124	53	122	1.7	14.1	1.3		
94	—180 cv				180	154		152	2.0	16.2	1.8		
95	—210 cv				210	184		182	2.4	18.2	2.3		
96	—240 cv				240	214		212	2.7	20.2	3.0		
97	—270 cv				270	244		242	2.5	22.8	3.4		

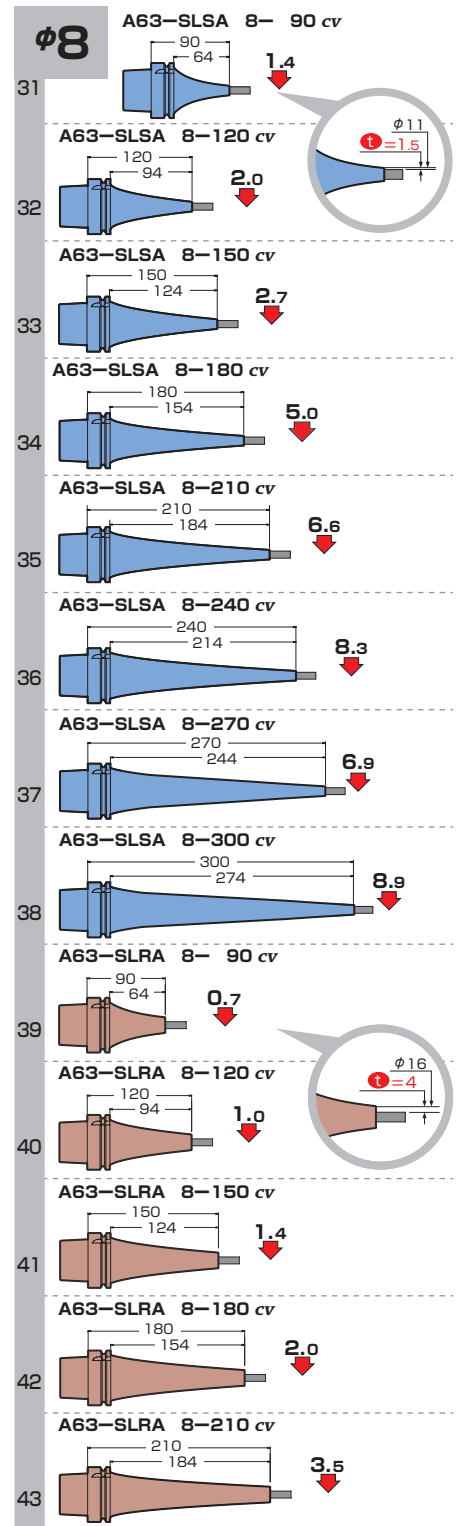
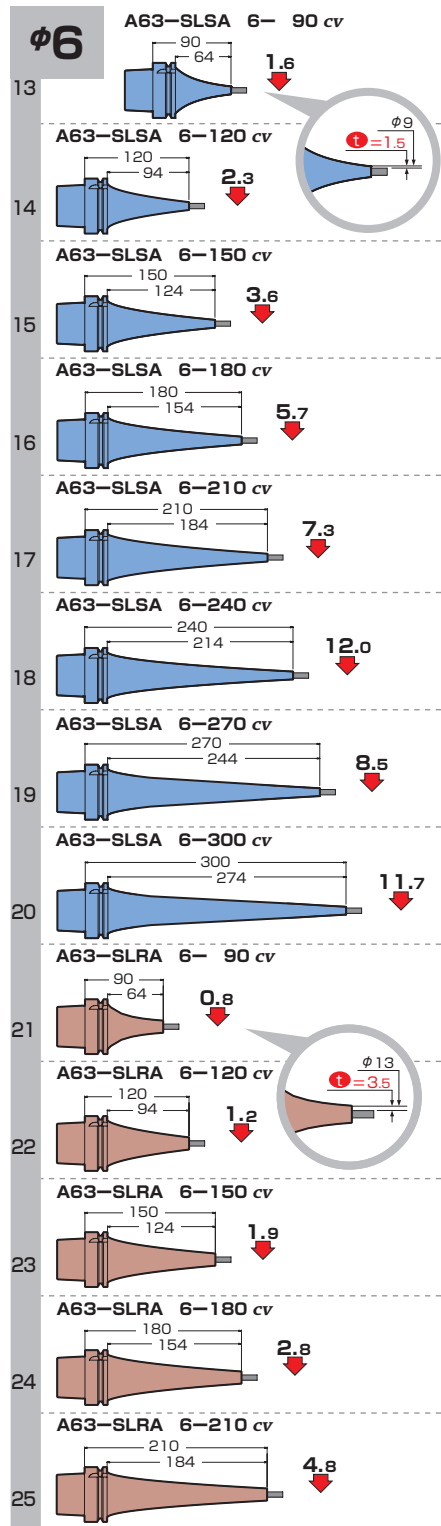
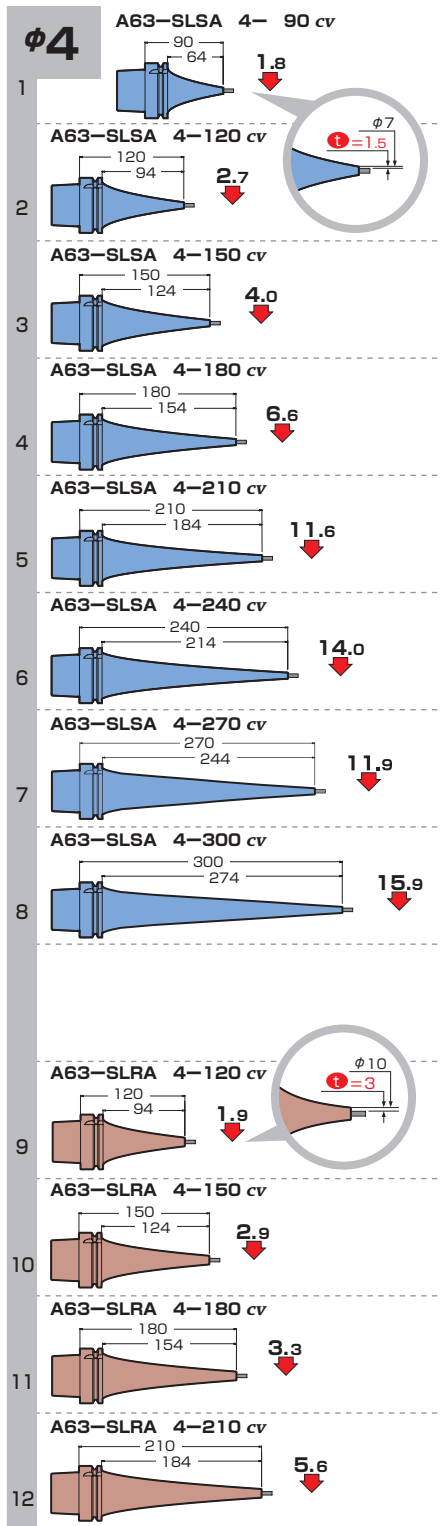
For Slimline MONO CURVE customers.

Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

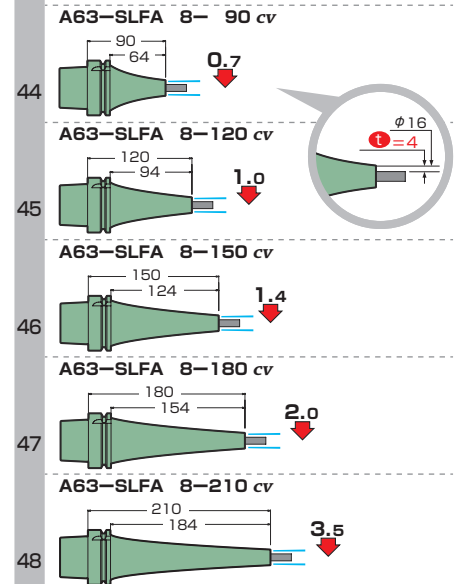
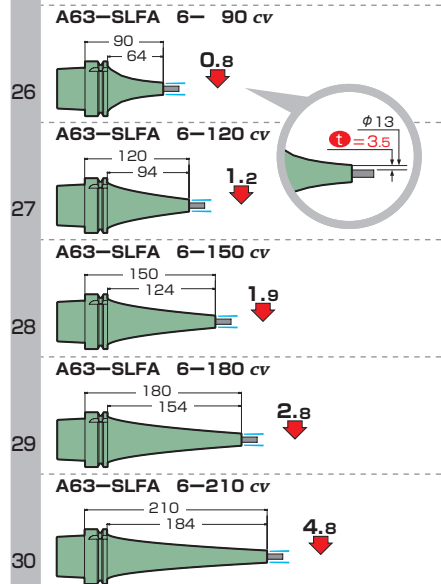
Example; Previous model no. : **A63-SLSC6-120**

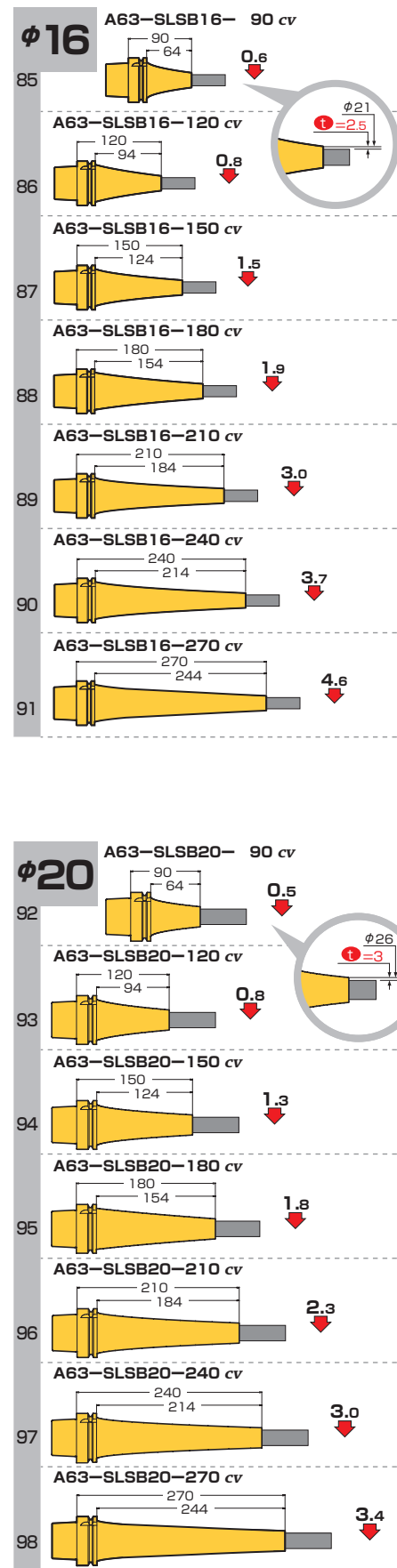
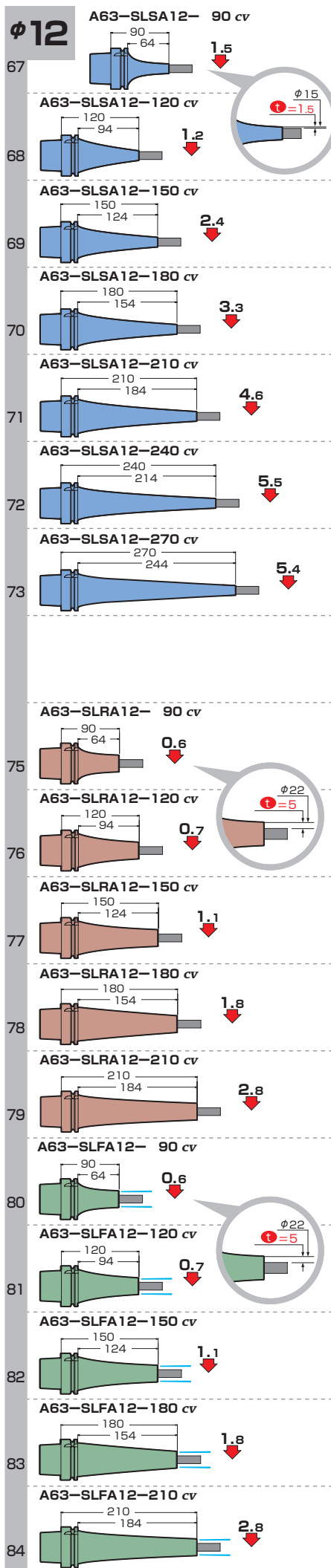
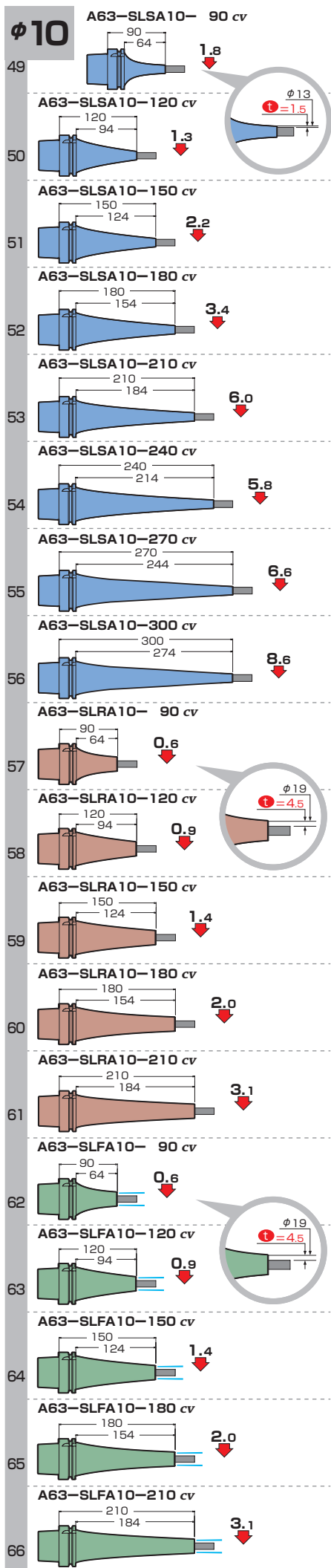


New model no. : **A63-SLSA6-120 CV**



Scale model
A63



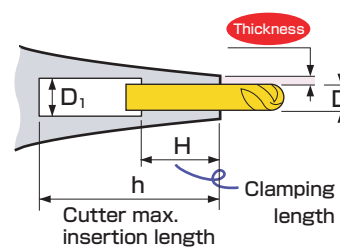
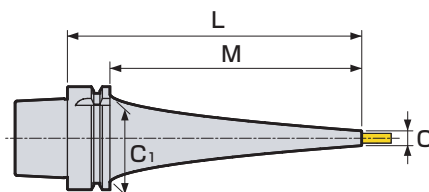


Dimensions A100

Deflection value
($\mu\text{m/kgf}$)



A100-SLSA16-165 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	A100-SLSA 4-165 cv	4	7	1.5	165	136	85	5	12	133	3.4	29.0	2.5
2	-195 cv				195	166				163	3.7	30.6	3.3
3	-225 cv				225	196				196	4.3	33.0	3.8
4	-255 cv				255	226				226	4.4	34.1	5.6
5	-285 cv				285	256				256	4.6	35.5	7.6
6	-315 cv				315	286				286	4.9	37.1	9.8
7	-345 cv				345	316				316	5.2	38.8	12.4
8	-SLSA 6-165 cv	6	9	1.5	165	136	85	7	18	136	3.3	28.8	2.1
9	-195 cv				195	166				166	4.0	32.0	2.3
10	-225 cv				225	196				196	4.1	32.4	3.6
11	-255 cv				255	226				226	4.8	35.9	3.9
12	-285 cv				285	256				256	5.0	37.4	5.2
13	-315 cv				315	286				286	5.3	38.9	6.8
14	-345 cv				345	316				316	5.6	40.3	8.7
15	-SLSA 8-165 cv	8	11	1.5	165	136	85	9	24	136	3.7	30.7	1.4
16	-195 cv				195	166				166		31.0	2.3
17	-225 cv				225	196				196	4.6	35.3	
18	-255 cv				255	226				226		35.9	3.6
19	-285 cv				285	256				256	4.9	37.4	4.8
20	-315 cv				315	286				286	5.7	41.9	5.0
21	-345 cv				345	316				311	6.1	45.1	6.0
22	-SLRA 8-195 cv	8	16	4	195	166	85	9	24	166	3.7	28.5	1.4
23	-225 cv				225	196				196	4.4	32.3	1.6
24	-255 cv				255	226				226	4.6	33.6	2.2
25	-285 cv				285	256				256	4.8	34.8	3.0
26	-SLFA 8-195 cv	8	16	4	195	166	85	9	24	166	3.7	28.5	1.4
27	-225 cv				225	196				196	4.4	32.3	1.6
28	-255 cv				255	226				226	4.6	33.6	2.2
29	-285 cv				285	256				256	4.8	34.8	3.0
30	-SLSA10-165 cv	10	13	1.5	165	136	85	11	30	136	3.5	29.4	1.4
31	-195 cv				195	166				166	4.3	33.6	1.5
32	-225 cv				225	196				196	4.2	33.4	2.4
33	-255 cv				255	226				226	4.5	34.3	3.5
34	-285 cv				285	256				251	5.1	38.3	3.6
35	-315 cv				315	286				286		39.9	4.8
36	-345 cv				345	316				311	5.9	42.7	5.5
37	-SLRA10-165 cv	10	19	4.5	165	136	85	11	30	136	3.5	27.6	1.0
38	-195 cv				195	166				166	4.0	30.1	1.1
39	-225 cv				225	196				196	4.1	31.1	1.6
40	-255 cv				255	226				226	4.9	35.3	1.7
41	-285 cv				285	256				256	5.0	36.2	2.4
42	-SLFA10-165 cv	10	19	4.5	165	136	85	11	30	136	3.5	27.6	1.0
43	-195 cv				195	166				166	4.0	30.1	1.1
44	-225 cv				225	196				196	4.1	31.1	1.6
45	-255 cv				255	226				226	4.9	35.3	1.7
46	-285 cv				285	256				256	5.0	36.2	2.4

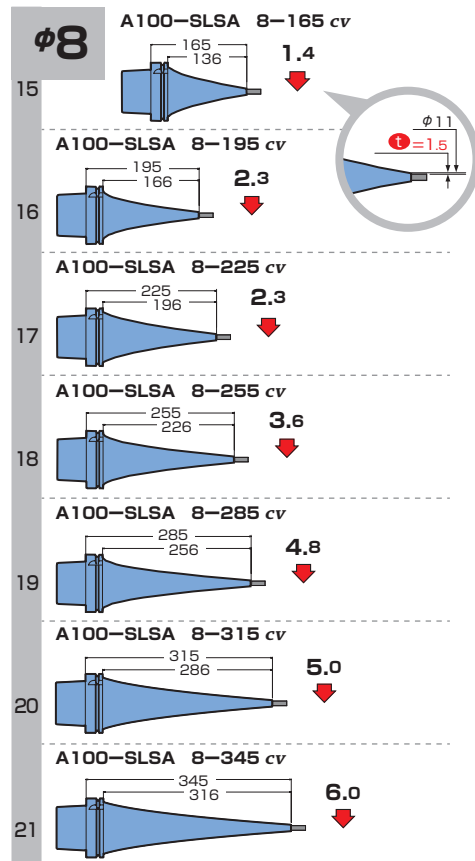
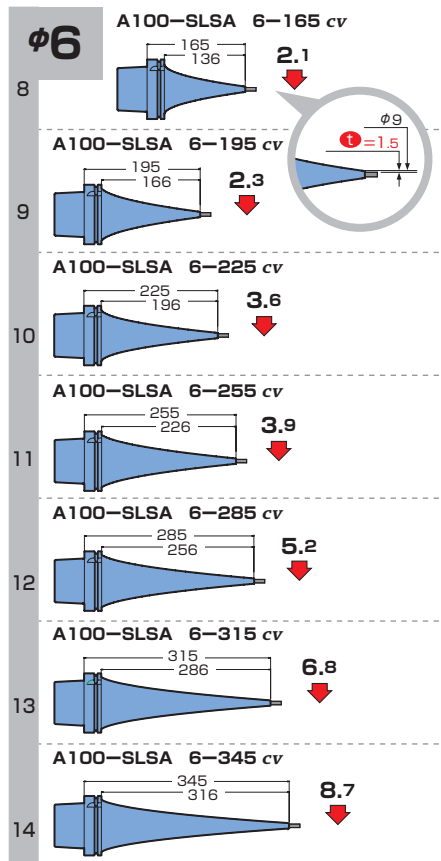
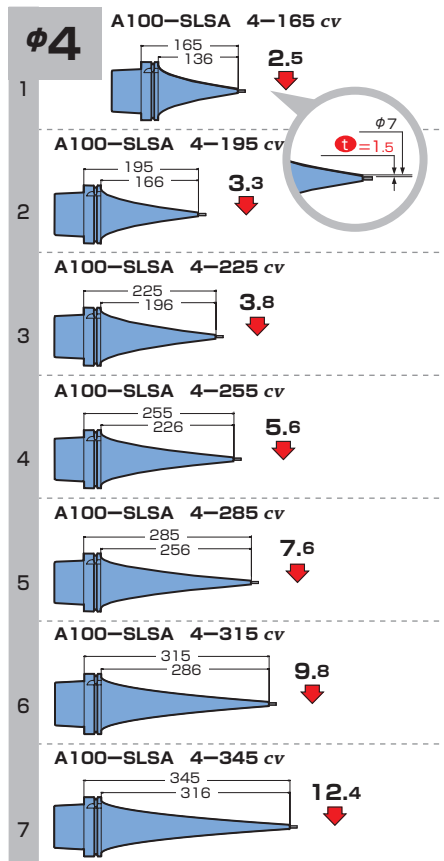
Scale model	CODE	ϕD	ϕC	Thick- ness	L	M	ϕC_1	ϕD_1	H	h			
47	A100-SLSA12-165 CV	12	15	1.5	165	136	85	13	30	133	4.2	34.1	1.2
48	-195 CV				195	166				163	4.1	33.6	
49	-225 CV				225	196				175	4.8	38.3	1.8
50	-255 CV				255	226				190		37.8	2.6
51	-285 CV				285	256				251	5.5	42.5	3.5
52	-315 CV				315	286				281	5.9	44.6	4.3
53	-345 CV				345	316				311	6.2	46.7	5.3
54	-SLRA12-165 CV	12	22	5	165	136	85	13	30	133	3.6	27.9	0.8
55	-195 CV				195	166		14		163	4.4	32.2	
56	-225 CV				225	196		13		159		32.7	1.3
57	-255 CV				255	226				221	4.6	36.1	1.6
58	-285 CV				285	256				251	5.0	38.5	2.1
59	-SLFA12-165 CV				165	136		13		133	3.6	27.9	0.8
60	-195 CV	12	22	5	195	166	85	14	30	163	4.4	32.2	
61	-225 CV				225	196		13		159		32.7	1.3
62	-255 CV				255	226				221	4.6	36.1	1.6
63	-285 CV				285	256				251	5.0	38.5	2.1
64	-SLSB16-165 CV	16	21	2.5	165	136	85	17	32	131	4.2	34.2	0.6
65	-195 CV				195	166				161	4.0	33.7	1.1
66	-225 CV				225	196				191	4.8	38.4	1.2
67	-255 CV				255	226				221	4.7	38.0	2.0
68	-285 CV				285	256				251	5.5	42.6	
69	-315 CV				315	286				281	5.9	44.8	2.6
70	-345 CV				345	316				311	6.2	46.9	3.3
71	-SLSB20-165 CV	20	26	3	165	136	85	21	40	132	4.0	33.6	0.6
72	-195 CV				195	166				161	4.9	38.1	0.7
73	-225 CV				225	196				191	4.6	37.4	1.2
74	-255 CV				255	226				221	5.5	42.1	1.3
75	-285 CV				285	256				251	5.2	41.2	2.1
76	-315 CV				315	286				281	6.1	46.0	2.3
77	-345 CV				345	316				311	6.4	47.9	2.9

For Slimline MONO CURVE customers.

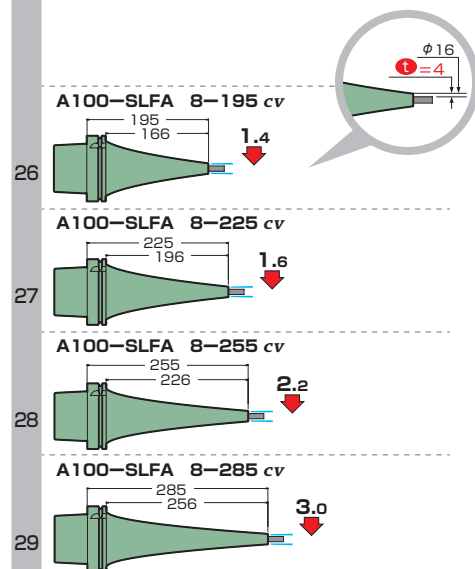
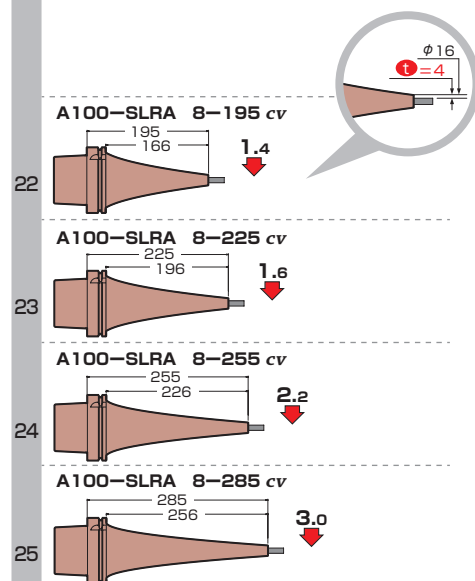
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

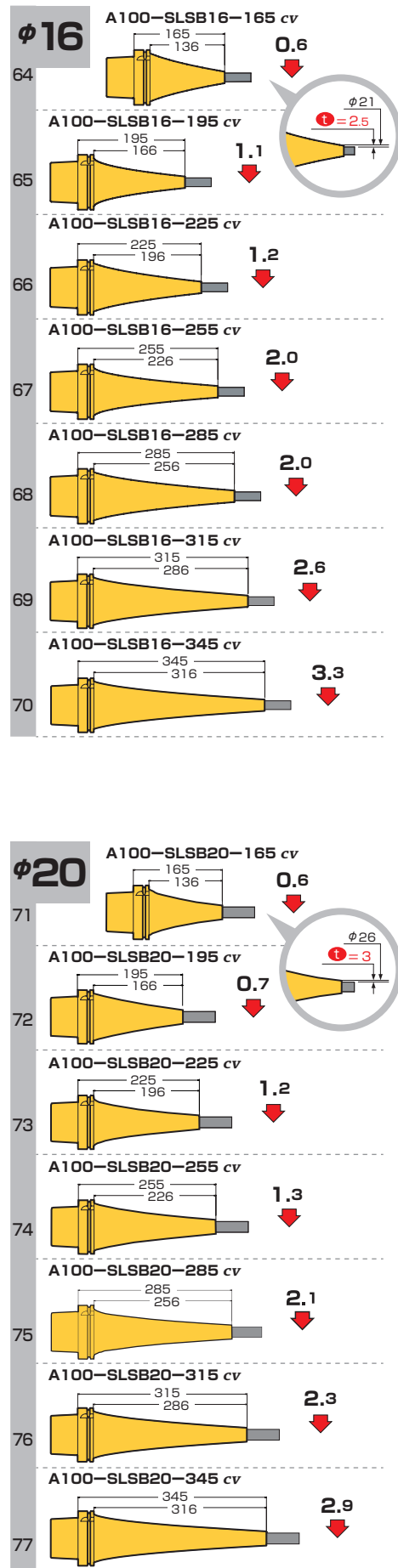
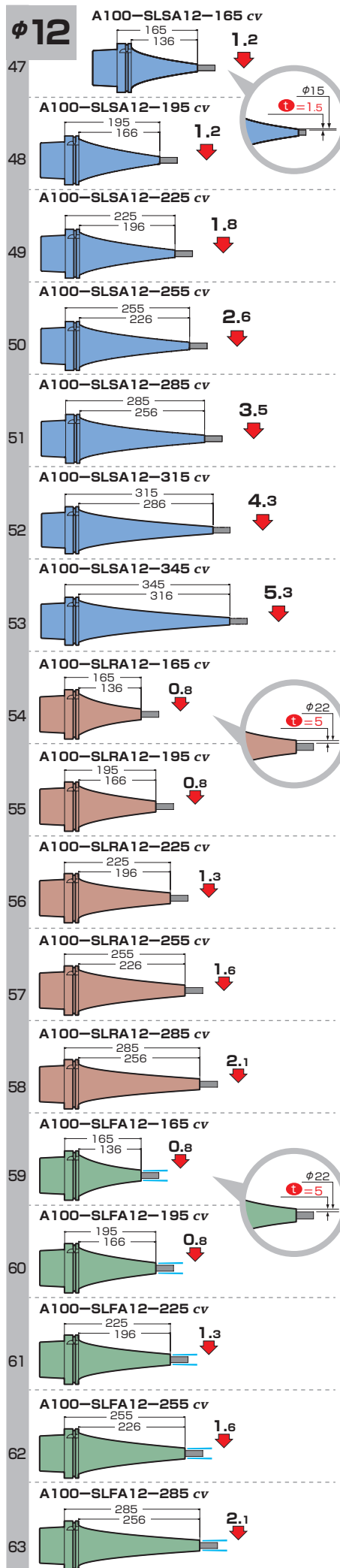
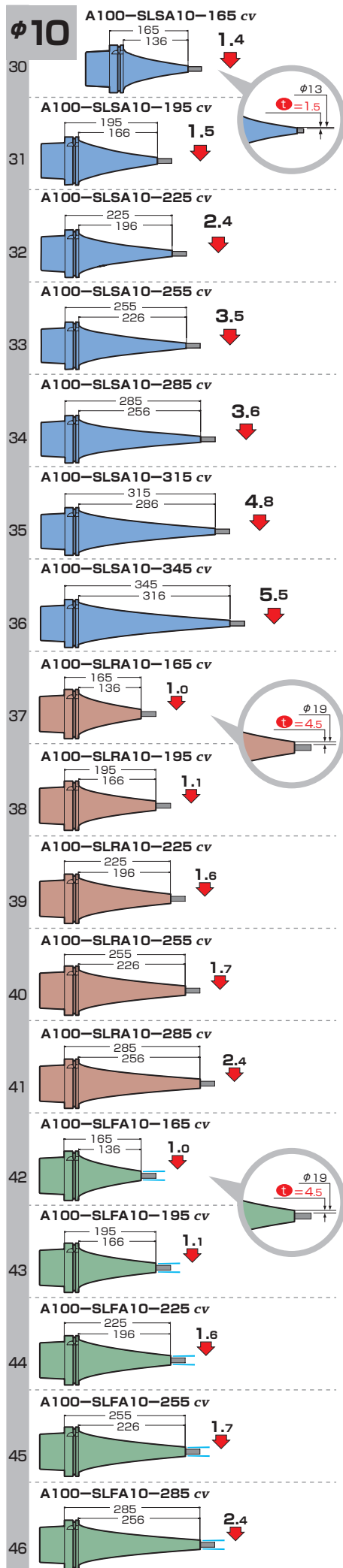
Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**



Scale model
A100



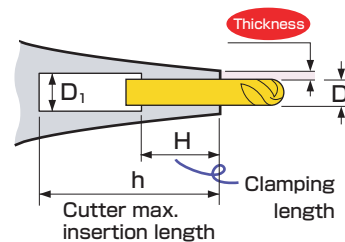
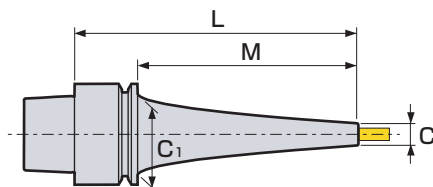


Dimensions **E32**

Deflection value
($\mu\text{m/kgf}$)



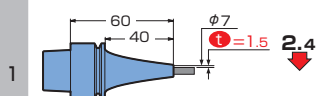
E32-SLSA6-120 cv



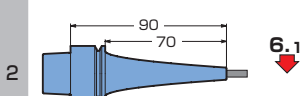
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	E32-SLSA 4- 60 cv	4	7	1.5	60	40	26	5	12	43	0.2	0.6	2.4
2	- 90 cv				90	70				73			
3	-SLSA 6- 60 cv	6	9	1.5	60	40	26	7	18	43	0.2	0.7	1.9
4	- 90 cv				90	70				73			
5	-SLSA 8- 60 cv	8	11	1.5	60	40	26	8.6	24	38	0.2	0.7	1.6
6	- 90 cv				90	70							
7	-SLSA10- 60 cv	10	13	1.5	60	40	26	10.6	30	48	0.2	0.8	1.4
8	- 90 cv				90	70				60			

$\phi 4$

E32-SLSA 4-60 cv

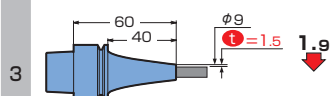


E32-SLSA 4-90 cv

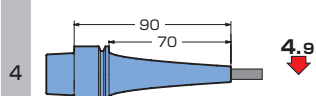


$\phi 6$

E32-SLSA 6-60 cv

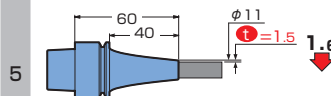


E32-SLSA 6-90 cv

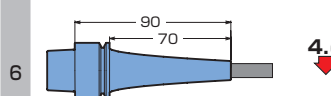


$\phi 8$

E32-SLSA 8-60 cv

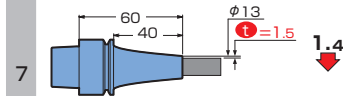


E32-SLSA 8-90 cv

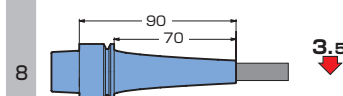


$\phi 10$

E32-SLSA10-60 cv



E32-SLSA10-90 cv



For Slimline MONO CURVE customers.

Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : A63-SLSC6-120



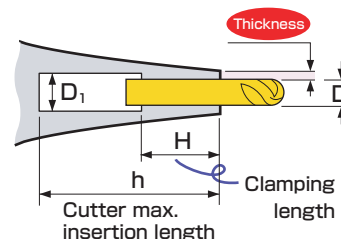
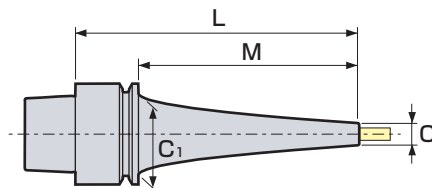
New model no. : A63-SLSA6-120 CV

Dimensions E40

Deflection value
($\mu\text{m/kgf}$)



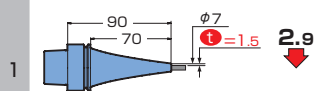
E40-SLSA8-150 cv



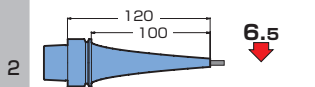
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	E40-SLSA 4- 90 cv	4	7	1.5	90	70	34	5	12	74	0.3	1.5	2.9
2	-120 cv				120	100				104	0.4	1.8	6.5
3	-150 cv				150	130				134	0.5	2.4	8.6
4	-SLRA 4- 90 cv	4	10	3	90	70	34	5	12	81	0.4	1.6	2.0
5	-120 cv				120	100				111		1.9	4.2
6	-SLSA 6- 90 cv	6	9	1.5	90	70	34	7	18	74	0.3	1.6	2.5
7	-120 cv				120	100				104	0.4	1.9	5.6
8	-150 cv				150	130				134	0.5	2.5	7.7
9	-SLRA 6- 90 cv	6	13	3.5	90	70	34	7	18	74	0.4	1.7	1.7
10	-120 cv				120	100				104	0.5	2.4	2.6
11	-SLSA 8- 90 cv	8	11	1.5	90	70	34	9	24	74	0.3	1.7	2.2
12	-120 cv				120	100				104	0.4	2.0	3.4
13	-150 cv				150	130				134	0.5	3.0	5.1
14	-SLRA 8- 90 cv	8	16	4	90	70	34	9	24	74	0.4	1.8	1.6
15	-120 cv				120	100				104	0.5	2.5	2.4
16	-SLSA10- 90 cv	10	13	1.5	90	70	34	11	30	74	0.3	1.7	2.0
17	-120 cv				120	100				104	0.4	2.4	3.2
18	-150 cv				150	130				134	0.5	3.1	5.0
19	-SLRA10- 90 cv	10	19	4.5	90	70	34	11	30	74	0.4	2.1	1.1
20	-120 cv				120	100				104	0.5	2.9	2.0

$\phi 4$

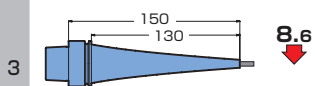
E40-SLSA 4- 90 cv



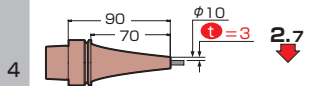
E40-SLSA 4-120 cv



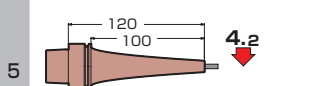
E40-SLSA 4-150 cv



E40-SLRA 4- 90 cv

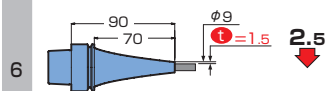


E40-SLRA 4-120 cv

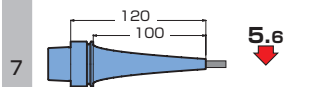


$\phi 6$

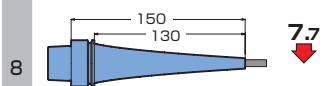
E40-SLSA 6- 90 cv



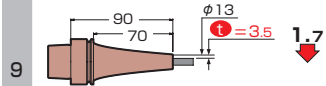
E40-SLSA 6-120 cv



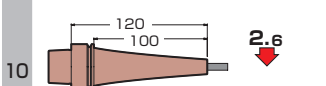
E40-SLSA 6-150 cv



E40-SLRA 6- 90 cv

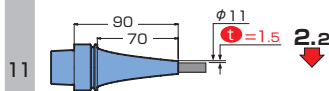


E40-SLRA 6-120 cv

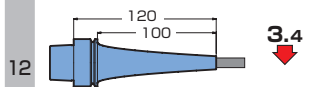


$\phi 8$

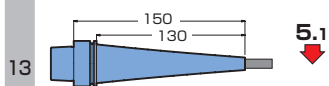
E40-SLSA 8- 90 cv



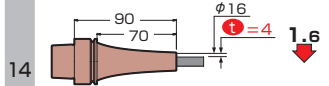
E40-SLSA 8-120 cv



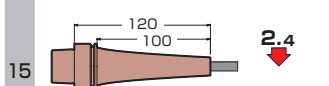
E40-SLSA 8-150 cv



E40-SLRA 8- 90 cv

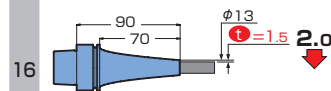


E40-SLRA 8-120 cv

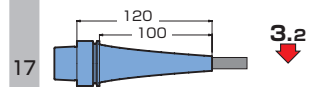


$\phi 10$

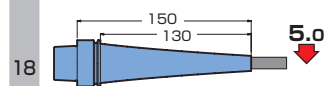
E40-SLSA10- 90 cv



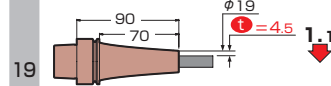
E40-SLSA10-120 cv



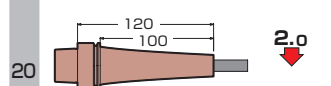
E40-SLSA10-150 cv



E40-SLRA10- 90 cv

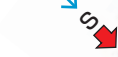


E40-SLRA10-120 cv

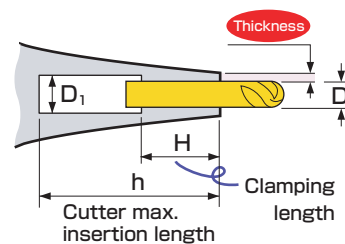
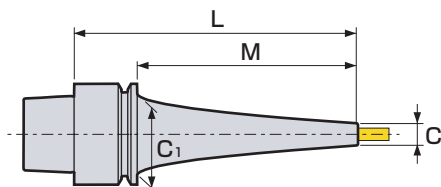


Dimensions
E50

Deflection value
($\mu\text{m/kgf}$)



E50-SLSA6-120 cv



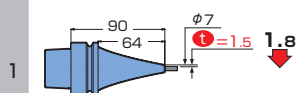
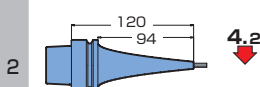
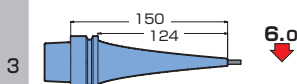
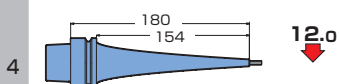
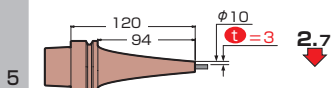
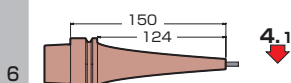
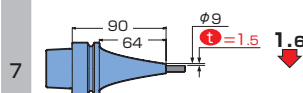
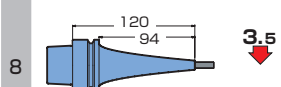
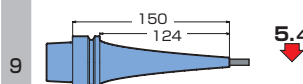
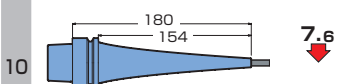
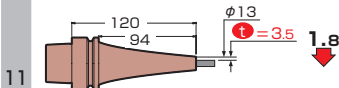
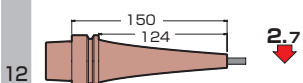
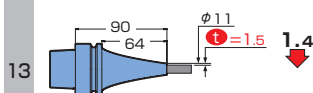
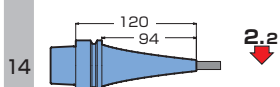
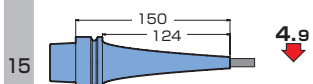
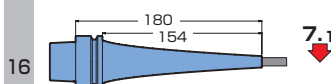
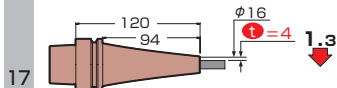
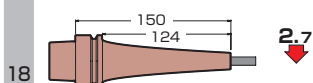
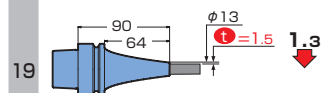
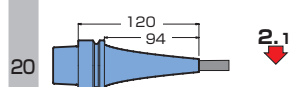
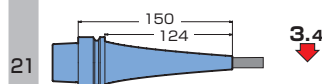
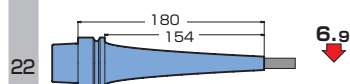
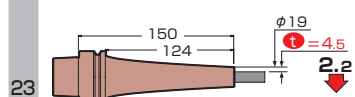
Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	E50-SLSA 4- 90 cv	4	7	1.5	90	64	42	5	12	74	0.6	2.2	1.8
2	-120 cv				120	94				104		2.6	4.2
3	-150 cv				150	124				134	0.7	3.3	6.0
4	-180 cv				180	154				164	0.8	3.5	12.0
5	-SLRA 4-120 cv	4	10	3	120	94	42	5	12	104	0.7	2.8	2.7
6	-150 cv				150	124				134	0.8	3.4	4.1
7	-SLSA 6- 90 cv	6	9	1.5	90	64	42	7	18	74	0.6	2.3	1.6
8	-120 cv				120	94				104		2.7	3.5
9	-150 cv				150	124				134	0.7	3.4	5.4
10	-180 cv				180	154				164	0.9	4.2	7.6
11	-SLRA 6-120 cv	6	13	3.5	120	94	42	7	18	104	0.8	3.3	1.8
12	-150 cv				150	124				132	0.9	4.0	2.7
13	-SLSA 8- 90 cv	8	11	1.5	90	64	42	9	24	74	0.6	2.5	1.4
14	-120 cv				120	94				104	0.7	3.2	2.2
15	-150 cv				150	124				134		3.5	4.9
16	-180 cv				180	154				164	0.8	4.2	7.1
17	-SLRA 8-120 cv	8	16	4	120	94	42	9	24	102		3.8	1.3
18	-150 cv				150	124				132	0.9	4.0	2.7
19	-SLSA10- 90 cv	10	13	1.5	90	64	42	11	30	74	0.6	2.5	1.3
20	-120 cv				120	94				104	0.7	3.3	2.1
21	-150 cv				150	124				134	0.8	4.1	3.4
22	-180 cv				180	154				164		4.3	6.9
23	-SLRA10-150 cv	10	19	4.5	150	124	42	11	30	132	0.9	4.4	2.2

For Slimline MONO CURVE customers.

Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 CV**

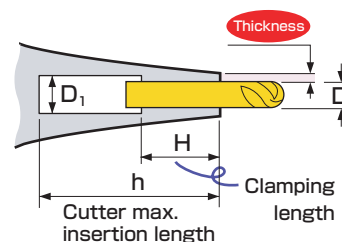
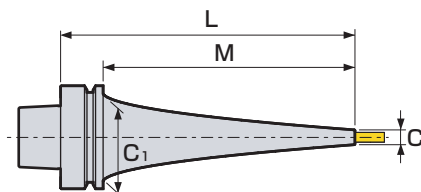
φ4**E50-SLSA 4- 90 cv****E50-SLSA 4-120 cv****E50-SLSA 4-150 cv****E50-SLSA 4-180 cv****E50-SLRA 4-120 cv****E50-SLRA 4-150 cv****φ6****E50-SLSA 6- 90 cv****E50-SLSA 6-120 cv****E50-SLSA 6-150 cv****E50-SLSA 6-180 cv****E50-SLRA 6-120 cv****E50-SLRA 6-150 cv****φ8****E50-SLSA 8- 90 cv****E50-SLSA 8-120 cv****E50-SLSA 8-150 cv****E50-SLSA 8-180 cv****E50-SLRA 8-120 cv****E50-SLRA 8-150 cv****φ10****E50-SLSA10- 90 cv****E50-SLSA10-120 cv****E50-SLSA10-150 cv****E50-SLSA10-180 cv****E50-SLRA10-150 cv**

Dimensions F63

Deflection value
($\mu\text{m/kgf}$)



F63-SLSA6-90 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	F63-SLSA 4- 90 cv	4	7	1.5	90	64	53	5	12	65	0.9	2.7	1.8
2	-120 cv				120	94				95	1.0	3.6	2.7
3	-150 cv				150	124				125	1.2	4.4	4.0
4	-180 cv				180	154				154	1.3	5.0	6.6
5	-210 cv				210	184				185		5.3	11.6
6	-240 cv				240	214				214	1.6	6.5	14.0
7	-270 cv				270	244				245	1.9	8.8	11.9
8	-300 cv				300	274				275	2.0	9.7	15.9
9	-SLRA 4-120 cv	4	10	3	120	94	53	5	12	95	1.0	3.6	1.9
10	-150 cv				150	124				125	1.1	4.4	2.9
11	-180 cv				180	154				155	1.4	6.0	3.3
12	-210 cv				210	184				185	1.5	6.2	5.6
13	-SLSA 6- 90 cv	6	9	1.5	90	64	53	7	18	65	0.9	2.8	1.6
14	-120 cv				120	94				95	1.0	3.6	2.3
15	-150 cv				150	124				125	1.2	4.4	3.6
16	-180 cv				180	154				154	1.3	5.2	5.7
17	-210 cv				210	184				184	1.5	6.4	7.3
18	-240 cv				240	214				214	1.6	6.7	12.0
19	-270 cv				270	244				245	2.0	9.7	8.5
20	-300 cv				300	274				275	2.2	10.6	11.7
21	-SLRA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	3.4	0.8
22	-120 cv				120	94				95	1.2	4.3	1.2
23	-150 cv				150	124				125	1.3	5.2	1.9
24	-180 cv				180	154				155	1.4	6.1	2.8
25	-210 cv				210	184				185	1.5	6.6	4.8
26	-SLFA 6- 90 cv	6	13	3.5	90	64	53	7	18	65	1.0	3.4	0.8
27	-120 cv				120	94				95	1.2	4.3	1.2
28	-150 cv				150	124				125	1.3	5.2	1.9
29	-180 cv				180	154				155	1.4	6.1	2.8
30	-210 cv				210	184				185	1.5	6.6	4.8
31	-SLSA 8- 90 cv	8	11	1.5	90	64	53	9	24	65	0.9	2.9	1.4
32	-120 cv				120	94				94	1.1	3.8	2.0
33	-150 cv				150	124				124	1.3	5.0	2.7
34	-180 cv				180	154				155		5.2	5.0
35	-210 cv				210	184				184	1.5	6.6	6.6
36	-240 cv				240	214				214	1.8	7.8	8.3
37	-270 cv				270	244				244	2.1	10.7	6.9
38	-300 cv				300	274				274	2.3	11.9	8.9
39	-SLRA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	3.4	0.7
40	-120 cv				120	94				95	1.2	4.6	1.0
41	-150 cv				150	124				125	1.4	5.9	1.4
42	-180 cv				180	154				155	1.6	7.0	2.0
43	-210 cv				210	184				185		7.6	3.5
44	-SLFA 8- 90 cv	8	16	4	90	64	53	9	24	65	1.0	3.4	0.7
45	-120 cv				120	94				95	1.2	4.6	1.0
46	-150 cv				150	124				125	1.4	5.9	1.4
47	-180 cv				180	154				155	1.6	7.0	2.0
48	-210 cv				210	184				185		7.6	3.5

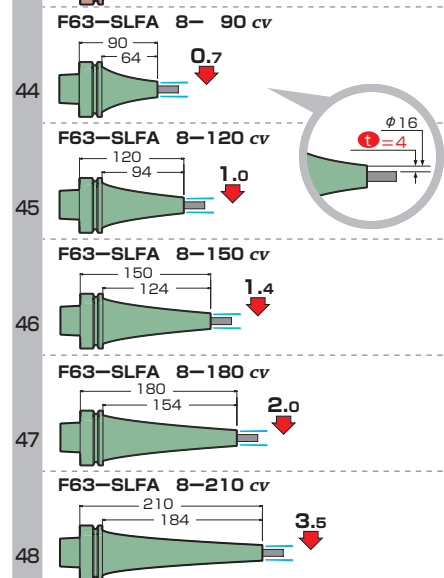
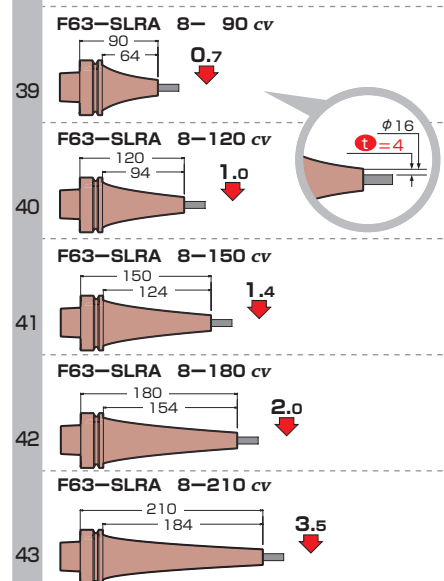
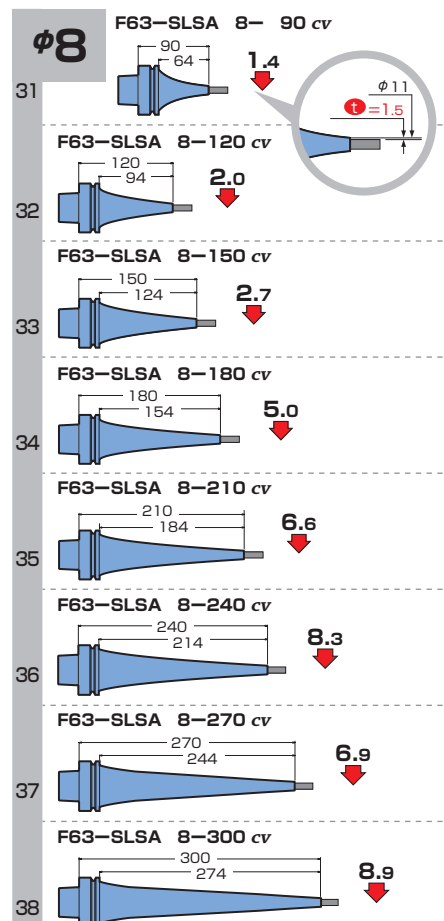
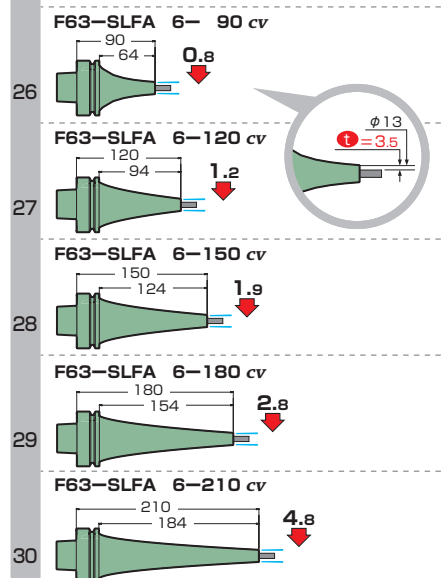
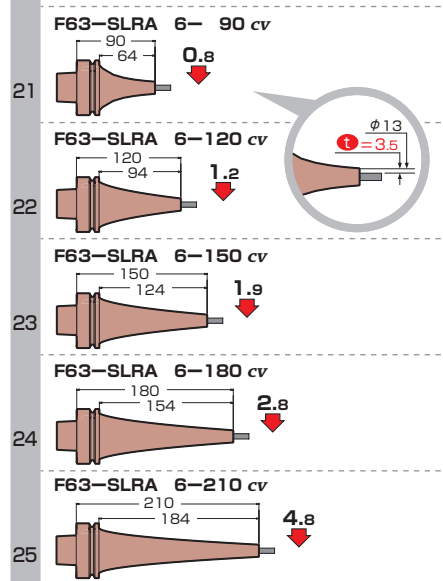
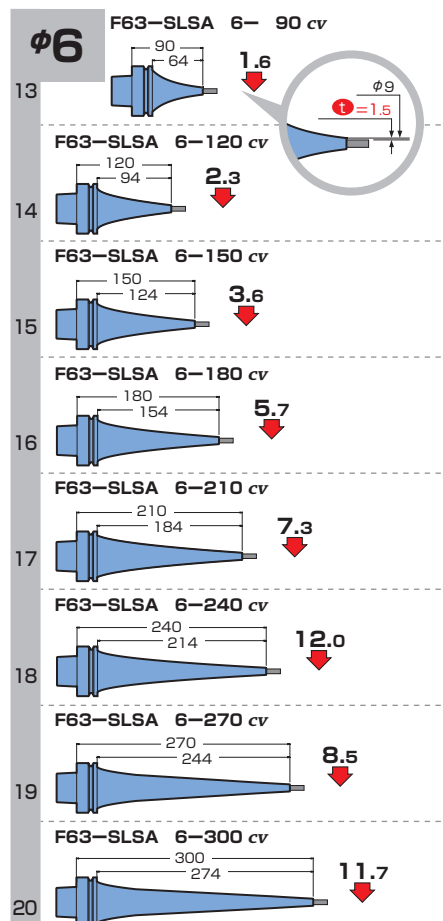
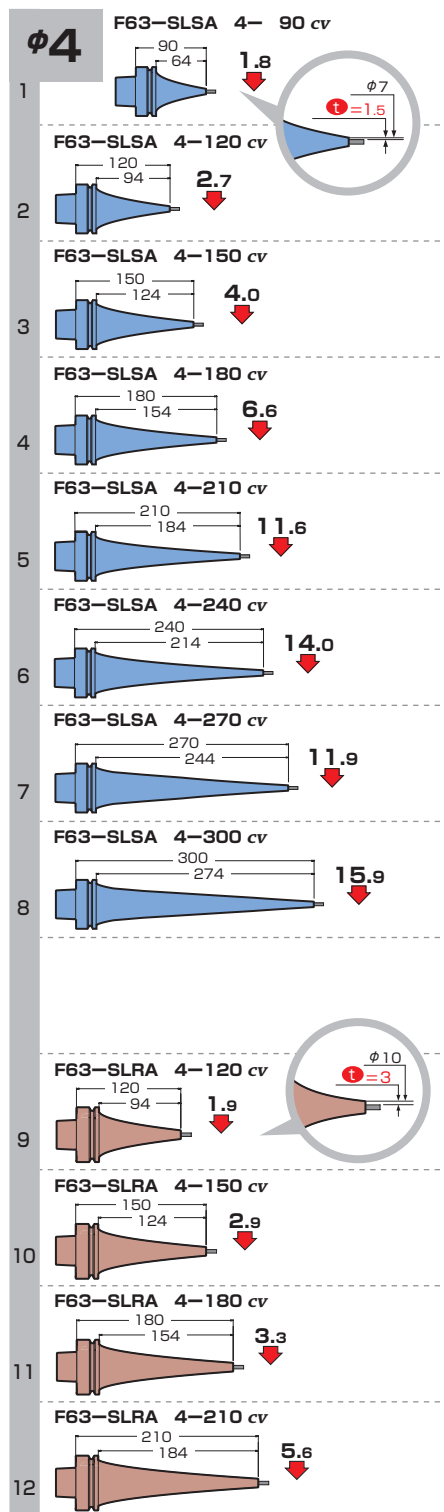
Scale model	CODE	ϕ D	ϕ C	Thick- ness	L	M	ϕ C ₁	ϕ D ₁	H	h			
49	F63—SLSA10— 90 cv	10	13	1.5	90	64	53	11	30	65	0.9	2.9	1.8
50	—120 cv				120	94				95	1.2	4.4	1.3
51	—150 cv				150	124				125	1.3	5.2	2.2
52	—180 cv				180	154				154	1.5	6.3	3.4
53	—210 cv				210	184				184	1.6	6.8	6.0
54	—240 cv				240	214				212	2.0	9.4	5.8
55	—270 cv				270	244				244	2.1	10.9	6.6
56	—300 cv				300	274				274	2.3	12.2	8.5
57	—SLRA10— 90 cv	10	19	4.5	90	64	53	11	30	65	1.0	3.5	0.6
58	—120 cv				120	94				95	1.2	4.6	0.9
59	—150 cv				150	124				125	1.4	5.8	1.4
60	—180 cv				180	154				155	1.6	7.2	2.0
61	—210 cv				210	184				185		8.0	3.1
62	—SLFA10— 90 cv	10	19	4.5	90	64	53	11	30	65	1.0	3.5	0.6
63	—120 cv				120	94				95	1.2	4.6	0.9
64	—150 cv				150	124				125	1.4	5.8	1.4
65	—180 cv				180	154				155	1.6	7.2	2.0
66	—210 cv				210	184				185		8.0	3.1
67	—SLSA12— 90 cv	12	15	1.5	90	64	53	14	30	64	1.0	3.4	1.5
68	—120 cv				120	94		13		94	1.2	4.7	1.2
69	—150 cv				150	124		124		1.3	5.2	2.4	
70	—180 cv				180	154		154		1.5	6.5	3.3	
71	—210 cv				210	184		184		1.7	7.7	4.6	
72	—240 cv				240	214		212		2.0	9.6	5.5	
73	—270 cv				270	244		244		2.2	11.8	5.4	
74	—SLRA12— 90 cv	12	22	5	90	64	53	14	30	64	1.0	3.6	0.6
75	—120 cv				120	94		13		94	1.3	5.5	0.7
76	—150 cv				150	124		124		1.5	6.7	1.1	
77	—180 cv				180	154		154		1.6	7.5	1.8	
78	—210 cv				210	184		184		1.7	8.5	2.8	
79	—SLFA12— 90 cv	12	22	5	90	64	53	14	30	64	1.0	3.6	0.6
80	—120 cv				120	94		13		94	1.3	5.5	0.7
81	—150 cv				150	124		124		1.5	6.7	1.1	
82	—180 cv				180	154		154		1.6	7.5	1.8	
83	—210 cv				210	184		184		1.7	8.5	2.8	
84	—SLSB16— 90 cv	16	21	2.5	90	64	53	17	32	62	1.1	3.9	0.6
85	—120 cv				120	94				92	1.4	5.8	0.8
86	—150 cv				150	124				122	1.5	6.9	1.5
87	—180 cv				180	154				152	1.9	8.8	1.9
88	—210 cv				210	184				182	2.0	9.9	3.0
89	—240 cv				240	214				212	2.3	11.8	3.7
90	—270 cv				270	244				242	2.2	13.7	4.6
91	—SLSB20— 90 cv	20	26	3	90	64	51	21	40	62	1.1	4.2	0.5
92	—120 cv				120	94	53			92	1.4	6.2	0.8
93	—150 cv				150	124	122			1.6	7.6	1.3	
94	—180 cv				180	154	152			2.0	9.6	1.8	
95	—210 cv				210	184	182			2.3	11.6	2.3	
96	—240 cv				240	214	212			2.6	13.7	3.0	
97	—270 cv				270	244	242			2.4	16.3	3.4	

For Slimline MONO CURVE customers.

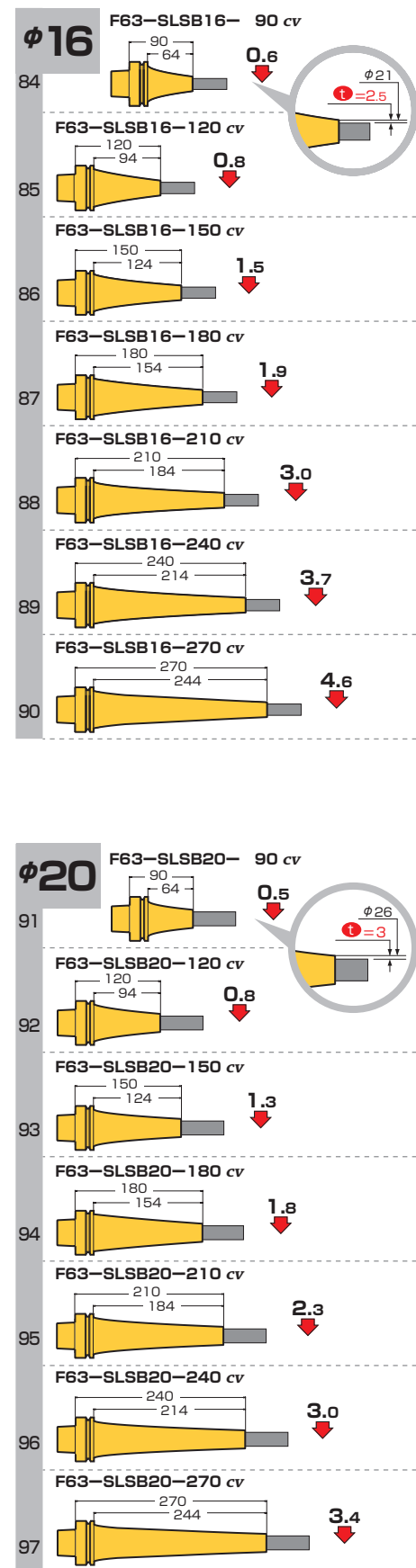
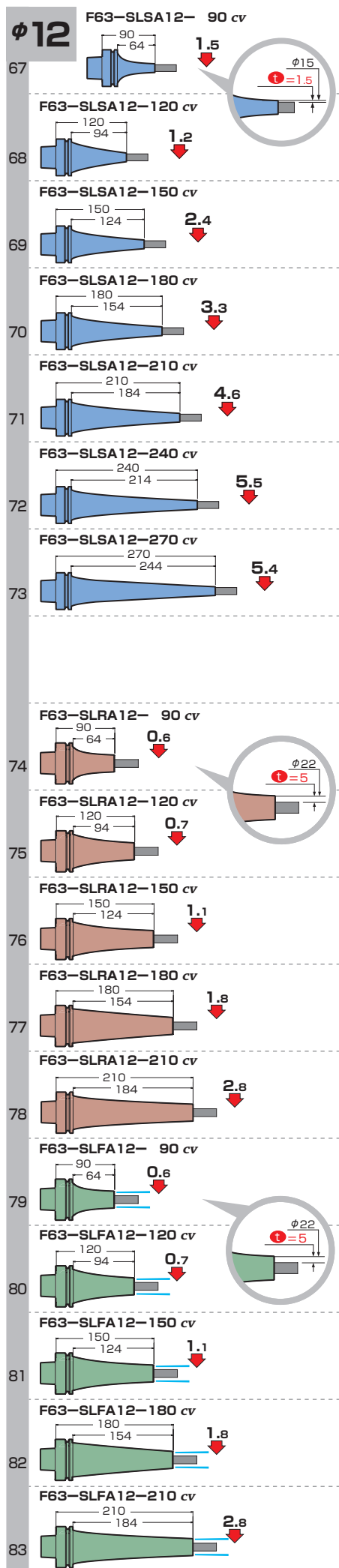
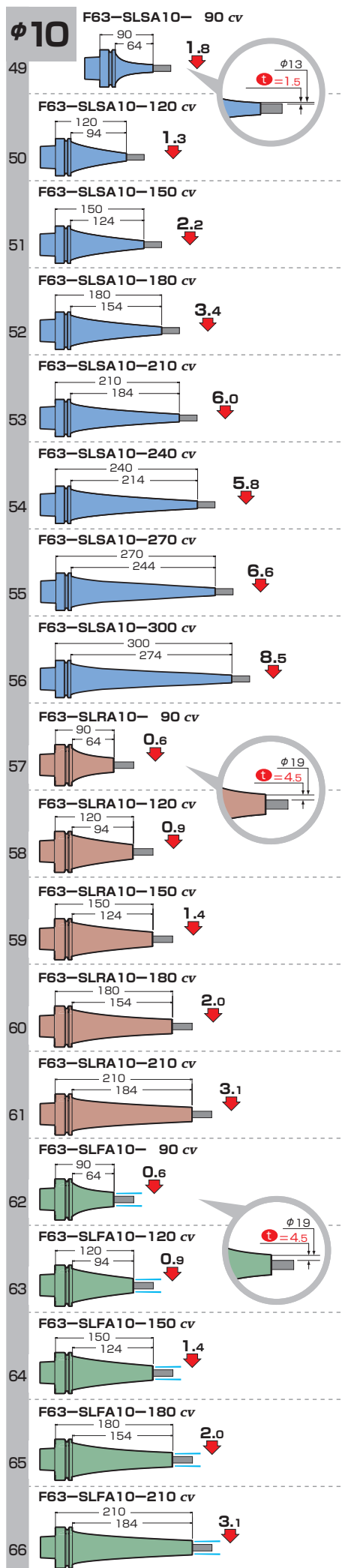
Please note that we changed model number for Slimline MONO CURVE due to additional model lineup.

Example; Previous model no. : **A63-SLSC6-120**

New model no. : **A63-SLSA6-120 cv**



Scale model
F63

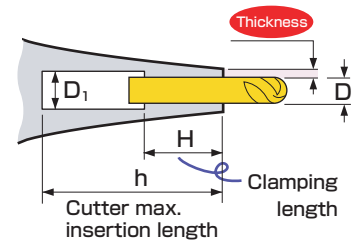
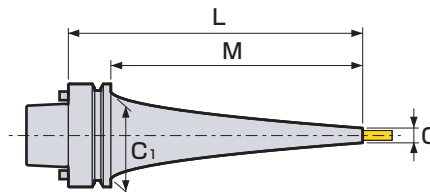


Dimensions F80PD For Makino

Deflection value
($\mu\text{m/kgf}$)

0.5

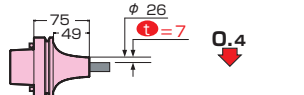
F80PD-SLRB16-75 cv



Scale model	CODE	ϕD	ϕC	Thick-ness	L	M	ϕC_1	ϕD_1	H	h	Kg	N	S
1	F80PD-SLRB12- 75 cv	12	26	7	75	49	67	13	30	48	1.4	4.8	0.4
2	- 90 cv				90	64				63		5.3	0.5
3	-120 cv				120	94				93	1.9	8.5	
4	-180 cv				180	154				153	2.5	12.8	0.9
5	-240 cv				240	214				213	2.9	15.7	1.8
6	F80PD-SLRB16- 75 cv	16	32	8	75	49	67	17	32	48	1.5	5.4	0.3
7	- 90 cv				90	64				63	1.6	6.7	
8	-120 cv				120	94				93	2.1	9.9	0.4
9	-180 cv				180	154				153	2.7	14.1	0.8
10	-240 cv				240	214				213	3.4	19.5	1.3
11	F80PD-SLRB20- 75 cv	20	38	9	75	49	67	21	40	48	1.5	5.8	0.3
12	- 90 cv				90	64				63	1.7	7.2	0.2
13	-120 cv				120	94				93	2.1	10.5	0.4
14	-180 cv				180	154				153	2.8	15.8	0.7
15	-240 cv				240	214				213	3.7	22.1	1.1
16	F80PD-SLRB25- 75 cv	25	45	10	75	49	67	26	42	48	1.6	6.6	0.2
17	- 90 cv				90	64				63	1.9	8.6	
18	-120 cv				120	94			45	93	2.3	11.9	0.3
19	-180 cv				180	154				153	3.1	18.6	0.6
20	-240 cv				240	214				213	4.1	25.2	1.0

$\phi 12$

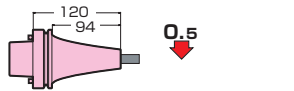
F80PD-SLRB12- 75 cv



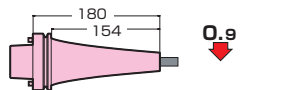
F80PD-SLRB12- 90 cv



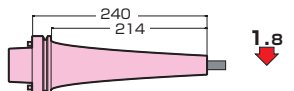
F80PD-SLRB12-120 cv



F80PD-SLRB12-180 cv

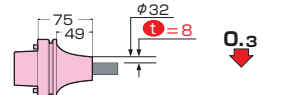


F80PD-SLRB12-240 cv



$\phi 16$

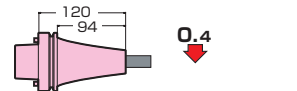
F80PD-SLRB16- 75 cv



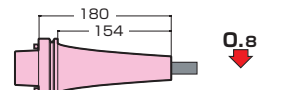
F80PD-SLRB16- 90 cv



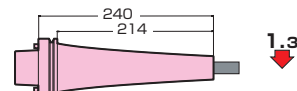
F80PD-SLRB16-120 cv



F80PD-SLRB16-180 cv

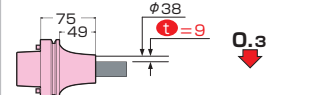


F80PD-SLRB16-240 cv

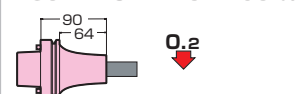


$\phi 20$

F80PD-SLRB20- 75 cv



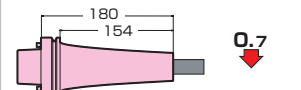
F80PD-SLRB20- 90 cv



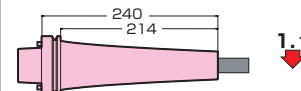
F80PD-SLRB20-120 cv



F80PD-SLRB20-180 cv

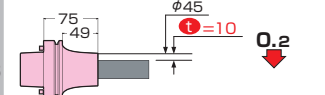


F80PD-SLRB20-240 cv

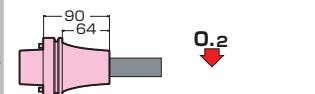


$\phi 25$

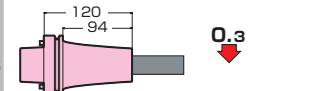
F80PD-SLRB25- 75 cv



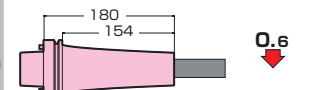
F80PD-SLRB25- 90 cv



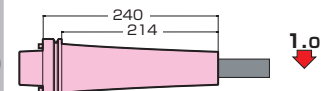
F80PD-SLRB25-120 cv



F80PD-SLRB25-180 cv



F80PD-SLRB25-240 cv



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